

**RIDGWAY FIRE PROTECTION DISTRICT**  
**RIDGWAY FIRE STATION**  
**LOT 26-B1 RIDGWAY, CO 81432**



**PROJECT MANUAL**  
**VOLUME 2**

**ISSUE A - BID DOCUMENTS**  
**MAY 9, 2014**

**BEN WHITE**  
ARCHITECTURE

## Project Directory

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*\* Items in Italics have not been issued.*

**\*Items in Bold have been revised.**

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## SECTION 220500 - COMMON WORK RESULTS FOR PLUMBING

## PART 1 - GENERAL

## 1.1 SUMMARY

## A. This Section includes the following:

1. Piping materials and installation instructions common to most piping systems.
2. Dielectric fittings.
3. Mechanical sleeve seals.
4. Sleeves.
5. Escutcheons.
6. Grout.
7. Plumbing demolition.
8. Equipment installation requirements common to equipment sections.
9. Concrete bases.
10. Supports and anchorages.

## 1.2 DEFINITIONS

- A. Finished Spaces: Spaces other than plumbing and electrical equipment rooms, furred spaces, pipe chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and plumbing equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.

## 1.3 SUBMITTALS

- A. Welding certificates.

## 1.4 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."
- B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."

1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
  2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- C. Electrical Characteristics for Plumbing Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

## PART 2 - PRODUCTS

### 2.1 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 22 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

### 2.2 JOINING MATERIALS

- A. Refer to individual Division 22 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
- C. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.
- D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- E. Brazing Filler Metals: AWS A5.8, BCuP Series or BAg1, unless otherwise indicated.
- F. Welding Filler Metals: Comply with AWS D10.12.
- G. Solvent Cements for Joining Plastic Piping:
  1. ABS Piping: ASTM D 2235.
  2. CPVC Piping: ASTM F 493.
  3. PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.
  4. PVC to ABS Piping Transition: ASTM D 3138.

### 2.3 DIELECTRIC FITTINGS

- A. Description: Combination fitting of copper alloy and ferrous materials with threaded, solder-joint, plain, or weld-neck end connections that match piping system materials.
- B. Insulating Material: Suitable for system fluid, pressure, and temperature.
- C. Dielectric Unions: Factory-fabricated, union assembly, for 250-psig minimum working pressure at 180 deg F.

- D. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150- or 300-psig minimum working pressure as required to suit system pressures.
- E. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and 300-psig minimum working pressure at 225 deg F.
- F. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and 300-psig minimum working pressure at 225 deg F.

## 2.4 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
- B. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
- C. Pressure Plates: Plastic. Include two for each sealing element.
- D. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

## 2.5 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
  - 1. Underdeck Clamp: Clamping ring with set screws.
- E. Molded PVC: Permanent, with nailing flange for attaching to wooden forms.
- F. PVC Pipe: ASTM D 1785, Schedule 40.
- G. Molded PE: Reusable, PE, tapered-cup shaped, and smooth-outer surface with nailing flange for attaching to wooden forms.

## 2.6 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.

- C. One-Piece, Cast-Brass Type: With set screw.
  - 1. Finish: Polished chrome-plated and rough brass.
- D. Split-Casting, Cast-Brass Type: With concealed hinge and set screw.
  - 1. Finish: Polished chrome-plated and rough brass.

## 2.7 GROUT

- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
  - 1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
  - 2. Design Mix: 5000-psi 28-day compressive strength.
  - 3. Packaging: Premixed and factory packaged.

## PART 3 - EXECUTION

### 3.1 PLUMBING DEMOLITION

- A. Refer to Division 01 Section "Cutting and Patching" and Division 02 Section "Selective Structure Demolition" for general demolition requirements and procedures.
- B. Disconnect, demolish, and remove plumbing systems, equipment, and components indicated to be removed.
  - 1. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.
  - 2. Piping to Be Abandoned in Place: Drain piping and cap or plug piping with same or compatible piping material.
  - 3. Equipment to Be Removed: Disconnect and cap services and remove equipment.
  - 4. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment; when appropriate, reinstall, reconnect, and make equipment operational.
  - 5. Equipment to Be Removed and Salvaged: Disconnect and cap services and remove equipment and deliver to Owner.
- C. If pipe, insulation, or equipment to remain is damaged in appearance or is unserviceable, remove damaged or unserviceable portions and replace with new products of equal capacity and quality.

### 3.2 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 22 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors.
- M. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
- N. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
  - 1. Install steel pipe for sleeves smaller than 6 inches in diameter.
  - 2. Install cast-iron "wall pipes" for sleeves 6 inches and larger in diameter.
  - 3. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- O. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
  - 1. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- P. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
- Q. Verify final equipment locations for roughing-in.

- R. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

### 3.3 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 22 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
  - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- I. Plastic Piping Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
  - 1. Comply with ASTM F 402, for safe-handling practice of cleaners, primers, and solvent cements.
  - 2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 Appendixes.
  - 3. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.
  - 4. PVC Pressure Piping: Join schedule number ASTM D 1785, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule-number PVC pipe and socket fittings according to ASTM D 2855.
  - 5. PVC Nonpressure Piping: Join according to ASTM D 2855.
  - 6. PVC to ABS Nonpressure Transition Fittings: Join according to ASTM D 3138 Appendix.
- J. Plastic Pressure Piping Gasketed Joints: Join according to ASTM D 3139.
- K. Plastic Nonpressure Piping Gasketed Joints: Join according to ASTM D 3212.
- L. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.

1. Plain-End Pipe and Fittings: Use butt fusion.
  2. Plain-End Pipe and Socket Fittings: Use socket fusion.
- M. Fiberglass Bonded Joints: Prepare pipe ends and fittings, apply adhesive, and join according to pipe manufacturer's written instructions.

### 3.4 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
  2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
  3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
  4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

### 3.5 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install plumbing equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

### 3.6 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
  2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of the base.
  3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
  4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
  5. Install anchor bolts to elevations required for proper attachment to supported equipment.
  6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
  7. Use 3000-psi 28-day compressive-strength concrete and reinforcement as specified in Division 03 Section "Miscellaneous Cast-in-Place Concrete."

**3.7 ERECTION OF METAL SUPPORTS AND ANCHORAGES**

- A. Refer to Division 05 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor plumbing materials and equipment.
- C. Field Welding: Comply with AWS D1.1.

**3.8 ERECTION OF WOOD SUPPORTS AND ANCHORAGES**

- A. Cut, fit, and place wood grounds, nailers, blocking, and anchorages to support, and anchor plumbing materials and equipment.
- B. Select fastener sizes that will not penetrate members if opposite side will be exposed to view or will receive finish materials. Tighten connections between members. Install fasteners without splitting wood members.
- C. Attach to substrates as required to support applied loads.

**3.9 GROUTING**

- A. Mix and install grout for plumbing equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout.

END OF SECTION 220500



## SECTION 220513 - COMMON MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

## 1.2 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
  - 1. Motor controllers.
  - 2. Torque, speed, and horsepower requirements of the load.
  - 3. Ratings and characteristics of supply circuit and required control sequence.
  - 4. Ambient and environmental conditions of installation location.

## PART 2 - PRODUCTS

## 2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with requirements in this Section except when stricter requirements are specified in plumbing equipment schedules or Sections.
- B. Comply with NEMA MG 1 unless otherwise indicated.

## 2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 6987 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

## 2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Energy efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.

- D. Multispeed Motors: Variable torque.
  - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
  - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- E. Rotor: Random-wound, squirrel cage.
- F. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- G. Temperature Rise: Match insulation rating.
- H. Insulation: Class F.
- I. Code Letter Designation:
  - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
  - 2. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.
- J. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

## 2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
  - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
  - 2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
  - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
  - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.

## 2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
  - 1. Permanent-split capacitor.
  - 2. Split phase.
  - 3. Capacitor start, inductor run.
  - 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.

- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 220513

## SECTION 220516 - EXPANSION FITTINGS AND LOOPS FOR PLUMBING PIPING

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section Includes:
  - 1. Metal-bellows expansion joints.
  - 2. Pipe bends and loops.
  - 3. Alignment guides and anchors.

## 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Delegated-Design Submittal: For each anchor and alignment guide indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
  - 1. Design Calculations: Calculate requirements for thermal expansion of piping systems and for selecting and designing expansion joints, loops, and bends.
  - 2. Anchor Details: Detail fabrication of each anchor indicated. Show dimensions and methods of assembly and attachment to building structure.
  - 3. Alignment Guide Details: Detail field assembly and attachment to building structure.
  - 4. Schedule: Indicate type, manufacturer's number, size, material, pressure rating, end connections, and location for each expansion joint.
- C. Welding certificates.
- D. Product certificates.
- E. Maintenance data.

## 1.3 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
  - 1. Steel Shapes and Plates: AWS D1.1, "Structural Welding Code - Steel."
  - 2. Welding to Piping: ASME Boiler and Pressure Vessel Code: Section IX.

## PART 2 - PRODUCTS

## 2.1 EXPANSION JOINTS

- A. Metal-Bellows Expansion Joints: ASTM F 1120, circular-corrugated-bellows type with external tie rods.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. Adsko Manufacturing, LLC.
  - b. Anamet, Inc.
  - c. Badger Industries.
  - d. Expansion Joint Systems, Inc.
  - e. Flex-Hose Co., Inc.
  - f. Flexicraft Industries.
  - g. Flex-Pression, Ltd.
  - h. Flex-Weld, Inc.
  - i. Hyspan Precision Products, Inc.
  - j. Metraflex, Inc.
  - k. Piping Technology & Products, Inc.
  - l. Proco Products, Inc.
  - m. Senior Flexonics, Inc.; Pathway Division.
  - n. Tozen America Corp.
  - o. Unaflex Inc.
  - p. WahlcoMetroflex.
3. Metal-Bellows Expansion Joints for Copper Piping: Single- or multiple-ply phosphor-bronze bellows, copper pipe end connections, and brass shrouds.
4. Metal-Bellows Expansion Joints for Stainless-Steel Waterway: Single-ply stainless-steel bellows, stainless-steel-pipe end connections, and steel shroud.
5. Metal-Bellows Expansion Joints for Steel Piping: Single- or multiple-ply stainless-steel bellows, steel pipe end connections, and carbon-steel shroud.
6. Minimum Pressure Rating: 150 psig, unless otherwise indicated.
7. Configuration: Single- or double-bellows type with base, unless otherwise indicated.
8. End Connections: Flanged or weld.

## 2.2 ALIGNMENT GUIDES

- A. Description: Steel, factory fabricated, with bolted two-section outer cylinder and base for alignment of piping and two-section guiding spider for bolting to pipe.
  1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
    - a. Adsko Manufacturing, LLC.
    - b. Advanced Thermal Systems, Inc.
    - c. Flex-Hose Co., Inc.
    - d. Flexicraft Industries.
    - e. Flex-Weld, Inc.
    - f. Hyspan Precision Products, Inc.
    - g. Metraflex, Inc.
    - h. Piping Technology & Products, Inc.
    - i. Senior Flexonics, Inc.; Pathway Division.

## 2.3 MATERIALS FOR ANCHORS

- A. Steel Shapes and Plates: ASTM A 36/A 36M.
- B. Bolts and Nuts: ASME B18.10 or ASTM A 183, steel, hex head.
- C. Washers: ASTM F 844, steel, plain, flat washers.
- D. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, and tension and shear capacities appropriate for application.
  - 1. Stud: Threaded, zinc-coated carbon steel.
  - 2. Expansion Plug: Zinc-coated steel.
  - 3. Washer and Nut: Zinc-coated steel.
- E. Concrete: Portland cement mix, 3000 psi minimum. Comply with requirements in Division 03 Section "Cast-in-Place Concrete" for formwork, reinforcement, and concrete.
- F. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink, nonmetallic grout; suitable for interior and exterior applications.
  - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
  - 2. Design Mix: 5000-psi, 28-day compressive strength.

## PART 3 - EXECUTION

### 3.1 EXPANSION-JOINT INSTALLATION

- A. Install manufactured, nonmetallic expansion joints according to FSA's "Technical Handbook: Non-Metallic Expansion Joints and Flexible Pipe Connectors."
- B. Install expansion joints of sizes matching size of piping in which they are installed.
- C. Install alignment guides to allow expansion and to avoid end-loading and torsional stress.

### 3.2 PIPE BEND AND LOOP INSTALLATION

- A. Install pipe bends and loops cold-sprung in tension or compression as required to partly absorb tension or compression produced during anticipated change in temperature.
- B. Attach pipe bends and loops to anchors.
  - 1. Steel Anchors: Attach by welding. Comply with ASME B31.9 and ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
  - 2. Concrete Anchors: Attach by fasteners. Follow fastener manufacturer's written instructions.

### 3.3 SWING CONNECTIONS

- A. Connect risers and branch connections to mains with at least five pipe fittings, including tee in main.

- B. Connect risers and branch connections to terminal units with at least four pipe fittings, including tee in riser.
- C. Connect mains and branch connections to terminal units with at least four pipe fittings, including tee in main.

### **3.4 ALIGNMENT-GUIDE INSTALLATION**

- A. Install guides on piping adjoining pipe expansion fittings and loops.
- B. Attach guides to pipe and secure to building structure.

### **3.5 ANCHOR INSTALLATION**

- A. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- B. Fabricate and install steel anchors by welding steel shapes, plates, and bars to piping and to structure. Comply with ASME B31.9 and AWS D1.1.
- C. Construct concrete anchors of poured-in-place concrete of dimensions indicated and include embedded fasteners.
- D. Install pipe anchors according to expansion-joint manufacturer's written instructions if expansion joints are indicated.
- E. Use grout to form flat bearing surfaces for expansion fittings, guides, and anchors installed on or in concrete.

**END OF SECTION 220516**

## SECTION 220519 - METERS AND GAGES FOR PLUMBING PIPING

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section Includes:
  - 1. Thermometers.
  - 2. Gages.

## 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.

## PART 2 - PRODUCTS

## 2.1 METAL-CASE, LIQUID-IN-GLASS THERMOMETERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Palmer - Wahl Instruments Inc.
  - 2. Terice, H. O. Co.
  - 3. Weiss Instruments, Inc.
  - 4. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
- C. Case: Die-cast aluminum or brass, 7 inches long.
- D. Tube: Red or blue reading, mercury or organic-liquid filled, with magnifying lens.
- E. Tube Background: Satin-faced, nonreflective aluminum with permanently etched scale markings.
- F. Window: Glass or plastic.
- G. Connector: Adjustable type, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device.
- H. Stem: Copper-plated steel, aluminum, or brass for thermowell installation and of length to suit installation.
- I. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.



## 2.2 BIMETALLIC-ACTUATED DIAL THERMOMETERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
  - 2. Ernst Gage Co.
  - 3. Eugene Ernst Products Co.
  - 4. Marsh Bellofram.
  - 5. Miljoco Corp.
  - 6. NANMAC Corporation.
  - 7. Noshok, Inc.
  - 8. Palmer - Wahl Instruments Inc.
  - 9. REO TEMP Instrument Corporation.
  - 10. Tel-Tru Manufacturing Company.
  - 11. Trerice, H. O. Co.
  - 12. Weiss Instruments, Inc.
  - 13. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
  - 14. WIKA Instrument Corporation.
  - 15. Winters Instruments.
  - 16.
- C. Description: Direct-mounting, bimetallic-actuated dial thermometers complying with ASME B40.3.
- D. Case: type, stainless steel with 3-inch diameter.
- E. Element: Bimetal coil.
- F. Dial: Satin-faced, nonreflective aluminum with permanently etched scale markings.
- G. Pointer: Red or other dark-color metal.
- H. Window: Glass or plastic.
- I. Ring: Stainless steel.
- J. Connector: Adjustable angle type.
- K. Stem: Metal, for thermowell installation and of length to suit installation.
- L. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.

## 2.3 THERMOWELLS

- A. Manufacturers: Same as manufacturer of thermometer being used.
- B. Description: Pressure-tight, socket-type metal fitting made for insertion into piping and of type, diameter, and length required to hold thermometer.

## 2.4 PRESSURE GAGES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. AMETEK, Inc.; U.S. Gauge Div.
  - 2. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
  - 3. Ernst Gage Co.
  - 4. Eugene Ernst Products Co.
  - 5. KOBOLD Instruments, Inc.
  - 6. Marsh Bellofram.
  - 7. Miljoco Corp.
  - 8. Noshok, Inc.
  - 9. Palmer - Wahl Instruments Inc.
  - 10. REO TEMP Instrument Corporation.
  - 11. Terice, H. O. Co.
  - 12. Weiss Instruments, Inc.
  - 13. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
  - 14. WIKA Instrument Corporation.
  - 15. Winters Instruments.
  - 16.
- C. Direct-Mounting, Dial-Type Pressure Gages: Indicating-dial type complying with ASME B40.100.
  - 1. Case: Liquid-filled type, metal or plastic 4-1/2-inch diameter.
  - 2. Pressure-Element Assembly: Bourdon tube, unless otherwise indicated.
  - 3. Pressure Connection: Brass, NPS 1/4, bottom-outlet type unless back-outlet type is indicated.
  - 4. Movement: Mechanical, with link to pressure element and connection to pointer.
  - 5. Dial: Satin-faced, nonreflective aluminum with permanently etched scale markings.
  - 6. Pointer: Red or other dark-color metal.
  - 7. Window: Glass or plastic.
  - 8. Ring: Metal or plastic
  - 9. Accuracy: Grade B, plus or minus 2 percent of middle half scale.
  - 10. Vacuum-Pressure Range: 30-in. Hg of vacuum to 15 psig of pressure
  - 11. Range for Fluids under Pressure: Two times operating pressure.
- D. Pressure-Gage Fittings:
  - 1. Valves: NPS 1/4 brass or stainless-steel needle type.
  - 2. Snubbers: ASME B40.5, NPS 1/4 brass bushing with corrosion-resistant, porous-metal disc of material suitable for system fluid and working pressure.

## PART 3 - EXECUTION

### 3.1 THERMOMETER APPLICATIONS

- A. Install liquid-in-glass thermometers in the outlet of each domestic, hot-water storage tank.

- B. Install Liquid-filled-case-type, bimetallic-actuated dial thermometers at suction and discharge of each pump.
- C. Provide the following temperature ranges for thermometers:
  - 1. Domestic Hot Water: 30 to 1080 deg F, with 2-degree scale divisions
  - 2. Domestic Cold Water: 0 to 100 deg F, with 2-degree scale divisions

### 3.2 GAGE APPLICATIONS

- A. Install dry-case-type pressure gages for discharge of each pressure-reducing valve.
- B. Install Liquid-filled-case-type pressure gages at suction and discharge of each pump.

### 3.3 INSTALLATIONS

- A. Install direct-mounting thermometers and adjust vertical and tilted positions.
- B. Install thermowells with socket extending to center of pipe and in vertical position in piping tees where thermometers are indicated.
- C. Install direct-mounting pressure gages in piping tees with pressure gage located on pipe at most readable position.
- D. Install needle-valve and snubber fitting in piping for each pressure gage.
- E. Install thermometers and gages adjacent to machines and equipment to allow service and maintenance for thermometers, gages, machines, and equipment.
- F. Adjust faces of thermometers and gages to proper angle for best visibility.

END OF SECTION 220519

## SECTION 220523 - GENERAL-DUTY VALVES FOR PLUMBING PIPING

## PART 1 - GENERAL

## 1.1 SUMMARY

## A. Section Includes:

1. Brass ball valves.
2. Bronze ball valves.
3. Iron, single-flange butterfly valves.
4. Bronze swing check valves.
5. Iron swing check valves.
6. Iron swing check valves with closure control.
7. Bronze gate valves.
8. Iron gate valves.
9. Bronze globe valves.
10. Iron globe valves.
11. Chainwheels.

## B. Related Sections:

1. Division 22 plumbing piping Sections for specialty valves applicable to those Sections only.
2. Division 22 Section "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
3. Division 33 water distribution piping Sections for general-duty and specialty valves for site construction piping.

## 1.2 SUBMITTALS

- A. Product Data: For each type of valve indicated.

## 1.3 QUALITY ASSURANCE

- A. ASME Compliance: ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
- B. NSF Compliance: NSF 61 for valve materials for potable-water service.

## PART 2 - PRODUCTS

## 2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
  - 1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
  - 2. Handwheel: For valves other than quarter-turn types.
  - 3. Handlever: For quarter-turn valves NPS 6 and smaller except plug valves.
  - 4. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.
- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
  - 1. Gate Valves: With rising stem.
  - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
  - 3. Butterfly Valves: With extended neck.
- F. Valve-End Connections:
  - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
  - 2. Solder Joint: With sockets according to ASME B16.18.
  - 3. Threaded: With threads according to ASME B1.20.1.

## 2.2 BRASS BALL VALVES

- A. One-Piece, Reduced-Port, Brass Ball Valves with Brass Trim:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Kitz Corporation.
  - 2. Description:
    - a. Standard: MSS SP-110.
    - b. CWP Rating: 400 psig.
    - c. Body Design: One piece.
    - d. Body Material: Forged brass.
    - e. Ends: Threaded.
    - f. Seats: PTFE or TFE.
    - g. Stem: Brass.
    - h. Ball: Chrome-plated brass.
    - i. Port: Reduced.
- B. Two-Piece, Full-Port, Brass Ball Valves with Brass Trim:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Crane Co.; Crane Valve Group; Crane Valves.
    - b. Crane Co.; Crane Valve Group; Jenkins Valves.

- c. DynaQuip Controls.
- d. Flow-Tek, Inc.; a subsidiary of Bray International, Inc.
- e. Hammond Valve.
- f. Jamesbury; a subsidiary of Metso Automation.
- g. Jomar International, LTD.
- h. Kitz Corporation.
- i. Legend Valve.
- j. Marwin Valve; a division of Richards Industries.
- k. Milwaukee Valve Company.
- l. NIBCO INC.
- m. Red-White Valve Corporation.
- n. RuB Inc.

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Forged brass.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Brass.
- i. Ball: Chrome-plated brass.
- j. Port: Full.

C. Two-Piece, Regular-Port, Brass Ball Valves with Brass Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Hammond Valve.
- b. Jamesbury; a subsidiary of Metso Automation.
- c. Legend Valve.
- d. Marwin Valve; a division of Richards Industries.
- e. Milwaukee Valve Company.

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Forged brass.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Brass.
- i. Ball: Chrome-plated brass.
- j. Port: Regular.

2.3 BRONZE BALL VALVES

A. One-Piece, Reduced-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. American Valve, Inc.
    - b. Conbraco Industries, Inc.; Apollo Valves.
    - c. NIBCO INC.
    - d.
  2. Description:
    - a. Standard: MSS SP-110.
    - b. CWP Rating: 400 psig.
    - c. Body Design: One piece.
    - d. Body Material: Bronze.
    - e. Ends: Threaded.
    - f. Seats: PTFE or TFE.
    - g. Stem: Bronze.
    - h. Ball: Chrome-plated brass.
    - i. Port: Reduced.
- B. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. American Valve, Inc.
    - b. Conbraco Industries, Inc.; Apollo Valves.
    - c. Crane Co.; Crane Valve Group; Crane Valves.
    - d. Hammond Valve.
    - e. Lance Valves; a division of Advanced Thermal Systems, Inc.
    - f. Legend Valve.
    - g. Milwaukee Valve Company.
    - h. NIBCO INC.
    - i. Red-White Valve Corporation.
    - j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  2. Description:
    - a. Standard: MSS SP-110.
    - b. SWP Rating: 150 psig.
    - c. CWP Rating: 600 psig.
    - d. Body Design: Two piece.
    - e. Body Material: Bronze.
    - f. Ends: Threaded.
    - g. Seats: PTFE or TFE.
    - h. Stem: Bronze.
    - i. Ball: Chrome-plated brass.
    - j. Port: Full.
- C. Two-Piece, Regular-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. Conbraco Industries, Inc.; Apollo Valves.
  - c. Crane Co.; Crane Valve Group; Jenkins Valves.
  - d. Crane Co.; Crane Valve Group; Stockham Division.
  - e. DynaQuip Controls.
  - f. Hammond Valve.
  - g. Lance Valves; a division of Advanced Thermal Systems, Inc.
  - h. Milwaukee Valve Company.
  - i. NIBCO INC.
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Bronze.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Bronze.
  - i. Ball: Chrome-plated brass.
  - j. Port: Regular.

## 2.4 IRON, SINGLE-FLANGE BUTTERFLY VALVES

### A. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
  - b. Conbraco Industries, Inc.; Apollo Valves.
  - c. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
  - d. Crane Co.; Crane Valve Group; Jenkins Valves.
  - e. Crane Co.; Crane Valve Group; Stockham Division.
  - f. DeZurik Water Controls.
  - g. Flo Fab Inc.
  - h. Hammond Valve.
  - i. Kitz Corporation.
  - j. Legend Valve.
  - k. Milwaukee Valve Company.
  - l. NIBCO INC.
  - m. Norriseal; a Dover Corporation company.
  - n. Red-White Valve Corporation.
  - o. Spence Strainers International; a division of CIRCOR International, Inc.
  - p. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:



- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Aluminum bronze.

B. 200 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. Conbraco Industries, Inc.; Apollo Valves.
- c. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
- d. Crane Co.; Crane Valve Group; Jenkins Valves.
- e. Crane Co.; Crane Valve Group; Stockham Division.
- f. DeZurik Water Controls.
- g. Flo Fab Inc.
- h. Hammond Valve.
- i. Kitz Corporation.
- j. Legend Valve.
- k. Milwaukee Valve Company.
- l. NIBCO INC.
- m. Norriseal; a Dover Corporation company.
- n. Red-White Valve Corporation.
- o. Spence Strainers International; a division of CIRCOR International, Inc.
- p. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: NBR.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Aluminum bronze.

C. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Ductile-Iron Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. American Valve, Inc.
- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
- e. Crane Co.; Crane Valve Group; Center Line.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.

- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Legend Valve.
- l. Milwaukee Valve Company.
- m. Mueller Steam Specialty; a division of SPX Corporation.
- n. NIBCO INC.
- o. Norriseal; a Dover Corporation company.
- p. Spence Strainers International; a division of CIRCOR International, Inc.
- q. Sure Flow Equipment Inc.
- r. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Nickel-plated or -coated ductile iron.

D. 200 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Ductile-Iron Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. American Valve, Inc.
- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
- e. Crane Co.; Crane Valve Group; Center Line.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Legend Valve.
- l. Milwaukee Valve Company.
- m. Mueller Steam Specialty; a division of SPX Corporation.
- n. NIBCO INC.
- o. Norriseal; a Dover Corporation company.
- p. Spence Strainers International; a division of CIRCOR International, Inc.
- q. Sure Flow Equipment Inc.
- r. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: NBR.

- f. Stem: One- or two-piece stainless steel.
- g. Disc: Nickel-plated or -coated ductile iron.

## 2.5 BRONZE SWING CHECK VALVES

### A. Class 125, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Crane Co.; Crane Valve Group; Jenkins Valves.
  - d. Crane Co.; Crane Valve Group; Stockham Division.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Milwaukee Valve Company.
  - h. NIBCO INC.
  - i. Powell Valves.
  - j. Red-White Valve Corporation.
  - k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - l. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 3.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Horizontal flow.
  - d. Body Material: ASTM B 62, bronze.
  - e. Ends: Threaded.
  - f. Disc: Bronze.

### B. Class 125, Bronze Swing Check Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. Kitz Corporation.
  - f. Milwaukee Valve Company.
  - g. NIBCO INC.
  - h. Red-White Valve Corporation.
  - i. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 4.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Horizontal flow.

- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: PTFE or TFE.

## 2.6 IRON SWING CHECK VALVES

### A. Class 125, Iron Swing Check Valves with Metal Seats:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. Kitz Corporation.
  - f. Legend Valve.
  - g. Milwaukee Valve Company.
  - h. NIBCO INC.
  - i. Powell Valves.
  - j. Red-White Valve Corporation.
  - k. Sure Flow Equipment Inc.
  - l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - m. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-71, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Clear or full waterway.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Bronze.
  - g. Gasket: Asbestos free.

### B. Class 125, Iron Swing Check Valves with Nonmetallic-to-Metal Seats:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Stockham Division.
2. Description:
  - a. Standard: MSS SP-71, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Clear or full waterway.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Composition.
  - g. Seat Ring: Bronze.

- h. Disc Holder: Bronze.
- i. Disc: PTFE or TFE.
- j. Gasket: Asbestos free.

## 2.7 IRON SWING CHECK VALVES WITH CLOSURE CONTROL

### A. Class 125, Iron Swing Check Valves with Lever- and Spring-Closure Control:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. NIBCO INC.
- 2. Description:
  - a. Standard: MSS SP-71, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Clear or full waterway.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Bronze.
  - g. Gasket: Asbestos free.
  - h. Closure Control: Factory-installed, exterior lever and spring.

### B. Class 125, Iron Swing Check Valves with Lever- and Weight-Closure Control:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
  - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 2. Description:
  - a. Standard: MSS SP-71, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Clear or full waterway.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Bronze.
  - g. Gasket: Asbestos free.
  - h. Closure Control: Factory-installed, exterior lever and weight.

## 2.8 BRONZE GATE VALVES

### A. Class 125, NRS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Crane Co.; Crane Valve Group; Jenkins Valves.
  - d. Crane Co.; Crane Valve Group; Stockham Division.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Milwaukee Valve Company.
  - h. NIBCO INC.
  - i. Powell Valves.
  - j. Red-White Valve Corporation.
  - k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - l. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint,
  - e. Stem: Bronze.
  - f. Disc: Solid wedge; bronze.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

B. Class 125, RS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Crane Co.; Crane Valve Group; Jenkins Valves.
  - d. Crane Co.; Crane Valve Group; Stockham Division.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Milwaukee Valve Company.
  - h. NIBCO INC.
  - i. Powell Valves.
  - j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - k. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint,
  - e. Stem: Bronze.
  - f. Disc: Solid wedge; bronze.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

## 2.9 IRON GATE VALVES

## A. Class 125, NRS, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Flo Fab Inc.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Legend Valve.
  - h. Milwaukee Valve Company.
  - i. NIBCO INC.
  - j. Powell Valves.
  - k. Red-White Valve Corporation.
  - l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - m. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-70, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - d. Ends: Flanged.
  - e. Trim: Bronze.
  - f. Disc: Solid wedge.
  - g. Packing and Gasket: Asbestos free.

## B. Class 125, OS&amp;Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Flo Fab Inc.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Legend Valve.
  - h. Milwaukee Valve Company.
  - i. NIBCO INC.
  - j. Powell Valves.
  - k. Red-White Valve Corporation.
  - l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - m. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-70, Type I.

- b. CWP Rating: 200 psig.
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

## 2.10 BRONZE GLOBE VALVES

### A. Class 125, Bronze Globe Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Stockham Division.
  - c. Hammond Valve.
  - d. Kitz Corporation.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
  - g. Powell Valves.
  - h. Red-White Valve Corporation.
  - i. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - j. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint,
  - e. Stem and Disc: Bronze.
  - f. Packing: Asbestos free.
  - g. Handwheel: Malleable iron, bronze, or aluminum.

### B. Class 125, Bronze Globe Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Stockham Division.
  - c. NIBCO INC.
  - d. Red-White Valve Corporation.
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint,
  - e. Stem: Bronze.



- f. Disc: PTFE or TFE.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

## 2.11 IRON GLOBE VALVES

### A. Class 125, Iron Globe Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. Kitz Corporation.
  - f. Milwaukee Valve Company.
  - g. NIBCO INC.
  - h. Powell Valves.
  - i. Red-White Valve Corporation.
  - j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - k. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-85, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - d. Ends: Flanged.
  - e. Trim: Bronze.
  - f. Packing and Gasket: Asbestos free.

## 2.12 CHAINWHEELS

### A. Description: Valve actuation assembly with sprocket rim, brackets, and chain.

1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
2. Attachment: For connection to butterfly valve stems.
3. Sprocket Rim with Chain Guides: Ductile iron, of type and size required for valve. Include zinc coating.
4. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

## PART 3 - EXECUTION

### 3.1 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.

- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install chainwheels on operators for butterfly, gate, and globe valves NPS 4 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor.
  - 1. Install swing check valves for proper direction of flow and in horizontal position with hinge pin level.

### 3.2 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

### 3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
  - 1. Shutoff Service: Ball, butterfly, or gate valves.
  - 2. Throttling Service: Globe, ball, or butterfly valves.
  - 3. Pump-Discharge Check Valves:
    - a. NPS 2 and Smaller: Bronze swing check valves with bronze or nonmetallic disc.
    - b. NPS 2-1/2 and Larger for Domestic Water: Iron swing check valves with lever and weight or with spring.
    - c. NPS 2-1/2 and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP class or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
  - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
  - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
  - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
  - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  - 6. For Steel Piping, NPS 5 and Larger: Flanged ends.

### 3.4 LOW-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE (150 PSIG OR LESS)

- A. Pipe NPS 2 and Smaller:
  - 1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
  - 2. Ball Valves: Two piece, full port, brass or bronze with bronze trim.
  - 3. Bronze Swing Check Valves: Class 125, bronze disc.

4. Bronze Gate Valves: Class 125, NRS

B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron, Single-Flange Butterfly Valves: 200 CWP, NBR seat, aluminum-bronze disc.
3. Iron Swing Check Valves: Class 125, metal seats.
4. Iron Gate Valves: Class 125, NRS.

3.5 HIGH-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE (150 TO 200 PSIG)

A. Pipe NPS 2 and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Ball Valves: Two piece, full port, brass or bronze with bronze trim.
3. Bronze Swing Check Valves: Class 125, bronze disc.
4. Bronze Gate Valves: Class 125, NRS

B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron, Single-Flange Butterfly Valves: 200 CWP, NBR seat, aluminum-bronze disc.
3. Iron Swing Check Valves: Class 125, metal seats.
4. Iron Gate Valves: Class 125, NRS.

3.6 DOMESTIC, HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Bronze Angle Valves: Class 125, bronze disc.
3. Ball Valves: Two piece, full port, brass or bronze with bronze trim.
4. Bronze Swing Check Valves: Class 125, bronze disc.
5. Bronze Gate Valves: Class 125, NRS
6. Bronze Globe Valves: Class 125, bronze disc.

B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron, Single-Flange Butterfly Valves: 200 CWP, EPDM seat, aluminum-bronze disc.
3. Iron Swing Check Valves: Class 125, metal seats.
4. Iron Swing Check Valves with Closure Control: Class 125, lever and spring.
5. Iron Gate Valves: Class 125, NRS.
6. Iron Globe Valves: Class 125.

## 3.7 SANITARY-WASTE AND STORM-DRAINAGE VALVE SCHEDULE

## A. Pipe NPS 2 and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Ball Valves: Two piece, full port, brass or bronze with bronze trim.
3. Bronze Swing Check Valves: Class 125, bronze disc.
4. Bronze Gate Valves: Class 125, NRS
5. Bronze Globe Valves: Class 125, bronze disc.

## B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron Swing Check Valves: Class 125, metal seats.
3. Iron Swing Check Valves with Closure Control: Class 125, lever and spring.
4. Iron Gate Valves: Class 125, NRS.
5. Iron Globe Valves: Class 125.

END OF SECTION 220523

## SECTION 220529 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following:
  - 1. Steel pipe hangers and supports.
  - 2. Trapeze pipe hangers.
  - 3. Metal framing systems.
  - 4. Thermal-hanger shield inserts.
  - 5. Fastener systems.
  - 6. Equipment supports.
- B. See Division 05 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
- C. See Division 21 Section "Water-Based Fire-Suppression Systems" for pipe hangers for fire-suppression piping.
- D. See Division 22 Section "Expansion Fittings and Loops for Plumbing Piping" for pipe guides and anchors.
- E. See Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment" for vibration isolation devices.

## 1.2 DEFINITIONS

- A. Terminology: As defined in MSS SP-90, "Guidelines on Terminology for Pipe Hangers and Supports."

## 1.3 PERFORMANCE REQUIREMENTS

- A. Design supports for multiple pipes capable of supporting combined weight of supported systems, system contents, and test water.
- B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- C. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

## 1.4 SUBMITTALS

- A. Product Data: For the following:
  - 1. Steel pipe hangers and supports.
  - 2. Thermal-hanger shield inserts.

3. Powder-actuated fastener systems.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following:
1. Trapeze pipe hangers. Include Product Data for components.
  2. Metal framing systems. Include Product Data for components.
  3. Equipment supports.
- C. Welding certificates.

## 1.5 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to ASME Boiler and Pressure Vessel Code: Section IX.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
  2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

### 2.2 STEEL PIPE HANGERS AND SUPPORTS

- A. Description: MSS SP-58, Types 1 through 58, factory-fabricated components. Refer to Part 3 "Hanger and Support Applications" Article for where to use specific hanger and support types.
- B. Available Manufacturers:
1. AAA Technology & Specialties Co., Inc.
  2. Bergen-Power Pipe Supports.
  3. B-Line Systems, Inc.; a division of Cooper Industries.
  4. Carpenter & Paterson, Inc.
  5. Empire Industries, Inc.
  6. ERICO/Michigan Hanger Co.
  7. Globe Pipe Hanger Products, Inc.
  8. Grinnell Corp.
  9. GS Metals Corp.
  10. National Pipe Hanger Corporation.
  11. PHD Manufacturing, Inc.
  12. PHS Industries, Inc.
  13. Piping Technology & Products, Inc.
  14. Tolco Inc.

- C. Galvanized, Metallic Coatings: Pregalvanized or hot dipped.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.
- E. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion for support of bearing surface of piping.

## 2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural-steel shapes with MSS SP-58 hanger rods, nuts, saddles, and U-bolts.

## 2.4 METAL FRAMING SYSTEMS

- A. Description: MFMA-3, shop- or field-fabricated pipe-support assembly made of steel channels and other components.
- B. Available Manufacturers:
  - 1. B-Line Systems, Inc.; a division of Cooper Industries.
  - 2. ERICO/Michigan Hanger Co.; ERISTRUT Div.
  - 3. GS Metals Corp.
  - 4. Power-Strut Div.; Tyco International, Ltd.
  - 5. Thomas & Betts Corporation.
  - 6. Tolco Inc.
  - 7. Unistrut Corp.; Tyco International, Ltd.
- C. Coatings: Manufacturer's standard finish, unless bare metal surfaces are indicated.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

## 2.5 THERMAL-HANGER SHIELD INSERTS

- A. Description: 100 psig-minimum, compressive-strength insulation insert encased in sheet metal shield.
- B. Available Manufacturers:
  - 1. Carpenter & Paterson, Inc.
  - 2. ERICO/Michigan Hanger Co.
  - 3. PHS Industries, Inc.
  - 4. Pipe Shields, Inc.
  - 5. Rilco Manufacturing Company, Inc.
  - 6. Value Engineered Products, Inc.
- C. Insulation-Insert Material for Cold Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate or ASTM C 552, Type II cellular glass with vapor barrier.
- D. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate or ASTM C 552, Type II cellular glass.
- E. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

- F. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- G. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

## 2.6 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
  - 1. Available Manufacturers:
    - a. Hilti, Inc.
    - b. ITW Ramset/Red Head.
    - c. Masterset Fastening Systems, Inc.
    - d. MKT Fastening, LLC.
    - e. Powers Fasteners.
- B. Mechanical-Expansion Anchors: Insert-wedge-type zinc-coated steel, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
  - 1. Available Manufacturers:
    - a. B-Line Systems, Inc.; a division of Cooper Industries.
    - b. Empire Industries, Inc.
    - c. Hilti, Inc.
    - d. ITW Ramset/Red Head.
    - e. MKT Fastening, LLC.
    - f. Powers Fasteners.

## 2.7 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-steel shapes.

## 2.8 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
  - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
  - 2. Design Mix: 5000-psi, 28-day compressive strength.



## PART 3 - EXECUTION

## 3.1 HANGER AND SUPPORT APPLICATIONS

- A. Specific hanger and support requirements are specified in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized, metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use padded hangers for piping that is subject to scratching.
- F. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
  - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated stationary pipes, NPS 1/2 to NPS 30.
  - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of 120 to 450 deg F pipes, NPS 4 to NPS 16, requiring up to 4 inches of insulation.
  - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes, NPS 3/4 to NPS 24, requiring clamp flexibility and up to 4 inches of insulation.
  - 4. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.
  - 5. U-Bolts (MSS Type 24): For support of heavy pipes, NPS 1/2 to NPS 30.
  - 6. Pipe Saddle Supports (MSS Type 36): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange.
  - 7. Single Pipe Rolls (MSS Type 41): For suspension of pipes, NPS 1 to NPS 30, from 2 rods if longitudinal movement caused by expansion and contraction might occur.
  - 8. Complete Pipe Rolls (MSS Type 44): For support of pipes, NPS 2 to NPS 42, if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
- G. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
  - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers, NPS 3/4 to NPS 20.
  - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers, NPS 3/4 to NPS 20, if longer ends are required for riser clamps.
- H. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
  - 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
  - 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
- I. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
  2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction to attach to top flange of structural shape.
  3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
  4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
  5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
  6. C-Clamps (MSS Type 23): For structural shapes.
  7. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:
    - a. Light (MSS Type 31): 750 lb.
    - b. Medium (MSS Type 32): 1500 lb.
    - c. Heavy (MSS Type 33): 3000 lb.
  8. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
  9. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
- J. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
  2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
  3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- K. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
  2. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.
  3. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from base support.
- L. Comply with MSS SP-69 for trapeze pipe hanger selections and applications that are not specified in piping system Sections.
- M. Comply with MFMA-102 for metal framing system selections and applications that are not specified in piping system Sections.
- N. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- 3.2 HANGER AND SUPPORT INSTALLATION
- A. Steel Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.

- B. Trapeze Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping and support together on field-fabricated trapeze pipe hangers.
  - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified above for individual pipe hangers.
  - 2. Field fabricate from ASTM A 36/A 36M, steel shapes selected for loads being supported. Weld steel according to AWS D1.1.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping and support together on field-assembled metal framing systems.
- D. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- E. Fastener System Installation:
  - 1. Install powder-actuated fasteners in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
  - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- F. Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports so piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and so maximum pipe deflections allowed by ASME B31.9 (for building services piping) are not exceeded.
- M. Insulated Piping: Comply with the following:
  - 1. Attach clamps and spacers to piping.
    - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
    - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
    - c. Do not exceed pipe stress limits according to ASME B31.9 for building services piping.

2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
4. Shield Dimensions for Pipe: Not less than the following:
  - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
  - b. NPS 4: 12 inches long and 0.06 inch thick.
  - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
  - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
  - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
5. Pipes NPS 8: and Larger: Include wood inserts.
6. Insert Material: Length at least as long as protective shield.
7. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

### 3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make smooth bearing surface.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

### 3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1 procedures for shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work, and with the following:
  1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
  2. Obtain fusion without undercut or overlap.
  3. Remove welding flux immediately.
  4. Finish welds at exposed connections so no roughness shows after finishing and contours of welded surfaces match adjacent contours.

### 3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

3.6 PAINTING

- A. Touch Up: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
  - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 220529

## SECTION 220548 - VIBRATION AND SEISMIC CONTROLS FOR PLUMBING PIPING AND EQUIPMENT

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following:
  - 1. Isolation pads.
  - 2. Isolation mounts.
  - 3. Restrained elastomeric isolation mounts.
  - 4. Freestanding and restrained spring isolators.
  - 5. Housed spring mounts.
  - 6. Elastomeric hangers.
  - 7. Spring hangers.
  - 8. Spring hangers with vertical-limit stops.
  - 9. Pipe riser resilient supports.
  - 10. Resilient pipe guides.
  - 11. Restraining braces and cables.

## 1.2 PERFORMANCE REQUIREMENTS

- A. Seismic-Restraint Loading:
  - 1. Site Class as Defined in the IBC: D
  - 2. Assigned Seismic Use Group or Building Category as Defined in the IBC: III
    - a. Component Importance Factor: 1.5.
    - b. Component Response Modification Factor: 1.5.
    - c. Component Amplification Factor: 2.5.
  - 3. Design Spectral Response Acceleration at Short Periods (0.2 Second): 44.2%
  - 4. Design Spectral Response Acceleration at 1-Second Period: 9.7%

## 1.3 SUBMITTALS

- A. Product Data: For each product indicated.
- B. Delegated-Design Submittal: For vibration isolation and seismic-restraint calculations and details indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- C. Welding certificates.
- D. Qualification Data: For professional engineer.
- E. Field quality-control test reports.

## 1.4 QUALITY ASSURANCE

- A. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- B. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- C. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproved by ICC-ES, or preapproved by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

## PART 2 - PRODUCTS

## 2.1 VIBRATION ISOLATORS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - 1. Ace Mountings Co., Inc.
  - 2. Amber/Booth Company, Inc.
  - 3. California Dynamics Corporation.
  - 4. Isolation Technology, Inc.
  - 5. Kinetics Noise Control.
  - 6. Mason Industries.
  - 7. Vibration Eliminator Co., Inc.
  - 8. Vibration Isolation.
  - 9. Vibration Mountings & Controls, Inc.
  - 10.
- D. Pads: Arranged in single or multiple layers of sufficient stiffness for uniform loading over pad area, molded with a nonslip pattern and galvanized-steel baseplates, and factory cut to sizes that match requirements of supported equipment.
  - 1. Resilient Material: Oil- and water-resistant neoprene.
- E. Mounts: Double-deflection type, with molded, oil-resistant rubber, hermetically sealed compressed fiberglass, or neoprene isolator elements with factory-drilled, encapsulated top plate for bolting to equipment and with baseplate for bolting to structure. Color-code or otherwise identify to indicate capacity range.

1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
  2. Neoprene: Shock-absorbing materials compounded according to the standard for bridge-bearing neoprene as defined by AASHTO.
- F. Restrained Mounts: All-directional mountings with seismic restraint.
1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
  2. Neoprene: Shock-absorbing materials compounded according to the standard for bridge-bearing neoprene as defined by AASHTO.
- G. Spring Isolators: Freestanding, laterally stable, open-spring isolators.
1. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
  2. Minimum Additional Travel: 50 percent of the required deflection at rated load.
  3. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
  4. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
  5. Baseplates: Factory drilled for bolting to structure and bonded to 1/4 inch-thick, rubber isolator pad attached to baseplate underside. Baseplates shall limit floor load to 500 psig.
  6. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.
- H. Restrained Spring Isolators: Freestanding, steel, open-spring isolators with seismic or limit-stop restraint.
1. Housing: Steel with resilient vertical-limit stops to prevent spring extension due to weight being removed; factory-drilled baseplate bonded to 1/4 inch-thick, neoprene or rubber isolator pad attached to baseplate underside; and adjustable equipment mounting and leveling bolt that acts as blocking during installation.
  2. Restraint: Seismic or limit-stop as required for equipment and authorities having jurisdiction.
  3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
  4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
  5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
  6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
- I. Housed Spring Mounts: Housed spring isolator with integral seismic snubbers.
1. Housing: Ductile-iron or steel housing to provide all-directional seismic restraint.
  2. Base: Factory drilled for bolting to structure.
  3. Snubbers: Vertically adjustable to allow a maximum of 1/4 inch travel up or down before contacting a resilient collar.
- J. Elastomeric Hangers: Single or double-deflection type, fitted with molded, oil-resistant elastomeric isolator elements bonded to steel housings with threaded connections for hanger rods. Color-code or otherwise identify to indicate capacity range.



- K. Spring Hangers : Combination coil-spring and elastomeric-insert hanger with spring and insert in compression.
1. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
  2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
  3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
  4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
  5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
  6. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
  7. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.
- L. Spring Hangers with Vertical-Limit Stop : Combination coil-spring and elastomeric-insert hanger with spring and insert in compression and with a vertical-limit stop.
1. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
  2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
  3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
  4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
  5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
  6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
  7. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
  8. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.
- M. Pipe Riser Resilient Support : All-directional, acoustical pipe anchor consisting of 2 steel tubes separated by a minimum of 1/2 inch-thick neoprene. Include steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions. Design support for a maximum load on the isolation material of 500 psig and for equal resistance in all directions.
- N. Resilient Pipe Guides: Telescopic arrangement of 2 steel tubes or post and sleeve arrangement separated by a minimum of 1/2 inch-thick neoprene. Where clearances are not readily visible, a factory-set guide height with a shear pin to allow vertical motion due to pipe expansion and contraction shall be fitted. Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

## 2.2 SEISMIC-RESTRAINT DEVICES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
1. Amber/Booth Company, Inc.
  2. California Dynamics Corporation.
  3. Cooper B-Line, Inc.; a division of Cooper Industries.
  4. Hilti, Inc.
  5. Kinetics Noise Control.
  6. Loos & Co.; Cableware Division.
  7. Mason Industries.
  8. TOLCO Incorporated; a brand of NIBCO INC.
  9. Unistrut; Tyco International, Ltd.
  - 10.
- D. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by an agency acceptable to authorities having jurisdiction.
1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
- E. Channel Support System: MFMA-3, shop- or field-fabricated support assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; and rated in tension, compression, and torsion forces.
- F. Restraint Cables: ASTM A 603 galvanized steel cables with end connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; and with a minimum of two clamping bolts for cable engagement.
- G. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.
- H. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchor bolts and studs.
- I. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.
- J. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488. Minimum length of eight times diameter.

## PART 3 - EXECUTION

### 3.1 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger Rod Stiffeners: Install hanger rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.

- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

### 3.2 VIBRATION-CONTROL AND SEISMIC-RESTRAINT DEVICE INSTALLATION

#### A. Equipment Restraints:

1. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inches.
2. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.

#### B. Piping Restraints:

1. Comply with requirements in MSS SP-127.
2. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
3. Brace a change of direction longer than 12 feet.

#### C. Install cables so they do not bend across edges of adjacent equipment or building structure.

#### D. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.

#### E. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.

#### F. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.

#### G. Drilled-in Anchors:

1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
4. Set anchors to manufacturer's recommended torque, using a torque wrench.
5. Install zinc-coated steel anchors for interior and stainless steel anchors for exterior applications.

### 3.3 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one

supporting the connections as they approach equipment. Comply with requirements in Division 22 Section "Domestic Water Piping" for piping flexible connections.

### 3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
  - 1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
  - 2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
  - 3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
  - 4. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
  - 5. Test to 90 percent of rated proof load of device.
  - 6. Measure isolator restraint clearance.
  - 7. Measure isolator deflection.
  - 8. If a device fails test, modify all installations of same type and retest until satisfactory results are achieved.
- C. Remove and replace malfunctioning units and retest as specified above.
- D. Prepare test and inspection reports.

### 3.5 ADJUSTING

- A. Adjust isolators after piping system is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Adjust active height of spring isolators.
- D. Adjust restraints to permit free movement of equipment within normal mode of operation.

END OF SECTION 220548

## SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section Includes:
  - 1. Equipment labels.
  - 2. Warning signs and labels.
  - 3. Pipe labels.
  - 4. Duct labels.

## 1.2 SUBMITTAL

- A. Product Data: For each type of product indicated.

## PART 2 - PRODUCTS

## 2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
  - 1. Material and Thickness: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
  - 2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
  - 3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
  - 4. Fasteners: Stainless-steel rivets or self-tapping screws.
  - 5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Plastic Labels for Equipment:
  - 1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
  - 2. Letter Color: Black
  - 3. Background Color: Yellow
  - 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
  - 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
  - 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
  - 7. Fasteners: Stainless-steel rivets or self-tapping screws.
  - 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

- C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.
- D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

## 2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, [1/16 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: Red
- C. Background Color: White
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

## 2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
  - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
  - 2. Lettering Size: At least 1-1/2 inches high.

## PART 3 - EXECUTION

## 3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

## 3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

## 3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Division 09 Section "High-Performance Coatings."
- B. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
  - 1. Near each valve and control device.
  - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
  - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
  - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
  - 5. Near major equipment items and other points of origination and termination.
  - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
  - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- C. Pipe Label Color Schedule:
  - 1. Heating Water Piping:
    - a. Background Color: Black
    - b. Letter Color: White

## 3.4 DUCT LABEL INSTALLATION

END OF SECTION 220553

## SECTION 220700 - PLUMBING INSULATION

## PART 1 - GENERAL

## 1.1 SUMMARY

## A. Section Includes:

1. Insulation Materials:
  - a. Cellular glass.
  - b. Flexible elastomeric.
  - c. Mineral fiber.
  - d. Polyolefin.
  - e. Polystyrene.
2. Fire-rated insulation systems.
3. Insulating cements.
4. Adhesives.
5. Mastics.
6. Sealants.
7. Factory-applied jackets.
8. Field-applied fabric-reinforcing mesh.
9. Field-applied jackets.
10. Tapes.
11. Securements.
12. Corner angles.

## B. Related Sections:

1. Division 21 Section "Fire-Suppression Systems Insulation."
2. Division 22 Section "Plumbing Insulation."
3. Division 23 Section "Metal Ducts" for duct liners.
4. Division 33 Section "Underground Hydronic Energy Distribution" for loose-fill pipe insulation in underground piping outside the building.
5. Division 33 Section "Underground Steam and Condensate Distribution Piping" for loose-fill pipe insulation in underground piping outside the building.

## 1.2 SUBMITTALS

## A. Product Data: For each type of product indicated.

## B. Shop Drawings:

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail attachment and covering of heat tracing inside insulation.
3. Detail insulation application at pipe expansion joints for each type of insulation.
4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.



5. Detail removable insulation at piping specialties, equipment connections, and access panels.
  6. Detail application of field-applied jackets.
  7. Detail application at linkages of control devices.
  8. Detail field application for each equipment type.
- C. Field quality-control reports.

### 1.3 QUALITY ASSURANCE

- A. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-test-response characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing and inspecting agency.
1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
  2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

## PART 2 - PRODUCTS

### 2.1 INSULATION MATERIALS

- A. Comply with requirements in Part 3 schedule articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Cell-U-Foam Corporation; Ultra-CUF.
    - b. Pittsburgh Corning Corporation; Foamglas Super K.
    - c.
  2. Block Insulation: ASTM C 552, Type I.
  3. Special-Shaped Insulation: ASTM C 552, Type III.

4. Board Insulation: ASTM C 552, Type IV.
  5. Preformed Pipe Insulation without Jacket: Comply with ASTM C 552, Type II, Class 1.
  6. Preformed Pipe Insulation with Factory-Applied [ASJ] [ASJ-SSL]: Comply with ASTM C 552, Type II, Class 2.
  7. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.
- G. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Aeroflex USA Inc.; Aerocel.
    - b. Armacell LLC; AP Armaflex.
    - c. RBX Corporation; Insul-Sheet 1800 and Insul-Tube 180.
- H. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, III with factory-applied FSP jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. CertainTeed Corp.; Duct Wrap.
    - b. Johns Manville; Microlite.
    - c. Knauf Insulation; Duct Wrap.
    - d. Manson Insulation Inc.; Alley Wrap.
    - e. Owens Corning; All-Service Duct Wrap.
- I. High-Temperature, Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type V, without factory-applied jacket.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Johns Manville; HTB 23 Spin-Glas.
    - b. Owens Corning; High Temperature Flexible Batt Insulations.
- J. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied FSK jacket. For equipment applications, provide insulation with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. CertainTeed Corp.; Commercial Board.
    - b. Fibrex Insulations Inc.; FBX.
    - c. Johns Manville; 800 Series Spin-Glas.
    - d. Knauf Insulation; Insulation Board.
    - e. Manson Insulation Inc.; AK Board.
    - f. Owens Corning; Fiberglas 700 Series.
    - g.

- K. High-Temperature, Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type III, without factory-applied jacket.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
- a. Fibrex Insulations Inc.; FBX.
  - b. Johns Manville; 1000 Series Spin-Glas.
  - c. Owens Corning; High Temperature Industrial Board Insulations.
  - d. Rock Wool Manufacturing Company; Delta Board.
  - e. Roxul Inc.; Roxul RW.
  - f. Thermafiber; Thermafiber Industrial Felt.
  - g.
- L. Mineral-Fiber, Preformed Pipe Insulation:
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
- a. Fibrex Insulations Inc.; Coreplus 1200.
  - b. Johns Manville; Micro-Lok.
  - c. Knauf Insulation; 1000 Pipe Insulation.
  - d. Manson Insulation Inc.; Alley-K.
  - e. Owens Corning; Fiberglas Pipe Insulation.
  - f.
2. Type I, 850 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ-SSL. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
3. Type II, 1200 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type II, Grade A, with factory-applied ASJ-SSL. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- M. Mineral-Fiber, Pipe Insulation Wicking System: Preformed pipe insulation complying with ASTM C 547, Type I, Grade A, with absorbent cloth factory applied to the entire inside surface of preformed pipe insulation and extended through the longitudinal joint to outside surface of insulation under insulation jacket. Factory apply a white, polymer, vapor-retarder jacket with self-sealing adhesive tape seam and evaporation holes running continuously along the longitudinal seam, exposing the absorbent cloth.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
- a. Knauf Insulation; Permawick Pipe Insulation.
  - b. Owens Corning; VaporWick Pipe Insulation.
  - c.
- N. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied FSK jacket complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. CertainTeed Corp.; CrimpWrap.
  - b. Johns Manville; MicroFlex.
  - c. Knauf Insulation; Pipe and Tank Insulation.
  - d. Manson Insulation Inc.; AK Flex.
  - e. Owens Corning; Fiberglas Pipe and Tank Insulation.
  - f.
- O. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C 534 or ASTM C 1427, Type I, Grade 1 for tubular materials and Type II, Grade 1 for sheet materials.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Armacell LLC; Tubolit.
    - b. Nomaco Inc.; IMCOLOCK, IMCOSHEET, NOMALOCK, and NOMAPLY.
    - c. RBX Corporation; Therma-cell.
    - d.
- P. Polystyrene: Rigid, extruded cellular polystyrene intended for use as thermal insulation. Comply with ASTM C 578, Type IV or Type XIII, except thermal conductivity (k-value) shall not exceed 0.26 Btu x in./h x sq. ft. x deg F after 180 days of aging. Fabricate shapes according to ASTM C 450 and ASTM C 585.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Dow Chemical Company (The); Styrofoam.
    - b. Knauf Insulation; Knauf Polystyrene.
    - c.

## 2.2 FIRE-RATED INSULATION SYSTEMS

- A. Fire-Rated Blanket: High-temperature, flexible, blanket insulation with FSK jacket that is tested and certified to provide a [1] [2]-hour fire rating by a NRTL acceptable to authority having jurisdiction.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. CertainTeed Corp.; FlameChek.
    - b. Johns Manville; Firetemp Wrap.
    - c. Nelson Firestop Products; Nelson FSB Flameshield Blanket.
    - d. Thermal Ceramics; FireMaster Duct Wrap.
    - e. 3M; Fire Barrier Wrap Products.
    - f. Unifrax Corporation; FyreWrap.
    - g. Vesuvius; PYROSCAT FP FASTR Duct Wrap.
    - h.

## 2.3 INSULATING CEMENTS

- A. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449/C 449M.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Insulco, Division of MFS, Inc.; SmoothKote.
  - b. P. K. Insulation Mfg. Co., Inc.; PK No. 127, and Quik-Cote.
  - c. Rock Wool Manufacturing Company; Delta One Shot.
  - d.

## 2.4 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.

- B. Cellular-Glass, Phenolic, Polyisocyanurate, and Polystyrene Adhesive: Solvent-based resin adhesive, with a service temperature range of minus 75 to plus 300 deg F.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Products, Division of ITW; CP-96.
  - b. Foster Products Corporation, H. B. Fuller Company; 81-33.
  - c.

- C. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Aeroflex USA Inc.; AeroSeal.
  - b. Armacell LCC; 520 Adhesive.
  - c. Foster Products Corporation, H. B. Fuller Company; 85-75.
  - d. RBX Corporation; Rubatex Contact Adhesive.
  - e.

- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Products, Division of ITW; CP-82.
  - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
  - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
  - d. Marathon Industries, Inc.; 225.
  - e. Mon-Eco Industries, Inc.; 22-25.
  - f.

- E. Polystyrene Adhesive: Solvent- or water-based, synthetic resin adhesive with a service temperature range of minus 20 to plus 140 deg F.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Products, Division of ITW; CP-96.
  - b. Foster Products Corporation, H. B. Fuller Company; 97-13.
  - c.
- F. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Childers Products, Division of ITW; CP-82.
    - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
    - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
    - d. Marathon Industries, Inc.; 225.
    - e. Mon-Eco Industries, Inc.; 22-25.
    - f.
- G. PVC Jacket Adhesive: Compatible with PVC jacket.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Dow Chemical Company (The); 739, Dow Silicone.
    - b. Johns-Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
    - c. P.I.C. Plastics, Inc.; Welding Adhesive.
    - d. Red Devil, Inc.; Celulon Ultra Clear.
    - e. Speedline Corporation; Speedline Vinyl Adhesive.
    - f.

## 2.5 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-C-19565C, Type II.
- B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Childers Products, Division of ITW; CP-35.
    - b. Foster Products Corporation, H. B. Fuller Company; 30-90.
    - c. ITW TACC, Division of Illinois Tool Works; CB-50.
    - d. Marathon Industries, Inc.; 590.
    - e. Mon-Eco Industries, Inc.; 55-40.
    - f. Vimasco Corporation; 749.
    - g.
  2. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
  3. Service Temperature Range: Minus 20 to plus 180 deg F.

4. Solids Content: ASTM D 1644, 59 percent by volume and 71 percent by weight.
5. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Products, Division of ITW; CP-10.
  - b. Foster Products Corporation, H. B. Fuller Company; 35-00.
  - c. ITW TACC, Division of Illinois Tool Works; CB-05/15.
  - d. Marathon Industries, Inc.; 550.
  - e. Mon-Eco Industries, Inc.; 55-50.
  - f. Vimasco Corporation; WC-1/WC-5.
  - g.
2. Water-Vapor Permeance: ASTM F 1249, 3 perms at 0.0625-inch dry film thickness.
3. Service Temperature Range: Minus 20 to plus 200 deg F.
4. Solids Content: 63 percent by volume and 73 percent by weight.
5. Color: White.

## 2.6 SEALANTS

A. Joint Sealants:

1. Joint Sealants for Cellular-Glass 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Products, Division of ITW; CP-76.
  - b. Foster Products Corporation, H. B. Fuller Company; 30-45.
  - c. Marathon Industries, Inc.; 405.
  - d. Mon-Eco Industries, Inc.; 44-05.
  - e. Pittsburgh Corning Corporation; Pittseal 444.
  - f. Vimasco Corporation; 750.
  - g.
2. Joint Sealants for Polystyrene 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Products, Division of ITW; CP-70.
  - b. Foster Products Corporation, H. B. Fuller Company; 30-45/30-46.
  - c. Marathon Industries, Inc.; 405.
  - d. Mon-Eco Industries, Inc.; 44-05.
  - e. Vimasco Corporation; 750.
  - f. , available products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
    - 2)

3. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
  - a. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
    - 2)
4. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested according to ASTM E 96, Procedure A, and complying with NFPA 90A and NFPA 90B.

## 2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. inch in a Leno weave, for duct, equipment, and pipe.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Foster Products Corporation, H. B. Fuller Company; Mast-A-Fab.
    - b. Vimasco Corporation; Elastafab 894.
    - c.

## 2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Johns Manville; Zeston.
    - b. P.I.C. Plastics, Inc.; FG Series.
    - c. Proto PVC Corporation; LoSmoke.
    - d. Speedline Corporation; SmokeSafe.
    - e.
  2. Adhesive: As recommended by jacket material manufacturer.
  3. Color: Color as selected by Architect.
  4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
    - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
  5. Factory-fabricated tank heads and tank side panels.



- D. Aluminum Jacket: Comply with ASTM B 209 Alloy 3003, 3005, 3105 or 5005, Temper H-14.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Childers Products, Division of ITW; Metal Jacketing Systems.
    - b. PABCO Metals Corporation; Surefit.
    - c. RPR Products, Inc.; Insul-Mate.
    - d.
  2. Sheet and roll stock ready for shop or field sizing.
  3. Finish and thickness are indicated in field-applied jacket schedules.
  4. Moisture Barrier for Indoor Applications: 1-mil-thick, heat-bonded polyethylene and kraft paper
  5. Moisture Barrier for Outdoor Applications: 3-mil-thick, heat-bonded polyethylene and kraft paper
  6. Factory-Fabricated Fitting Covers:
    - a. Same material, finish, and thickness as jacket.
    - b. Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
    - c. Tee covers.
    - d. Flange and union covers.
    - e. End caps.
    - f. Beveled collars.
    - g. Valve covers.
    - h. Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
- E. Self-Adhesive Outdoor Jacket: 60-mil-thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a crosslaminated polyethylene film covered with white aluminum-foil facing.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Polyguard; Alumaguard 60.
    - b.
- F. PVDC Jacket for Indoor Applications: 4-mil-thick, white PVDC biaxially oriented barrier film with a permeance at 0.02 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 20 when tested according to ASTM E 84.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Dow Chemical Company (The), Saran 540 Vapor Retarder Film.
    - b.
- G. PVDC Jacket for Outdoor Applications: 6-mil-thick, white PVDC biaxially oriented barrier film with a permeance at 0.01 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- a. Dow Chemical Company (The), Saran 560 Vapor Retarder Film.
  - b.
- H. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
  - 1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
    - b.

## 2.9 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
  - 1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0835.
    - b. Compac Corp.; 104 and 105.
    - c. Ideal Tape Co., Inc., an American Biltrite Company; 428 AWF ASJ.
    - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
    - e.
  - 2. Width: 3 inches.
  - 3. Thickness: 11.5 mils.
  - 4. Adhesion: 90 ounces force/inch in width.
  - 5. Elongation: 2 percent.
  - 6. Tensile Strength: 40 lbf/inch in width.
  - 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
  - 1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
    - b. Compac Corp.; 110 and 111.
    - c. Ideal Tape Co., Inc., an American Biltrite Company; 491 AWF FSK.
    - d. Venture Tape; 1525 CW, 1528 CW, and 1528 CW/SQ.
    - e.
  - 2. Width: 3 inches.
  - 3. Thickness: 11.5 mils.
  - 4. Adhesion: 90 ounces force/inch in width.
  - 5. Elongation: 2 percent.
  - 6. Tensile Strength: 40 lbf/inch in width.
  - 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive. Suitable for indoor and outdoor applications.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0555.
    - b. Compac Corp.; 130.
    - c. Ideal Tape Co., Inc., an American Biltrite Company; 370 White PVC tape.
    - d. Venture Tape; 1506 CW NS.
    - e.
  2. Width: 2 inches.
  3. Thickness: 6 mils.
  4. Adhesion: 64 ounces force/inch in width.
  5. Elongation: 500 percent.
  6. Tensile Strength: 18 lbf/inch in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
    - b. Compac Corp.; 120.
    - c. Ideal Tape Co., Inc., an American Biltrite Company; 488 AWF.
    - d. Venture Tape; 3520 CW.
    - e.
  2. Width: 2 inches.
  3. Thickness: 3.7 mils.
  4. Adhesion: 100 ounces force/inch in width.
  5. Elongation: 5 percent.
  6. Tensile Strength: 34 lbf/inch in width.
- E. PVDC Tape for Indoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Dow Chemical Company (The); Saran 540 Vapor Retarder Tape.
    - b.
  2. Width: 3 inches.
  3. Film Thickness: 4 mils.
  4. Adhesive Thickness: 1.5 mils.
  5. Elongation at Break: 145 percent.
  6. Tensile Strength: 55 lbf/inch in width.
- F. PVDC Tape for Outdoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Dow Chemical Company (The); Saran 560 Vapor Retarder Tape.
    - b.
  2. Width: 3 inches.

3. Film Thickness: 6 mils.
4. Adhesive Thickness: 1.5 mils.
5. Elongation at Break: 145 percent.
6. Tensile Strength: 55 lbf/inch in width.

## 2.10 SECUREMENTS

- A. Aluminum Bands: ASTM B 209 Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing or closed seal.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Products; Bands.
  - b. PABCO Metals Corporation; Bands.
  - c. RPR Products, Inc.; Bands.
  - d.

- B. Insulation Pins and Hangers:

1. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
  - a. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) AGM Industries, Inc.; Tactoo Insul-Hangers, Series T.
    - 2) GEMCO; Perforated Base.
    - 3) Midwest Fasteners, Inc.; Spindle.
    - 4)
  - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
  - c. Spindle: Copper- or zinc-coated, low carbon steel fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
  - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
2. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
  - a. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) GEMCO; Nylon Hangers.
    - 2) Midwest Fasteners, Inc.; Nylon Insulation Hangers.
    - 3)
  - b. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.

- c. Spindle: Nylon, 0.106-inch-diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.
  - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
- 3. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
  - a. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) AGM Industries, Inc.; Tactoo Insul-Hangers, Series TSA.
    - 2) GEMCO; Press and Peel.
    - 3) Midwest Fasteners, Inc.; Self Stick.
    - 4)
  - b. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
  - c. Spindle: Copper- or zinc-coated, low carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
  - d. Adhesive-backed base with a peel-off protective cover.
- 4. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
  - a. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) AGM Industries, Inc.; RC-150.
    - 2) GEMCO; R-150.
    - 3) Midwest Fasteners, Inc.; WA-150.
    - 4) Nelson Stud Welding; Speed Clips.
    - 5)
  - b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
- 5. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
  - a. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) GEMCO.
    - 2) Midwest Fasteners, Inc.
    - 3) <Insert manufacturer's name.>
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.
- D. Wire: 0.080-inch nickel-copper alloy

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. C & F Wire.
  - b. Childers Products.
  - c. PABCO Metals Corporation.
  - d. RPR Products, Inc.

## 2.11 CORNER ANGLES

- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209 Alloy 3003, 3005, 3105 or 5005; Temper H-14.

## PART 3 - EXECUTION

### 3.1 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

### 3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment, ducts and fittings, and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment, duct system, and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.

- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
  - 1. Install insulation continuously through hangers and around anchor attachments.
  - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
  - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
  - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
  - 1. Draw jacket tight and smooth.
  - 2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
  - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
    - a. For below ambient services, apply vapor-barrier mastic over staples.
  - 4. Cover joints and seams with tape as recommended by insulation material manufacturer to maintain vapor seal.
  - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct and pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above ambient services, do not install insulation to the following:
  - 1. Vibration-control devices.
  - 2. Testing agency labels and stamps.
  - 3. Nameplates and data plates.
  - 4. Manholes.
  - 5. Handholes.

6. Cleanouts.

### 3.3 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
  1. Seal penetrations with flashing sealant.
  2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
  4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
  1. Seal penetrations with flashing sealant.
  2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches .
  4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions. Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
  1. Comply with requirements in Division 07 Section "Penetration Firestopping"irestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
  1. Duct: Install insulation continuously through floor penetrations that are not fire rated. For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
  2. Pipe: Install insulation continuously through floor penetrations. Seal penetrations through fire-rated assemblies. Comply with requirements in Division 07 Section "Penetration Firestopping."EQUIPMENT, TANK, AND VESSEL INSULATION INSTALLATION
- G. Mineral Fiber, Pipe and Tank Insulation Installation for Tanks and Vessels: Secure insulation with adhesive and anchor pins and speed washers.



1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of tank and vessel surfaces.
  2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.
  3. Protect exposed corners with secured corner angles.
  4. Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:
    - a. Do not weld anchor pins to ASME-labeled pressure vessels.
    - b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
    - c. On tanks and vessels, maximum anchor-pin spacing is 3 inches from insulation end joints, and 16 inches o.c. in both directions.
    - d. Do not overcompress insulation during installation.
    - e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
    - f. Impale insulation over anchor pins and attach speed washers.
    - g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
  5. Secure each layer of insulation with stainless-steel or aluminum bands. Select band material compatible with insulation materials.
  6. Where insulation hangers on equipment and vessels are not permitted or practical and where insulation support rings are not provided, install a girdle network for securing insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately 6 inches from each end. Install wire or cable between two circumferential girdles 12 inches o.c. Install a wire ring around each end and around outer periphery of center openings, and stretch prestressed aircraft cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along the body of equipment or tank at a minimum spacing of 48 inches o.c. Use this network for securing insulation with tie wire or bands.
  7. Stagger joints between insulation layers at least 3 inches.
  8. Install insulation in removable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
  9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
  10. For equipment with surface temperatures below ambient, apply mastic to open ends, joints, seams, breaks, and punctures in insulation.
- H. Flexible Elastomeric Thermal Insulation Installation for Tanks and Vessels: Install insulation over entire surface of tanks and vessels.
1. Apply 100 percent coverage of adhesive to surface with manufacturer's recommended adhesive.
  2. Seal longitudinal seams and end joints.
- I. Insulation Installation on Pumps:
1. Fabricate metal boxes lined with insulation. Fit boxes around pumps and coincide box joints with splits in pump casings. Fabricate joints with outward bolted flanges. Bolt flanges on 6-inch centers, starting at corners. Install 3/8-inch-diameter fasteners with wing nuts. Alternatively, secure the box sections together using a latching mechanism.
  2. Fabricate boxes from galvanized steel at least 0.040 inch-thick.

3. For below ambient services, install a vapor barrier at seams, joints, and penetrations. Seal between flanges with replaceable gasket material to form a vapor barrier.
- 3.4 Seal penetrations through fire-rated assemblies. Comply with requirements in Division 07 Section "Penetration Firestopping."EQUIPMENT, TANK, AND VESSEL INSULATION INSTALLATION
- A. Mineral Fiber, Pipe and Tank Insulation Installation for Tanks and Vessels: Secure insulation with adhesive and anchor pins and speed washers.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of tank and vessel surfaces.
  2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.
  3. Protect exposed corners with secured corner angles.
  4. Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:
    - a. Do not weld anchor pins to ASME-labeled pressure vessels.
    - b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
    - c. On tanks and vessels, maximum anchor-pin spacing is 3 inches from insulation end joints, and 16 inches o.c. in both directions.
    - d. Do not overcompress insulation during installation.
    - e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
    - f. Impale insulation over anchor pins and attach speed washers.
    - g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
  5. Secure each layer of insulation with stainless-steel or aluminum bands. Select band material compatible with insulation materials.
  6. Where insulation hangers on equipment and vessels are not permitted or practical and where insulation support rings are not provided, install a girdle network for securing insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately 6 inches from each end. Install wire or cable between two circumferential girdles 12 inches o.c. Install a wire ring around each end and around outer periphery of center openings, and stretch prestressed aircraft cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along the body of equipment or tank at a minimum spacing of 48 inches o.c. Use this network for securing insulation with tie wire or bands.
  7. Stagger joints between insulation layers at least 3 inches.
  8. Install insulation in removable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
  9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
  10. For equipment with surface temperatures below ambient, apply mastic to open ends, joints, seams, breaks, and punctures in insulation.
- B. Flexible Elastomeric Thermal Insulation Installation for Tanks and Vessels: Install insulation over entire surface of tanks and vessels.

1. Apply 100 percent coverage of adhesive to surface with manufacturer's recommended adhesive.
2. Seal longitudinal seams and end joints.

C. Insulation Installation on Pumps:

1. Fabricate metal boxes lined with insulation. Fit boxes around pumps and coincide box joints with splits in pump casings. Fabricate joints with outward bolted flanges. Bolt flanges on 6-inch centers, starting at corners. Install 3/8-inch-diameter fasteners with wing nuts. Alternatively, secure the box sections together using a latching mechanism.
2. Fabricate boxes from galvanized steel at least 0.040 inch-thick.
3. For below ambient services, install a vapor barrier at seams, joints, and penetrations. Seal between flanges with replaceable gasket material to form a vapor barrier.

### 3.5 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.
6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and

- unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
9. Stencil or label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes, vessels, and equipment. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
  2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
  3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
  4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
  5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

### 3.6 CELLULAR-GLASS INSULATION INSTALLATION

- A. Insulation Installation on Straight Pipes and Tubes:
1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
  2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
  3. For insulation with factory-applied jackets on above ambient services, secure laps with outward clinched staples at 6 inches o.c.
  4. For insulation with factory-applied jackets on below ambient services, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:
1. Install preformed pipe insulation to outer diameter of pipe flange.
  2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
  3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.

4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

### 3.7 FLEXIBLE ELASTOMERIC INSULATION INSTALLATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

## 3.8 MINERAL-FIBER INSULATION INSTALLATION

## A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below ambient surfaces, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

## B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

## C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

## D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

## E. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
  - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.

- b. On duct sides with dimensions larger than 18 inches place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
    - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
    - d. Do not overcompress insulation during installation.
    - e. Impale insulation over pins and attach speed washers.
    - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
  - 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
    - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
    - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than 3 inches .
  - 5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
  - 6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
  - 7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- F. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
- 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
  - 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
  - 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
    - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
    - b. On duct sides with dimensions larger than 18 inches space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
    - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
    - d. Do not overcompress insulation during installation.

- e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
- 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
  - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
  - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than 3 inches.
- 5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
- 6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

### 3.9 POLYOLEFIN INSULATION INSTALLATION

#### A. Insulation Installation on Straight Pipes and Tubes:

- 1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

#### B. Insulation Installation on Pipe Flanges:

- 1. Install pipe insulation to outer diameter of pipe flange.
- 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
- 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyolefin sheet insulation of same thickness as pipe insulation.
- 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

#### C. Insulation Installation on Pipe Fittings and Elbows:

- 1. Install mitered sections of polyolefin pipe insulation.
- 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

#### D. Insulation Installation on Valves and Pipe Specialties:



1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

### 3.10 POLYSTYRENE INSULATION INSTALLATION

#### A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation with tape or bands and tighten bands without deforming insulation materials. Orient longitudinal joints between half sections in 3 and 9 o'clock positions on the pipe.
2. For insulation with factory-applied jackets with vapor barriers, do not staple longitudinal tabs but secure tabs with additional adhesive or tape as recommended by insulation material manufacturer and seal with vapor-barrier mastic.
3. All insulation shall be tightly butted and free of voids and gaps at all joints. Vapor barrier must be continuous. Before installing jacket material, install vapor-barrier system.

#### B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, same thickness of adjacent pipe insulation, not to exceed 1-1/2-inch thickness.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polystyrene block insulation of same thickness as pipe insulation.

#### C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed insulation sections of same material as straight segments of pipe insulation. Secure according to manufacturer's written instructions.

#### D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed section of polystyrene insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

### 3.11 FIELD-APPLIED JACKET INSTALLATION

#### A. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch-wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

- B. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
  - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- C. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.
- D. Where PVDC jackets are indicated, install as follows:
  - 1. Apply three separate wraps of filament tape per insulation section to secure pipe insulation to pipe prior to installation of PVDC jacket.
  - 2. Wrap factory-presize jackets around individual pipe insulation sections with one end overlapping the previously installed sheet. Install presize jacket with an approximate overlap at butt joint of 2 inches over the previous section. Adhere lap seal using adhesive or SSL, and then apply 1-1/4 circumferences of appropriate PVDC tape around overlapped butt joint.
  - 3. Continuous jacket can be spiral wrapped around a length of pipe insulation. Apply adhesive or PVDC tape at overlapped spiral edge. When electing to use adhesives, refer to manufacturer's written instructions for application of adhesives along this spiral edge to maintain a permanent bond.
  - 4. Jacket can be wrapped in cigarette fashion along length of roll for insulation systems with an outer circumference of 33-1/2 inches or less. The 33-1/2-inch- circumference limit allows for 2-inch-overlap seal. Using the length of roll allows for longer sections of jacket to be installed at one time. Use adhesive on the lap seal. Visually inspect lap seal for "fishmouthing," and use PVDC tape along lap seal to secure joint.
  - 5. Repair holes or tears in PVDC jacket by placing PVDC tape over the hole or tear and wrapping a minimum of 1-1/4 circumferences to avoid damage to tape edges.

### 3.12 FIRE-RATED INSULATION SYSTEM INSTALLATION

- A. Where fire-rated insulation system is indicated, secure system to ducts and duct hangers and supports to maintain a continuous fire rating.
- B. Insulate duct access panels and doors to achieve same fire rating as duct.
- C. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Division 07 Section "Penetration Firestopping."

### 3.13 FINISHES

- A. Duct, Equipment, and Pipe Insulation with ASJ or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Division 09 painting Sections.
  - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
    - a. Finish Coat Material: Interior, flat, latex-emulsion size.

- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

### 3.14 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
  - 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location for each duct system defined in the "Duct Insulation Schedule, General" Article.
  - 2. Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.
  - 3. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

### 3.15 BOILER BREECHING INSULATION SCHEDULE

- A. Round, Exposed Breeching and Connector: High-temperature mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density.
- B. Round, Concealed Breeching and Connector Insulation: High-temperature mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density.
- C. EQUIPMENT INSULATION SCHEDULE
- D. Insulation materials and thicknesses are identified below. If more than one material is listed for a type of equipment, selection from materials listed is Contractor's option.
- E. Insulate indoor and outdoor equipment in paragraphs below that is not factory insulated.
- F. Heat-Exchanger (Water-to-Water for Heating Service) Insulation: Mineral-fiber pipe and tank, 2 inches thick.
- G. Dual-service heating and cooling pump insulation shall be one of the following:

1. Cellular Glass: 3 inches thick.
  2. Mineral-Fiber Board: 2 inches thick and 3-lb/cu. ft. nominal density.
- H. Heating-Hot-Water Pump Insulation: Mineral-Fiber Board: 2 inches thick and 6-lb/cu. ft. nominal density.
- I. Heating-Hot-Water Expansion/Compression Tank Insulation: Mineral-Fiber Pipe and Tank: 1 inch thick.
- J. Heating-Hot-Water Air-Separator Insulation: Mineral-Fiber Pipe and Tank: 2 inches thick.

### 3.16 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
1. Drainage piping located in crawl spaces.
  2. Underground piping.
  3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

### 3.17 INDOOR PIPING INSULATION SCHEDULE

- A. Heating-Hot-Water Supply and Return, 200 Deg F and below: Insulation shall be one of the following:
1. Cellular Glass: 2 inches thick.
  2. Mineral-Fiber, Preformed Pipe, Type I: 2 inches thick.
- B. Refrigerant Suction and Hot-Gas Piping: Polyolefin, 1 inch thick.
- C. Refrigerant Suction and Hot-Gas Flexible Tubing: Polyolefin, 1 inch thick.

### 3.18 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Heating-Hot-Water Supply and Return, 200 Deg F and below: Insulation shall be one of the following:
1. Cellular Glass: 3 inches thick.
  2. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
- B. Refrigerant Suction and Hot-Gas Piping: Insulation shall be one of the following:
1. Cellular Glass: 2 inches thick.
  2. Flexible Elastomeric: 2 inches thick.
  3. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
  4. Polyolefin: 2 inches thick.
  5. Polystyrene: 2 inches thick.
- C. Refrigerant Suction and Hot-Gas Flexible Tubing: Insulation shall be one of the following:

1. Flexible Elastomeric: 2 inches thick.
2. Polyolefin: 2 inches thick.

### 3.19 OUTDOOR, UNDERGROUND PIPING INSULATION SCHEDULE

- A. Loose-fill insulation, for belowground piping, is specified in Division 33 piping distribution Sections.
- B. Heating-Hot-Water Supply and Return, All Sizes, 200 Deg F and below: Cellular glass, 3 inches thick.

### 3.20 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Ducts and Plenums, Concealed:
  1. None.
  2. PVC, Color-Coded by System: 20 mils thick.
  3. Aluminum, Corrugated: 0.016 inch thick.
- D. Ducts and Plenums, Exposed:
  1. None.
  2. [PVC, Color-Coded by System: 30 mils thick.
  3. Aluminum, Corrugated: 0.040 inch thick.
- E. Equipment, Concealed:
  1. None.
  2. PVC, Color-Coded by System: 20 mils thick.
  3. Aluminum, Corrugated: 0.016 inch thick.
- F. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
  1. None.
  2. PVC, Color-Coded by System: 30 mils thick.
  3. Aluminum, Corrugated: 0.040 inch thick.
- G. Equipment, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
  1. None.
  2. Aluminum, Smooth with 4-by-1-Inch Box Ribs: 0.032 inch thick.
- H. Piping, Concealed:
  1. None.
  2. PVC, Color-Coded by System: 20 mils thick.
  3. Aluminum, Corrugated: [0.016 inch thick.

- I. Piping, Exposed:
  - 1. None.
  - 2. PVC, Color-Coded by System: 30 mils thick.
  - 3. Aluminum, Corrugated: 0.040 inch thick.

### 3.21 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Ducts and Plenums, Concealed:
  - 1. None.
  - 2. PVC, Color-Coded by System: 30 mils thick.
  - 3. Aluminum, Corrugated: 0.024 inch thick.
- D. Ducts and Plenums, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
  - 1. Aluminum, Corrugate: 0.040 inch thick.
- E. Ducts and Plenums, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
  - 1. Aluminum, Smooth with 4-by-1-Inch Box Ribs: [0.040 inch thick.
- F. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
  - 1. Aluminum, with Z-Shaped Locking Seam: 0.040 inch thick.
- G. Equipment, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
  - 1. Aluminum, Smooth with 4-by-1-Inch Box Ribs: 0.040 inch thick.
- H. Piping, Concealed:
  - 1. None.
  - 2. PVC, Color-Coded by System: 30 mils thick.
  - 3. Aluminum, Corrugated: 0.024 inch thick.
- I. Piping, Exposed:
  - 1. PVC: 40 mils thick.

### 3.22 UNDERGROUND, FIELD-INSTALLED INSULATION JACKET

- A. For underground direct-buried piping applications, install underground direct-buried jacket over insulation material.

END OF SECTION 220700

## SECTION 221113 - FACILITY WATER DISTRIBUTION PIPING

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes water-distribution piping and related components outside the building for water service.
- B. Utility-furnished products include water meters that will be furnished to the site, ready for installation.

## 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Detail precast concrete vault assemblies and indicate dimensions, method of field assembly, and components.
- C. Field quality-control test reports.
- D. Operation and maintenance data.

## 1.3 QUALITY ASSURANCE

- A. Regulatory Requirements:
  - 1. Comply with requirements of utility company supplying water. Include tapping of water mains and backflow prevention.
  - 2. Comply with standards of authorities having jurisdiction for potable-water-service piping, including materials, installation, testing, and disinfection.
  - 3. Comply with standards of authorities having jurisdiction for fire-suppression water-service piping, including materials, hose threads, installation, and testing.
- B. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- C. Comply with ASTM F 645 for selection, design, and installation of thermoplastic water piping.
- D. Comply with FMG's "Approval Guide" or UL's "Fire Protection Equipment Directory" for fire-service-main products.
- E. NFPA Compliance: Comply with NFPA 24 for materials, installations, tests, flushing, and valve and hydrant supervision for fire-service-main piping for fire suppression.
- F. NSF Compliance:
  - 1. Comply with NSF 14 for plastic potable-water-service piping. Include marking "NSF-pw" on piping.
  - 2. Comply with NSF 61 for materials for water-service piping and specialties for domestic water.



## 1.4 PROJECT CONDITIONS

- A. Interruption of Existing Water-Distribution Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water-distribution service according to requirements indicated:
  - 1. Notify Owner no fewer than two days in advance of proposed interruption of service.
  - 2. Do not proceed with interruption of water-distribution service without Owner's written permission.

## 1.5 COORDINATION

- A. Coordinate connection to water main with utility company.

## PART 2 - PRODUCTS

## 2.1 PIPE AND FITTINGS

- A. Soft Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L, water tube, annealed temper.
  - 1. Copper, Solder-Joint Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint pressure type. Furnish only wrought-copper fittings if indicated.
- B. Hard Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L, water tube, drawn temper.
  - 1. Copper, Solder-Joint Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint pressure type. Furnish only wrought-copper fittings if indicated.
- C. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
  - 1. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
  - 2. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- D. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell and plain spigot end unless grooved or flanged ends are indicated.
  - 1. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
  - 2. Gaskets: AWWA C111, rubber.
- E. Grooved-Joint, Ductile-Iron Pipe: AWWA C151, with cut, rounded-grooved ends.
  - 1. Grooved-End, Ductile-Iron Pipe Appurtenances:
    - a. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- b. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1) Anvil International, Inc.
  - 2) Victaulic Company of America.
- F. PE, Fire-Service Pipe: ASTM F 714, AWWA C906, or equivalent for PE water pipe; FMG approved, with minimum thickness equivalent to FMG Class 150 and Class 200.
  - 1. Molded PE Fittings: ASTM D 3350, PE resin, socket- or butt-fusion type, made to match PE pipe dimensions and class.
- G. PVC, AWWA Pipe: AWWA C900, Class 150 and Class 200, with bell end with gasket, and with spigot end.
  - 1. Comply with UL 1285 for fire-service mains if indicated.
  - 2. PVC Fabricated Fittings: AWWA C900, Class 150 and Class 200, with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
  - 3. PVC Molded Fittings: AWWA C907, Class 150, with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
  - 4. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
    - a. Gaskets: AWWA C111, rubber.
  - 5. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
    - a. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

## 2.2 JOINING MATERIALS

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for commonly used joining materials.
- B. Brazing Filler Metals: AWS A5.8, BCuP Series.
- C. Bonding Adhesive for Fiberglass Piping: As recommended by fiberglass piping manufacturer.
- D. Plastic Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.

## 2.3 PIPING SPECIALTIES

- A. Transition Fittings: Manufactured fitting or coupling same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.
- B. Tubular-Sleeve Pipe Couplings:
  - 1. Description: Metal, bolted, sleeve-type, reducing or transition coupling, with center sleeve, gaskets, end rings, and bolt fasteners and with ends of same sizes as piping to be joined.

- a. Standard: AWWA C219.

## 2.4 GATE VALVES

### A. AWWA, Cast-Iron Gate Valves:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - a. American AVK Co.; Valves & Fittings Div.
  - b. American Cast Iron Pipe Co.; American Flow Control Div.
  - c. American Cast Iron Pipe Co.; Waterous Co. Subsidiary.
  - d. Crane Co.; Crane Valve Group; Stockham Div.
  - e. East Jordan Iron Works, Inc.
  - f. McWane, Inc.; Clow Valve Co. Div. (Oskaloosa).
  - g. McWane, Inc.; Kennedy Valve Div.
  - h. McWane, Inc.; M & H Valve Company Div.
  - i. McWane, Inc.; Tyler Pipe Div.; Utilities Div.
  - j. Mueller Co.; Water Products Div.
  - k. NIBCO INC.
  - l. U.S. Pipe and Foundry Company.
4. Nonrising-Stem, Metal-Seated Gate Valves:
  - a. Description: Gray- or ductile-iron body and bonnet; with cast-iron or bronze double-disc gate, bronze gate rings, bronze stem, and stem nut.
    - 1) Standard: AWWA C500.
    - 2) Minimum Pressure Rating: 200 psig.
    - 3) End Connections: Mechanical joint.
    - 4) Interior Coating: Complying with AWWA C550.
5. Nonrising-Stem, Resilient-Seated Gate Valves:
  - a. Description: Gray- or ductile-iron body and bonnet; with bronze or gray- or ductile-iron gate, resilient seats, bronze stem, and stem nut.
    - 1) Standard: AWWA C509.
    - 2) Minimum Pressure Rating: 200 psig.
    - 3) End Connections: Mechanical joint.
    - 4) Interior Coating: Complying with AWWA C550.
6. Nonrising-Stem, High-Pressure, Resilient-Seated Gate Valves:
  - a. Description: Ductile-iron body and bonnet; with bronze or ductile-iron gate, resilient seats, bronze stem, and stem nut.
    - 1) Standard: AWWA C509.
    - 2) Minimum Pressure Rating: 250 psig.

- 3) End Connections: Push on or mechanical joint.
  - 4) Interior Coating: Complying with AWWA C550.
7. OS&Y, Rising-Stem, Metal-Seated Gate Valves:
  - a. Description: Cast- or ductile-iron body and bonnet, with cast-iron double disc, bronze disc and seat rings, and bronze stem.
    - 1) Standard: AWWA C500.
    - 2) Minimum Pressure Rating: 200 psig.
    - 3) End Connections: Flanged.
8. OS&Y, Rising-Stem, Resilient-Seated Gate Valves:
  - a. Description: Cast- or ductile-iron body and bonnet, with bronze or gray- or ductile-iron gate, resilient seats, and bronze stem.
    - 1) Standard: AWWA C509.
    - 2) Minimum Pressure Rating: 200 psig.
    - 3) End Connections: Flanged.
- B. UL/FMG, Cast-Iron Gate Valves:
  1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
    - a. American Cast Iron Pipe Co.; American Flow Control Div.
    - b. American Cast Iron Pipe Co.; Waterous Co. Subsidiary.
    - c. Crane Co.; Crane Valve Group; Stockham Div.
    - d. McWane, Inc.; Clow Valve Co. Div. (Oskaloosa).
    - e. McWane, Inc.; Kennedy Valve Div.
    - f. McWane, Inc.; M & H Valve Company Div.
    - g. Mueller Co.; Water Products Div.
    - h. NIBCO INC.
    - i. U.S. Pipe and Foundry Company.
  4. UL/FMG, Nonrising-Stem Gate Valves:
    - a. Description: Iron body and bonnet with flange for indicator post, bronze seating material, and inside screw.
      - 1) Standards: UL 262 and FMG approved.
      - 2) Minimum Pressure Rating: 175 psig.
      - 3) End Connections: Flanged.
  5. OS&Y, Rising-Stem Gate Valves:
    - a. Description: Iron body and bonnet and bronze seating material.
      - 1) Standards: UL 262 and FMG approved.

- 2) Minimum Pressure Rating: 175 psig.
- 3) End Connections: Flanged.

C. Bronze Gate Valves:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Div.
  - d. Hammond Valve.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
  - g. Red-White Valve Corporation.
4. OS&Y, Rising-Stem Gate Valves:
  - a. Description: Bronze body and bonnet and bronze stem.
    - 1) Standards: UL 262 and FMG approved.
    - 2) Minimum Pressure Rating: 175 psig.
    - 3) End Connections: Threaded.
5. Nonrising-Stem Gate Valves:
  - a. Description: Class 125, Type 1, bronze with solid wedge, threaded ends, and malleable-iron handwheel.
    - 1) Standard: MSS SP-80.

2.5 GATE VALVE ACCESSORIES AND SPECIALTIES

A. Tapping-Sleeve Assemblies:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - a. American Cast Iron Pipe Co.; Waterous Co. Subsidiary.
  - b. East Jordan Iron Works, Inc.
  - c. Flowserve.
  - d. McWane, Inc.; Clow Valve Co. Div. (Oskaloosa).
  - e. McWane, Inc.; Kennedy Valve Div.
  - f. McWane, Inc.; M & H Valve Company Div.

- g. Mueller Co.; Water Products Div.
  - h. U.S. Pipe and Foundry Company.
4. Description: Sleeve and valve compatible with drilling machine.
- a. Standard: MSS SP-60.
  - b. Tapping Sleeve: Cast- or ductile-iron or stainless-steel, two-piece bolted sleeve with flanged outlet for new branch connection. Include sleeve matching size and type of pipe material being tapped and with recessed flange for branch valve.
  - c. Valve: AWWA, cast-iron, nonrising-stem, metal-seated gate valve with one raised face flange mating tapping-sleeve flange.
- B. Valve Boxes: Comply with AWWA M44 for cast-iron valve boxes. Include top section, adjustable extension of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over valve and with a barrel approximately 5 inches in diameter.
1. Operating Wrenches: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and socket matching valve operating nut.
- C. Indicator Posts: UL 789, FMG-approved, vertical-type, cast-iron body with operating wrench, extension rod, and adjustable cast-iron barrel of length required for depth of burial of valve.

## 2.6 CORPORATION VALVES AND CURB VALVES

- A. Manufacturers:
- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Amcast Industrial Corporation; Lee Brass Co.
    - b. Ford Meter Box Company, Inc. (The); Pipe Products Div.
    - c. Jones, James Company.
    - d. Master Meter, Inc.
    - e. McDonald, A. Y. Mfg. Co.
    - f. Mueller Co.; Water Products Div.
    - g. Red Hed Manufacturing & Supply.
- B. Service-Saddle Assemblies: Comply with AWWA C800. Include saddle and valve compatible with tapping machine.
- 1. Service Saddle: Copper alloy with seal and AWWA C800, threaded outlet for corporation valve.
  - 2. Corporation Valve: Bronze body and ground-key plug, with AWWA C800, threaded inlet and outlet matching service piping material.
  - 3. Manifold: Copper fitting with two to four inlets as required, with ends matching corporation valves and outlet matching service piping material.
- C. Curb Valves: Comply with AWWA C800. Include bronze body, ground-key plug or ball, and wide tee head, with inlet and outlet matching service piping material.

- D. Service Boxes for Curb Valves: Similar to AWWA M44 requirements for cast-iron valve boxes. Include cast-iron telescoping top section of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over curb valve and with a barrel approximately 3 inches in diameter.
  - 1. Shutoff Rods: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and slotted end matching curb valve.

## 2.7 WATER METERS

- A. Water meters will be furnished by utility company.
- B. Manufacturers:
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
    - a. AMCO Water Metering Systems.
    - b. Badger Meter, Inc.
    - c. Carlon Meter.
    - d. Hays Fluid Controls; a division of ROMAC Industries Inc.
    - e. McCrometer.
    - f. Mueller Co.; Hersey Meters.
    - g. Neptune Technology Group Inc.
    - h. Sensus Metering Systems.
- C. Displacement-Type Water Meters:
  - 1. Description: With bronze main case.
    - a. Standard: AWWA C700.
    - b. Registration: Flow in gallons.
- D. Compound-Type Water Meters:
  - 1. Description:
    - a. Standard: AWWA C702.
    - b. Registration: Flow in gallons.

## 2.8 BACKFLOW PREVENTERS

- A. Reduced-Pressure-Principle Backflow Preventers:
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - a. Ames Fire & Waterworks; a division of Watts Regulator Co.
  - b. Conbraco Industries, Inc.
  - c. FEBCO; SPX Valves & Controls.
  - d. Flomatic Corporation.
  - e. Watts Water Technologies, Inc.
  - f. Zurn Plumbing Products Group; Wilkins Water Control Products Div.
4. Standard: ASSE 1013 or AWWA C511.
5. Operation: Continuous-pressure applications.
6. Pressure Loss: 12 psig maximum, through middle 1/3 of flow range.
7. Body: Bronze for NPS 2 and smaller; steel with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
8. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
9. Configuration: Designed for horizontal, straight through flow.
10. Accessories:
  - a. Valves: Ball type with threaded ends on inlet and outlet of NPS 2 and smaller; OS&Y gate type with flanged ends on inlet and outlet of NPS 2-1/2 and larger.
  - b. Air-Gap Fitting: ASME A112.1.2, matching backflow preventer connection.

B. Double-Check, Backflow-Prevention Assemblies:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - a. Ames Fire & Waterworks; a division of Watts Regulator Co.
  - b. Conbraco Industries, Inc.
  - c. FEBCO; SPX Valves & Controls.
  - d. Flomatic Corporation.
  - e. Watts Water Technologies, Inc.
  - f. Zurn Plumbing Products Group; Wilkins Water Control Products Div.
4. Standard: ASSE 1015 or AWWA C510.
5. Operation: Continuous-pressure applications, unless otherwise indicated.
6. Pressure Loss: 5 psig maximum, through middle 1/3 of flow range.
7. Body: Bronze for NPS 2 and smaller; steel with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
8. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
9. Configuration: Designed for horizontal, straight through flow.
10. Accessories: Ball valves with threaded ends on inlet and outlet of NPS 2 and smaller; OS&Y gate valves with flanged ends on inlet and outlet of NPS 2-1/2 and larger.



## 2.9 WATER METER BOXES

- A. Description: Cast-iron body and cover for disc-type water meter, with lettering "WATER METER" in cover; and with slotted, open-bottom base section of length to fit over service piping.
  - 1. Option: Base section may be cast-iron, PVC, clay, or other pipe.
- B. Description: Cast-iron body and double cover for disc-type water meter, with lettering "WATER METER" in top cover; and with separate inner cover; air space between covers; and slotted, open-bottom base section of length to fit over service piping.
- C. Description: Polymer-concrete body and cover for disc-type water meter, with lettering "WATER" in cover; and with slotted, open-bottom base section of length to fit over service piping. Include vertical and lateral design loadings of 15,000 lb minimum over 10 by 10 inches square.

## 2.10 CONCRETE VAULTS

- A. Description: Precast, reinforced-concrete vault, designed for A-16 load designation according to ASTM C 857 and made according to ASTM C 858.
  - 1. Ladder: ASTM A 36/A 36M, steel or polyethylene-encased steel steps.
  - 2. Manhole: ASTM A 48/A 48M Class No. 35A minimum tensile strength, gray-iron traffic frame and cover.
    - a. Dimension: 24 inch minimum diameter, unless otherwise indicated.
  - 3. Manhole: ASTM A 536, Grade 60-40-18, ductile-iron traffic frame and cover.
    - a. Dimension: 24 inch-minimum diameter, unless otherwise indicated.
  - 4. Drain: ASME A112.6.3, cast-iron floor drain with outlet of size indicated. Include body anchor flange, light-duty cast-iron grate, bottom outlet, and integral or field-installed bronze ball or clapper-type backwater valve.

## 2.11 FIRE HYDRANTS

- A. Dry-Barrel Fire Hydrants:
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
    - a. American AVK Co.; Valves & Fittings Div.
    - b. American Cast Iron Pipe Co.; American Flow Control Div.
    - c. American Cast Iron Pipe Co.; Waterous Co. Subsidiary.
    - d. American Foundry Group, Inc.
    - e. East Jordan Iron Works, Inc.
    - f. McWane, Inc.; Clow Valve Co. Div. (Oskaloosa).

- g. McWane, Inc.; Kennedy Valve Div.
  - h. McWane, Inc.; M & H Valve Company Div.
  - i. Mueller Co.; Water Products Div.
  - j. Troy Valve; a division of Penn-Troy Manufacturing, Inc.
  - k. U.S. Pipe and Foundry Company.
4. Description: Freestanding, with one NPS 4-1/2 and two NPS 2-1/2 outlets, 5-1/4 inch main valve, drain valve, and NPS 6 mechanical-joint inlet. Include interior coating according to AWWA C550. Hydrant shall have cast-iron body, compression-type valve opening against pressure and closing with pressure.
- a. Standard: AWWA C502.
  - b. Pressure Rating: 150 psig minimum
5. Description: Freestanding, with one NPS 4-1/2 and two NPS 2-1/2 outlets, 5-1/4 inch main valve, drain valve, and NPS 6 mechanical-joint inlet. Hydrant shall have cast-iron body, compression-type valve opening against pressure and closing with pressure.
- a. Standards: UL 246, FMG approved.
  - b. Pressure Rating: 150 psig minimum
  - c. Outlet Threads: NFPA 1963, with external hose thread used by local fire department. Include cast-iron caps with steel chains.
  - d. Operating and Cap Nuts: Pentagon, 1-1/2 inches point to flat.
  - e. Direction of Opening: Open hydrant valve by turning operating nut to left or counterclockwise.
  - f. Exterior Finish: Red alkyd-gloss enamel paint, unless otherwise indicated.

B. Wet-Barrel Fire Hydrants:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - a. American AVK Co.; Valves & Fittings Div.
  - b. Jones, James Company.
  - c. McWane, Inc.; Clow Valve Co. Div. (Corona).
  - d. McWane, Inc.; Clow Valve Co. Div. (Oskaloosa).
  - e. Mueller Co.; Water Products Div.
- 4. Description: Freestanding, with one NPS 4-1/2 and two NPS 2-1/2 outlets, NPS 6 threaded or flanged inlet, and base section with NPS 6 mechanical-joint inlet. Include interior coating according to AWWA C550.
  - a. Standard: AWWA C503.
  - b. Pressure Rating: 150 psig minimum.
- 5. Description: Freestanding, with one NPS 4-1/2 and two NPS 2-1/2 outlets, NPS 6 threaded or flanged inlet, and base section with NPS 6 mechanical-joint inlet.
  - a. Standards: UL 246 and FMG approved.
  - b. Pressure Rating: 150 psig minimum.

- c. Outlet Threads: NFPA 1963, with external hose thread used by local fire department. Include cast-iron caps with steel chains.
- d. Operating and Cap Nuts: Pentagon, 1-1/2 inches point to flat.
- e. Direction of Opening: Open hydrant valves by turning operating nut to left or counterclockwise.
- f. Exterior Finish: Red alkyd-gloss enamel paint, unless otherwise indicated.

## 2.12 FIRE DEPARTMENT CONNECTIONS

### A. Fire Department Connections:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - a. Elkhart Brass Mfg. Co., Inc.
  - b. Fire End & Croker Corporation.
  - c. Guardian Fire Equipment, Inc.
  - d. Kidde Fire Fighting.
  - e. Potter Roemer.
  - f. Reliable Automatic Sprinkler Co., Inc.
- 4. Description: Freestanding, with cast-bronze body, thread inlets according to NFPA 1963 and matching local fire department hose threads, and threaded bottom outlet. Include lugged caps, gaskets, and chains; lugged swivel connection and drop clapper for each hose-connection inlet; 18-inch-high brass sleeve; and round escutcheon plate.
  - a. Standard: UL 405.
  - b. Connections: Two NPS 2-1/2 inlets and one NPS 4 outlet.
  - c. Connections: Four NPS 2-1/2 inlets and one NPS 6 outlet.
  - d. Connections: Six NPS 2-1/2 inlets and one NPS 6 outlet.
  - e. Inlet Alignment: Inline, horizontal
  - f. Finish Including Sleeve: Polished bronze
  - g. Escutcheon Plate Marking: "AUTO SPKR & STANDPIPE."

## PART 3 - EXECUTION

### 3.1 EARTHWORK

- A. Refer to Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.

### 3.2 PIPING APPLICATIONS

- A. General: Use pipe, fittings, and joining methods for piping systems according to the following applications.

- B. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used, unless otherwise indicated.
- C. Do not use flanges or unions for underground piping.
- D. Flanges, unions, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.
- E. Underground water-service piping NPS 3/4 to NPS 3 shall be soft copper tube, ASTM B 88, Type K wrought-copper, solder-joint fittings; and brazed joints.
- F. Underground water-service piping NPS 4 to NPS 6 shall be any of the following:
  - 1. Soft copper tube, ASTM B 88, Type K wrought-copper, solder-joint fittings; and brazed joints.
  - 2. Ductile-iron, mechanical-joint pipe; ductile-iron, mechanical-joint fittings; and mechanical joints.
  - 3. NPS 4 and NPS 6: PVC, AWWA Class 150 pipe; PVC, AWWA Class 150 molded fittings; and gasketed joints.
- G. Water Meter Box Water-Service Piping NPS 3/4 to NPS 2 shall be same as underground water-service piping.
- H. Aboveground and Vault Water-Service Piping NPS 3/4 to NPS 3 shall be hard copper tube, ASTM B 88, Type L wrought-copper, solder-joint fittings; and brazed joints.
- I. Aboveground and vault water-service piping NPS 4 to NPS 6 shall be any of the following:
  - 1. Hard copper tube, ASTM B 88, Type L wrought-copper, solder-joint fittings; and brazed joints.
  - 2. Ductile-iron, grooved-end pipe; ductile-iron, grooved-end appurtenances; and grooved joints.
- J. Underground Fire-Service-Main Piping NPS 4 to NPS 8 shall be any of the following:
  - 1. Ductile-iron, mechanical-joint pipe; ductile-iron, mechanical-joint fittings; and mechanical grooved-end pipe; ductile-iron-pipe appurtenances; and grooved joints.
  - 2. PE, Class 150 fire-service pipe; molded PE fittings; and heat-fusion joints.
  - 3. PVC, AWWA Class 150 pipe listed for fire-protection service; PVC Class 150 fabricated or molded fittings; and gasketed joints.
  - 4. PVC, AWWA Class 200 pipe listed for fire-protection service; PVC Class 200 fabricated fittings; and gasketed joints.
- K. Aboveground and Vault Fire-Service-Main Piping NPS 4 to NPS 8 shall be ductile-iron, grooved-end pipe; ductile-iron-pipe appurtenances; and grooved joints.
- L. Underground Combined Water-Service and Fire-Service-Main Piping NPS 6 to NPS 10 shall be any of the following:
  - 1. Ductile-iron, mechanical-joint pipe; ductile-iron, mechanical-joint fittings; and mechanical grooved-end pipe; ductile-iron-pipe appurtenances; and grooved joints.
  - 2. PVC, AWWA Class 150 pipe listed for fire-protection service; PVC fabricated or molded fittings of same class as pipe; and gasketed joints.

- M. Aboveground and Vault Combined Water Service and Fire-Service-Main Piping NPS 6 to NPS 10 shall be ductile-iron, grooved-end pipe; ductile-iron-pipe appurtenances; and grooved joints.

### 3.3 VALVE APPLICATIONS

- A. General Application: Use mechanical-joint-end valves for NPS 3 and larger underground installation. Use threaded- or flanged-end valves for installation in vaults. Use UL/FMG, nonrising-stem gate valves for installation with indicator posts. Use corporation valves and curb valves with ends compatible with piping, for NPS 2 and smaller installation.
- B. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
  - 1. Underground Valves, NPS 3 and Larger: AWWA, cast-iron, nonrising-stem, metal-seated gate valves with valve box.
  - 2. Underground Valves, NPS 4 and Larger, for Indicator Posts: UL/FMG, cast-iron, nonrising-stem gate valves with indicator post.
  - 3. Use the following for valves in vaults and aboveground:
    - a. Gate Valves, NPS 2 and Smaller: Bronze, rising stem.
    - b. Gate Valves, NPS 3 and Larger: AWWA, cast iron, OS&Y rising stem, metal seated.

### 3.4 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. See Division 22 Section "Common Work Results for Plumbing" for piping-system common requirements.

### 3.5 PIPING INSTALLATION

- A. Water-Main Connection: Arrange with utility company for tap of size and in location indicated in water main.
- B. Water-Main Connection: Tap water main according to requirements of water utility company and of size and in location indicated.
- C. Make connections larger than NPS 2 with tapping machine according to the following:
  - 1. Install tapping sleeve and tapping valve according to MSS SP-60.
  - 2. Install tapping sleeve on pipe to be tapped. Position flanged outlet for gate valve.
  - 3. Use tapping machine compatible with valve and tapping sleeve; cut hole in main. Remove tapping machine and connect water-service piping.
  - 4. Install gate valve onto tapping sleeve. Comply with MSS SP-60. Install valve with stem pointing up and with valve box.
- D. Make connections NPS 2 and smaller with drilling machine according to the following:
  - 1. Install service-saddle assemblies and corporation valves in size, quantity, and arrangement required by utility company standards.
  - 2. Install service-saddle assemblies on water-service pipe to be tapped. Position outlets for corporation valves.

3. Use drilling machine compatible with service-saddle assemblies and corporation valves. Drill hole in main. Remove drilling machine and connect water-service piping.
  4. Install corporation valves into service-saddle assemblies.
  5. Install manifold for multiple taps in water main.
  6. Install curb valve in water-service piping with head pointing up and with service box.
- E. Comply with NFPA 24 for fire-service-main piping materials and installation.
1. Install copper tube and fittings according to CDA's "Copper Tube Handbook."
- F. Install ductile-iron, water-service piping according to AWWA C600 and AWWA M41.
- G. Install PE pipe according to ASTM D 2774 and ASTM F 645.
- H. Install PVC, AWWA pipe according to ASTM F 645 and AWWA M23.
- I. Bury piping with depth of cover over top at least 30 inches, with top at least 12 inches below level of maximum frost penetration.
- J. Extend water-service piping and connect to water-supply source and building-water-piping systems at outside face of building wall in locations and pipe sizes indicated.
1. Terminate water-service piping at building wall until building-water-piping systems are installed. Terminate piping with caps, plugs, or flanges as required for piping material. Make connections to building-water-piping systems when those systems are installed.
- K. Sleeves are specified in Division 22 Section "Common Work Results for Plumbing."
- L. Mechanical sleeve seals are specified in Division 22 Section "Common Work Results for Plumbing."
- M. Install underground piping with restrained joints at horizontal and vertical changes in direction. Use restrained-joint piping, thrust blocks, anchors, tie-rods and clamps, and other supports.

### 3.6 JOINT CONSTRUCTION

- A. See Division 22 Section "Common Work Results for Plumbing" for basic piping joint construction.
- B. Make pipe joints according to the following:
1. Ductile-Iron Piping, Gasketed Joints for Water-Service Piping: AWWA C600 and AWWA M41.
  2. Ductile-Iron Piping, Gasketed Joints for Fire-Service-Main Piping: UL 194.
  3. Ductile-Iron Piping, Grooved Joints: Cut-groove pipe. Assemble joints with grooved-end, ductile-iron-piping couplings, gaskets, lubricant, and bolts according to coupling manufacturer's written instructions.
  4. PE Piping Insert-Fitting Joints: Use plastic insert fittings and fasteners according to fitting manufacturer's written instructions.
  5. PVC Piping Gasketed Joints: Use joining materials according to AWWA C900. Construct joints with elastomeric seals and lubricant according to ASTM D 2774 or ASTM D 3139 and pipe manufacturer's written instructions.

6. Dissimilar Materials Piping Joints: Use adapters compatible with both piping materials, with OD, and with system working pressure. Refer to Division 22 Section "Common Work Results for Plumbing" for joining piping of dissimilar metals.

### 3.7 ANCHORAGE INSTALLATION

- A. Anchorage, General: Install water-distribution piping with restrained joints. Anchorages and restrained-joint types that may be used include the following:
  1. Concrete thrust blocks.
  2. Locking mechanical joints.
  3. Set-screw mechanical retainer glands.
  4. Bolted flanged joints.
  5. Heat-fused joints.
  6. Pipe clamps and tie rods.
- B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches. Include anchorages for the following piping systems:
  1. Gasketed-Joint, Ductile-Iron, Water-Service Piping: According to AWWA C600.
  2. Gasketed-Joint, PVC Water-Service Piping: According to AWWA M23.
  3. Fire-Service-Main Piping: According to NFPA 24.
- C. Apply full coat of asphalt or other acceptable corrosion-resistant material to surfaces of installed ferrous anchorage devices.

### 3.8 VALVE INSTALLATION

- A. AWWA Gate Valves: Comply with AWWA C600 and AWWA M44. Install each underground valve with stem pointing up and with valve box.
- B. UL/FMG, Gate Valves: Comply with NFPA 24. Install each underground valve and valves in vaults with stem pointing up and with vertical cast-iron indicator post.
- C. MSS Valves: Install as component of connected piping system.
- D. Corporation Valves and Curb Valves: Install each underground curb valve with head pointed up and with service box.

### 3.9 WATER METER INSTALLATION

- A. Install water meters, piping, and specialties according to utility company's written instructions.
- B. Water Meters: Install displacement-type water meters, NPS 2 and smaller, in meter boxes with shutoff valves on water meter inlets. Include valves on water meter outlets and valved bypass around meters unless prohibited by authorities having jurisdiction.
- C. Water Meters: Install compound-type water meters, NPS 3 and larger, in meter vaults. Include shutoff valves on water meter inlets and outlets and valved bypass around meters. Support meters, valves, and piping on brick or concrete piers.

## 3.10 BACKFLOW PREVENTER INSTALLATION

- A. Install backflow preventers of type, size, and capacity indicated. Include valves and test cocks. Install according to requirements of plumbing and health department and authorities having jurisdiction.
- B. Do not install backflow preventers that have relief drain in vault or in other spaces subject to flooding.
- C. Do not install bypass piping around backflow preventers.
- D. Support NPS 2-1/2 and larger backflow preventers, valves, and piping near floor and on brick or concrete piers.

## 3.11 WATER METER BOX INSTALLATION

- A. Install water meter boxes in paved areas flush with surface.
- B. Install water meter boxes in grass or earth areas with top 2 inches above surface.

## 3.12 CONCRETE VAULT INSTALLATION

- A. Install precast concrete vaults according to ASTM C 891.

## 3.13 FIRE HYDRANT INSTALLATION

- A. General: Install each fire hydrant with separate gate valve in supply pipe, anchor with restrained joints or thrust blocks, and support in upright position.
- B. Wet-Barrel Fire Hydrants: Install with valve below frost line. Provide for drainage.
- C. AWWA Fire Hydrants: Comply with AWWA M17.
- D. UL/FMG Fire Hydrants: Comply with NFPA 24.

## 3.14 FIRE DEPARTMENT CONNECTION INSTALLATION

- A. Install protective pipe bollards on three sides of each fire department connection. Pipe bollards are specified in Division 05 Section "Metal Fabrications."

## 3.15 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. See Division 22 Section "Common Work Results for Plumbing" for piping connections to valves and equipment.
- C. Connect water-distribution piping to utility water main. Use service clamp and corporation valve.



- D. Connect water-distribution piping to interior domestic water and fire-suppression piping.
- E. Connect waste piping from concrete vault drains to sanitary sewerage system piping.

### 3.16 FIELD QUALITY CONTROL

- A. Piping Tests: Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- B. Hydrostatic Tests: Test at not less than one-and-one-half times working pressure for two hours.
  - 1. Increase pressure in 50 psig increments and inspect each joint between increments. Hold at test pressure for 1 hour; decrease to 0 psig. Slowly increase again to test pressure and hold for 1 more hour. Maximum allowable leakage is 2 quarts per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.
- C. Prepare reports of testing activities.

### 3.17 IDENTIFICATION

- A. Install continuous underground detectable warning tape during backfilling of trench for underground water-distribution piping. Locate below finished grade, directly over piping. Underground warning tapes are specified in Division 31 Section "Earth Moving."
- B. Permanently attach equipment nameplate or marker indicating plastic water-service piping, on main electrical meter panel. See Division 22 Section "Common Work Results for Plumbing" for identifying devices.

### 3.18 CLEANING

- A. Clean and disinfect water-distribution piping as follows:
  - 1. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.
  - 2. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in NFPA 24 for flushing of piping. Flush piping system with clean, potable water until dirty water does not appear at points of outlet.
  - 3. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:
    - a. Fill system or part of system with water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
    - b. Drain system or part of system of previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow to stand for 3 hours.
    - c. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.

- d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.
- B. Prepare reports of purging and disinfecting activities.

END OF SECTION 221113

## SECTION 230513 - COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

## 1.2 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
  - 1. Motor controllers.
  - 2. Torque, speed, and horsepower requirements of the load.
  - 3. Ratings and characteristics of supply circuit and required control sequence.
  - 4. Ambient and environmental conditions of installation location.

## PART 2 - PRODUCTS

## 2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with requirements in this Section except when stricter requirements are specified in HVAC equipment schedules or Sections.
- B. Comply with NEMA MG 1 unless otherwise indicated.

## 2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 6987 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

## 2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Energy efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.

- D. Multispeed Motors: Variable torque.
  - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
  - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- E. Rotor: Random-wound, squirrel cage.
- F. Bearings: Regreaseable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- G. Temperature Rise: Match insulation rating.
- H. Insulation: Class F.
- I. Code Letter Designation:
  - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
  - 2. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.
- J. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

## 2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
  - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
  - 2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
  - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
  - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.

## 2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
  - 1. Permanent-split capacitor.
  - 2. Split phase.
  - 3. Capacitor start, inductor run.
  - 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.

- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230513

## SECTION 230516 - EXPANSION FITTINGS AND LOOPS FOR HVAC PIPING

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section Includes:
  - 1. Metal-bellows expansion joints.
  - 2. Expansion compensators.
  - 3. Packed slip expansion joints.
  - 4. Pipe bends and loops.
  - 5. Alignment guides and anchors.

## 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Delegated-Design Submittal: For each anchor and alignment guide indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
  - 1. Design Calculations: Calculate requirements for thermal expansion of piping systems and for selecting and designing expansion joints, loops, and bends.
  - 2. Anchor Details: Detail fabrication of each anchor indicated. Show dimensions and methods of assembly and attachment to building structure.
  - 3. Alignment Guide Details: Detail field assembly and attachment to building structure.
  - 4. Schedule: Indicate type, manufacturer's number, size, material, pressure rating, end connections, and location for each expansion joint.
- C. Welding certificates.
- D. Product certificates.
- E. Maintenance data.

## 1.3 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
  - 1. Steel Shapes and Plates: AWS D1.1, "Structural Welding Code - Steel."
  - 2. Welding to Piping: ASME Boiler and Pressure Vessel Code: Section IX.

## PART 2 - PRODUCTS

## 2.1 EXPANSION JOINTS

- A. Metal-Bellows Expansion Joints: ASTM F 1120, circular-corrugated-bellows type with external tie rods.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
    - a. Adsko Manufacturing, LLC.
    - b. Anamet, Inc.
    - c. Badger Industries.
    - d. Expansion Joint Systems, Inc.
    - e. Flex-Hose Co., Inc.
    - f. Flexicraft Industries.
    - g. Flex-Pression, Ltd.
    - h. Flex-Weld, Inc.
    - i. Hyspan Precision Products, Inc.
    - j. Metraflex, Inc.
    - k. Piping Technology & Products, Inc.
    - l. Proco Products, Inc.
    - m. Senior Flexonics, Inc.; Pathway Division.
    - n. Tozen America Corp.
    - o. Unaflex Inc.
    - p. WahlcoMetroflex.
  3. Metal-Bellows Expansion Joints for Copper Piping: Single- or multiple-ply phosphor-bronze bellows, copper pipe end connections, and brass shrouds.
  4. Metal-Bellows Expansion Joints for Stainless-Steel Waterway: Single-ply stainless-steel bellows, stainless-steel-pipe end connections, and steel shroud.
  5. Metal-Bellows Expansion Joints for Steel Piping: Single- or multiple ply stainless-steel bellows, steel pipe end connections, and carbon-steel shroud.
  6. Minimum Pressure Rating: 150 psig unless otherwise indicated.
  7. Configuration: Single- or double bellows type with base, unless otherwise indicated.
  8. End Connections: Flanged or weld.
- B. Expansion Compensators: Double-ply corrugated steel, stainless-steel, or copper-alloy bellows in a housing with internal guides, anti-torque device, and removable end clip for positioning.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
    - a. Adsko Manufacturing, LLC.
    - b. Flexicraft Industries.
    - c. Flex-Pression, Ltd.
    - d. Flex-Weld, Inc.
    - e. Hyspan Precision Products, Inc.
    - f. Metraflex, Inc.

- g. Senior Flexonics, Inc.; Pathway Division.
    - h. Unaflex Inc.
  - 3. Minimum Pressure Rating: 150 psig, unless otherwise indicated.
  - 4. Configuration for Copper Piping: Two-ply phosphor-bronze or stainless-steel bellows and bronze or stainless-steel shroud.
  - 5. Configuration for Steel Piping: Two-ply stainless-steel bellows and carbon-steel shroud.
  - 6. End Connections for Copper Tubing NPS 2 and Smaller: Solder joint or threaded.
  - 7. End Connections for Copper Tubing NPS 2-1/2 to NPS 4: Solder joint or threaded..
  - 8. End Connections for Steel Pipe NPS 2 and Smaller: Threaded.
  - 9. End Connections for Steel Pipe NPS 2-1/2 to NPS 4: Flanged or threaded
- C. Packed Slip Expansion Joints: ASTM F 1007, carbon-steel, packing type designed for repacking under pressure and pressure rated for 250 psig at 400 deg F minimum. Include asbestos-free PTFE packing, compound limit stops, and drip connection if used for steam piping.
- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
    - a. Adsko Manufacturing, LLC.
    - b. Advanced Thermal Systems, Inc.
    - c. Hyspan Precision Products, Inc.
  - 3. Configuration: Single- and double-joint class with base, unless otherwise indicated.
  - 4. End Connections: Flanged or weld ends to match piping system.

## 2.2 ALIGNMENT GUIDES

- A. Description: Steel, factory fabricated, with bolted two-section outer cylinder and base for alignment of piping and two-section guiding spider for bolting to pipe.
- B.
- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
    - a. Adsko Manufacturing, LLC.
    - b. Advanced Thermal Systems, Inc.
    - c. Flex-Hose Co., Inc.
    - d. Flexicraft Industries.
    - e. Flex-Weld, Inc.
    - f. Hyspan Precision Products, Inc.
    - g. Metraflex, Inc.
    - h. Piping Technology & Products, Inc.
    - i. Senior Flexonics, Inc.; Pathway Division.



## 2.3 MATERIALS FOR ANCHORS

- A. Steel Shapes and Plates: ASTM A 36/A 36M.
- B. Bolts and Nuts: ASME B18.10 or ASTM A 183, steel, hex head.
- C. Washers: ASTM F 844, steel, plain, flat washers.
- D. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, and tension and shear capacities appropriate for application.
  - 1. Stud: Threaded, zinc-coated carbon steel.
  - 2. Expansion Plug: Zinc-coated steel.
  - 3. Washer and Nut: Zinc-coated steel.
- E. Concrete: Portland cement mix, 3000 psi minimum. Comply with requirements in Division 03 Section "Cast-in-Place Concrete" for formwork, reinforcement, and concrete.
- F. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, non-shrink, non-metallic grout; suitable for interior and exterior applications.
  - 1. Properties: Non-staining, noncorrosive, and nongaseous.
  - 2. Design Mix: 5000-psi 28-day compressive strength.

## PART 3 - EXECUTION

### 3.1 EXPANSION-JOINT INSTALLATION

- A. Install manufactured, nonmetallic expansion joints according to FSA's "Technical Handbook: Non-Metallic Expansion Joints and Flexible Pipe Connectors."
- B. Install expansion joints of sizes matching size of piping in which they are installed.
- C. Install alignment guides to allow expansion and to avoid end-loading and torsional stress.

### 3.2 PIPE BEND AND LOOP INSTALLATION

- A. Install pipe bends and loops cold-sprung in tension or compression as required to partly absorb tension or compression produced during anticipated change in temperature.
- B. Attach pipe bends and loops to anchors.
  - 1. Steel Anchors: Attach by welding. Comply with ASME B31.9 and ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
  - 2. Concrete Anchors: Attach by fasteners. Follow fastener manufacturer's written instructions.

### 3.3 SWING CONNECTIONS

- A. Connect risers and branch connections to mains with at least five pipe fittings, including tee in main.

- B. Connect risers and branch connections to terminal units with at least four pipe fittings, including tee in riser.
- C. Connect mains and branch connections to terminal units with at least four pipe fittings, including tee in main.

### **3.4 ALIGNMENT-GUIDE INSTALLATION**

- A. Install guides on piping adjoining pipe expansion fittings and loops.
- B. Attach guides to pipe and secure to building structure.

### **3.5 ANCHOR INSTALLATION**

- A. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- B. Fabricate and install steel anchors by welding steel shapes, plates, and bars to piping and to structure. Comply with ASME B31.9 and AWS D1.1.
- C. Construct concrete anchors of poured-in-place concrete of dimensions indicated and include embedded fasteners.
- D. Install pipe anchors according to expansion-joint manufacturer's written instructions if expansion joints or compensators are indicated.
- E. Use grout to form flat bearing surfaces for expansion fittings, guides, and anchors installed on or in concrete.

**END OF SECTION 230516**

## SECTION 230519 - METERS AND GAGES FOR HVAC PIPING

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section Includes:
  - 1. Thermometers.
  - 2. Gages.
  - 3. Flowmeters.

## 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Operation and maintenance data.

## PART 2 - PRODUCTS

## 2.1 METAL-CASE, LIQUID-IN-GLASS THERMOMETERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Palmer - Wahl Instruments Inc.
  - 2. Trerice, H. O. Co.
  - 3. Weiss Instruments, Inc.
  - 4. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
- C. Case: Die-cast aluminum or brass 7 inches long.
- D. Tube: Red or blue reading, organic-liquid filled, with magnifying lens.
- E. Tube Background: Satin-faced, non-reflective aluminum with permanently etched scale markings.
- F. Window: Glass or plastic.
- G. Connector: Adjustable type, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device.
- H. Stem: Copper-plated steel, aluminum, or brass for thermowell installation and of length to suit installation.

- I. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.

## 2.2 DUCT-TYPE, LIQUID-IN-GLASS THERMOMETERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Miljoco Corp.
  - 2. Palmer - Wahl Instruments Inc.
  - 3. Trerice, H. O. Co.
  - 4. Weiss Instruments, Inc.
- C. Case: Metal or plastic 7 inches long.
- D. Tube: Red or blue reading, mercury or organic filled, with magnifying lens.
- E. Tube Background: Satin-faced, non-reflective aluminum with permanently etched scale markings.
- F. Window: Glass or plastic.
- G. Connector: Adjustable type, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device.
- H. Stem: Metal, for installation in mounting bracket and of length to suit installation.
- I. Mounting Bracket: Flanged fitting for attachment to duct and made to hold thermometer stem.
- J. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.

## 2.3 BIMETALLIC-ACTUATED DIAL THERMOMETERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
  - 2. Ernst Gage Co.
  - 3. Eugene Ernst Products Co.
  - 4. Marsh Bellofram.
  - 5. Miljoco Corp.
  - 6. NANMAC Corporation.
  - 7. Noshok, Inc.
  - 8. Palmer - Wahl Instruments Inc.
  - 9. REO TEMP Instrument Corporation.
  - 10. Tel-Tru Manufacturing Company.

11. Terice, H. O. Co.
12. Weiss Instruments, Inc.
13. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
14. WIKA Instrument Corporation.
15. Winters Instruments.

- C. Description: Direct-mounting, bimetallic-actuated dial thermometers complying with ASME B40.3.
- D. Case: Liquid-filled type, stainless steel with 3-inch diameter.
- E. Element: Bimetal coil.
- F. Dial: Satin-faced, non-reflective aluminum with permanently etched scale markings.
- G. Pointer: Red or other dark-color metal.
- H. Window: Glass or plastic.
- I. Ring: Stainless steel.
- J. Connector: Adjustable angle type.
- K. Stem: Metal, for thermowell installation and of length to suit installation.
- L. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.

## 2.4 THERMOWELLS

- A. Manufacturers: Same as manufacturer of thermometer being used.
- B. Description: Pressure-tight, socket-type metal fitting made for insertion into piping and of type, diameter, and length required to hold thermometer.

## 2.5 PRESSURE GAGES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
1. AMETEK, Inc.; U.S. Gauge Div.
  2. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
  3. Ernst Gage Co.
  4. Eugene Ernst Products Co.
  5. KOBOLD Instruments, Inc.
  6. Marsh Bellofram.
  7. Miljoco Corp.
  8. Noshok, Inc.
  9. Palmer - Wahl Instruments Inc.
  10. REO TEMP Instrument Corporation.

11. Terice, H. O. Co.
12. Weiss Instruments, Inc.
13. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
14. WIKA Instrument Corporation.
15. Winters Instruments.

C. Direct-Mounting, Dial-Type Pressure Gages: Indicating-dial type complying with ASME B40.100.

1. Case: Liquid-filled type, metal or plastic 4-1/2-inch diameter.
2. Pressure-Element Assembly: Bourdon tube, unless otherwise indicated.
3. Pressure Connection: Brass, NPS 1/4, bottom-outlet type unless back-outlet type is indicated.
4. Movement: Mechanical, with link to pressure element and connection to pointer.
5. Dial: Satin-faced, nonreflective aluminum with permanently etched scale markings.
6. Pointer: Red or other dark-color metal.
7. Window: Glass or plastic.
8. Ring: Metal or plastic
9. Accuracy: Grade C, plus or minus 3 percent of middle half] [D, plus or minus 5 percent of whole scale.
10. Vacuum-Pressure Range: 30-in. Hg of vacuum to 15 psig of pressure.
11. Range for Fluids under Pressure: Two times operating pressure.

D. Pressure-Gage Fittings:

1. Valves: NPS 1/4 brass or stainless-steel needle type.
2. Syphons: NPS 1/4 coil of brass tubing with threaded ends.
3. Snubbers: ASME B40.5, NPS 1/4 brass bushing with corrosion-resistant, porous-metal disc of material suitable for system fluid and working pressure.

## 2.6 VENTURI FLOWMETERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

1. Armstrong Pumps, Inc.
2. Badger Meter, Inc.; Industrial Div.
3. Bailey-Fischer & Porter Co.
4. Flow Design, Inc.
5. Gerand Engineering Co.
6. Hyspan Precision Products, Inc.
7. Leeds & Northrup.
8. McCrometer, Inc.
9. Preso Meters Corporation.
10. Victaulic Co. of America.

C. Description: Differential-pressure design for installation in piping; with calibrated flow-measuring element, separate flowmeter, hoses or tubing, valves, fittings, and conversion chart compatible with flow-measuring element, flowmeter, and system fluid.

- D. Construction: Bronze, brass, or factory-primed steel; with brass fittings and attached tag with flow conversion data.
- E. Pressure Rating: 250 psig.
- F. Temperature Rating: 250 deg F.
- G. End Connections for NPS 2 and Smaller: Threaded.
- H. End Connections for NPS 2-1/2 and Larger: Flanged or welded.
- I. Range: Flow range of flow-measuring element and flowmeter shall cover operating range of equipment or system served.
- J. Permanent Indicators: Suitable for wall or bracket mounting, calibrated for connected flowmeter element, and having 6-inch diameter, or equivalent, dial with fittings and copper tubing for connecting to flowmeter element.
  - 1. Scale: Gallons per minute.
  - 2. Accuracy: Plus or minus 1 percent between 20 and 80 percent of range.
- K. Portable Indicators: Differential-pressure type calibrated for connected flowmeter element and having two 12-foot hoses in carrying case.
  - 1. Scale: Gallons per minute.
  - 2. Accuracy: Plus or minus 2 percent between 20 and 80 percent of range.
- L. Operating Instructions: Include complete instructions with each flowmeter.

### PART 3 - EXECUTION

#### 3.1 THERMOMETER APPLICATIONS

- A. Install liquid-in-glass thermometers in the following locations:
  - 1. Inlet and outlet of each hydronic zone.
  - 2. Inlet and outlet of each hydronic boiler and chiller.
  - 3. Inlet and outlet of each hydronic coil in air-handling units and built-up central systems.
  - 4. Inlet and outlet of each hydronic heat exchanger.
  - 5. Inlet and outlet of each hydronic heat-recovery unit.
  - 6. Inlet and outlet of each thermal storage tank.
  - 7. Outside-air, return-air, and mixed-air ducts.
- B. Install bimetallic-actuated dial thermometers in the following locations:
  - 1. Inlet and outlet of each hydronic zone.
  - 2. Inlet and outlet of each hydronic boiler and chiller.
  - 3. Inlet and outlet of each hydronic coil in air-handling units and built-up central systems.
  - 4. Inlet and outlet of each hydronic heat exchanger.
  - 5. Inlet and outlet of each hydronic heat-recovery unit.
  - 6. Inlet and outlet of each thermal storage tank.

- C. Install liquid-filled-case-type, bimetallic-actuated dial thermometers at suction and discharge of each pump.
- D. Provide the following temperature ranges for thermometers:
  - 1. Heating Hot Water: 30 to 240 deg F, with 2-degree scale divisions.
  - 2. Air Ducts: Minus 40 to plus 110 deg F, with 2-degree scale divisions.

### 3.2 GAGE APPLICATIONS

- A. Install dry-case-type pressure gages for discharge of each pressure-reducing valve.
- B. Install liquid-filled-case-type pressure gages at suction and discharge of each pump.

### 3.3 INSTALLATIONS

- A. Install direct-mounting thermometers and adjust vertical and tilted positions.
- B. Install thermowells with socket extending one-third of diameter of pipe and in vertical position in piping tees where thermometers are indicated.
- C. Duct Thermometer Support Flanges: Install in wall of duct where duct thermometers are indicated. Attach to duct with screws.
- D. Install direct-mounting pressure gages in piping tees with pressure gage located on pipe at most readable position.
- E. Install needle-valve and snubber fitting in piping for each pressure gage for fluids (except steam).
- F. Install needle-valve and syphon fitting in piping for each pressure gage for steam.
- G. Assemble and install connections, tubing, and accessories between flow-measuring elements and flowmeters as prescribed by manufacturer's written instructions.
- H. Install flowmeter elements in accessible positions in piping systems.
- I. Install differential-pressure-type flowmeter elements with at least minimum straight lengths of pipe upstream and downstream from element as prescribed by manufacturer's written instructions.
- J. Install connection fittings for attachment to portable indicators in accessible locations.
- K. Install flowmeters at discharge of hydronic system pumps and at inlet of hydronic air coils.

### 3.4 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance for meters, gages, machines, and equipment.
- B. Connect flowmeter-system elements to meters.



3.5 ADJUSTING

- A. Calibrate meters according to manufacturer's written instructions, after installation.
- B. Adjust faces of meters and gages to proper angle for best visibility.

END OF SECTION 230519

## SECTION 230523 - GENERAL-DUTY VALVES FOR HVAC PIPING

## PART 1 - GENERAL

## 1.1 SUMMARY

## A. Section Includes:

1. Brass ball valves.
2. Bronze ball valves.
3. Iron, single-flange butterfly valves.
4. High-performance butterfly valves.
5. Bronze swing check valves.
6. Iron swing check valves.
7. Iron swing check valves with closure control.
8. Bronze gate valves.
9. Iron gate valves.
10. Bronze globe valves.
11. Iron globe valves.
12. Chainwheels.

## B. Related Sections:

1. Division 23 HVAC piping Sections for specialty valves applicable to those Sections only.
2. Division 23 Section "Identification for HVAC Piping and Equipment" for valve tags and schedules.

## 1.2 SUBMITTALS

- A. Product Data: For each type of valve indicated.

## 1.3 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance: ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.

## PART 2 - PRODUCTS

## 2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to HVAC valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
  - 1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
  - 2. Handwheel: For valves other than quarter-turn types.
  - 3. Handlever: For quarter-turn valves NPS 6 and smaller except plug valves.
  - 4. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.
- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
  - 1. Gate Valves: With rising stem.
  - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
  - 3. Butterfly Valves: With extended neck.
- F. Valve-End Connections:
  - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
  - 2. Solder Joint: With sockets according to ASME B16.18.
  - 3. Threaded: With threads according to ASME B1.20.1.

## 2.2 BRASS BALL VALVES

- A. One-Piece, Reduced-Port, Brass Ball Valves with Brass Trim:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Kitz Corporation.
  - 2. Description:
    - a. Standard: MSS SP-110.
    - b. CWP Rating: 400 psig.
    - c. Body Design: One piece.
    - d. Body Material: Forged brass.
    - e. Ends: Threaded.
    - f. Seats: PTFE or TFE.
    - g. Stem: Brass.
    - h. Ball: Chrome-plated brass.
    - i. Port: Reduced.
- B. Two-Piece, Full-Port, Brass Ball Valves with Brass Trim:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Crane Co.; Crane Valve Group; Crane Valves.
    - b. Crane Co.; Crane Valve Group; Jenkins Valves.

- c. DynaQuip Controls.
- d. Flow-Tek, Inc.; a subsidiary of Bray International, Inc.
- e. Hammond Valve.
- f. Jamesbury; a subsidiary of Metso Automation.
- g. Jomar International, LTD.
- h. Kitz Corporation.
- i. Legend Valve.
- j. Marwin Valve; a division of Richards Industries.
- k. Milwaukee Valve Company.
- l. NIBCO INC.
- m. Red-White Valve Corporation.
- n. RuB Inc.

Description:

- o. Standard: MSS SP-110.
- p. SWP Rating: 150 psig.
- q. CWP Rating: 600 psig.
- r. Body Design: Two piece.
- s. Body Material: Forged brass.
- t. Ends: Threaded.
- u. Seats: PTFE or TFE.
- v. Stem: Brass.
- w. Ball: Chrome-plated brass.
- x. Port: Full.

C. Two-Piece, Full-Port, Brass Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Flow-Tek, Inc.; a subsidiary of Bray International, Inc.
  - d. Hammond Valve.
  - e. Jamesbury; a subsidiary of Metso Automation.
  - f. Kitz Corporation.
  - g. Marwin Valve; a division of Richards Industries.
  - h. Milwaukee Valve Company.
  - i. RuB Inc.
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Forged brass.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Stainless steel.
  - i. Ball: Stainless steel, vented.
  - j. Port: Full.

D. Two-Piece, Regular-Port, Brass Ball Valves with Brass Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Hammond Valve.
  - b. Jamesbury; a subsidiary of Metso Automation.
  - c. Legend Valve.
  - d. Marwin Valve; a division of Richards Industries.
  - e. Milwaukee Valve Company.
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Forged brass.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Brass.
  - i. Ball: Chrome-plated brass.
  - j. Port: Regular.

E. Two-Piece, Regular-Port, Brass Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Jamesbury; a subsidiary of Metso Automation.
  - b. Marwin Valve; a division of Richards Industries.
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Brass or bronze.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Stainless steel.
  - i. Ball: Stainless steel, vented.
  - j. Port: Regular.

2.3 BRONZE BALL VALVES

A. One-Piece, Reduced-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. Conbraco Industries, Inc.; Apollo Valves.

- c. NIBCO INC.
- 2. Description:
  - a. Standard: MSS SP-110.
  - b. CWP Rating: 400 psig.
  - c. Body Design: One piece.
  - d. Body Material: Bronze.
  - e. Ends: Threaded.
  - f. Seats: PTFE or TFE.
  - g. Stem: Bronze.
  - h. Ball: Chrome-plated brass.
  - i. Port: Reduced.
- B. One-Piece, Reduced-Port, Bronze Ball Valves with Stainless-Steel Trim:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Conbraco Industries, Inc.; Apollo Valves.
    - b. NIBCO INC.
  - 2. Description:
    - a. Standard: MSS SP-110.
    - b. CWP Rating: 600 psig.
    - c. Body Design: One piece.
    - d. Body Material: Bronze.
    - e. Ends: Threaded.
    - f. Seats: PTFE or TFE.
    - g. Stem: Stainless steel.
    - h. Ball: Stainless steel, vented.
    - i. Port: Reduced.
- C. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. American Valve, Inc.
    - b. Conbraco Industries, Inc.; Apollo Valves.
    - c. Crane Co.; Crane Valve Group; Crane Valves.
    - d. Hammond Valve.
    - e. Lance Valves; a division of Advanced Thermal Systems, Inc.
    - f. Legend Valve.
    - g. Milwaukee Valve Company.
    - h. NIBCO INC.
    - i. Red-White Valve Corporation.
    - j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - 2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Bronze.
- i. Ball: Chrome-plated brass.
- j. Port: Full.

D. Two-Piece, Full-Port, Bronze Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Conbraco Industries, Inc.; Apollo Valves.
- b. Crane Co.; Crane Valve Group; Crane Valves.
- c. Hammond Valve.
- d. Lance Valves; a division of Advanced Thermal Systems, Inc.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Stainless steel.
- i. Ball: Stainless steel, vented.
- j. Port: Full.

E. Two-Piece, Regular-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. American Valve, Inc.
- b. Conbraco Industries, Inc.; Apollo Valves.
- c. Crane Co.; Crane Valve Group; Jenkins Valves.
- d. Crane Co.; Crane Valve Group; Stockham Division.
- e. DynaQuip Controls.
- f. Hammond Valve.
- g. Lance Valves; a division of Advanced Thermal Systems, Inc.
- h. Milwaukee Valve Company.
- i. NIBCO INC.

2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Bronze.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Bronze.
  - i. Ball: Chrome-plated brass.
  - j. Port: Regular.

F. Two-Piece, Regular-Port, Bronze Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. ]:
  - a. Conbraco Industries, Inc.; Apollo Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Hammond Valve.
  - d. Milwaukee Valve Company.
3. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Bronze.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Stainless steel.
  - i. Ball: Stainless steel, vented.
  - j. Port: Regular.

2.4 IRON, SINGLE-FLANGE BUTTERFLY VALVES

A. 150 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. .
  - b. Bray Controls; a division of Bray International.
  - c. Conbraco Industries, Inc.; Apollo Valves.
  - d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
  - e. Crane Co.; Crane Valve Group; Jenkins Valves.



- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Hammond Valve.
- i. Kitz Corporation.
- j. Milwaukee Valve Company.
- k. NIBCO INC.
- l. Norriseal; a Dover Corporation company.
- m. Red-White Valve Corporation.
- n. Spence Strainers International; a division of CIRCOR International.
- o. Tyco Valves & Controls; a unit of Tyco Flow Control.
- p. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 150 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Aluminum bronze.

B. 150 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. Bray Controls; a division of Bray International.
- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
- e. Crane Co.; Crane Valve Group; Jenkins Valves.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Hammond Valve.
- i. Kitz Corporation.
- j. Milwaukee Valve Company.
- k. NIBCO INC.
- l. Norriseal; a Dover Corporation company.
- m. Red-White Valve Corporation.
- n. Spence Strainers International; a division of CIRCOR International.
- o. Tyco Valves & Controls; a unit of Tyco Flow Control.
- p. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 150 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: NBR.
- f. Stem: One- or two-piece stainless steel.

- g. Disc: Aluminum bronze.

C. 150 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Ductile-Iron Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
  - b. Bray Controls; a division of Bray International.
  - c. Conbraco Industries, Inc.; Apollo Valves.
  - d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
  - e. Crane Co.; Crane Valve Group; Center Line.
  - f. Crane Co.; Crane Valve Group; Stockham Division.
  - g. DeZurik Water Controls.
  - h. Hammond Valve.
  - i. Kitz Corporation.
  - j. Milwaukee Valve Company.
  - k. Mueller Steam Specialty; a division of SPX Corporation.
  - l. NIBCO INC.
  - m. Norriseal; a Dover Corporation company.
  - n. Spence Strainers International; a division of CIRCOR International.
  - o. Sure Flow Equipment Inc.
  - p. Tyco Valves & Controls; a unit of Tyco Flow Control.
  - q. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-67, Type I.
  - b. CWP Rating: 150 psig.
  - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
  - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
  - e. Seat: EPDM.
  - f. Stem: One- or two-piece stainless steel.
  - g. Disc: Nickel-plated or coated ductile iron.

D. 150 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Ductile-Iron Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
  - b. Bray Controls; a division of Bray International.
  - c. Conbraco Industries, Inc.; Apollo Valves.
  - d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
  - e. Crane Co.; Crane Valve Group; Center Line.
  - f. Crane Co.; Crane Valve Group; Stockham Division.
  - g. DeZurik Water Controls.
  - h. Hammond Valve.
  - i. Kitz Corporation.
  - j. Milwaukee Valve Company.
  - k. Mueller Steam Specialty; a division of SPX Corporation.

- I. NIBCO INC.
        - m. Norriseal; a Dover Corporation company.
        - n. Spence Strainers International; a division of CIRCOR International.
        - o. Sure Flow Equipment Inc.
        - p. Tyco Valves & Controls; a unit of Tyco Flow Control.
        - q. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - 2. Description:
    - a. Standard: MSS SP-67, Type I.
    - b. CWP Rating: 150 psig.
    - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
    - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
    - e. Seat: NBR.
    - f. Stem: One- or two-piece stainless steel.
    - g. Disc: Nickel-plated or coated ductile iron.
- E. 150 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Stainless-Steel Disc:
- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
    - b. Bray Controls; a division of Bray International.
    - c. Conbraco Industries, Inc.; Apollo Valves.
    - d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
    - e. Crane Co.; Crane Valve Group; Jenkins Valves.
    - f. Crane Co.; Crane Valve Group; Stockham Division.
    - g. DeZurik Water Controls.
    - h. Hammond Valve.
    - i. Kitz Corporation.
    - j. Milwaukee Valve Company.
    - k. Mueller Steam Specialty; a division of SPX Corporation.
    - l. NIBCO INC.
    - m. Norriseal; a Dover Corporation company.
    - n. Red-White Valve Corporation.
    - o. Spence Strainers International; a division of CIRCOR International.
    - p. Sure Flow Equipment Inc.
    - q. Tyco Valves & Controls; a unit of Tyco Flow Control.
    - r. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - 2. Description:
    - a. Standard: MSS SP-67, Type I.
    - b. CWP Rating: 150 psig.
    - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
    - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
    - e. Seat: EPDM.
    - f. Stem: One- or two-piece stainless steel.
    - g. Disc: Stainless steel.
- F. 150 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Stainless-Steel Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
  - b. Bray Controls; a division of Bray International.
  - c. Conbraco Industries, Inc.; Apollo Valves.
  - d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
  - e. Crane Co.; Crane Valve Group; Jenkins Valves.
  - f. Crane Co.; Crane Valve Group; Stockham Division.
  - g. DeZurik Water Controls.
  - h. Hammond Valve.
  - i. Kitz Corporation.
  - j. Milwaukee Valve Company.
  - k. Mueller Steam Specialty; a division of SPX Corporation.
  - l. NIBCO INC.
  - m. Norriseal; a Dover Corporation company.
  - n. Red-White Valve Corporation.
  - o. Spence Strainers International; a division of CIRCOR International.
  - p. Sure Flow Equipment Inc.
  - q. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-67, Type I.
  - b. CWP Rating: 150 psig.
  - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
  - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
  - e. Seat: NBR.
  - f. Stem: One- or two-piece stainless steel.
  - g. Disc: Stainless steel.

G. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
  - b. Conbraco Industries, Inc.; Apollo Valves.
  - c. Cooper Cameron Valves; a division of Cooper Cameron Corp.
  - d. Crane Co.; Crane Valve Group; Jenkins Valves.
  - e. Crane Co.; Crane Valve Group; Stockham Division.
  - f. DeZurik Water Controls.
  - g. Flo Fab Inc.
  - h. Hammond Valve.
  - i. Kitz Corporation.
  - j. Legend Valve.
  - k. Milwaukee Valve Company.
  - l. NIBCO INC.
  - m. Norriseal; a Dover Corporation company.
  - n. Red-White Valve Corporation.
  - o. Spence Strainers International; a division of CIRCOR International.

- p. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 2. Description:
  - a. Standard: MSS SP-67, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
  - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
  - e. Seat: EPDM.
  - f. Stem: One- or two-piece stainless steel.
  - g. Disc: Aluminum bronze.
- H. 200 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Aluminum-Bronze Disc:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
    - b. Conbraco Industries, Inc.; Apollo Valves.
    - c. Cooper Cameron Valves; a division of Cooper Cameron Corp.
    - d. Crane Co.; Crane Valve Group; Jenkins Valves.
    - e. Crane Co.; Crane Valve Group; Stockham Division.
    - f. DeZurik Water Controls.
    - g. Flo Fab Inc.
    - h. Hammond Valve.
    - i. Kitz Corporation.
    - j. Legend Valve.
    - k. Milwaukee Valve Company.
    - l. NIBCO INC.
    - m. Norriseal; a Dover Corporation company.
    - n. Red-White Valve Corporation.
    - o. Spence Strainers International; a division of CIRCOR International.
    - p. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - 2. Description:
    - a. Standard: MSS SP-67, Type I.
    - b. CWP Rating: 200 psig.
    - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
    - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
    - e. Seat: NBR.
    - f. Stem: One- or two-piece stainless steel.
    - g. Disc: Aluminum bronze.
- I. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Ductile-Iron Disc:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
    - b. American Valve, Inc.

- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
- e. Crane Co.; Crane Valve Group; Center Line.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Legend Valve.
- l. Milwaukee Valve Company.
- m. Mueller Steam Specialty; a division of SPX Corporation.
- n. NIBCO INC.
- o. Norriseal; a Dover Corporation company.
- p. Spence Strainers International; a division of CIRCOR International.
- q. Sure Flow Equipment Inc.
- r. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Nickel-plated or coated ductile iron.

J. 200 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Ductile-Iron Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. American Valve, Inc.
- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
- e. Crane Co.; Crane Valve Group; Center Line.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Legend Valve.
- l. Milwaukee Valve Company.
- m. Mueller Steam Specialty; a division of SPX Corporation.
- n. NIBCO INC.
- o. Norriseal; a Dover Corporation company.
- p. Spence Strainers International; a division of CIRCOR International.
- q. Sure Flow Equipment Inc.
- r. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: NBR.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Nickel-plated or -coated ductile iron.

K. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Stainless-Steel Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. American Valve, Inc.
- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
- e. Crane Co.; Crane Valve Group; Jenkins Valves.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Legend Valve.
- l. Milwaukee Valve Company.
- m. Mueller Steam Specialty; a division of SPX Corporation.
- n. NIBCO INC.
- o. Norriseal; a Dover Corporation company.
- p. Red-White Valve Corporation.
- q. Spence Strainers International; a division of CIRCOR International.
- r. Sure Flow Equipment Inc.
- s. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Stainless steel.

L. 200 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Stainless-Steel Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. American Valve, Inc.

- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
- e. Crane Co.; Crane Valve Group; Jenkins Valves.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Legend Valve.
- l. Milwaukee Valve Company.
- m. Mueller Steam Specialty; a division of SPX Corporation.
- n. NIBCO INC.
- o. Norriseal; a Dover Corporation company.
- p. Red-White Valve Corporation.
- q. Spence Strainers International; a division of CIRCOR International.
- r. Sure Flow Equipment Inc.
- s. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: NBR.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Stainless steel.

2.5 HIGH-PERFORMANCE BUTTERFLY VALVES

A. Class 150, Single-Flange, High-Performance Butterfly Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. Bray Controls; a division of Bray International.
- c. Cooper Cameron Valves; a division of Cooper Cameron Corp.
- d. Crane Co.; Crane Valve Group; Flowseal.
- e. Crane Co.; Crane Valve Group; Stockham Division.
- f. DeZurik Water Controls.
- g. Hammond Valve.
- h. Jamesbury; a subsidiary of Metso Automation.
- i. Milwaukee Valve Company.
- j. NIBCO INC.
- k. Process Development & Control, Inc.
- l. Tyco Valves & Controls; a unit of Tyco Flow Control.
- m. Xomox Corporation.

2. Description:



- a. Standard: MSS SP-68.
- b. CWP Rating: 285 psig at 100 deg F.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: Carbon steel, cast iron, ductile iron, or stainless steel.
- e. Seat: Reinforced PTFE or metal.
- f. Stem: Stainless steel; offset from seat plane.
- g. Disc: Carbon steel.
- h. Service: Bidirectional.

B. Class 300, Single-Flange, High-Performance Butterfly Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. Bray Controls; a division of Bray International.
- c. Cooper Cameron Valves; a division of Cooper Cameron Corp.
- d. Crane Co.; Crane Valve Group; Flowseal.
- e. Crane Co.; Crane Valve Group; Stockham Division.
- f. DeZurik Water Controls.
- g. Hammond Valve.
- h. Jamesbury; a subsidiary of Metso Automation.
- i. Milwaukee Valve Company.
- j. NIBCO INC.
- k. Process Development & Control, Inc.
- l. Tyco Valves & Controls; a unit of Tyco Flow Control.
- m. Xomox Corporation.

2. Description:

- a. Standard: MSS SP-68.
- b. CWP Rating: 720 psig at 100 deg F.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: Carbon steel, cast iron, or ductile iron.
- e. Seat: Reinforced PTFE or metal.
- f. Stem: Stainless steel; offset from seat plane.
- g. Disc: Carbon steel.
- h. Service: Bidirectional.

2.6 BRONZE SWING CHECK VALVES

A. Class 125, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. American Valve, Inc.
- b. Crane Co.; Crane Valve Group; Crane Valves.

- c. Crane Co.; Crane Valve Group; Jenkins Valves.
- d. Crane Co.; Crane Valve Group; Stockham Division.
- e. Hammond Valve.
- f. Kitz Corporation.
- g. Milwaukee Valve Company.
- h. NIBCO INC.
- i. Powell Valves.
- j. Red-White Valve Corporation.
- k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- l. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 3.
- b. CWP Rating: 200 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: Bronze.

B. Class 125, Bronze Swing Check Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Kitz Corporation.
- f. Milwaukee Valve Company.
- g. NIBCO INC.
- h. Red-White Valve Corporation.
- i. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 4.
- b. CWP Rating: 200 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: PTFE or TFE.

C. Class 150, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. American Valve, Inc.
- b. Crane Co.; Crane Valve Group; Crane Valves.

- c. Crane Co.; Crane Valve Group; Jenkins Valves.
- d. Crane Co.; Crane Valve Group; Stockham Division.
- e. Kitz Corporation.
- f. Milwaukee Valve Company.
- g. NIBCO INC.
- h. Red-White Valve Corporation.
- i. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 3.
- b. CWP Rating: 300 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: Bronze.

D. Class 150, Bronze Swing Check Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Hammond Valve.
- d. Milwaukee Valve Company.
- e. NIBCO INC.
- f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 4.
- b. CWP Rating: 300 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: PTFE or TFE.

## 2.7 IRON SWING CHECK VALVES

A. Class 125, Iron Swing Check Valves with Metal Seats:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Kitz Corporation.

- f. Legend Valve.
- g. Milwaukee Valve Company.
- h. NIBCO INC.
- i. Powell Valves.
- j. Red-White Valve Corporation.
- k. Sure Flow Equipment Inc.
- l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- m. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-71, Type I.
- b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
- c. NPS 14 to NPS 24CWP Rating: 150 psig.
- d. Body Design: Clear or full waterway.
- e. Body Material: ASTM A 126, gray iron with bolted bonnet.
- f. Ends: Flanged.
- g. Trim: Bronze.
- h. Gasket: Asbestos free.

B. Class 125, Iron Swing Check Valves with Nonmetallic-to-Metal Seats:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.

2. Description:

- a. Standard: MSS SP-71, Type I.
- b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
- c. NPS 14 to NPS 24CWP Rating: 150 psig.
- d. Body Design: Clear or full waterway.
- e. Body Material: ASTM A 126, gray iron with bolted bonnet.
- f. Ends: Flanged.
- g. Trim: Composition.
- h. Seat Ring: Bronze.
- i. Disc Holder: Bronze.
- j. Disc: PTFE or TFE.
- k. Gasket: Asbestos free.

C. Class 250, Iron Swing Check Valves with Metal Seats:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Milwaukee Valve Company.
- f. NIBCO INC.

g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-71, Type I.
- b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
- c. NPS 14 to NPS 24CWP Rating: 150 psig.
- d. Body Design: Clear or full waterway.
- e. Body Material: ASTM A 126, gray iron with bolted bonnet.
- f. Ends: Flanged.
- g. Trim: Bronze.
- h. Gasket: Asbestos free.

2.8 IRON SWING CHECK VALVES WITH CLOSURE CONTROL

A. Class 125, Iron Swing Check Valves with Lever- and Spring-Closure Control:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

a. NIBCO INC.

2. Description:

- a. Standard: MSS SP-71, Type I.
- b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
- c. NPS 14 to NPS 24CWP Rating: 150 psig.
- d. Body Design: Clear or full waterway.
- e. Body Material: ASTM A 126, gray iron with bolted bonnet.
- f. Ends: Flanged.
- g. Trim: Bronze.
- h. Gasket: Asbestos free.
- i. Closure Control: Factory-installed, exterior lever and spring.

B. Class 125, Iron Swing Check Valves with Lever and Weight-Closure Control:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-71, Type I.
- b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
- c. NPS 14 to NPS 24CWP Rating: 150 psig.

- d. Body Design: Clear or full waterway.
- e. Body Material: ASTM A 126, gray iron with bolted bonnet.
- f. Ends: Flanged.
- g. Trim: Bronze.
- h. Gasket: Asbestos free.
- i. Closure Control: Factory-installed, exterior lever and weight.

## 2.9 BRONZE GATE VALVES

### A. Class 125, NRS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Crane Co.; Crane Valve Group; Jenkins Valves.
  - d. Crane Co.; Crane Valve Group; Stockham Division.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Milwaukee Valve Company.
  - h. NIBCO INC.
  - i. Powell Valves.
  - j. Red-White Valve Corporation.
  - k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - l. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint.
  - e. Stem: Bronze.
  - f. Disc: Solid wedge; bronze.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

### B. Class 125, RS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Crane Co.; Crane Valve Group; Jenkins Valves.
  - d. Crane Co.; Crane Valve Group; Stockham Division.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Milwaukee Valve Company.
  - h. NIBCO INC.
  - i. Powell Valves.

- j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- k. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 200 psig.
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded or solder joint.
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

C. Class 150, NRS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Hammond Valve.
- b. Kitz Corporation.
- c. Milwaukee Valve Company.
- d. NIBCO INC.
- e. Powell Valves.
- f. Red-White Valve Corporation.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 1.
- b. CWP Rating: 300 psig.
- c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
- d. Ends: Threaded.
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

D. Class 150, RS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.
- c. Hammond Valve.
- d. Kitz Corporation.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Powell Valves.
- h. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

- i. Zy-Tech Global Industries, Inc.
- 2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 300 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
  - d. Ends: Threaded.
  - e. Stem: Bronze.
  - f. Disc: Solid wedge; bronze.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

## 2.10 IRON GATE VALVES

### A. Class 125, NRS, Iron Gate Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. ]:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Flo Fab Inc.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Legend Valve.
  - h. Milwaukee Valve Company.
  - i. NIBCO INC.
  - j. Powell Valves.
  - k. Red-White Valve Corporation.
  - l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - m. Zy-Tech Global Industries, Inc.

- 3. Description:
  - a. Standard: MSS SP-70, Type I.
  - b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
  - c. NPS 14 to NPS 24CWP Rating: 150 psig.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Bronze.
  - g. Disc: Solid wedge.
  - h. Packing and Gasket: Asbestos free.

### B. Class 125, OS&Y, Iron Gate Valves:



1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Flo Fab Inc.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Legend Valve.
  - h. Milwaukee Valve Company.
  - i. NIBCO INC.
  - j. Powell Valves.
  - k. Red-White Valve Corporation.
  - l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - m. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-70, Type I.
  - b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
  - c. NPS 14 to NPS 24CWP Rating: 150 psig.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Bronze.
  - g. Disc: Solid wedge.
  - h. Packing and Gasket: Asbestos free.

C. Class 250, NRS, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Stockham Division.
  - c. NIBCO INC.
2. Description:
  - a. Standard: MSS SP-70, Type I.
  - b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
  - c. NPS 14 to NPS 24CWP Rating: 150 psig.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Bronze.
  - g. Disc: Solid wedge.
  - h. Packing and Gasket: Asbestos free.

D. Class 250, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Stockham Division.
  - c. Hammond Valve.
  - d. Milwaukee Valve Company.
  - e. NIBCO INC.
  - f. Powell Valves.
  - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-70, Type I.
  - b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
  - c. NPS 14 to NPS 24CWP Rating: 150 psig.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Bronze.
  - g. Disc: Solid wedge.
  - h. Packing and Gasket: Asbestos free.

## 2.11 BRONZE GLOBE VALVES

### A. Class 125, Bronze Globe Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Stockham Division.
  - c. Hammond Valve.
  - d. Kitz Corporation.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
  - g. Powell Valves.
  - h. Red-White Valve Corporation.
  - i. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - j. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint.
  - e. Stem and Disc: Bronze.
  - f. Packing: Asbestos free.
  - g. Handwheel: Malleable iron, bronze, or aluminum.

### B. Class 125, Bronze Globe Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Stockham Division.
  - c. NIBCO INC.
  - d. Red-White Valve Corporation.
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint.
  - e. Stem: Bronze.
  - f. Disc: PTFE or TFE.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

C. Class 150, Bronze Globe Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Hammond Valve.
  - c. Kitz Corporation.
  - d. Milwaukee Valve Company.
  - e. NIBCO INC.
  - f. Powell Valves.
  - g. Red-White Valve Corporation.
  - h. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - i. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 300 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
  - d. Ends: Threaded.
  - e. Stem: Bronze.
  - f. Disc: PTFE or TFE.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

2.12 IRON GLOBE VALVES

A. Class 125, Iron Globe Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. Kitz Corporation.
  - f. Milwaukee Valve Company.
  - g. NIBCO INC.
  - h. Powell Valves.
  - i. Red-White Valve Corporation.
  - j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - k. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-85, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - d. Ends: Flanged.
  - e. Trim: Bronze.
  - f. Packing and Gasket: Asbestos free.

B. Class 250, Iron Globe Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
  - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-85, Type I.
  - b. CWP Rating: 500 psig.
  - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - d. Ends: Flanged.
  - e. Trim: Bronze.
  - f. Packing and Gasket: Asbestos free.

2.13 CHAINWHEELS

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  2. Babbitt Steam Specialty Co.
  3. Roto Hammer Industries.
  4. Trumbull Industries.
- B. Description: Valve actuation assembly with sprocket rim, brackets, and chain.
  1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
  2. Attachment: For connection to butterfly valve stems.
  3. Sprocket Rim with Chain Guides: Ductile iron, of type and size required for valve. Include zinc coating.
  4. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

#### 3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install chainwheels on operators for butterfly, gate, and globe valves NPS 4 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor.
- F. Install swing check valves for proper direction of flow and in horizontal position with hinge pin level.

### 3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

### 3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
  - 1. Shutoff Service: Ball, butterfly, or gate valves.
  - 2. Throttling Service, Except Steam: Globe, ball, or butterfly valves.
  - 3. Throttling Service, Steam: Globe or butterfly valves.
  - 4. Pump-Discharge Check Valves:
    - a. NPS 2 and Smaller: Bronze swing check valves with bronze or nonmetallic disc.
    - b. NPS 2-1/2 and Larger: Iron swing check valves with lever and weight or with spring.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
  - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
  - 2. For Copper Tubing, NPS 2-1/2 to NPS 4 Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
  - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
  - 5. For Steel Piping, NPS 2-1/2 to NPS 4 Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  - 6. For Steel Piping, NPS 5 and Larger: Flanged ends.

### 3.5 HEATING-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
  - 1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
  - 2. Ball Valves: Two piece, full port, brass or bronze with bronze trim.
  - 3. Bronze Swing Check Valves: Class 150, bronze disc.
  - 4. Bronze Gate Valves: Class 150, NRS.
  - 5. Bronze Globe Valves: Class 150, bronze disc.
- B. Pipe NPS 2-1/2 and Larger:
  - 1. Iron Valves, NPS 2-1/2 to NPS 4 May be provided with threaded ends instead of flanged ends.
  - 2. Iron, Single-Flange Butterfly Valves, NPS 2-1/2 to NPS 12 200 CWP, EPDM seat, aluminum-bronze disc.
  - 3. Iron, Single-Flange Butterfly Valves, NPS 14 to NPS 24 150 CWP, EPDM seat, aluminum-bronze disc.
  - 4. High-Performance Butterfly Valves: Class 150, single flange.

5. Iron Swing Check Valves: Class 125 metal seats.
6. Iron Swing Check Valves with Closure Control, NPS 2-1/2 to NPS 12 Class 125, lever and spring weight.
7. Iron Gate Valves: Class 125 NRS].
8. Iron Globe Valves, NPS 2-1/2 to NPS 12 Class 125.

END OF SECTION 230523

## SECTION 230523 - GENERAL-DUTY VALVES FOR HVAC PIPING

## PART 1 - GENERAL

## 1.1 SUMMARY

## A. Section Includes:

1. Brass ball valves.
2. Bronze ball valves.
3. Iron, single-flange butterfly valves.
4. High-performance butterfly valves.
5. Bronze swing check valves.
6. Iron swing check valves.
7. Iron swing check valves with closure control.
8. Bronze gate valves.
9. Iron gate valves.
10. Bronze globe valves.
11. Iron globe valves.
12. Chainwheels.

## B. Related Sections:

1. Division 23 HVAC piping Sections for specialty valves applicable to those Sections only.
2. Division 23 Section "Identification for HVAC Piping and Equipment" for valve tags and schedules.

## 1.2 SUBMITTALS

- A. Product Data: For each type of valve indicated.

## 1.3 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance: ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.

## PART 2 - PRODUCTS

## 2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to HVAC valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.



- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
  - 1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
  - 2. Handwheel: For valves other than quarter-turn types.
  - 3. Handlever: For quarter-turn valves NPS 6 and smaller except plug valves.
  - 4. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.
- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
  - 1. Gate Valves: With rising stem.
  - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
  - 3. Butterfly Valves: With extended neck.
- F. Valve-End Connections:
  - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
  - 2. Solder Joint: With sockets according to ASME B16.18.
  - 3. Threaded: With threads according to ASME B1.20.1.

## 2.2 BRASS BALL VALVES

- A. One-Piece, Reduced-Port, Brass Ball Valves with Brass Trim:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Kitz Corporation.
  - 2. Description:
    - a. Standard: MSS SP-110.
    - b. CWP Rating: 400 psig.
    - c. Body Design: One piece.
    - d. Body Material: Forged brass.
    - e. Ends: Threaded.
    - f. Seats: PTFE or TFE.
    - g. Stem: Brass.
    - h. Ball: Chrome-plated brass.
    - i. Port: Reduced.
- B. Two-Piece, Full-Port, Brass Ball Valves with Brass Trim:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Crane Co.; Crane Valve Group; Crane Valves.
    - b. Crane Co.; Crane Valve Group; Jenkins Valves.

- c. DynaQuip Controls.
- d. Flow-Tek, Inc.; a subsidiary of Bray International, Inc.
- e. Hammond Valve.
- f. Jamesbury; a subsidiary of Metso Automation.
- g. Jomar International, LTD.
- h. Kitz Corporation.
- i. Legend Valve.
- j. Marwin Valve; a division of Richards Industries.
- k. Milwaukee Valve Company.
- l. NIBCO INC.
- m. Red-White Valve Corporation.
- n. RuB Inc.

Description:

- o. Standard: MSS SP-110.
- p. SWP Rating: 150 psig.
- q. CWP Rating: 600 psig.
- r. Body Design: Two piece.
- s. Body Material: Forged brass.
- t. Ends: Threaded.
- u. Seats: PTFE or TFE.
- v. Stem: Brass.
- w. Ball: Chrome-plated brass.
- x. Port: Full.

C. Two-Piece, Full-Port, Brass Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Flow-Tek, Inc.; a subsidiary of Bray International, Inc.
  - d. Hammond Valve.
  - e. Jamesbury; a subsidiary of Metso Automation.
  - f. Kitz Corporation.
  - g. Marwin Valve; a division of Richards Industries.
  - h. Milwaukee Valve Company.
  - i. RuB Inc.
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Forged brass.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Stainless steel.
  - i. Ball: Stainless steel, vented.
  - j. Port: Full.

D. Two-Piece, Regular-Port, Brass Ball Valves with Brass Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Hammond Valve.
  - b. Jamesbury; a subsidiary of Metso Automation.
  - c. Legend Valve.
  - d. Marwin Valve; a division of Richards Industries.
  - e. Milwaukee Valve Company.
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Forged brass.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Brass.
  - i. Ball: Chrome-plated brass.
  - j. Port: Regular.

E. Two-Piece, Regular-Port, Brass Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Jamesbury; a subsidiary of Metso Automation.
  - b. Marwin Valve; a division of Richards Industries.
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Brass or bronze.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Stainless steel.
  - i. Ball: Stainless steel, vented.
  - j. Port: Regular.

2.3 BRONZE BALL VALVES

A. One-Piece, Reduced-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. Conbraco Industries, Inc.; Apollo Valves.

- c. NIBCO INC.
- 2. Description:
  - a. Standard: MSS SP-110.
  - b. CWP Rating: 400 psig.
  - c. Body Design: One piece.
  - d. Body Material: Bronze.
  - e. Ends: Threaded.
  - f. Seats: PTFE or TFE.
  - g. Stem: Bronze.
  - h. Ball: Chrome-plated brass.
  - i. Port: Reduced.
- B. One-Piece, Reduced-Port, Bronze Ball Valves with Stainless-Steel Trim:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Conbraco Industries, Inc.; Apollo Valves.
    - b. NIBCO INC.
  - 2. Description:
    - a. Standard: MSS SP-110.
    - b. CWP Rating: 600 psig.
    - c. Body Design: One piece.
    - d. Body Material: Bronze.
    - e. Ends: Threaded.
    - f. Seats: PTFE or TFE.
    - g. Stem: Stainless steel.
    - h. Ball: Stainless steel, vented.
    - i. Port: Reduced.
- C. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. American Valve, Inc.
    - b. Conbraco Industries, Inc.; Apollo Valves.
    - c. Crane Co.; Crane Valve Group; Crane Valves.
    - d. Hammond Valve.
    - e. Lance Valves; a division of Advanced Thermal Systems, Inc.
    - f. Legend Valve.
    - g. Milwaukee Valve Company.
    - h. NIBCO INC.
    - i. Red-White Valve Corporation.
    - j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - 2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Bronze.
- i. Ball: Chrome-plated brass.
- j. Port: Full.

D. Two-Piece, Full-Port, Bronze Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Conbraco Industries, Inc.; Apollo Valves.
- b. Crane Co.; Crane Valve Group; Crane Valves.
- c. Hammond Valve.
- d. Lance Valves; a division of Advanced Thermal Systems, Inc.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Stainless steel.
- i. Ball: Stainless steel, vented.
- j. Port: Full.

E. Two-Piece, Regular-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. American Valve, Inc.
- b. Conbraco Industries, Inc.; Apollo Valves.
- c. Crane Co.; Crane Valve Group; Jenkins Valves.
- d. Crane Co.; Crane Valve Group; Stockham Division.
- e. DynaQuip Controls.
- f. Hammond Valve.
- g. Lance Valves; a division of Advanced Thermal Systems, Inc.
- h. Milwaukee Valve Company.
- i. NIBCO INC.

2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Bronze.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Bronze.
  - i. Ball: Chrome-plated brass.
  - j. Port: Regular.

F. Two-Piece, Regular-Port, Bronze Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. ]:
  - a. Conbraco Industries, Inc.; Apollo Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Hammond Valve.
  - d. Milwaukee Valve Company.
3. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Bronze.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Stainless steel.
  - i. Ball: Stainless steel, vented.
  - j. Port: Regular.

2.4 IRON, SINGLE-FLANGE BUTTERFLY VALVES

A. 150 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. .
  - b. Bray Controls; a division of Bray International.
  - c. Conbraco Industries, Inc.; Apollo Valves.
  - d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
  - e. Crane Co.; Crane Valve Group; Jenkins Valves.

- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Hammond Valve.
- i. Kitz Corporation.
- j. Milwaukee Valve Company.
- k. NIBCO INC.
- l. Norriseal; a Dover Corporation company.
- m. Red-White Valve Corporation.
- n. Spence Strainers International; a division of CIRCOR International.
- o. Tyco Valves & Controls; a unit of Tyco Flow Control.
- p. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 150 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Aluminum bronze.

B. 150 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. Bray Controls; a division of Bray International.
- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
- e. Crane Co.; Crane Valve Group; Jenkins Valves.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Hammond Valve.
- i. Kitz Corporation.
- j. Milwaukee Valve Company.
- k. NIBCO INC.
- l. Norriseal; a Dover Corporation company.
- m. Red-White Valve Corporation.
- n. Spence Strainers International; a division of CIRCOR International.
- o. Tyco Valves & Controls; a unit of Tyco Flow Control.
- p. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 150 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: NBR.
- f. Stem: One- or two-piece stainless steel.

- g. Disc: Aluminum bronze.

C. 150 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Ductile-Iron Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
  - b. Bray Controls; a division of Bray International.
  - c. Conbraco Industries, Inc.; Apollo Valves.
  - d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
  - e. Crane Co.; Crane Valve Group; Center Line.
  - f. Crane Co.; Crane Valve Group; Stockham Division.
  - g. DeZurik Water Controls.
  - h. Hammond Valve.
  - i. Kitz Corporation.
  - j. Milwaukee Valve Company.
  - k. Mueller Steam Specialty; a division of SPX Corporation.
  - l. NIBCO INC.
  - m. Norriseal; a Dover Corporation company.
  - n. Spence Strainers International; a division of CIRCOR International.
  - o. Sure Flow Equipment Inc.
  - p. Tyco Valves & Controls; a unit of Tyco Flow Control.
  - q. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-67, Type I.
  - b. CWP Rating: 150 psig.
  - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
  - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
  - e. Seat: EPDM.
  - f. Stem: One- or two-piece stainless steel.
  - g. Disc: Nickel-plated or coated ductile iron.

D. 150 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Ductile-Iron Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
  - b. Bray Controls; a division of Bray International.
  - c. Conbraco Industries, Inc.; Apollo Valves.
  - d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
  - e. Crane Co.; Crane Valve Group; Center Line.
  - f. Crane Co.; Crane Valve Group; Stockham Division.
  - g. DeZurik Water Controls.
  - h. Hammond Valve.
  - i. Kitz Corporation.
  - j. Milwaukee Valve Company.
  - k. Mueller Steam Specialty; a division of SPX Corporation.



- I. NIBCO INC.
        - m. Norriseal; a Dover Corporation company.
        - n. Spence Strainers International; a division of CIRCOR International.
        - o. Sure Flow Equipment Inc.
        - p. Tyco Valves & Controls; a unit of Tyco Flow Control.
        - q. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - 2. Description:
    - a. Standard: MSS SP-67, Type I.
    - b. CWP Rating: 150 psig.
    - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
    - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
    - e. Seat: NBR.
    - f. Stem: One- or two-piece stainless steel.
    - g. Disc: Nickel-plated or coated ductile iron.
- E. 150 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Stainless-Steel Disc:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
    - b. Bray Controls; a division of Bray International.
    - c. Conbraco Industries, Inc.; Apollo Valves.
    - d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
    - e. Crane Co.; Crane Valve Group; Jenkins Valves.
    - f. Crane Co.; Crane Valve Group; Stockham Division.
    - g. DeZurik Water Controls.
    - h. Hammond Valve.
    - i. Kitz Corporation.
    - j. Milwaukee Valve Company.
    - k. Mueller Steam Specialty; a division of SPX Corporation.
    - l. NIBCO INC.
    - m. Norriseal; a Dover Corporation company.
    - n. Red-White Valve Corporation.
    - o. Spence Strainers International; a division of CIRCOR International.
    - p. Sure Flow Equipment Inc.
    - q. Tyco Valves & Controls; a unit of Tyco Flow Control.
    - r. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - 2. Description:
    - a. Standard: MSS SP-67, Type I.
    - b. CWP Rating: 150 psig.
    - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
    - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
    - e. Seat: EPDM.
    - f. Stem: One- or two-piece stainless steel.
    - g. Disc: Stainless steel.
- F. 150 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Stainless-Steel Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
  - b. Bray Controls; a division of Bray International.
  - c. Conbraco Industries, Inc.; Apollo Valves.
  - d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
  - e. Crane Co.; Crane Valve Group; Jenkins Valves.
  - f. Crane Co.; Crane Valve Group; Stockham Division.
  - g. DeZurik Water Controls.
  - h. Hammond Valve.
  - i. Kitz Corporation.
  - j. Milwaukee Valve Company.
  - k. Mueller Steam Specialty; a division of SPX Corporation.
  - l. NIBCO INC.
  - m. Norriseal; a Dover Corporation company.
  - n. Red-White Valve Corporation.
  - o. Spence Strainers International; a division of CIRCOR International.
  - p. Sure Flow Equipment Inc.
  - q. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-67, Type I.
  - b. CWP Rating: 150 psig.
  - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
  - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
  - e. Seat: NBR.
  - f. Stem: One- or two-piece stainless steel.
  - g. Disc: Stainless steel.

G. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
  - b. Conbraco Industries, Inc.; Apollo Valves.
  - c. Cooper Cameron Valves; a division of Cooper Cameron Corp.
  - d. Crane Co.; Crane Valve Group; Jenkins Valves.
  - e. Crane Co.; Crane Valve Group; Stockham Division.
  - f. DeZurik Water Controls.
  - g. Flo Fab Inc.
  - h. Hammond Valve.
  - i. Kitz Corporation.
  - j. Legend Valve.
  - k. Milwaukee Valve Company.
  - l. NIBCO INC.
  - m. Norriseal; a Dover Corporation company.
  - n. Red-White Valve Corporation.
  - o. Spence Strainers International; a division of CIRCOR International.

- p. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 2. Description:
  - a. Standard: MSS SP-67, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
  - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
  - e. Seat: EPDM.
  - f. Stem: One- or two-piece stainless steel.
  - g. Disc: Aluminum bronze.
- H. 200 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Aluminum-Bronze Disc:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
    - b. Conbraco Industries, Inc.; Apollo Valves.
    - c. Cooper Cameron Valves; a division of Cooper Cameron Corp.
    - d. Crane Co.; Crane Valve Group; Jenkins Valves.
    - e. Crane Co.; Crane Valve Group; Stockham Division.
    - f. DeZurik Water Controls.
    - g. Flo Fab Inc.
    - h. Hammond Valve.
    - i. Kitz Corporation.
    - j. Legend Valve.
    - k. Milwaukee Valve Company.
    - l. NIBCO INC.
    - m. Norriseal; a Dover Corporation company.
    - n. Red-White Valve Corporation.
    - o. Spence Strainers International; a division of CIRCOR International.
    - p. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - 2. Description:
    - a. Standard: MSS SP-67, Type I.
    - b. CWP Rating: 200 psig.
    - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
    - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
    - e. Seat: NBR.
    - f. Stem: One- or two-piece stainless steel.
    - g. Disc: Aluminum bronze.
- I. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Ductile-Iron Disc:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
    - b. American Valve, Inc.

- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
- e. Crane Co.; Crane Valve Group; Center Line.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Legend Valve.
- l. Milwaukee Valve Company.
- m. Mueller Steam Specialty; a division of SPX Corporation.
- n. NIBCO INC.
- o. Norriseal; a Dover Corporation company.
- p. Spence Strainers International; a division of CIRCOR International.
- q. Sure Flow Equipment Inc.
- r. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Nickel-plated or coated ductile iron.

J. 200 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Ductile-Iron Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. American Valve, Inc.
- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
- e. Crane Co.; Crane Valve Group; Center Line.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Legend Valve.
- l. Milwaukee Valve Company.
- m. Mueller Steam Specialty; a division of SPX Corporation.
- n. NIBCO INC.
- o. Norriseal; a Dover Corporation company.
- p. Spence Strainers International; a division of CIRCOR International.
- q. Sure Flow Equipment Inc.
- r. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: NBR.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Nickel-plated or -coated ductile iron.

K. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Stainless-Steel Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. American Valve, Inc.
- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
- e. Crane Co.; Crane Valve Group; Jenkins Valves.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Legend Valve.
- l. Milwaukee Valve Company.
- m. Mueller Steam Specialty; a division of SPX Corporation.
- n. NIBCO INC.
- o. Norriseal; a Dover Corporation company.
- p. Red-White Valve Corporation.
- q. Spence Strainers International; a division of CIRCOR International.
- r. Sure Flow Equipment Inc.
- s. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Stainless steel.

L. 200 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Stainless-Steel Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. American Valve, Inc.

- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
- e. Crane Co.; Crane Valve Group; Jenkins Valves.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Legend Valve.
- l. Milwaukee Valve Company.
- m. Mueller Steam Specialty; a division of SPX Corporation.
- n. NIBCO INC.
- o. Norriseal; a Dover Corporation company.
- p. Red-White Valve Corporation.
- q. Spence Strainers International; a division of CIRCOR International.
- r. Sure Flow Equipment Inc.
- s. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: NBR.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Stainless steel.

2.5 HIGH-PERFORMANCE BUTTERFLY VALVES

A. Class 150, Single-Flange, High-Performance Butterfly Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. Bray Controls; a division of Bray International.
- c. Cooper Cameron Valves; a division of Cooper Cameron Corp.
- d. Crane Co.; Crane Valve Group; Flowseal.
- e. Crane Co.; Crane Valve Group; Stockham Division.
- f. DeZurik Water Controls.
- g. Hammond Valve.
- h. Jamesbury; a subsidiary of Metso Automation.
- i. Milwaukee Valve Company.
- j. NIBCO INC.
- k. Process Development & Control, Inc.
- l. Tyco Valves & Controls; a unit of Tyco Flow Control.
- m. Xomox Corporation.

2. Description:

- a. Standard: MSS SP-68.
- b. CWP Rating: 285 psig at 100 deg F.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: Carbon steel, cast iron, ductile iron, or stainless steel.
- e. Seat: Reinforced PTFE or metal.
- f. Stem: Stainless steel; offset from seat plane.
- g. Disc: Carbon steel.
- h. Service: Bidirectional.

B. Class 300, Single-Flange, High-Performance Butterfly Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. Bray Controls; a division of Bray International.
- c. Cooper Cameron Valves; a division of Cooper Cameron Corp.
- d. Crane Co.; Crane Valve Group; Flowseal.
- e. Crane Co.; Crane Valve Group; Stockham Division.
- f. DeZurik Water Controls.
- g. Hammond Valve.
- h. Jamesbury; a subsidiary of Metso Automation.
- i. Milwaukee Valve Company.
- j. NIBCO INC.
- k. Process Development & Control, Inc.
- l. Tyco Valves & Controls; a unit of Tyco Flow Control.
- m. Xomox Corporation.

2. Description:

- a. Standard: MSS SP-68.
- b. CWP Rating: 720 psig at 100 deg F.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: Carbon steel, cast iron, or ductile iron.
- e. Seat: Reinforced PTFE or metal.
- f. Stem: Stainless steel; offset from seat plane.
- g. Disc: Carbon steel.
- h. Service: Bidirectional.

2.6 BRONZE SWING CHECK VALVES

A. Class 125, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. American Valve, Inc.
- b. Crane Co.; Crane Valve Group; Crane Valves.

- c. Crane Co.; Crane Valve Group; Jenkins Valves.
- d. Crane Co.; Crane Valve Group; Stockham Division.
- e. Hammond Valve.
- f. Kitz Corporation.
- g. Milwaukee Valve Company.
- h. NIBCO INC.
- i. Powell Valves.
- j. Red-White Valve Corporation.
- k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- l. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 3.
- b. CWP Rating: 200 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: Bronze.

B. Class 125, Bronze Swing Check Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Kitz Corporation.
- f. Milwaukee Valve Company.
- g. NIBCO INC.
- h. Red-White Valve Corporation.
- i. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 4.
- b. CWP Rating: 200 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: PTFE or TFE.

C. Class 150, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. American Valve, Inc.
- b. Crane Co.; Crane Valve Group; Crane Valves.



- c. Crane Co.; Crane Valve Group; Jenkins Valves.
- d. Crane Co.; Crane Valve Group; Stockham Division.
- e. Kitz Corporation.
- f. Milwaukee Valve Company.
- g. NIBCO INC.
- h. Red-White Valve Corporation.
- i. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 3.
- b. CWP Rating: 300 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: Bronze.

D. Class 150, Bronze Swing Check Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Hammond Valve.
- d. Milwaukee Valve Company.
- e. NIBCO INC.
- f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 4.
- b. CWP Rating: 300 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: PTFE or TFE.

## 2.7 IRON SWING CHECK VALVES

A. Class 125, Iron Swing Check Valves with Metal Seats:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Kitz Corporation.

- f. Legend Valve.
- g. Milwaukee Valve Company.
- h. NIBCO INC.
- i. Powell Valves.
- j. Red-White Valve Corporation.
- k. Sure Flow Equipment Inc.
- l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- m. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-71, Type I.
- b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
- c. NPS 14 to NPS 24CWP Rating: 150 psig.
- d. Body Design: Clear or full waterway.
- e. Body Material: ASTM A 126, gray iron with bolted bonnet.
- f. Ends: Flanged.
- g. Trim: Bronze.
- h. Gasket: Asbestos free.

B. Class 125, Iron Swing Check Valves with Nonmetallic-to-Metal Seats:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.

2. Description:

- a. Standard: MSS SP-71, Type I.
- b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
- c. NPS 14 to NPS 24CWP Rating: 150 psig.
- d. Body Design: Clear or full waterway.
- e. Body Material: ASTM A 126, gray iron with bolted bonnet.
- f. Ends: Flanged.
- g. Trim: Composition.
- h. Seat Ring: Bronze.
- i. Disc Holder: Bronze.
- j. Disc: PTFE or TFE.
- k. Gasket: Asbestos free.

C. Class 250, Iron Swing Check Valves with Metal Seats:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Milwaukee Valve Company.
- f. NIBCO INC.

- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-71, Type I.
- b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
- c. NPS 14 to NPS 24CWP Rating: 150 psig.
- d. Body Design: Clear or full waterway.
- e. Body Material: ASTM A 126, gray iron with bolted bonnet.
- f. Ends: Flanged.
- g. Trim: Bronze.
- h. Gasket: Asbestos free.

2.8 IRON SWING CHECK VALVES WITH CLOSURE CONTROL

A. Class 125, Iron Swing Check Valves with Lever- and Spring-Closure Control:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. NIBCO INC.

2. Description:

- a. Standard: MSS SP-71, Type I.
- b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
- c. NPS 14 to NPS 24CWP Rating: 150 psig.
- d. Body Design: Clear or full waterway.
- e. Body Material: ASTM A 126, gray iron with bolted bonnet.
- f. Ends: Flanged.
- g. Trim: Bronze.
- h. Gasket: Asbestos free.
- i. Closure Control: Factory-installed, exterior lever and spring.

B. Class 125, Iron Swing Check Valves with Lever and Weight-Closure Control:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-71, Type I.
- b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
- c. NPS 14 to NPS 24CWP Rating: 150 psig.

- d. Body Design: Clear or full waterway.
- e. Body Material: ASTM A 126, gray iron with bolted bonnet.
- f. Ends: Flanged.
- g. Trim: Bronze.
- h. Gasket: Asbestos free.
- i. Closure Control: Factory-installed, exterior lever and weight.

## 2.9 BRONZE GATE VALVES

### A. Class 125, NRS Bronze Gate Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Crane Co.; Crane Valve Group; Jenkins Valves.
  - d. Crane Co.; Crane Valve Group; Stockham Division.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Milwaukee Valve Company.
  - h. NIBCO INC.
  - i. Powell Valves.
  - j. Red-White Valve Corporation.
  - k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - l. Zy-Tech Global Industries, Inc.
- 2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint.
  - e. Stem: Bronze.
  - f. Disc: Solid wedge; bronze.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

### B. Class 125, RS Bronze Gate Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Crane Co.; Crane Valve Group; Jenkins Valves.
  - d. Crane Co.; Crane Valve Group; Stockham Division.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Milwaukee Valve Company.
  - h. NIBCO INC.
  - i. Powell Valves.

- j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- k. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 200 psig.
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded or solder joint.
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

C. Class 150, NRS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Hammond Valve.
- b. Kitz Corporation.
- c. Milwaukee Valve Company.
- d. NIBCO INC.
- e. Powell Valves.
- f. Red-White Valve Corporation.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 1.
- b. CWP Rating: 300 psig.
- c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
- d. Ends: Threaded.
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

D. Class 150, RS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.
- c. Hammond Valve.
- d. Kitz Corporation.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Powell Valves.
- h. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

- i. Zy-Tech Global Industries, Inc.
- 2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 300 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
  - d. Ends: Threaded.
  - e. Stem: Bronze.
  - f. Disc: Solid wedge; bronze.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

## 2.10 IRON GATE VALVES

### A. Class 125, NRS, Iron Gate Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. ]:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Flo Fab Inc.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Legend Valve.
  - h. Milwaukee Valve Company.
  - i. NIBCO INC.
  - j. Powell Valves.
  - k. Red-White Valve Corporation.
  - l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - m. Zy-Tech Global Industries, Inc.

- 3. Description:
  - a. Standard: MSS SP-70, Type I.
  - b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
  - c. NPS 14 to NPS 24CWP Rating: 150 psig.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Bronze.
  - g. Disc: Solid wedge.
  - h. Packing and Gasket: Asbestos free.

### B. Class 125, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Flo Fab Inc.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Legend Valve.
  - h. Milwaukee Valve Company.
  - i. NIBCO INC.
  - j. Powell Valves.
  - k. Red-White Valve Corporation.
  - l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - m. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-70, Type I.
  - b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
  - c. NPS 14 to NPS 24CWP Rating: 150 psig.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Bronze.
  - g. Disc: Solid wedge.
  - h. Packing and Gasket: Asbestos free.

C. Class 250, NRS, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Stockham Division.
  - c. NIBCO INC.
2. Description:
  - a. Standard: MSS SP-70, Type I.
  - b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
  - c. NPS 14 to NPS 24CWP Rating: 150 psig.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Bronze.
  - g. Disc: Solid wedge.
  - h. Packing and Gasket: Asbestos free.

D. Class 250, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Stockham Division.
  - c. Hammond Valve.
  - d. Milwaukee Valve Company.
  - e. NIBCO INC.
  - f. Powell Valves.
  - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-70, Type I.
  - b. NPS 2-1/2 to NPS 12CWP Rating: 200 psig.
  - c. NPS 14 to NPS 24CWP Rating: 150 psig.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Bronze.
  - g. Disc: Solid wedge.
  - h. Packing and Gasket: Asbestos free.

## 2.11 BRONZE GLOBE VALVES

### A. Class 125, Bronze Globe Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Stockham Division.
  - c. Hammond Valve.
  - d. Kitz Corporation.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
  - g. Powell Valves.
  - h. Red-White Valve Corporation.
  - i. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - j. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint.
  - e. Stem and Disc: Bronze.
  - f. Packing: Asbestos free.
  - g. Handwheel: Malleable iron, bronze, or aluminum.

### B. Class 125, Bronze Globe Valves with Nonmetallic Disc:



1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Stockham Division.
  - c. NIBCO INC.
  - d. Red-White Valve Corporation.
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint.
  - e. Stem: Bronze.
  - f. Disc: PTFE or TFE.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

C. Class 150, Bronze Globe Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Hammond Valve.
  - c. Kitz Corporation.
  - d. Milwaukee Valve Company.
  - e. NIBCO INC.
  - f. Powell Valves.
  - g. Red-White Valve Corporation.
  - h. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - i. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 300 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
  - d. Ends: Threaded.
  - e. Stem: Bronze.
  - f. Disc: PTFE or TFE.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

2.12 IRON GLOBE VALVES

A. Class 125, Iron Globe Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. Kitz Corporation.
  - f. Milwaukee Valve Company.
  - g. NIBCO INC.
  - h. Powell Valves.
  - i. Red-White Valve Corporation.
  - j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - k. Zy-Tech Global Industries, Inc.
2. Description:
  - a. Standard: MSS SP-85, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - d. Ends: Flanged.
  - e. Trim: Bronze.
  - f. Packing and Gasket: Asbestos free.

B. Class 250, Iron Globe Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
  - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-85, Type I.
  - b. CWP Rating: 500 psig.
  - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - d. Ends: Flanged.
  - e. Trim: Bronze.
  - f. Packing and Gasket: Asbestos free.

2.13 CHAINWHEELS

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  2. Babbitt Steam Specialty Co.
  3. Roto Hammer Industries.
  4. Trumbull Industries.
- B. Description: Valve actuation assembly with sprocket rim, brackets, and chain.
  1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
  2. Attachment: For connection to butterfly valve stems.
  3. Sprocket Rim with Chain Guides: Ductile iron, of type and size required for valve. Include zinc coating.
  4. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

#### 3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install chainwheels on operators for butterfly, gate, and globe valves NPS 4 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor.
- F. Install swing check valves for proper direction of flow and in horizontal position with hinge pin level.

### 3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

### 3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
  - 1. Shutoff Service: Ball, butterfly, or gate valves.
  - 2. Throttling Service, Except Steam: Globe, ball, or butterfly valves.
  - 3. Throttling Service, Steam: Globe or butterfly valves.
  - 4. Pump-Discharge Check Valves:
    - a. NPS 2 and Smaller: Bronze swing check valves with bronze or nonmetallic disc.
    - b. NPS 2-1/2 and Larger: Iron swing check valves with lever and weight or with spring.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
  - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
  - 2. For Copper Tubing, NPS 2-1/2 to NPS 4 Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
  - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
  - 5. For Steel Piping, NPS 2-1/2 to NPS 4 Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  - 6. For Steel Piping, NPS 5 and Larger: Flanged ends.

### 3.5 HEATING-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
  - 1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
  - 2. Ball Valves: Two piece, full port, brass or bronze with bronze trim.
  - 3. Bronze Swing Check Valves: Class 150, bronze disc.
  - 4. Bronze Gate Valves: Class 150, NRS.
  - 5. Bronze Globe Valves: Class 150, bronze disc.
- B. Pipe NPS 2-1/2 and Larger:
  - 1. Iron Valves, NPS 2-1/2 to NPS 4 May be provided with threaded ends instead of flanged ends.
  - 2. Iron, Single-Flange Butterfly Valves, NPS 2-1/2 to NPS 12 200 CWP, EPDM seat, aluminum-bronze disc.
  - 3. Iron, Single-Flange Butterfly Valves, NPS 14 to NPS 24 150 CWP, EPDM seat, aluminum-bronze disc.
  - 4. High-Performance Butterfly Valves: Class 150, single flange.

5. Iron Swing Check Valves: Class 125 metal seats.
6. Iron Swing Check Valves with Closure Control, NPS 2-1/2 to NPS 12 Class 125, lever and spring weight.
7. Iron Gate Valves: Class 125 NRS].
8. Iron Globe Valves, NPS 2-1/2 to NPS 12 Class 125.

END OF SECTION 230523

## SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following:
  - 1. Steel pipe hangers and supports.
  - 2. Trapeze pipe hangers.
  - 3. Metal framing systems.
  - 4. Thermal-hanger shield inserts.
  - 5. Fastener systems.
  - 6. Equipment supports.
- B. See Division 05 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
- C. See Division 21 Section "Water-Based Fire-Suppression Systems" for pipe hangers for fire-protection piping.
- D. See Division 23 Section "Expansion Fittings and Loops for HVAC Piping" for pipe guides and anchors.
- E. See Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment" for vibration isolation devices.
- F. See Division 23 Section(s) "Metal Ducts" and "Nonmetal Ducts" for duct hangers and supports.

## 1.2 DEFINITIONS

- A. Terminology: As defined in MSS SP-90, "Guidelines on Terminology for Pipe Hangers and Supports."

## 1.3 PERFORMANCE REQUIREMENTS

- A. Design supports for multiple pipes capable of supporting combined weight of supported systems, system contents, and test water.
- B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- C. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

## 1.4 SUBMITTALS

- A. Product Data: For the following:

1. Steel pipe hangers and supports.
  2. Thermal-hanger shield inserts.
  3. Powder-actuated fastener systems.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following:
1. Trapeze pipe hangers. Include Product Data for components.
  2. Metal framing systems. Include Product Data for components.
  3. Equipment supports.
- C. Welding certificates.

## 1.5 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to ASME Boiler and Pressure Vessel Code: Section IX.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
  2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

### 2.2 STEEL PIPE HANGERS AND SUPPORTS

- A. Description: MSS SP-58, Types 1 through 58, factory-fabricated components. Refer to Part 3 "Hanger and Support Applications" Article for where to use specific hanger and support types.
- B. Available Manufacturers:
1. AAA Technology & Specialties Co., Inc.
  2. Bergen-Power Pipe Supports.
  3. B-Line Systems, Inc.; a division of Cooper Industries.
  4. Carpenter & Paterson, Inc.
  5. Empire Industries, Inc.
  6. ERICO/Michigan Hanger Co.
  7. Globe Pipe Hanger Products, Inc.
  8. Grinnell Corp.
  9. GS Metals Corp.
  10. National Pipe Hanger Corporation.
  11. PHD Manufacturing, Inc.
  12. PHS Industries, Inc.
  13. Piping Technology & Products, Inc.

14. Tolco Inc.

- C. Galvanized, Metallic Coatings: Pregalvanized or hot dipped.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.
- E. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion for support of bearing surface of piping.

## 2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural-steel shapes with MSS SP-58 hanger rods, nuts, saddles, and U-bolts.

## 2.4 METAL FRAMING SYSTEMS

- A. Description: MFMA-3, shop- or field-fabricated pipe-support assembly made of steel channels and other components.
- B. Available Manufacturers:
  - 1. B-Line Systems, Inc.; a division of Cooper Industries.
  - 2. ERICO/Michigan Hanger Co.; ERISTRUT Div.
  - 3. GS Metals Corp.
  - 4. Power-Strut Div.; Tyco International, Ltd.
  - 5. Thomas & Betts Corporation.
  - 6. Tolco Inc.
  - 7. Unistrut Corp.; Tyco International, Ltd.
- C. Coatings: Manufacturer's standard finish, unless bare metal surfaces are indicated.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

## 2.5 THERMAL-HANGER SHIELD INSERTS

- A. Description: 100-psig-minimum, compressive-strength insulation insert encased in sheet metal shield.
- B. Available Manufacturers:
  - 1. Carpenter & Paterson, Inc.
  - 2. ERICO/Michigan Hanger Co.
  - 3. PHS Industries, Inc.
  - 4. Pipe Shields, Inc.
  - 5. Rilco Manufacturing Company, Inc.
  - 6. Value Engineered Products, Inc.
- C. Insulation-Insert Material for Cold Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with vapor barrier.
- D. Insulation-Insert Material for Hot Piping: ASTM C 552, Type II cellular glass.



- E. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- F. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- G. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

## 2.6 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
  - 1. Available Manufacturers:
    - a. Hilti, Inc.
    - b. ITW Ramset/Red Head.
    - c. Masterset Fastening Systems, Inc.
    - d. MKT Fastening, LLC.
    - e. Powers Fasteners.
- B. Mechanical-Expansion Anchors: Insert-wedge-type **[zinc-coated]** **[stainless]** steel, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
  - 1. Available Manufacturers:
    - a. B-Line Systems, Inc.; a division of Cooper Industries.
    - b. Empire Industries, Inc.
    - c. Hilti, Inc.
    - d. ITW Ramset/Red Head.
    - e. MKT Fastening, LLC.
    - f. Powers Fasteners.

## 2.7 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-steel shapes.

## 2.8 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
  - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
  - 2. Design Mix: 5000-psi , 28-day compressive strength.

## PART 3 - EXECUTION

## 3.1 HANGER AND SUPPORT APPLICATIONS

- A. Specific hanger and support requirements are specified in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized, metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use padded hangers for piping that is subject to scratching.
- F. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
  - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of non-insulated or insulated stationary pipes, NPS 1/2 to NPS 30.
  - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of 120 to 450 deg F pipes, NPS 4 to NPS 16 requiring up to 4 inches of insulation.
  - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes, NPS 3/4 to NPS 24 requiring clamp flexibility and up to 4 inches of insulation.
  - 4. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of non-insulated stationary pipes, NPS 1/2 to NPS 8.
  - 5. U-Bolts (MSS Type 24): For support of heavy pipes, NPS 1/2 to NPS 30.
  - 6. Pipe Saddle Supports (MSS Type 36): For support of pipes, NPS 4 to NPS 36 with steel pipe base stanchion support and cast-iron floor flange.
  - 7. Single Pipe Rolls (MSS Type 41): For suspension of pipes, NPS 1 to NPS 30 from 2 rods if longitudinal movement caused by expansion and contraction might occur.
  - 8. Complete Pipe Rolls (MSS Type 44): For support of pipes, NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
- G. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
  - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers, NPS 3/4 to NPS 2.
  - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers, NPS 3/4 to NPS 20 if longer ends are required for riser clamps.
- H. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
  - 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
  - 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
- I. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
  2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction to attach to top flange of structural shape.
  3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
  4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
  5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
  6. C-Clamps (MSS Type 23): For structural shapes.
  7. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:
    - a. Light (MSS Type 31): 750 lb.
    - b. Medium (MSS Type 32): 1500 lb.
    - c. Heavy (MSS Type 33): 3000 lb.
  8. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
  9. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
- J. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
  2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
  3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- K. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
  2. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.
  3. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from base support.
- L. Comply with MSS SP-69 for trapeze pipe hanger selections and applications that are not specified in piping system Sections.
- M. Comply with MFMA-102 for metal framing system selections and applications that are not specified in piping system Sections.
- N. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- 3.2 HANGER AND SUPPORT INSTALLATION
- A. Steel Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.

- B. Trapeze Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping and support together on field-fabricated trapeze pipe hangers.
  - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified above for individual pipe hangers.
  - 2. Field fabricate from ASTM A 36/A 36M, steel shapes selected for loads being supported. Weld steel according to AWS D1.1.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping and support together on field-assembled metal framing systems.
- D. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- E. Fastener System Installation:
  - 1. Install powder-actuated fasteners in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
  - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- F. Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports so piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and so maximum pipe deflections allowed by ASME B31.1 (for power piping) and ASME B31.9 (for building services piping) are not exceeded.
- M. Insulated Piping: Comply with the following:
  - 1. Attach clamps and spacers to piping.
    - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
    - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.

- c. Do not exceed pipe stress limits according to ASME B31.1 for power piping and ASME B31.9 for building services piping.
2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
4. Shield Dimensions for Pipe: Not less than the following:
  - a. NPS 1/4 to NPS 3-1/2 12 inches long and 0.048 inch thick.
  - b. NPS 4 12 inches long and 0.06 inch thick.
  - c. NPS 5 and NPS 6 18 inches long and 0.06 inch thick.
  - d. NPS 8 to NPS 14 24 inches long and 0.075 inch thick.
  - e. NPS 16 to NPS 24 24 inches long and 0.105 inch thick.
5. Pipes NPS 8 and Larger: Include wood inserts.
6. Insert Material: Length at least as long as protective shield.
7. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

### 3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make smooth bearing surface.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

### 3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1 procedures for shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work, and with the following:
  1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
  2. Obtain fusion without undercut or overlap.
  3. Remove welding flux immediately.
  4. Finish welds at exposed connections so no roughness shows after finishing and contours of welded surfaces match adjacent contours.

### 3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

3.6 PAINTING

- A. Touch Up: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
  - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 230529

## SECTION 230548 - VIBRATION AND SEISMIC CONTROLS FOR HVAC PIPING AND EQUIPMENT

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following:
  - 1. Isolation pads.
  - 2. Isolation mounts.
  - 3. Restrained elastomeric isolation mounts.
  - 4. Freestanding and restrained spring isolators.
  - 5. Housed spring mounts.
  - 6. Elastomeric hangers.
  - 7. Spring hangers.
  - 8. Spring hangers with vertical-limit stops.
  - 9. Pipe riser resilient supports.
  - 10. Resilient pipe guides.
  - 11. Restraining braces and cables.

## 1.2 PERFORMANCE REQUIREMENTS

- A. Wind-Restraint Loading:
  - 1. Basic Wind Speed: 90 mph
  - 2. Building Classification Category: **IV**.
  - 3. Minimum 10 lb/sq. ft. multiplied by the maximum area of the HVAC component projected on a vertical plane that is normal to the wind direction, and 45 degrees either side of normal.
- B. Seismic-Restraint Loading:
  - 1. Site Class as Defined in the IBC: **D**
  - 2. Assigned Seismic Use Group or Building Category as Defined in the IBC: **III**.
    - a. Component Importance Factor: **1.5**.
    - b. Component Response Modification Factor: **1.5**.
    - c. Component Amplification Factor: **2.5**.
  - 3. Design Spectral Response Acceleration at Short Periods (0.2 Second): 44.2%
  - 4. Design Spectral Response Acceleration at 1-Second Period: 9.7%

## 1.3 SUBMITTALS

- A. Product Data: For each product indicated.
- B. Delegated-Design Submittal: For vibration isolation and seismic-restraint calculations and details indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

- C. Welding certificates.
- D. Qualification Data: For professional engineer.
- E. Field quality-control test reports.

#### 1.4 QUALITY ASSURANCE

- A. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- B. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- C. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

### PART 2 - PRODUCTS

#### 2.1 VIBRATION ISOLATORS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - 1. Ace Mountings Co., Inc.
  - 2. Amber/Booth Company, Inc.
  - 3. California Dynamics Corporation.
  - 4. Isolation Technology, Inc.
  - 5. Kinetics Noise Control.
  - 6. Mason Industries.
  - 7. Vibration Eliminator Co., Inc.
  - 8. Vibration Isolation.
  - 9. Vibration Mountings & Controls, Inc.
- D. Pads: Arranged in single or multiple layers of sufficient stiffness for uniform loading over pad area, molded with a nonslip pattern and galvanized-steel baseplates, and factory cut to sizes that match requirements of supported equipment.
  - 1. Resilient Material: Oil- and water-resistant neoprene.



- E. Mounts: Double-deflection type, with molded, oil-resistant rubber, hermetically sealed compressed fiberglass, or neoprene isolator elements with factory-drilled, encapsulated top plate for bolting to equipment and with baseplate for bolting to structure. Color-code or otherwise identify to indicate capacity range.
  - 1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
  - 2. Neoprene: Shock-absorbing materials compounded according to the standard for bridge-bearing neoprene as defined by AASHTO.
- F. Restrained Mounts: All-directional mountings with seismic restraint.
  - 1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
  - 2. Neoprene: Shock-absorbing materials compounded according to the standard for bridge-bearing neoprene as defined by AASHTO.
- G. Spring Isolators: Freestanding, laterally stable, open-spring isolators.
  - 1. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
  - 2. Minimum Additional Travel: 50 percent of the required deflection at rated load.
  - 3. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
  - 4. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
  - 5. Baseplates: Factory drilled for bolting to structure and bonded to 1/4-inch-thick, rubber isolator pad attached to baseplate underside. Baseplates shall limit floor load to 500 psig.
  - 6. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.
- H. Restrained Spring Isolators: Freestanding, steel, open-spring isolators with seismic or limit-stop restraint.
  - 1. Housing: Steel with resilient vertical-limit stops to prevent spring extension due to weight being removed; factory-drilled baseplate bonded to 1/4-inch-thick, neoprene or rubber isolator pad attached to baseplate underside; and adjustable equipment mounting and leveling bolt that acts as blocking during installation.
  - 2. Restraint: Seismic or limit stop as required for equipment and authorities having jurisdiction.
  - 3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
  - 4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
  - 5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
  - 6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
- I. Housed Spring Mounts: Housed spring isolator with integral seismic snubbers.
  - 1. Housing: Ductile-iron or steel housing to provide all-directional seismic restraint.
  - 2. Base: Factory drilled for bolting to structure.
  - 3. Snubbers: Vertically adjustable to allow a maximum of 1/4-inch travel up or down before contacting a resilient collar.

- J. Elastomeric Hangers: Single or double-deflection type, fitted with molded, oil-resistant elastomeric isolator elements bonded to steel housings with threaded connections for hanger rods. Color-code or otherwise identify to indicate capacity range.
- K. Spring Hangers: Combination coil-spring and elastomeric-insert hanger with spring and insert in compression.
  - 1. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
  - 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
  - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
  - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
  - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
  - 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
  - 7. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.
- L. Spring Hangers with Vertical-Limit Stop: Combination coil-spring and elastomeric-insert hanger with spring and insert in compression and with a vertical-limit stop.
  - 1. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
  - 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
  - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
  - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
  - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
  - 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
  - 7. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
  - 8. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.
- M. Pipe Riser Resilient Support: All-directional, acoustical pipe anchor consisting of 2 steel tubes separated by a minimum of 1/2-inch-thick neoprene. Include steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions. Design support for a maximum load on the isolation material of 500 psig and for equal resistance in all directions.
- N. Resilient Pipe Guides: Telescopic arrangement of 2 steel tubes or post and sleeve arrangement separated by a minimum of 1/2-inch-thick neoprene. Where clearances are not readily visible, a factory-set guide height with a shear pin to allow vertical motion due to pipe expansion and contraction shall be fitted. Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

## 2.2 SEISMIC-RESTRAINT DEVICES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - 1. Amber/Booth Company, Inc.
  - 2. California Dynamics Corporation.
  - 3. Cooper B-Line, Inc.; a division of Cooper Industries.
  - 4. Hilti, Inc.
  - 5. Kinetics Noise Control.
  - 6. Loos & Co.; Cableware Division.
  - 7. Mason Industries.
  - 8. TOLCO Incorporated; a brand of NIBCO INC.
  - 9. Unistrut; Tyco International, Ltd.
- D. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by an agency acceptable to authorities having jurisdiction.
  - 1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
- E. Channel Support System: MFMA-3, shop- or field-fabricated support assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; and rated in tension, compression, and torsion forces.
- F. Restraint Cables: ASTM A 603 galvanized steel cables with end connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; and with a minimum of two clamping bolts for cable engagement.
- G. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.
- H. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchor bolts and studs.
- I. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.
- J. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488. Minimum length of eight times diameter.

## PART 3 - EXECUTION

## 3.1 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger Rod Stiffeners: Install hanger rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

## 3.2 VIBRATION-CONTROL AND SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Comply with requirements in Division 07 Section "Roof Accessories" for installation of roof curbs, equipment supports, and roof penetrations.
- B. Equipment Restraints:
  - 1. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.
  - 2. Install seismic-restraint devices using methods approved by agency acceptable to authorities having jurisdiction providing required submittals for component.
- C. Piping Restraints:
  - 1. Comply with requirements in MSS SP-127.
  - 2. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
  - 3. Brace a change of direction longer than 12 feet.
- D. Install cables so they do not bend across edges of adjacent equipment or building structure.
- E. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.
- F. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- G. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- H. Drilled-in Anchors:
  - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
  - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.

3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
4. Set anchors to manufacturer's recommended torque, using a torque wrench.
5. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

### 3.3 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment. Comply with requirements in Division 23 Section "Hydronic Piping" for piping flexible connections.

### 3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
  1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
  2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
  3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
  4. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
  5. Test to 90 percent of rated proof load of device.
  6. Measure isolator restraint clearance.
  7. Measure isolator deflection.
  8. If a device fails test, modify all installations of same type and retest until satisfactory results are achieved.
- C. Remove and replace malfunctioning units and retest as specified above.
- D. Prepare test and inspection reports.

### 3.5 ADJUSTING

- A. Adjust isolators after piping system is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Adjust active height of spring isolators.
- D. Adjust restraints to permit free movement of equipment within normal mode of operation.

END OF SECTION 230548

## SECTION 230553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section Includes:
  - 1. Equipment labels.
  - 2. Warning signs and labels.
  - 3. Pipe labels.
  - 4. Duct labels.

## 1.2 SUBMITTAL

- A. Product Data: For each type of product indicated.

## PART 2 - PRODUCTS

## 2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
  - 1. Material and Thickness: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
  - 2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
  - 3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
  - 4. Fasteners: Stainless-steel rivets or self-tapping screws.
  - 5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Plastic Labels for Equipment:
  - 1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
  - 2. Letter Color: Black
  - 3. Background Color: Yellow
  - 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
  - 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
  - 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
  - 7. Fasteners: Stainless-steel rivets or self-tapping screws.
  - 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

- C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.
- D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

## 2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, [1/16 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: Red
- C. Background Color: White
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

## 2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
  - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
  - 2. Lettering Size: At least 1-1/2 inches high.



## 2.4 DUCT LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: Black
- C. Background Color: White
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings, duct size, and an arrow indicating flow direction.
  - 1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions, or as separate unit on each duct label to indicate flow direction.
  - 2. Lettering Size: At least 1-1/2 inches high.

## PART 3 - EXECUTION

### 3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

### 3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

### 3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Division 09 Section "High-Performance Coatings."
- B. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:

1. Near each valve and control device.
2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
4. At access doors, manholes, and similar access points that permit view of concealed piping.
5. Near major equipment items and other points of origination and termination.
6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

C. Pipe Label Color Schedule:

1. Heating Water Piping:
  - a. Background Color: Black
  - b. Letter Color: White

### 3.4 DUCT LABEL INSTALLATION

- A. Install self-adhesive duct labels with permanent adhesive on air ducts in the following color codes:
1. Blue: For cold-air supply ducts.
  2. Yellow: For hot-air supply ducts.
  3. Green: For exhaust-, outside-, relief-, return-, and mixed-air ducts.
  4. ASME A13.1 Colors and Designs: For hazardous material exhaust.
- B. Locate labels near points where ducts enter into concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.

END OF SECTION 230553

## SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes TAB to produce design objectives for the following:
  - 1. Air Systems:
    - a. Constant-volume air systems.
    - b. Variable-air-volume systems.
    - c. Multizone systems.
  - 2. Hydronic Piping Systems:
    - a. Constant-flow systems.
    - b. Variable-flow systems.
  - 3. HVAC equipment quantitative-performance settings.
  - 4. Kitchen hood airflow balancing.
  - 5. Existing systems TAB.
  - 6. Verifying that automatic control devices are functioning properly.
  - 7. Reporting results of activities and procedures specified in this Section.

## 1.2 SUBMITTALS

- A. Strategies and Procedures Plan: Within 60 days from Contractor's Notice to Proceed, submit 4 copies of TAB strategies and step-by-step procedures as specified in Part 3 "Preparation" Article. Include a complete set of report forms intended for use on this Project.
- B. Certified TAB Reports: Submit two copies of reports prepared, as specified in this Section, on approved forms certified by TAB firm.
- C. Warranties specified in this Section.

## 1.3 QUALITY ASSURANCE

- A. TAB Firm Qualifications: Engage a TAB firm certified by AABC, NEBB or TABB.
- B. Certification of TAB Reports: Certify TAB field data reports. This certification includes the following:
  - 1. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
  - 2. Certify that TAB team complied with approved TAB plan and the procedures specified and referenced in this Specification.
- C. TAB Report Forms: Use standard forms from TAB firm's forms approved by Architect.

## 1.4 PROJECT CONDITIONS

- A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.
- B. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

## 1.5 COORDINATION

- A. Coordinate the efforts of factory-authorized service representatives for systems and equipment, HVAC controls installers, and other mechanics to operate HVAC systems and equipment to support and assist TAB activities.
- B. Perform TAB after leakage and pressure tests on air and water distribution systems have been satisfactorily completed.

## 1.6 WARRANTY

- A. National Project Performance Guarantee: Provide a guarantee on AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems" forms stating that AABC will assist in completing requirements of the Contract Documents if TAB firm fails to comply with the Contract Documents. Guarantee includes the following provisions:
  - 1. The certified TAB firm has tested and balanced systems according to the Contract Documents.
  - 2. Systems are balanced to optimum performance capabilities within design and installation limits.
- B. Special Guarantee: Provide a guarantee on NEBB forms stating that NEBB will assist in completing requirements of the Contract Documents if TAB firm fails to comply with the Contract Documents. Guarantee shall include the following provisions:
  - 1. The certified TAB firm has tested and balanced systems according to the Contract Documents.
  - 2. Systems are balanced to optimum performance capabilities within design and installation limits.

## PART 2 - PRODUCTS (Not Applicable)

## PART 3 - EXECUTION

## 3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.

1. Verify that balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers, are required by the Contract Documents. Verify that quantities and locations of these balancing devices are accessible and appropriate for effective balancing and for efficient system and equipment operation.
- B. Examine approved submittal data of HVAC systems and equipment.
- C. Examine Project Record Documents described in Division 01 Section "Project Record Documents."
- D. Examine design data, including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine equipment performance data including fan and pump curves. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system. Calculate system effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from those presented when the equipment was performance tested at the factory. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," Sections 7 through 10; or in SMACNA's "HVAC Systems--Duct Design," Sections 5 and 6. Compare this data with the design data and installed conditions.
- F. Examine system and equipment installations to verify that they are complete and that testing, cleaning, adjusting, and commissioning specified in individual Sections have been performed.
- G. Examine system and equipment test reports.
- H. Examine HVAC system and equipment installations to verify that indicated balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers, are properly installed, and that their locations are accessible and appropriate for effective balancing and for efficient system and equipment operation.
- I. Examine systems for functional deficiencies that cannot be corrected by adjusting and balancing.
- J. Examine HVAC equipment to ensure that clean filters have been installed, bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- K. Examine terminal units, such as variable-air-volume boxes, to verify that they are accessible and their controls are connected and functioning.
- L. Examine plenum ceilings used for supply air to verify that they are airtight. Verify that pipe penetrations and other holes are sealed.
- M. Examine strainers for clean screens and proper perforations.
- N. Examine three-way valves for proper installation for their intended function of diverting or mixing fluid flows.
- O. Examine heat-transfer coils for correct piping connections and for clean and straight fins.

- P. Examine system pumps to ensure absence of entrained air in the suction piping.
- Q. Examine equipment for installation and for properly operating safety interlocks and controls.
- R. Examine automatic temperature system components to verify the following:
  - 1. Dampers, valves, and other controlled devices are operated by the intended controller.
  - 2. Dampers and valves are in the position indicated by the controller.
  - 3. Integrity of valves and dampers for free and full operation and for tightness of fully closed and fully open positions. This includes dampers in multizone units, mixing boxes, and variable-air-volume terminals.
  - 4. Automatic modulating and shutoff valves, including two-way valves and three-way mixing and diverting valves, are properly connected.
  - 5. Thermostats and humidistats are located to avoid adverse effects of sunlight, drafts, and cold walls.
  - 6. Sensors are located to sense only the intended conditions.
  - 7. Sequence of operation for control modes is according to the Contract Documents.
  - 8. Controller set points are set at indicated values.
  - 9. Interlocked systems are operating.
  - 10. Changeover from heating to cooling mode occurs according to indicated values.
- S. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

### 3.2 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Complete system readiness checks and prepare system readiness reports. Verify the following:
  - 1. Permanent electrical power wiring is complete.
  - 2. Hydronic systems are filled, clean, and free of air.
  - 3. Automatic temperature-control systems are operational.
  - 4. Equipment and duct access doors are securely closed.
  - 5. Balance, smoke, and fire dampers are open.
  - 6. Isolating and balancing valves are open and control valves are operational.
  - 7. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
  - 8. Windows and doors can be closed so indicated conditions for system operations can be met.

### 3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and this Section.
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary to allow adequate performance of procedures. After testing and balancing, close probe holes and patch insulation with new materials identical to those removed. Restore vapor barrier and finish according to insulation Specifications for this Project.

- C. Mark equipment and balancing device settings with paint or other suitable, permanent identification material, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, to show final settings.

### 3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct airflow measurements.
- E. Check airflow patterns from the outside-air louvers and dampers and the return- and exhaust-air dampers, through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling unit components.
- L. Check for proper sealing of air duct system.

### 3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
  - 1. Measure fan static pressures to determine actual static pressure as follows:
    - a. Measure outlet static pressure as far downstream from the fan as practicable and upstream from restrictions in ducts such as elbows and transitions.
    - b. Measure static pressure directly at the fan outlet or through the flexible connection.
    - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from flexible connection and downstream from duct restrictions.
    - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.
  - 2. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.
    - a. Simulate dirty filter operation and record the point at which maintenance personnel must change filters.

3. Measure static pressures entering and leaving other devices such as sound traps, heat recovery equipment, and air washers, under final balanced conditions.
  4. Compare design data with installed conditions to determine variations in design static pressures versus actual static pressures. Compare actual system effect factors with calculated system effect factors to identify where variations occur. Recommend corrective action to align design and actual conditions.
  5. Obtain approval from Architect for adjustment of fan speed higher or lower than indicated speed. Make required adjustments to pulley sizes, motor sizes, and electrical connections to accommodate fan-speed changes.
  6. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full cooling, full heating, economizer, and any other operating modes to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
1. Measure static pressure at a point downstream from the balancing damper and adjust volume dampers until the proper static pressure is achieved.
    - a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
  2. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.
- C. Measure terminal outlets and inlets without making adjustments.
1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.
- D. Adjust terminal outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using volume dampers rather than extractors and the dampers at air terminals.
1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
  2. Adjust patterns of adjustable outlets for proper distribution without drafts.
- 3.6 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS
- A. Compensating for Diversity: When the total airflow of all terminal units is more than the indicated airflow of the fan, place a selected number of terminal units at a maximum set-point airflow condition until the total airflow of the terminal units equals the indicated airflow of the fan. Select the reduced airflow terminal units so they are distributed evenly among the branch ducts.
- B. Pressure-Independent, Variable-Air-Volume Systems: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
1. Set outside-air dampers at minimum, and return- and exhaust-air dampers at a position that simulates full-cooling load.



2. Select the terminal unit that is most critical to the supply-fan airflow and static pressure. Measure static pressure. Adjust system static pressure so the entering static pressure for the critical terminal unit is not less than the sum of terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
  3. Measure total system airflow. Adjust to within indicated airflow.
  4. Set terminal units at maximum airflow and adjust controller or regulator to deliver the designed maximum airflow. Use terminal-unit manufacturer's written instructions to make this adjustment. When total airflow is correct, balance the air outlets downstream from terminal units as described for constant-volume air systems.
  5. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow as described for constant-volume air systems.
    - a. If air outlets are out of balance at minimum airflow, report the condition but leave outlets balanced for maximum airflow.
  6. Remeasure the return airflow to the fan while operating at maximum return airflow and minimum outside airflow. Adjust the fan and balance the return-air ducts and inlets as described for constant-volume air systems.
  7. Measure static pressure at the most critical terminal unit and adjust the static-pressure controller at the main supply-air sensing station to ensure that adequate static pressure is maintained at the most critical unit.
  8. Record the final fan performance data.
- C. Pressure-Dependent, Variable-Air-Volume Systems without Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
1. Balance systems similar to constant-volume air systems.
  2. Set terminal units and supply fan at full-airflow condition.
  3. Adjust inlet dampers of each terminal unit to indicated airflow and verify operation of the static-pressure controller. When total airflow is correct, balance the air outlets downstream from terminal units as described for constant-volume air systems.
  4. Readjust fan airflow for final maximum readings.
  5. Measure operating static pressure at the sensor that controls the supply fan, if one is installed, and verify operation of the static-pressure controller.
  6. Set supply fan at minimum airflow if minimum airflow is indicated. Measure static pressure to verify that it is being maintained by the controller.
  7. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow as described for constant-volume air systems.
    - a. If air outlets are out of balance at minimum airflow, report the condition but leave the outlets balanced for maximum airflow.
  8. Measure the return airflow to the fan while operating at maximum return airflow and minimum outside airflow. Adjust the fan and balance the return-air ducts and inlets as described for constant-volume air systems.
- D. Pressure-Dependent, Variable-Air-Volume Systems with Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
1. Set system at maximum indicated airflow by setting the required number of terminal units at minimum airflow. Select the reduced airflow terminal units so they are distributed evenly among the branch ducts.

2. Adjust supply fan to maximum indicated airflow with the variable-airflow controller set at maximum airflow.
3. Set terminal units at full-airflow condition.
4. Adjust terminal units starting at the supply-fan end of the system and continuing progressively to the end of the system. Adjust inlet dampers of each terminal unit to indicated airflow. When total airflow is correct, balance the air outlets downstream from terminal units as described for constant-volume air systems.
5. Adjust terminal units for minimum airflow.
6. Measure static pressure at the sensor.
7. Measure the return airflow to the fan while operating at maximum return airflow and minimum outside airflow. Adjust the fan and balance the return-air ducts and inlets as described for constant-volume air systems.

### 3.7 PROCEDURES FOR MULTIZONE SYSTEMS

- A. Set unit at full flow through the cooling coil if coil has that capacity.
- B. Adjust each zone damper to indicated airflow.

### 3.8 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS

- A. Prepare test reports with pertinent design data and number in sequence starting at pump to end of system. Check the sum of branch-circuit flows against approved pump flow rate. Correct variations that exceed plus or minus 5 percent.
- B. Prepare schematic diagrams of systems' "as-built" piping layouts.
- C. Prepare hydronic systems for testing and balancing according to the following, in addition to the general preparation procedures specified above:
  1. Open all manual valves for maximum flow.
  2. Check expansion tank liquid level.
  3. Check makeup-water-station pressure gage for adequate pressure for highest vent.
  4. Check flow-control valves for specified sequence of operation and set at indicated flow.
  5. Set differential-pressure control valves at the specified differential pressure. Do not set at fully closed position when pump is positive-displacement type unless several terminal valves are kept open.
  6. Set system controls so automatic valves are wide open to heat exchangers.
  7. Check pump-motor load. If motor is overloaded, throttle main flow-balancing device so motor nameplate rating is not exceeded.
  8. Check air vents for a forceful liquid flow exiting from vents when manually operated.

### 3.9 PROCEDURES FOR HYDRONIC SYSTEMS

- A. Measure water flow at pumps. Use the following procedures, except for positive-displacement pumps:
  1. Verify impeller size by operating the pump with the discharge valve closed. Read pressure differential across the pump. Convert pressure to head and correct for differences in gage heights. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.

2. Check system resistance. With all valves open, read pressure differential across the pump and mark pump manufacturer's head-capacity curve. Adjust pump discharge valve until indicated water flow is achieved.
  3. Verify pump-motor brake horsepower. Calculate the intended brake horsepower for the system based on pump manufacturer's performance data. Compare calculated brake horsepower with nameplate data on the pump motor. Report conditions where actual amperage exceeds motor nameplate amperage.
  4. Report flow rates that are not within plus or minus 5 percent of design.
- B. Set calibrated balancing valves, if installed, at calculated presettings.
- C. Measure flow at all stations and adjust, where necessary, to obtain first balance.
1. System components that have Cv rating or an accurately cataloged flow-pressure-drop relationship may be used as a flow-indicating device.
- D. Measure flow at main balancing station and set main balancing device to achieve flow that is 5 percent greater than indicated flow.
- E. Adjust balancing stations to within specified tolerances of indicated flow rate as follows:
1. Determine the balancing station with the highest percentage over indicated flow.
  2. Adjust each station in turn, beginning with the station with the highest percentage over indicated flow and proceeding to the station with the lowest percentage over indicated flow.
  3. Record settings and mark balancing devices.
- F. Measure pump flow rate and make final measurements of pump amperage, voltage, rpm, pump heads, and systems' pressures and temperatures including outdoor-air temperature.
- G. Measure the differential-pressure control valve settings existing at the conclusions of balancing.

### 3.10 PROCEDURES FOR VARIABLE-FLOW HYDRONIC SYSTEMS

- A. Balance systems with automatic two- and three-way control valves by setting systems at maximum flow through heat-exchange terminals and proceed as specified above for hydronic systems.

### 3.11 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
1. Manufacturer, model, and serial numbers.
  2. Motor horsepower rating.
  3. Motor rpm.
  4. Efficiency rating.
  5. Nameplate and measured voltage, each phase.
  6. Nameplate and measured amperage, each phase.
  7. Starter thermal-protection-element rating.
- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass for the controller to prove proper

operation. Record observations, including controller manufacturer, model and serial numbers, and nameplate data.

### 3.12 PROCEDURES FOR CONDENSING UNITS

- A. Verify proper rotation of fans.
- B. Measure entering- and leaving-air temperatures.
- C. Record compressor data.

### 3.13 PROCEDURES FOR BOILERS

- A. If hydronic, measure entering- and leaving-water temperatures and water flow.
- B. If steam, measure entering-water temperature and flow and leaving steam pressure, temperature, and flow.

### 3.14 PROCEDURES FOR HEAT-TRANSFER COILS

- A. Water Coils: Measure the following data for each coil:
  - 1. Entering- and leaving-water temperature.
  - 2. Water flow rate.
  - 3. Water pressure drop.
  - 4. Dry-bulb temperature of entering and leaving air.
  - 5. Wet-bulb temperature of entering and leaving air for cooling coils.
  - 6. Airflow.
  - 7. Air pressure drop.
- B. Electric-Heating Coils: Measure the following data for each coil:
  - 1. Nameplate data.
  - 2. Airflow.
  - 3. Entering- and leaving-air temperature at full load.
  - 4. Voltage and amperage input of each phase at full load and at each incremental stage.
  - 5. Calculated kilowatt at full load.
  - 6. Fuse or circuit-breaker rating for overload protection.

### 3.15 PROCEDURES FOR TEMPERATURE MEASUREMENTS

- A. During TAB, report the need for adjustment in temperature regulation within the automatic temperature-control system.
- B. Measure indoor wet- and dry-bulb temperatures every other hour for a period of two successive eight-hour days, in each separately controlled zone, to prove correctness of final temperature settings. Measure when the building or zone is occupied.
- C. Measure outside-air, wet- and dry-bulb temperatures.

## 3.16 PROCEDURES FOR COMMERCIAL KITCHEN HOODS

- A. Measure, adjust, and record the airflow of each kitchen hood. For kitchen hoods designed with integral makeup air, measure and adjust the exhaust and makeup airflow. Measure airflow by duct Pitot-tube traverse. If a duct Pitot-tube traverse is not possible, provide an explanation in the report of the reason(s) why and also the reason why the method used was chosen.
  - 1. Install welded test ports in the sides of the exhaust duct for the duct Pitot-tube traverse. Install each test port with a threaded cap that is liquid tight.
- B. After balancing is complete, do the following:
  - 1. Measure and record the static pressure at the hood exhaust-duct connection.
  - 2. Measure and record the hood face velocity. Make measurements at multiple points across the face of the hood. Perform measurements at a maximum of 12 inches between points and between any point and the perimeter. Calculate the average of the measurements recorded. Verify that the hood average face velocity complies with the Contract Documents and governing codes.
  - 3. Check the hood for capture and containment of smoke using a smoke emitting device. Observe the smoke pattern. Make adjustments to room airflow patterns to achieve optimum results.
- C. Visually inspect the hood exhaust duct throughout its entire length in compliance with authorities having jurisdiction. Begin at the hood connection and end at the point it discharges outdoors. Report findings.
  - 1. Check duct slopes as required.
  - 2. Verify that duct access is installed as required.
  - 3. Verify that point of termination is as required.
  - 4. Verify that duct air velocity is within the range required.
  - 5. Verify that duct is within a fire-rated enclosure.
- D. Report deficiencies.

## 3.17 TEMPERATURE-CONTROL VERIFICATION

- A. Verify that controllers are calibrated and commissioned.
- B. Check transmitter and controller locations and note conditions that would adversely affect control functions.
- C. Record controller settings and note variances between set points and actual measurements.
- D. Check the operation of limiting controllers (i.e., high- and low-temperature controllers).
- E. Check free travel and proper operation of control devices such as damper and valve operators.
- F. Check the sequence of operation of control devices. Note air pressures and device positions and correlate with airflow and water flow measurements. Note the speed of response to input changes.
- G. Check the interaction of electrically operated switch transducers.
- H. Check the interaction of interlock and lockout systems.

- I. Check main control supply-air pressure and observe compressor and dryer operations.
- J. Record voltages of power supply and controller output. Determine whether the system operates on a grounded or nongrounded power supply.
- K. Note operation of electric actuators using spring return for proper fail-safe operations.

### 3.18 TOLERANCES

- A. Set HVAC system airflow and water flow rates within the following tolerances:
  - 1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus 5 to plus 10 percent.
  - 2. Air Outlets and Inlets: 0 to minus 10 percent.
  - 3. Heating-Water Flow Rate: 0 to minus 10 percent.
  - 4. Cooling-Water Flow Rate: 0 to minus 5 percent.

### 3.19 FINAL REPORT

- A. General: Typewritten, or computer printout in letter-quality font, on standard bond paper, in three-ring binder, tabulated and divided into sections by tested and balanced systems.
- B. Include a certification sheet in front of binder signed and sealed by the certified testing and balancing engineer.
  - 1. Include a list of instruments used for procedures, along with proof of calibration.
- C. Final Report Contents: In addition to certified field report data, include the following:
  - 1. Pump curves.
  - 2. Fan curves.
  - 3. Manufacturers' test data.
  - 4. Field test reports prepared by system and equipment installers.
  - 5. Other information relative to equipment performance, but do not include Shop Drawings and Product Data.
- D. General Report Data: In addition to form titles and entries, include the following data in the final report, as applicable:
  - 1. Title page.
  - 2. Name and address of TAB firm.
  - 3. Project name.
  - 4. Project location.
  - 5. Architect's name and address.
  - 6. Engineer's name and address.
  - 7. Contractor's name and address.
  - 8. Report date.
  - 9. Signature of TAB firm who certifies the report.
  - 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
  - 11. Summary of contents including the following:
    - a. Indicated versus final performance.
    - b. Notable characteristics of systems.

- c. Description of system operation sequence if it varies from the Contract Documents.
- 12. Nomenclature sheets for each item of equipment.
- 13. Data for terminal units, including manufacturer, type size, and fittings.
- 14. Notes to explain why certain final data in the body of reports varies from indicated values.
- 15. Test conditions for fans and pump performance forms including the following:
  - a. Settings for outside-, return-, and exhaust-air dampers.
  - b. Conditions of filters.
  - c. Cooling coil, wet- and dry-bulb conditions.
  - d. Face and bypass damper settings at coils.
  - e. Fan drive settings including settings and percentage of maximum pitch diameter.
  - f. Inlet vane settings for variable-air-volume systems.
  - g. Settings for supply-air, static-pressure controller.
  - h. Other system operating conditions that affect performance.
- E. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
  - 1. Quantities of outside, supply, return, and exhaust airflows.
  - 2. Water and steam flow rates.
  - 3. Duct, outlet, and inlet sizes.
  - 4. Pipe and valve sizes and locations.
  - 5. Terminal units.
  - 6. Balancing stations.
  - 7. Position of balancing devices.

### 3.20 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional testing and balancing to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional testing, inspecting, and adjusting during near-peak summer and winter conditions.

END OF SECTION 230593

## SECTION 230700 - HVAC INSULATION

## PART 1 - GENERAL

## 1.1 SUMMARY

## A. Section Includes:

1. Insulation Materials:
  - a. Cellular glass.
  - b. Flexible elastomeric.
  - c. Mineral fiber.
  - d. Polyolefin.
  - e. Polystyrene.
2. Fire-rated insulation systems.
3. Insulating cements.
4. Adhesives.
5. Mastics.
6. Sealants.
7. Factory-applied jackets.
8. Field-applied fabric-reinforcing mesh.
9. Field-applied jackets.
10. Tapes.
11. Securements.
12. Corner angles.

## B. Related Sections:

1. Division 21 Section "Fire-Suppression Systems Insulation."
2. Division 22 Section "Plumbing Insulation."
3. Division 23 Section "Metal Ducts" for duct liners.
4. Division 33 Section "Underground Hydronic Energy Distribution" for loose-fill pipe insulation in underground piping outside the building.
5. Division 33 Section "Underground Steam and Condensate Distribution Piping" for loose-fill pipe insulation in underground piping outside the building.

## 1.2 SUBMITTALS

## A. Product Data: For each type of product indicated.

## B. Shop Drawings:

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail attachment and covering of heat tracing inside insulation.
3. Detail insulation application at pipe expansion joints for each type of insulation.
4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.



5. Detail removable insulation at piping specialties, equipment connections, and access panels.
  6. Detail application of field-applied jackets.
  7. Detail application at linkages of control devices.
  8. Detail field application for each equipment type.
- C. Field quality-control reports.

### 1.3 QUALITY ASSURANCE

- A. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-test-response characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing and inspecting agency.
1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
  2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

## PART 2 - PRODUCTS

### 2.1 INSULATION MATERIALS

- A. Comply with requirements in Part 3 schedule articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Cell-U-Foam Corporation; Ultra-CUF.
    - b. Pittsburgh Corning Corporation; Foamglas Super K.
    - c.
  2. Block Insulation: ASTM C 552, Type I.
  3. Special-Shaped Insulation: ASTM C 552, Type III.

4. Board Insulation: ASTM C 552, Type IV.
  5. Preformed Pipe Insulation without Jacket: Comply with ASTM C 552, Type II, Class 1.
  6. Preformed Pipe Insulation with Factory-Applied [ASJ] [ASJ-SSL]: Comply with ASTM C 552, Type II, Class 2.
  7. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.
- G. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Aeroflex USA Inc.; Aerocel.
    - b. Armacell LLC; AP Armaflex.
    - c. RBX Corporation; Insul-Sheet 1800 and Insul-Tube 180.
- H. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, III with factory-applied FSP jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. CertainTeed Corp.; Duct Wrap.
    - b. Johns Manville; Microlite.
    - c. Knauf Insulation; Duct Wrap.
    - d. Manson Insulation Inc.; Alley Wrap.
    - e. Owens Corning; All-Service Duct Wrap.
- I. High-Temperature, Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type V, without factory-applied jacket.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Johns Manville; HTB 23 Spin-Glas.
    - b. Owens Corning; High Temperature Flexible Batt Insulations.
- J. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied FSK jacket. For equipment applications, provide insulation with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. CertainTeed Corp.; Commercial Board.
    - b. Fibrex Insulations Inc.; FBX.
    - c. Johns Manville; 800 Series Spin-Glas.
    - d. Knauf Insulation; Insulation Board.
    - e. Manson Insulation Inc.; AK Board.
    - f. Owens Corning; Fiberglas 700 Series.
    - g.

- K. High-Temperature, Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type III, without factory-applied jacket.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
- a. Fibrex Insulations Inc.; FBX.
  - b. Johns Manville; 1000 Series Spin-Glas.
  - c. Owens Corning; High Temperature Industrial Board Insulations.
  - d. Rock Wool Manufacturing Company; Delta Board.
  - e. Roxul Inc.; Roxul RW.
  - f. Thermafiber; Thermafiber Industrial Felt.
  - g.
- L. Mineral-Fiber, Preformed Pipe Insulation:
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
- a. Fibrex Insulations Inc.; Coreplus 1200.
  - b. Johns Manville; Micro-Lok.
  - c. Knauf Insulation; 1000 Pipe Insulation.
  - d. Manson Insulation Inc.; Alley-K.
  - e. Owens Corning; Fiberglas Pipe Insulation.
  - f.
2. Type I, 850 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ-SSL. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
3. Type II, 1200 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type II, Grade A, with factory-applied ASJ-SSL. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- M. Mineral-Fiber, Pipe Insulation Wicking System: Preformed pipe insulation complying with ASTM C 547, Type I, Grade A, with absorbent cloth factory applied to the entire inside surface of preformed pipe insulation and extended through the longitudinal joint to outside surface of insulation under insulation jacket. Factory apply a white, polymer, vapor-retarder jacket with self-sealing adhesive tape seam and evaporation holes running continuously along the longitudinal seam, exposing the absorbent cloth.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
- a. Knauf Insulation; Permawick Pipe Insulation.
  - b. Owens Corning; VaporWick Pipe Insulation.
  - c.
- N. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied FSK jacket complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. CertainTeed Corp.; CrimpWrap.
  - b. Johns Manville; MicroFlex.
  - c. Knauf Insulation; Pipe and Tank Insulation.
  - d. Manson Insulation Inc.; AK Flex.
  - e. Owens Corning; Fiberglas Pipe and Tank Insulation.
  - f.
- O. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C 534 or ASTM C 1427, Type I, Grade 1 for tubular materials and Type II, Grade 1 for sheet materials.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Armacell LLC; Tubolit.
    - b. Nomaco Inc.; IMCOLOCK, IMCOSHEET, NOMALOCK, and NOMAPLY.
    - c. RBX Corporation; Therma-cell.
    - d.
- P. Polystyrene: Rigid, extruded cellular polystyrene intended for use as thermal insulation. Comply with ASTM C 578, Type IV or Type XIII, except thermal conductivity (k-value) shall not exceed 0.26 Btu x in./h x sq. ft. x deg F after 180 days of aging. Fabricate shapes according to ASTM C 450 and ASTM C 585.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Dow Chemical Company (The); Styrofoam.
    - b. Knauf Insulation; Knauf Polystyrene.
    - c.

## 2.2 FIRE-RATED INSULATION SYSTEMS

- A. Fire-Rated Blanket: High-temperature, flexible, blanket insulation with FSK jacket that is tested and certified to provide a [1] [2]-hour fire rating by a NRTL acceptable to authority having jurisdiction.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. CertainTeed Corp.; FlameChek.
    - b. Johns Manville; Firetemp Wrap.
    - c. Nelson Firestop Products; Nelson FSB Flameshield Blanket.
    - d. Thermal Ceramics; FireMaster Duct Wrap.
    - e. 3M; Fire Barrier Wrap Products.
    - f. Unifrax Corporation; FyreWrap.
    - g. Vesuvius; PYROSCAT FP FASTR Duct Wrap.
    - h.

## 2.3 INSULATING CEMENTS

- A. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449/C 449M.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Insulco, Division of MFS, Inc.; SmoothKote.
  - b. P. K. Insulation Mfg. Co., Inc.; PK No. 127, and Quik-Cote.
  - c. Rock Wool Manufacturing Company; Delta One Shot.
  - d.

## 2.4 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.

- B. Cellular-Glass, Phenolic, Polyisocyanurate, and Polystyrene Adhesive: Solvent-based resin adhesive, with a service temperature range of minus 75 to plus 300 deg F.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Products, Division of ITW; CP-96.
  - b. Foster Products Corporation, H. B. Fuller Company; 81-33.
  - c.

- C. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Aeroflex USA Inc.; Aero seal.
  - b. Armacell LCC; 520 Adhesive.
  - c. Foster Products Corporation, H. B. Fuller Company; 85-75.
  - d. RBX Corporation; Rubatex Contact Adhesive.
  - e.

- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Products, Division of ITW; CP-82.
  - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
  - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
  - d. Marathon Industries, Inc.; 225.
  - e. Mon-Eco Industries, Inc.; 22-25.
  - f.

- E. Polystyrene Adhesive: Solvent- or water-based, synthetic resin adhesive with a service temperature range of minus 20 to plus 140 deg F.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Products, Division of ITW; CP-96.
  - b. Foster Products Corporation, H. B. Fuller Company; 97-13.
  - c.
- F. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Childers Products, Division of ITW; CP-82.
    - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
    - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
    - d. Marathon Industries, Inc.; 225.
    - e. Mon-Eco Industries, Inc.; 22-25.
    - f.
- G. PVC Jacket Adhesive: Compatible with PVC jacket.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Dow Chemical Company (The); 739, Dow Silicone.
    - b. Johns-Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
    - c. P.I.C. Plastics, Inc.; Welding Adhesive.
    - d. Red Devil, Inc.; Celulon Ultra Clear.
    - e. Speedline Corporation; Speedline Vinyl Adhesive.
    - f.

## 2.5 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-C-19565C, Type II.
- B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Childers Products, Division of ITW; CP-35.
    - b. Foster Products Corporation, H. B. Fuller Company; 30-90.
    - c. ITW TACC, Division of Illinois Tool Works; CB-50.
    - d. Marathon Industries, Inc.; 590.
    - e. Mon-Eco Industries, Inc.; 55-40.
    - f. Vimasco Corporation; 749.
    - g.
  2. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
  3. Service Temperature Range: Minus 20 to plus 180 deg F.

4. Solids Content: ASTM D 1644, 59 percent by volume and 71 percent by weight.
5. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Products, Division of ITW; CP-10.
  - b. Foster Products Corporation, H. B. Fuller Company; 35-00.
  - c. ITW TACC, Division of Illinois Tool Works; CB-05/15.
  - d. Marathon Industries, Inc.; 550.
  - e. Mon-Eco Industries, Inc.; 55-50.
  - f. Vimasco Corporation; WC-1/WC-5.
  - g.
2. Water-Vapor Permeance: ASTM F 1249, 3 perms at 0.0625-inch dry film thickness.
3. Service Temperature Range: Minus 20 to plus 200 deg F.
4. Solids Content: 63 percent by volume and 73 percent by weight.
5. Color: White.

## 2.6 SEALANTS

A. Joint Sealants:

1. Joint Sealants for Cellular-Glass 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Products, Division of ITW; CP-76.
  - b. Foster Products Corporation, H. B. Fuller Company; 30-45.
  - c. Marathon Industries, Inc.; 405.
  - d. Mon-Eco Industries, Inc.; 44-05.
  - e. Pittsburgh Corning Corporation; Pittseal 444.
  - f. Vimasco Corporation; 750.
  - g.
2. Joint Sealants for Polystyrene 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Products, Division of ITW; CP-70.
  - b. Foster Products Corporation, H. B. Fuller Company; 30-45/30-46.
  - c. Marathon Industries, Inc.; 405.
  - d. Mon-Eco Industries, Inc.; 44-05.
  - e. Vimasco Corporation; 750.
  - f. , available products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
    - 2)

3. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
  - a. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
    - 2)
4. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested according to ASTM E 96, Procedure A, and complying with NFPA 90A and NFPA 90B.

## 2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. inch in a Leno weave, for duct, equipment, and pipe.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Foster Products Corporation, H. B. Fuller Company; Mast-A-Fab.
    - b. Vimasco Corporation; Elastafab 894.
    - c.

## 2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
  1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Johns Manville; Zeston.
    - b. P.I.C. Plastics, Inc.; FG Series.
    - c. Proto PVC Corporation; LoSmoke.
    - d. Speedline Corporation; SmokeSafe.
    - e.
  2. Adhesive: As recommended by jacket material manufacturer.
  3. Color: Color as selected by Architect.
  4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
    - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
  5. Factory-fabricated tank heads and tank side panels.



- D. Aluminum Jacket: Comply with ASTM B 209 Alloy 3003, 3005, 3105 or 5005, Temper H-14.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Childers Products, Division of ITW; Metal Jacketing Systems.
    - b. PABCO Metals Corporation; Surefit.
    - c. RPR Products, Inc.; Insul-Mate.
    - d.
  2. Sheet and roll stock ready for shop or field sizing.
  3. Finish and thickness are indicated in field-applied jacket schedules.
  4. Moisture Barrier for Indoor Applications: 1-mil-thick, heat-bonded polyethylene and kraft paper
  5. Moisture Barrier for Outdoor Applications: 3-mil-thick, heat-bonded polyethylene and kraft paper
  6. Factory-Fabricated Fitting Covers:
    - a. Same material, finish, and thickness as jacket.
    - b. Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
    - c. Tee covers.
    - d. Flange and union covers.
    - e. End caps.
    - f. Beveled collars.
    - g. Valve covers.
    - h. Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
- E. Self-Adhesive Outdoor Jacket: 60-mil-thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a crosslaminated polyethylene film covered with white aluminum-foil facing.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Polyguard; Alumaguard 60.
    - b.
- F. PVDC Jacket for Indoor Applications: 4-mil-thick, white PVDC biaxially oriented barrier film with a permeance at 0.02 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 20 when tested according to ASTM E 84.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Dow Chemical Company (The), Saran 540 Vapor Retarder Film.
    - b.
- G. PVDC Jacket for Outdoor Applications: 6-mil-thick, white PVDC biaxially oriented barrier film with a permeance at 0.01 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- a. Dow Chemical Company (The), Saran 560 Vapor Retarder Film.
  - b.
- H. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
  - 1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
    - b.

## 2.9 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
  - 1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0835.
    - b. Compac Corp.; 104 and 105.
    - c. Ideal Tape Co., Inc., an American Biltrite Company; 428 AWF ASJ.
    - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
    - e.
  - 2. Width: 3 inches.
  - 3. Thickness: 11.5 mils.
  - 4. Adhesion: 90 ounces force/inch in width.
  - 5. Elongation: 2 percent.
  - 6. Tensile Strength: 40 lbf/inch in width.
  - 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
  - 1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
    - b. Compac Corp.; 110 and 111.
    - c. Ideal Tape Co., Inc., an American Biltrite Company; 491 AWF FSK.
    - d. Venture Tape; 1525 CW, 1528 CW, and 1528 CW/SQ.
    - e.
  - 2. Width: 3 inches.
  - 3. Thickness: 11.5 mils.
  - 4. Adhesion: 90 ounces force/inch in width.
  - 5. Elongation: 2 percent.
  - 6. Tensile Strength: 40 lbf/inch in width.
  - 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive. Suitable for indoor and outdoor applications.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0555.
    - b. Compac Corp.; 130.
    - c. Ideal Tape Co., Inc., an American Biltrite Company; 370 White PVC tape.
    - d. Venture Tape; 1506 CW NS.
    - e.
  2. Width: 2 inches.
  3. Thickness: 6 mils.
  4. Adhesion: 64 ounces force/inch in width.
  5. Elongation: 500 percent.
  6. Tensile Strength: 18 lbf/inch in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
    - b. Compac Corp.; 120.
    - c. Ideal Tape Co., Inc., an American Biltrite Company; 488 AWF.
    - d. Venture Tape; 3520 CW.
    - e.
  2. Width: 2 inches.
  3. Thickness: 3.7 mils.
  4. Adhesion: 100 ounces force/inch in width.
  5. Elongation: 5 percent.
  6. Tensile Strength: 34 lbf/inch in width.
- E. PVDC Tape for Indoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Dow Chemical Company (The); Saran 540 Vapor Retarder Tape.
    - b.
  2. Width: 3 inches.
  3. Film Thickness: 4 mils.
  4. Adhesive Thickness: 1.5 mils.
  5. Elongation at Break: 145 percent.
  6. Tensile Strength: 55 lbf/inch in width.
- F. PVDC Tape for Outdoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.
1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Dow Chemical Company (The); Saran 560 Vapor Retarder Tape.
    - b.
  2. Width: 3 inches.

3. Film Thickness: 6 mils.
4. Adhesive Thickness: 1.5 mils.
5. Elongation at Break: 145 percent.
6. Tensile Strength: 55 lbf/inch in width.

## 2.10 SECUREMENTS

- A. Aluminum Bands: ASTM B 209 Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing or closed seal.

1. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Products; Bands.
  - b. PABCO Metals Corporation; Bands.
  - c. RPR Products, Inc.; Bands.
  - d.

- B. Insulation Pins and Hangers:

1. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
  - a. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) AGM Industries, Inc.; Tactoo Insul-Hangers, Series T.
    - 2) GEMCO; Perforated Base.
    - 3) Midwest Fasteners, Inc.; Spindle.
    - 4)
  - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
  - c. Spindle: Copper- or zinc-coated, low carbon steel fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
  - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
2. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
  - a. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) GEMCO; Nylon Hangers.
    - 2) Midwest Fasteners, Inc.; Nylon Insulation Hangers.
    - 3)
  - b. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.

- c. Spindle: Nylon, 0.106-inch-diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.
  - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
- 3. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
  - a. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) AGM Industries, Inc.; Tactoo Insul-Hangers, Series TSA.
    - 2) GEMCO; Press and Peel.
    - 3) Midwest Fasteners, Inc.; Self Stick.
    - 4)
  - b. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
  - c. Spindle: Copper- or zinc-coated, low carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
  - d. Adhesive-backed base with a peel-off protective cover.
- 4. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
  - a. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) AGM Industries, Inc.; RC-150.
    - 2) GEMCO; R-150.
    - 3) Midwest Fasteners, Inc.; WA-150.
    - 4) Nelson Stud Welding; Speed Clips.
    - 5)
  - b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
- 5. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
  - a. 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) GEMCO.
    - 2) Midwest Fasteners, Inc.
    - 3) <Insert manufacturer's name.>
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.
- D. Wire: 0.080-inch nickel-copper alloy

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. C & F Wire.
  - b. Childers Products.
  - c. PABCO Metals Corporation.
  - d. RPR Products, Inc.

## 2.11 CORNER ANGLES

- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209 Alloy 3003, 3005, 3105 or 5005; Temper H-14.

## PART 3 - EXECUTION

### 3.1 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

### 3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment, ducts and fittings, and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment, duct system, and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.

- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
  - 1. Install insulation continuously through hangers and around anchor attachments.
  - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
  - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
  - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
  - 1. Draw jacket tight and smooth.
  - 2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
  - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
    - a. For below ambient services, apply vapor-barrier mastic over staples.
  - 4. Cover joints and seams with tape as recommended by insulation material manufacturer to maintain vapor seal.
  - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct and pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above ambient services, do not install insulation to the following:
  - 1. Vibration-control devices.
  - 2. Testing agency labels and stamps.
  - 3. Nameplates and data plates.
  - 4. Manholes.
  - 5. Handholes.

6. Cleanouts.

### 3.3 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
  1. Seal penetrations with flashing sealant.
  2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
  4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
  1. Seal penetrations with flashing sealant.
  2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches .
  4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions. Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
  1. Comply with requirements in Division 07 Section "Penetration Firestopping"irestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
  1. Duct: Install insulation continuously through floor penetrations that are not fire rated. For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
  2. Pipe: Install insulation continuously through floor penetrations.



3.4 Seal penetrations through fire-rated assemblies. Comply with requirements in Division 07 Section "Penetration Firestopping."EQUIPMENT, TANK, AND VESSEL INSULATION INSTALLATION

A. Mineral Fiber, Pipe and Tank Insulation Installation for Tanks and Vessels: Secure insulation with adhesive and anchor pins and speed washers.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of tank and vessel surfaces.
2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.
3. Protect exposed corners with secured corner angles.
4. Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:
  - a. Do not weld anchor pins to ASME-labeled pressure vessels.
  - b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
  - c. On tanks and vessels, maximum anchor-pin spacing is 3 inches from insulation end joints, and 16 inches o.c. in both directions.
  - d. Do not overcompress insulation during installation.
  - e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
  - f. Impale insulation over anchor pins and attach speed washers.
  - g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
5. Secure each layer of insulation with stainless-steel or aluminum bands. Select band material compatible with insulation materials.
6. Where insulation hangers on equipment and vessels are not permitted or practical and where insulation support rings are not provided, install a girdle network for securing insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately 6 inches from each end. Install wire or cable between two circumferential girdles 12 inches o.c. Install a wire ring around each end and around outer periphery of center openings, and stretch prestressed aircraft cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along the body of equipment or tank at a minimum spacing of 48 inches o.c. Use this network for securing insulation with tie wire or bands.
7. Stagger joints between insulation layers at least 3 inches.
8. Install insulation in removable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
10. For equipment with surface temperatures below ambient, apply mastic to open ends, joints, seams, breaks, and punctures in insulation.

B. Flexible Elastomeric Thermal Insulation Installation for Tanks and Vessels: Install insulation over entire surface of tanks and vessels.

1. Apply 100 percent coverage of adhesive to surface with manufacturer's recommended adhesive.
2. Seal longitudinal seams and end joints.

## C. Insulation Installation on Pumps:

1. Fabricate metal boxes lined with insulation. Fit boxes around pumps and coincide box joints with splits in pump casings. Fabricate joints with outward bolted flanges. Bolt flanges on 6-inch centers, starting at corners. Install 3/8-inch-diameter fasteners with wing nuts. Alternatively, secure the box sections together using a latching mechanism.
2. Fabricate boxes from galvanized steel at least 0.040 inch-thick.
3. For below ambient services, install a vapor barrier at seams, joints, and penetrations. Seal between flanges with replaceable gasket material to form a vapor barrier.

## 3.5 GENERAL PIPE INSULATION INSTALLATION

## A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.

## B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.
6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
9. Stencil or label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.

- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes, vessels, and equipment. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
  - 1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
  - 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
  - 3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
  - 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
  - 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

### 3.6 CELLULAR-GLASS INSULATION INSTALLATION

- A. Insulation Installation on Straight Pipes and Tubes:
  - 1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
  - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
  - 3. For insulation with factory-applied jackets on above ambient services, secure laps with outward clinched staples at 6 inches o.c.
  - 4. For insulation with factory-applied jackets on below ambient services, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:
  - 1. Install preformed pipe insulation to outer diameter of pipe flange.
  - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
  - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
  - 4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

### 3.7 FLEXIBLE ELASTOMERIC INSULATION INSTALLATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

### 3.8 MINERAL-FIBER INSULATION INSTALLATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.

2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below ambient surfaces, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

E. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
  - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
  - b. On duct sides with dimensions larger than 18 inches place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
  - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
  - d. Do not overcompress insulation during installation.

- e. Impale insulation over pins and attach speed washers.
  - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
- a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
  - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than 3 inches .
5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- F. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
- 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
  - 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
  - 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
    - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
    - b. On duct sides with dimensions larger than 18 inches space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
    - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
    - d. Do not overcompress insulation during installation.
    - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
  - 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c.

Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

- a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
  - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than 3 inches.
5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
  6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

### 3.9 POLYOLEFIN INSULATION INSTALLATION

#### A. Insulation Installation on Straight Pipes and Tubes:

1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

#### B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyolefin sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

#### C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of polyolefin pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

#### D. Insulation Installation on Valves and Pipe Specialties:

1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

## 3.10 POLYSTYRENE INSULATION INSTALLATION

## A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation with tape or bands and tighten bands without deforming insulation materials. Orient longitudinal joints between half sections in 3 and 9 o'clock positions on the pipe.
2. For insulation with factory-applied jackets with vapor barriers, do not staple longitudinal tabs but secure tabs with additional adhesive or tape as recommended by insulation material manufacturer and seal with vapor-barrier mastic.
3. All insulation shall be tightly butted and free of voids and gaps at all joints. Vapor barrier must be continuous. Before installing jacket material, install vapor-barrier system.

## B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, same thickness of adjacent pipe insulation, not to exceed 1-1/2-inch thickness.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polystyrene block insulation of same thickness as pipe insulation.

## C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed insulation sections of same material as straight segments of pipe insulation. Secure according to manufacturer's written instructions.

## D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed section of polystyrene insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

## 3.11 FIELD-APPLIED JACKET INSTALLATION

## A. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch-wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

## B. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.



- C. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.
- D. Where PVDC jackets are indicated, install as follows:
  - 1. Apply three separate wraps of filament tape per insulation section to secure pipe insulation to pipe prior to installation of PVDC jacket.
  - 2. Wrap factory-presize jackets around individual pipe insulation sections with one end overlapping the previously installed sheet. Install presize jacket with an approximate overlap at butt joint of 2 inches over the previous section. Adhere lap seal using adhesive or SSL, and then apply 1-1/4 circumferences of appropriate PVDC tape around overlapped butt joint.
  - 3. Continuous jacket can be spiral wrapped around a length of pipe insulation. Apply adhesive or PVDC tape at overlapped spiral edge. When electing to use adhesives, refer to manufacturer's written instructions for application of adhesives along this spiral edge to maintain a permanent bond.
  - 4. Jacket can be wrapped in cigarette fashion along length of roll for insulation systems with an outer circumference of 33-1/2 inches or less. The 33-1/2-inch- circumference limit allows for 2-inch-overlap seal. Using the length of roll allows for longer sections of jacket to be installed at one time. Use adhesive on the lap seal. Visually inspect lap seal for "fishmouthing," and use PVDC tape along lap seal to secure joint.
  - 5. Repair holes or tears in PVDC jacket by placing PVDC tape over the hole or tear and wrapping a minimum of 1-1/4 circumferences to avoid damage to tape edges.

### 3.12 FIRE-RATED INSULATION SYSTEM INSTALLATION

- A. Where fire-rated insulation system is indicated, secure system to ducts and duct hangers and supports to maintain a continuous fire rating.
- B. Insulate duct access panels and doors to achieve same fire rating as duct.
- C. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Division 07 Section "Penetration Firestopping."

### 3.13 FINISHES

- A. Duct, Equipment, and Pipe Insulation with ASJ or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Division 09 painting Sections.
  - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
    - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

## 3.14 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
  - 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location for each duct system defined in the "Duct Insulation Schedule, General" Article.
  - 2. Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.
  - 3. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

## 3.15 BOILER BREECHING INSULATION SCHEDULE

- A. Round, Exposed Breeching and Connector: High-temperature mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density.
- B. Round, Concealed Breeching and Connector Insulation: High-temperature mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density.

## 3.16 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
  - 1. Indoor, concealed supply and outdoor air.
  - 2. Indoor, exposed supply and outdoor air.
  - 3. Indoor, concealed return located in nonconditioned space.
  - 4. Indoor, exposed return located in nonconditioned space.
  - 5. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
  - 6. Indoor, exposed, Type I, commercial, kitchen hood exhaust.
  - 7. Indoor, concealed oven and warewash exhaust.
  - 8. Indoor, exposed oven and warewash exhaust.
  - 9. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
  - 10. Indoor, exposed exhaust between isolation damper and penetration of building exterior.
  - 11. Outdoor, concealed supply and return.
  - 12. Outdoor, exposed supply and return.
- B. Items Not Insulated:

1. Fibrous-glass ducts.
2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
3. Factory-insulated flexible ducts.
4. Factory-insulated plenums and casings.
5. Flexible connectors.
6. Vibration-control devices.
7. Factory-insulated access panels and doors.

### 3.17 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Concealed, Supply-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inchesthick and 0.75-lb/cu. ft. nominal density.
- B. Concealed, Return-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inchesthick and 0.75-lb/cu. ft. nominal density.
- C. Concealed, Outdoor-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inchesthick and 0.75-lb/cu. ft. nominal density.
- D. Concealed, Exhaust-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inchesthick and 0.75-lb/cu. ft. nominal density.
- E. Concealed, Type I, Commercial, Kitchen Hood Exhaust Duct and Plenum Insulation: Fire-rated blanket or board; thickness as required to achieve 2-hour fire rating.
- F. Exposed, Supply-Air Duct and Plenum Insulation: Mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density.
- G. Exposed, Return-Air Duct and Plenum Insulation: Mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density.
- H. Exposed, Outdoor-Air Duct and Plenum Insulation: Mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density.
- I. Exposed, Exhaust-Air Duct and Plenum Insulation: Mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density..
- J. Exposed, Type I, Commercial, Kitchen Hood Exhaust Duct and Plenum Insulation: Fire-rated blanket or board; thickness as required to achieve 2-hour fire rating.

### 3.18 ABOVEGROUND, OUTDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a duct system, selection from materials listed is Contractor's option.
- B. Concealed, Supply-Air Duct and Plenum Insulation: Mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density.
- C. Concealed, Return-Air Duct and Plenum Insulation: Mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density.

- D. Concealed, Outdoor-Air Duct and Plenum Insulation: Mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density.
- E. Concealed, Supply-Air Duct and Plenum Insulation Mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density.
- F. Exposed, Supply-Air Duct and Plenum Insulation: Mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density.
- G. Exposed, Return-Air Duct and Plenum Insulation: Mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density.
- H. Exposed, Supply-Air Duct and Plenum Insulation: Mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density.
- I. Exposed, Return-Air Duct and Plenum Insulation: Mineral-fiber board, 3 inches thick and 3-lb/cu. ft. nominal density.
- J. EQUIPMENT INSULATION SCHEDULE
- K. Insulation materials and thicknesses are identified below. If more than one material is listed for a type of equipment, selection from materials listed is Contractor's option.
- L. Insulate indoor and outdoor equipment in paragraphs below that is not factory insulated.
- M. Heat-Exchanger (Water-to-Water for Heating Service) Insulation: Mineral-fiber pipe and tank, 2 inches thick.
- N. Dual-service heating and cooling pump insulation shall be one of the following:
  - 1. Cellular Glass: 3 inches thick.
  - 2. Mineral-Fiber Board: 2 inches thick and 3-lb/cu. ft. nominal density.
- O. Heating-Hot-Water Pump Insulation: Mineral-Fiber Board: 2 inches thick and 6-lb/cu. ft. nominal density.
- P. Heating-Hot-Water Expansion/Compression Tank Insulation: Mineral-Fiber Pipe and Tank: 1 inch thick.
- Q. Heating-Hot-Water Air-Separator Insulation: Mineral-Fiber Pipe and Tank: 2 inches thick.

### 3.19 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
  - 1. Drainage piping located in crawl spaces.
  - 2. Underground piping.
  - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

## 3.20 INDOOR PIPING INSULATION SCHEDULE

- A. Heating-Hot-Water Supply and Return, 200 Deg F and below: Insulation shall be one of the following:
  - 1. Cellular Glass: 2 inches thick.
  - 2. Mineral-Fiber, Preformed Pipe, Type I: 2 inches thick.
- B. Refrigerant Suction and Hot-Gas Piping: Polyolefin, 1 inch thick.
- C. Refrigerant Suction and Hot-Gas Flexible Tubing: Polyolefin, 1 inch thick.

## 3.21 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Heating-Hot-Water Supply and Return, 200 Deg F and below: Insulation shall be one of the following:
  - 1. Cellular Glass: 3 inches thick.
  - 2. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
- B. Refrigerant Suction and Hot-Gas Piping: Insulation shall be one of the following:
  - 1. Cellular Glass: 2 inches thick.
  - 2. Flexible Elastomeric: 2 inches thick.
  - 3. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
  - 4. Polyolefin: 2 inches thick.
  - 5. Polystyrene: 2 inches thick.
- C. Refrigerant Suction and Hot-Gas Flexible Tubing: Insulation shall be one of the following:
  - 1. Flexible Elastomeric: 2 inches thick.
  - 2. Polyolefin: 2 inches thick.

## 3.22 OUTDOOR, UNDERGROUND PIPING INSULATION SCHEDULE

- A. Loose-fill insulation, for belowground piping, is specified in Division 33 piping distribution Sections.
- B. Heating-Hot-Water Supply and Return, All Sizes, 200 Deg F and below: Cellular glass, 3 inches thick.

## 3.23 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Ducts and Plenums, Concealed:
  - 1. None.
  - 2. PVC, Color-Coded by System: 20 mils thick.

3. Aluminum, Corrugated: 0.016 inch thick.

D. Ducts and Plenums, Exposed:

1. None.
2. [PVC, Color-Coded by System: 30 mils thick.
3. Aluminum, Corrugated: 0.040 inch thick.

E. Equipment, Concealed:

1. None.
2. PVC, Color-Coded by System: 20 mils thick.
3. Aluminum, Corrugated: 0.016 inch thick.

F. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:

1. None.
2. PVC, Color-Coded by System: 30 mils thick.
3. Aluminum, Corrugated: 0.040 inch thick.

G. Equipment, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:

1. None.
2. Aluminum, Smooth with 4-by-1-Inch Box Ribs: 0.032 inch thick.

H. Piping, Concealed:

1. None.
2. PVC, Color-Coded by System: 20 mils thick.
3. Aluminum, Corrugated: [0.016 inch thick.

I. Piping, Exposed:

1. None.
2. PVC, Color-Coded by System: 30 mils thick.
3. Aluminum, Corrugated: 0.040 inch thick.

### 3.24 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Ducts and Plenums, Concealed:
1. None.
  2. PVC, Color-Coded by System: 30 mils thick.
  3. Aluminum, Corrugated: 0.024 inch thick.
- D. Ducts and Plenums, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:

1. Aluminum, Corrugate: 0.040 inch thick.
- E. Ducts and Plenums, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
  1. Aluminum, Smooth with 4-by-1-Inch Box Ribs: [0.040 inch thick.
- F. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
  1. Aluminum, with Z-Shaped Locking Seam: 0.040 inch thick.
- G. Equipment, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
  1. Aluminum, Smooth with 4-by-1-Inch Box Ribs: 0.040 inch thick.
- H. Piping, Concealed:
  1. None.
  2. PVC, Color-Coded by System: 30 mils thick.
  3. Aluminum, Corrugated: 0.024 inch thick.
- I. Piping, Exposed:
  1. PVC: 40 mils thick.

### 3.25 UNDERGROUND, FIELD-INSTALLED INSULATION JACKET

- A. For underground direct-buried piping applications, install underground direct-buried jacket over insulation material.

END OF SECTION 230700

## SECTION 230800 - COMMISSIONING OF HVAC

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section includes commissioning process requirements for HVAC&R systems, assemblies, and equipment.
- B. Related Sections:
  - 1. Division 01 Section "General Commissioning Requirements" for general commissioning process requirements.

## 1.2 ALLOWANCES

- A. Labor, instrumentation, tools, and equipment costs for technicians for the performance of commissioning testing are covered by the "Schedule of Allowances" Article in Division 01 Section "Allowances."

## 1.3 UNIT PRICES

- A. Commissioning testing allowance may be adjusted up or down by the "List of Unit Prices" Article in Division 01 Section "Unit Prices" when actual man-hours are computed at the end of commissioning testing.

## 1.4 CONTRACTOR'S RESPONSIBILITIES

- A. Perform commissioning tests at the direction of the CxA.
- B. Attend construction phase controls coordination meeting.
- C. Attend testing, adjusting, and balancing review and coordination meeting.
- D. Participate in HVAC&R systems, assemblies, equipment, and component maintenance orientation and inspection as directed by the CxA.
- E. Provide information requested by the CxA for final commissioning documentation.
- F. Provide measuring instruments and logging devices to record test data, and provide data acquisition equipment to record data for the complete range of testing for the required test period.

## 1.5 CxA'S RESPONSIBILITIES

- A. Provide Project-specific construction checklists and commissioning process test procedures for actual HVAC&R systems, assemblies, equipment, and components to be furnished and installed as part of the construction contract.



- B. Direct commissioning testing.
- C. Verify testing, adjusting, and balancing of Work are complete.
- D. Provide test data, inspection reports, and certificates in Systems Manual.

#### 1.6 COMMISSIONING DOCUMENTATION

- A. Provide the following information to the CxA for inclusion in the commissioning plan:
  - 1. Plan for delivery and review of submittals, systems manuals, and other documents and reports.
  - 2. Identification of installed systems, assemblies, equipment, and components including design changes that occurred during the construction phase.
  - 3. Process and schedule for completing construction checklists and manufacturer's prestart and startup checklists for HVAC&R systems, assemblies, equipment, and components to be verified and tested.
  - 4. Certificate of readiness, signed by the Contractor, certifying that HVAC&R systems, assemblies, equipment, components, and associated controls are ready for testing.
  - 5. Certificate of completion certifying that installation, prestart checks, and startup procedures have been completed.
  - 6. Certificate of readiness certifying that HVAC&R systems, subsystems, equipment, and associated controls are ready for testing.
  - 7. Test and inspection reports and certificates.
  - 8. Corrective action documents.
  - 9. Verification of testing, adjusting, and balancing reports.

#### 1.7 SUBMITTALS

- A. Certificates of readiness.
- B. Certificates of completion of installation, prestart, and startup activities.

#### PART 2 - PRODUCTS (Not Used)

#### PART 3 - EXECUTION

##### 3.1 TESTING PREPARATION

- A. Certify that HVAC&R systems, subsystems, and equipment have been installed, calibrated, and started and are operating according to the Contract Documents.
- B. Certify that HVAC&R instrumentation and control systems have been completed and calibrated, that they are operating according to the Contract Documents, and that pretest set points have been recorded.
- C. Certify that testing, adjusting, and balancing procedures have been completed and that testing, adjusting, and balancing reports have been submitted, discrepancies corrected, and corrective work approved.

- D. Set systems, subsystems, and equipment into operating mode to be tested (e.g., normal shutdown, normal auto position, normal manual position, unoccupied cycle, emergency power, and alarm conditions).
- E. Inspect and verify the position of each device and interlock identified on checklists.
- F. Check safety cutouts, alarms, and interlocks with smoke control and life-safety systems during each mode of operation.
- G. Testing Instrumentation: Install measuring instruments and logging devices to record test data as directed by the CxA.

### 3.2 TESTING AND BALANCING VERIFICATION

- A. Prior to performance of testing and balancing Work, provide copies of reports, sample forms, checklists, and certificates to the CxA.
- B. Notify the CxA at least 10 days in advance of testing and balancing Work, and provide access for the CxA to witness testing and balancing Work.
- C. Provide technicians, instrumentation, and tools to verify testing and balancing of HVAC&R systems at the direction of the CxA.
  - 1. The CxA will notify testing and balancing Contractor 10 days in advance of the date of field verification. Notice will not include data points to be verified.
  - 2. The testing and balancing Contractor shall use the same instruments (by model and serial number) that were used when original data were collected.
  - 3. Failure of an item includes, other than sound, a deviation of more than 10 percent. Failure of more than 10 percent of selected items shall result in rejection of final testing, adjusting, and balancing report. For sound pressure readings, a deviation of 3 dB shall result in rejection of final testing. Variations in background noise must be considered.
  - 4. Remedy the deficiency and notify the CxA so verification of failed portions can be performed.

### 3.3 GENERAL TESTING REQUIREMENTS

- A. Provide technicians, instrumentation, and tools to perform commissioning test at the direction of the CxA.
- B. Scope of HVAC&R testing shall include entire HVAC&R installation, from central equipment for heat generation and refrigeration through distribution systems to each conditioned space. Testing shall include measuring capacities and effectiveness of operational and control functions.
- C. Test all operating modes, interlocks, control responses, and responses to abnormal or emergency conditions, and verify proper response of building automation system controllers and sensors.
- D. The CxA along with the HVAC&R Contractor, testing and balancing Contractor, and HVAC&R Instrumentation and Control Contractor shall prepare detailed testing plans, procedures, and checklists for HVAC&R systems, subsystems, and equipment.
- E. Tests will be performed using design conditions whenever possible.

- F. Simulated conditions may need to be imposed using an artificial load when it is not practical to test under design conditions. Before simulating conditions, calibrate testing instruments. Provide equipment to simulate loads. Set simulated conditions as directed by the CxA and document simulated conditions and methods of simulation. After tests, return settings to normal operating conditions.
- G. The CxA may direct that set points be altered when simulating conditions is not practical.
- H. The CxA may direct that sensor values be altered with a signal generator when design or simulating conditions and altering set points are not practical.
- I. If tests cannot be completed because of a deficiency outside the scope of the HVAC&R system, document the deficiency and report it to the Owner. After deficiencies are resolved, reschedule tests.
- J. If the testing plan indicates specific seasonal testing, complete appropriate initial performance tests and documentation and schedule seasonal tests.

### 3.4 HVAC&R SYSTEMS, SUBSYSTEMS, AND EQUIPMENT TESTING PROCEDURES

- A. Boiler Testing and Acceptance Procedures: Testing requirements are specified in Division 23 boiler Sections. Provide submittals, test data, inspector record, and boiler certification to the CxA.
- B. HVAC&R Instrumentation and Control System Testing: Field testing plans and testing requirements are specified in Division 23 Sections "Instrumentation and Control for HVAC" and "Sequence of Operations for HVAC Controls." Assist the CxA with preparation of testing plans.
- C. Pipe system cleaning, flushing, hydrostatic tests, and chemical treatment requirements are specified in Division 23 piping Sections. HVAC&R Contractor shall prepare a pipe system cleaning, flushing, and hydrostatic testing plan. Provide cleaning, flushing, testing, and treating plan and final reports to the CxA. Plan shall include the following:
  - 1. Sequence of testing and testing procedures for each section of pipe to be tested, identified by pipe zone or sector identification marker. Markers shall be keyed to Drawings for each pipe sector, showing the physical location of each designated pipe test section. Drawings keyed to pipe zones or sectors shall be formatted to allow each section of piping to be physically located and identified when referred to in pipe system cleaning, flushing, hydrostatic testing, and chemical treatment plan.
  - 2. Description of equipment for flushing operations.
  - 3. Minimum flushing water velocity.
  - 4. Tracking checklist for managing and ensuring that all pipe sections have been cleaned, flushed, hydrostatically tested, and chemically treated.
- D. Energy Supply System Testing: Provide technicians, instrumentation, tools, and equipment to test performance of gas, hot-water, and solar systems and equipment at the direction of the CxA. The CxA shall determine the sequence of testing and testing procedures for each equipment item and pipe section to be tested.
- E. Refrigeration System Testing: Provide technicians, instrumentation, tools, and equipment to test performance of chillers, cooling towers, refrigerant compressors and condensers, heat pumps, and other refrigeration systems. The CxA shall determine the sequence of testing and testing procedures for each equipment item and pipe section to be tested.

- F. HVAC&R Distribution System Testing: Provide technicians, instrumentation, tools, and equipment to test performance of air, steam, and hydronic distribution systems; special exhaust; and other distribution systems, including HVAC&R terminal equipment and unitary equipment.
- G. Vibration and Sound Tests: Provide technicians, instrumentation, tools, and equipment to test performance of vibration isolation and seismic controls.

**END OF SECTION 230800**

## SECTION 230900 - INSTRUMENTATION AND CONTROL FOR HVAC

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes control equipment for HVAC systems and components, including control components for terminal heating and cooling units not supplied with factory-wired controls.
- B. See Division 23 Section "Sequence of Operations for HVAC Controls" for requirements that relate to this Section.

## 1.2 SUBMITTALS

- A. Product Data: For each control device indicated.
- B. Shop Drawings:
  - 1. Schematic flow diagrams.
  - 2. Power, signal, and control wiring diagrams.
  - 3. Details of control panel faces.
  - 4. Damper schedule.
  - 5. Valve schedule.
  - 6. DDC System Hardware: Wiring diagrams, schematic floor plans, and schematic control diagrams.
  - 7. Control System Software: Schematic diagrams, written descriptions, and points list.
- C. Software and firmware operational documentation.
- D. Field quality-control test reports.
- E. Operation and maintenance data.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

## PART 2 - PRODUCTS

## 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

## 2.2 CONTROL SYSTEM

### A. Available Manufacturers:

1. Alerton Inc.
2. American Auto-Matrix.
3. Andover Controls Corporation.
4. Automated Logic Corporation.
5. Carel.
6. Delta Controls Inc.
7. EDA Controls Corp.
8. Electronic Systems USA, Inc.
9. Functional Devices Inc.
10. Heat-Timer Corporation.
11. Honeywell International Inc.; Home & Building Control.
12. Impact Energy Controls Corp.
13. Invensys Building Systems.
14. Johnson Controls, Inc.; Controls Group.
15. KMC Controls/Kreuter Manufacturing Company.
16. Luwa USA, Inc.; Textile Air Engineering.
17. McQuay International.
18. Siemens Building Technologies, Inc.
19. Solidyne Corp.
20. Staefa Control System Inc.; Siemens Building Technologies, Inc.
21. TAC Americas, INC.
22. TCS/Basys Controls.
23. tekmar Control Systems, Inc.
24. Teletrol Systems Incorporated.
25. Temco Controls Ltd. USA.
26. Tour & Andersson Control, Inc.
27. Trane; Worldwide Applied Systems Group.
28. Triangle MicroSystems, Inc.
29. Voltec, Inc.

B. Control system shall consist of sensors, indicators, actuators, final control elements, interface equipment, other apparatus, and accessories to control mechanical systems.

C. Control system shall consist of sensors, indicators, actuators, final control elements, interface equipment, other apparatus, accessories, and software connected to distributed controllers operating in multiuser, multitasking environment on token-passing network and programmed to control mechanical systems. An operator workstation permits interface with the network via dynamic color graphics with each mechanical system, building floor plan, and control device depicted by point-and-click graphics.

## 2.3 DDC EQUIPMENT

A. Operator Workstation: PC-based microcomputer with minimum configuration as follows:

1. Motherboard: With 8 integrated USB 2.0 ports, integrated Intel Pro 10/100 (Ethernet), integrated audio, bios, and hardware monitoring.
  2. Processor: Intel Xeon 4® CPU E5-1620 0 3.60 GHz.
  3. Random-Access Memory: 8.00 GB.
  4. Graphics: Video adapter, minimum 1600 x 1200 pixels, 64-MB video memory, with TV out.
  5. Monitor: 17 inches LCD color.
  6. Keyboard: QWERTY, 105 keys in ergonomic shape.
  7. Floppy-Disk Drive: 1.44 MB.
  8. Hard-Disk Drive: 80 GB.
  9. CD-ROM Read/Write Drive: 48x24x48
  10. Mouse: Three button, optical.
  11. Uninterruptible Power Supply: 2 kVa.
  12. Operating System: Microsoft Windows 7 Professional with high-speed Internet access.
  13. Printer: Color, ink-jet type as follows:
    - a. Print Head: 4800 x 1200 dpi optimized color resolution.
    - b. Paper Handling: Minimum of 100 sheets.
    - c. Print Speed: Minimum of 17 ppm in black and 12 ppm in color.
    - d. Application Software.
- B. Control Units: Modular, comprising processor board with programmable, nonvolatile, random-access memory; local operator access and display panel; integral interface equipment; and backup power source.
1. Units monitor or control each I/O point; process information; execute commands from other control units, devices, and operator stations; and download from or upload to operator workstation.
  2. Stand-alone mode control functions operate regardless of network status. Functions include the following:
    - a. Global communications.
    - b. Discrete/digital, analog, and pulse I/O.
    - c. Monitoring, controlling, or addressing data points.
    - d. Software applications, scheduling, and alarm processing.
    - e. Testing and developing control algorithms without disrupting field hardware and controlled environment.
- C. Local Control Units: Modular, comprising processor board with electronically programmable, nonvolatile, read-only memory; and backup power source.
1. Units monitor or control each I/O point, process information, and download from or upload to operator workstation or diagnostic terminal unit.
  2. Stand-alone mode control functions operate regardless of network status. Functions include the following:
    - a. Global communications.
    - b. Discrete/digital, analog, and pulse I/O.
    - c. Monitoring, controlling, or addressing data points.
  3. Local operator interface provides for download from or upload to operator workstation.
- D. I/O Interface: Hardwired inputs and outputs may tie into system through controllers. Protect points so that shorting will cause no damage to controllers.

1. Binary Inputs: Allow monitoring of on-off signals without external power.
  2. Pulse Accumulation Inputs: Accept up to 10 pulses per second.
  3. Analog Inputs: Allow monitoring of low-voltage (0- to 10-V dc), current (4 to 20 mA), or resistance signals.
  4. Binary Outputs: Provide on-off or pulsed low-voltage signal, selectable for normally open or normally closed operation with three-position (on-off-auto) override switches and status lights.
  5. Analog Outputs: Provide modulating signal, either low voltage (0- to 10-V dc) or current (4 to 20 mA) with status lights, two-position (auto-manual) switch, and manually adjustable potentiometer.
  6. Tri-State Outputs: Provide two coordinated binary outputs for control of three-point, floating-type electronic actuators.
  7. Universal I/Os: Provide software selectable binary or analog outputs.
- E. Power Supplies: Transformers with Class 2 current-limiting type or overcurrent protection; limit connected loads to 80 percent of rated capacity. DC power supply shall match output current and voltage requirements and be full-wave rectifier type with the following:
1. Output ripple of 5.0 mV maximum peak to peak.
  2. Combined 1 percent line and load regulation with 100-mic.sec. response time for 50 percent load changes.
  3. Built-in overvoltage and overcurrent protection and be able to withstand 150 percent overload for at least 3 seconds without failure.
- F. Power Line Filtering: Internal or external transient voltage and surge suppression for workstations or controllers with the following:
1. Minimum dielectric strength of 1000 V.
  2. Maximum response time of 10 nanoseconds.
  3. Minimum transverse-mode noise attenuation of 65 dB.
  4. Minimum common-mode noise attenuation of 150 dB at 40 to 100 Hz.

## 2.4 UNITARY CONTROLLERS

- A. Unitized, capable of stand-alone operation with sufficient memory to support its operating system, database, and programming requirements, and with sufficient I/O capacity for the application.
1. Configuration: Local keypad and display; diagnostic LEDs for power, communication, and processor; wiring termination to terminal strip or card connected with ribbon cable; memory with bios; and 72 hour battery backup.
  2. Operating System: Manage I/O communication to allow distributed controllers to share real and virtual object information and allow central monitoring and alarms. Perform scheduling with real-time clock. Perform automatic system diagnostics; monitor system and report failures.
  3. Enclosure: Dustproof rated for operation at 32 to 120 deg F.

## 2.5 ANALOG CONTROLLERS

- A. Step Controllers: 6- or 10-stage type, with heavy-duty switching rated to handle loads and operated by electric motor.



- B. Electric, Outdoor-Reset Controllers: Remote-bulb or bimetal rod-and-tube type, proportioning action with adjustable throttling range, adjustable set point, scale range minus 10 to plus 70 deg F and single- or double-pole contacts.
- C. Electronic Controllers: Wheatstone-bridge-amplifier type, in steel enclosure with provision for remote-resistance readjustment. Identify adjustments on controllers, including proportional band and authority.
  - 1. Single controllers can be integral with control motor if provided with accessible control readjustment potentiometer.
- D. Fan-Speed Controllers: Solid-state model providing field-adjustable proportional control of motor speed from maximum to minimum of 55 percent and on-off action below minimum fan speed. Controller shall briefly apply full voltage, when motor is started, to rapidly bring motor up to minimum speed. Equip with filtered circuit to eliminate radio interference.

## 2.6 TIME CLOCKS

- A. Available Manufacturers:
  - 1. ATC-Diversified Electronics.
  - 2. Grasslin Controls Corporation.
  - 3. Paragon Electric Co., Inc.
  - 4. Precision Multiple Controls, Inc.
  - 5. SSAC Inc.; ABB USA.
  - 6. TCS/Basys Controls.
  - 7. Theben AG - Lumilite Control Technology, Inc.
  - 8. Time Mark Corporation.
- B. Seven-day, programming-switch timer with synchronous-timing motor and seven-day dial; continuously charged, nickel-cadmium-battery-driven, eight-hour, power-failure carryover; multiple-switch trippers; minimum of two and maximum of eight signals per day with two normally open and two normally closed output contacts.
- C. Solid-state, programmable time control with 8 separate programs each with up to 100 on-off operations; 1-second resolution; lithium battery backup; keyboard interface and manual override; individual on-off-auto switches for each program; 365-day calendar with 20 programmable holidays; choice of fail-safe operation for each program; system fault alarm; and communications package allowing networking of time controls and programming from PC.

## 2.7 ELECTRONIC SENSORS

- A. Description: Vibration and corrosion resistant; for wall, immersion, or duct mounting as required.
- B. Thermistor Temperature Sensors and Transmitters:
  - 1. Available Manufacturers:
    - a. BEC Controls Corporation.
    - b. Ebtron, Inc.
    - c. Heat-Timer Corporation.
    - d. I.T.M. Instruments Inc.

- e. MAMAC Systems, Inc.
  - f. RDF Corporation.
- 2. Accuracy: Plus or minus 0.36 deg F at calibration point.
  - 3. Wire: Twisted, shielded-pair cable.
  - 4. Insertion Elements in Ducts: Single point, 18 inches long; use where not affected by temperature stratification or where ducts are smaller than 9 sq. ft.
  - 5. Averaging Elements in Ducts: 36 inches long, flexible use where prone to temperature stratification or where ducts are larger than 10 sq. ft.
  - 6. Insertion Elements for Liquids: Brass or stainless-steel socket with minimum insertion length of 2-1/2 inches.
  - 7. Room Sensor Cover Construction: Manufacturer's standard locking covers.
    - a. Set-Point Adjustment: Exposed.
    - b. Set-Point Indication: Exposed.
    - c. Thermometer: Spiral bimetal.
    - d. Color: White
    - e. Orientation: Vertical.
  - 8. Outside-Air Sensors: Watertight inlet fitting, shielded from direct sunlight.
  - 9. Room Security Sensors: Stainless-steel cover plate with insulated back and security screws.

C. RTDs and Transmitters:

- 1. Available Manufacturers:
  - a. BEC Controls Corporation.
  - b. MAMAC Systems, Inc.
  - c. RDF Corporation.
- 2. Accuracy: Plus or minus 0.2 percent at calibration point.
- 3. Wire: Twisted, shielded-pair cable.
- 4. Insertion Elements in Ducts: Single point, 8 inches long; use where not affected by temperature stratification or where ducts are smaller than 9 sq. ft.
- 5. Averaging Elements in Ducts: 48 inches long, rigid; use where prone to temperature stratification or where ducts are larger than 9 sq. ft. length as required.
- 6. Insertion Elements for Liquids: Brass socket with minimum insertion length of 2-1/2 inches.
- 7. Room Sensor Cover Construction: Manufacturer's standard locking covers.
  - a. Set-Point Adjustment: Exposed.
  - b. Set-Point Indication: Exposed.
  - c. Thermometer: Spiral bimetal.
  - d. Color: White
  - e. Orientation: Vertical.
- 8. Outside-Air Sensors: Watertight inlet fitting, shielded from direct sunlight.
- 9. Room Security Sensors: Stainless-steel cover plate with insulated back and security screws.

D. Humidity Sensors: Bulk polymer sensor element.

- 1. Available Manufacturers:

- a. BEC Controls Corporation.
    - b. General Eastern Instruments.
    - c. MAMAC Systems, Inc.
    - d. ROTRONIC Instrument Corp.
    - e. TCS/Basys Controls.
    - f. Vaisala.
  2. Accuracy: 2 percent full range with linear output.
  3. Room Sensor Range: 20 to 80 percent relative humidity.
  4. Room Sensor Cover Construction: Manufacturer's standard locking covers.
    - a. Set-Point Adjustment: Exposed.
    - b. Set-Point Indication: Exposed.
    - c. Thermometer: Spiral bimetal.
    - d. Color: White
    - e. Orientation: Vertical.
  5. Duct Sensor: 20 to 80 percent relative humidity range with element guard and mounting plate.
  6. Outside-Air Sensor: 20 to 80 percent relative humidity range with mounting enclosure, suitable for operation at outdoor temperatures of minus 40 to plus 170 deg F.
  7. Duct and Sensors: With element guard and mounting plate, range of 0 to 100 percent relative humidity.
- E. Pressure Transmitters/Transducers:
1. Available Manufacturers:
    - a. BEC Controls Corporation.
    - b. General Eastern Instruments.
    - c. MAMAC Systems, Inc.
    - d. ROTRONIC Instrument Corp.
    - e. TCS/Basys Controls.
    - f. Vaisala.
  2. Static-Pressure Transmitter: Nondirectional sensor with suitable range for expected input, and temperature compensated.
    - a. Accuracy: 2 percent of full scale with repeatability of 0.5 percent.
    - b. Output: 4 to 20 mA.
    - c. Building Static-Pressure Range: 0- to 0.25-inch wg.
    - d. Duct Static-Pressure Range: 0- to 5-inch wg.
  3. Water Pressure Transducers: Stainless-steel diaphragm construction, suitable for service; minimum 150-psig operating pressure; linear output 4 to 20 mA.
  4. Water Differential-Pressure Transducers: Stainless-steel diaphragm construction, suitable for service; minimum 150-psig operating pressure and tested to 300-psig linear output 4 to 20 mA.
  5. Differential-Pressure Switch (Air or Water): Snap acting, with pilot-duty rating and with suitable scale range and differential.
  6. Pressure Transmitters: Direct acting for gas or liquid service; range suitable for system; linear output 4 to 20 mA.
- F. Room Sensor Cover Construction: Manufacturer's standard locking covers.
- a. Set-Point Adjustment: Exposed.
  - b. Set-Point Indication: Exposed.

- c. Thermometer: Spiral bimetal.
- d. Color: White
- e. Orientation: Vertical.

G. Room sensor accessories include the following:

- 1. Insulating Bases: For sensors located on exterior walls.
- 2. Guards: Locking; heavy-duty, transparent plastic; mounted on separate base.
- 3. Adjusting Key: As required for calibration and cover screws.

## 2.8 STATUS SENSORS

- A. Status Inputs for Fans: Differential-pressure switch with pilot-duty rating and with adjustable range of 0- to 5-inch wg.
- B. Status Inputs for Pumps: Differential-pressure switch with pilot-duty rating and with adjustable pressure-differential range of 8 to 60 psig piped across pump.
- C. Status Inputs for Electric Motors: Comply with ISA 50.00.01, current-sensing fixed- or split-core transformers with self-powered transmitter, adjustable and suitable for 175 percent of rated motor current.
- D. Voltage Transmitter (100- to 600-V ac): Comply with ISA 50.00.01, single-loop, self-powered transmitter, adjustable, with suitable range and 1 percent full-scale accuracy.
- E. Power Monitor: 3-phase type with disconnect/shorting switch assembly, listed voltage and current transformers, with pulse kilowatt hour output and 4- to 20-mA kW output, with maximum 2 percent error at 1.0 power factor and 2.5 percent error at 0.5 power factor.
- F. Current Switches: Self-powered, solid-state with adjustable trip current, selected to match current and system output requirements.
- G. Electronic Valve/Damper Position Indicator: Visual scale indicating percent of travel and 2- to 10-V dc, feedback signal.
- H. Water-Flow Switches: Bellows-actuated mercury or snap-acting type with pilot-duty rating, stainless-steel or bronze paddle, with appropriate range and differential adjustment, in NEMA 250, Type 1 enclosure.
  - 1. Available Manufacturers:
    - a. BEC Controls Corporation.
    - b. I.T.M. Instruments Inc.

## 2.9 GAS DETECTION EQUIPMENT

- A. Available Manufacturers:
  - 1. B. W. Technologies.
  - 2. CEA Instruments, Inc.
  - 3. Ebtron, Inc.
  - 4. Gems Sensors Inc.
  - 5. Greystone Energy Systems Inc.

6. Honeywell International Inc.; Home & Building Control.
7. INTEC Controls, Inc.
8. I.T.M. Instruments Inc.
9. MSA Canada Inc.
10. QEL/Quatrosense Environmental Limited.
11. Sauter Controls Corporation.
12. Sensidyne, Inc.
13. TSI Incorporated.
14. Vaisala.
15. Vulcain Inc.

- B. Carbon Monoxide Detectors: Single or multichannel, dual-level detectors using solid-state plug-in sensors with a 3-year minimum life; suitable over a temperature range of 32 to 104 deg F with 2 factory-calibrated alarm levels at 35 and 100 ppm.
- C. Carbon Dioxide Sensor and Transmitter: Single detectors using solid-state infrared sensors; suitable over a temperature range of 23 to 130 deg F and calibrated for 0 to 2 percent, with continuous or averaged reading, 4- to 20-mA output, for wall mounting.
- D. Occupancy Sensor: Passive infrared, with time delay, daylight sensor lockout, sensitivity control, and 180-degree field of view with vertical sensing adjustment; for flush mounting.

## 2.10 THERMOSTATS

A. Available Manufacturers:

1. Erie Controls.
2. Danfoss Inc.; Air-Conditioning and Refrigeration Div.
3. Heat-Timer Corporation.
4. Sauter Controls Corporation.
5. Tekmar Control Systems, Inc.
6. Theben AG - Lumilite Control Technology, Inc.

B. Electric, solid-state, microcomputer-based room thermostat with remote sensor.

1. Automatic switching from heating to cooling.
2. Preferential rate control to minimize overshoot and deviation from set point.
3. Set up for four separate temperatures per day.
4. Instant override of set point for continuous or timed period from 1 hour to 31 days.
5. Short-cycle protection.
6. Programming based on weekday, Saturday, and Sunday.
7. Selection features include degree F or degree C display, 12- or 24-hour clock, keyboard disable, remote sensor, and fan on-auto.
8. Battery replacement without program loss.
9. Thermostat display features include the following:
  - a. Time of day.
  - b. Actual room temperature.
  - c. Programmed temperature.
  - d. Programmed time.
  - e. Duration of timed override.
  - f. Day of week.
  - g. System mode indications include "heating," "off," "fan auto," and "fan on."

- C. Low-Voltage, On-Off Thermostats: NEMA DC 3, 24-V, bimetal-operated, mercury-switch type, with adjustable or fixed anticipation heater, concealed set-point adjustment, 55 to 85 deg F set-point range, and 2 deg F maximum differential.
- D. Line-Voltage, On-Off Thermostats: Bimetal-actuated, open contact or bellows-actuated, enclosed, snap-switch or equivalent solid-state type, with heat anticipator; listed for electrical rating; with concealed set-point adjustment, 55 to 85 deg F set-point range, and 2 deg F maximum differential.
  - 1. Electric Heating Thermostats: Equip with off position on dial wired to break ungrounded conductors.
  - 2. Selector Switch: Integral, manual on-off-auto.
- E. Remote-Bulb Thermostats: On-off or modulating type, liquid filled to compensate for changes in ambient temperature; with copper capillary and bulb, unless otherwise indicated.
  - 1. Bulbs in water lines with separate wells of same material as bulb.
  - 2. Bulbs in air ducts with flanges and shields.
  - 3. Averaging Elements: Copper tubing with either single- or multiple-unit elements, extended to cover full width of duct or unit; adequately supported.
  - 4. Scale settings and differential settings are clearly visible and adjustable from front of instrument.
  - 5. On-Off Thermostat: With precision snap switches and with electrical ratings required by application.
  - 6. Modulating Thermostats: Construct so complete potentiometer coil and wiper assembly is removable for inspection or replacement without disturbing calibration of instrument.
- F. Fire-Protection Thermostats: Listed and labeled by an NRTL acceptable to authorities having jurisdiction; with fixed or adjustable settings to operate at not less than 75 deg F above normal maximum operating temperature, and the following:
  - 1. Reset: Manual.
  - 2. Reset: Automatic, with control circuit arranged to require manual reset at central control panel; with pilot light and reset switch on panel labeled to indicate operation.
- G. Room Thermostat Cover Construction: Manufacturer's standard locking covers.
  - a. Set-Point Adjustment: Exposed.
  - b. Set-Point Indication: Exposed.
  - c. Thermometer: Spiral bimetal.
  - d. Color: White
  - e. Orientation: Vertical.
- H. Room thermostat accessories include the following:
  - 1. Insulating Bases: For thermostats located on exterior walls.
  - 2. Thermostat Guards: Locking; heavy-duty, transparent plastic; mounted on separate base.
  - 3. Adjusting Key: As required for calibration and cover screws.
  - 4. Set-Point Adjustment: 1/2-inch-diameter, adjustment knob.
- I. Immersion Thermostat: Remote-bulb or bimetal rod-and-tube type, proportioning action with adjustable throttling range and adjustable set point.

- J. Airstream Thermostats: Two-pipe, fully proportional, single-temperature type; with adjustable set point in middle of range, adjustable throttling range, plug-in test fitting or permanent pressure gage, remote bulb, bimetal rod and tube, or averaging element.
- K. Electric, Low-Limit Duct Thermostat: Snap-acting, single-pole, single-throw, manual- or automatic-reset switch that trips if temperature sensed across any 12 inches of bulb length is equal to or below set point.
  - 1. Bulb Length: Minimum 20 feet.
  - 2. Quantity: One thermostat for every 20 sq. ft. of coil surface.
- L. Electric, High-Limit Duct Thermostat: Snap-acting, single-pole, single-throw, manual- or automatic- reset switch that trips if temperature sensed across any 12 inches of bulb length is equal to or above set point.
  - 1. Bulb Length: Minimum 20 feet.
  - 2. Quantity: One thermostat for every 20 sq. ft. of coil surface.
- M. Heating/Cooling Valve-Top Thermostats: Proportional acting for proportional flow, with molded-rubber diaphragm, remote-bulb liquid-filled element, direct and reverse acting at minimum shutoff pressure of 25 psig and cast housing with position indicator and adjusting knob.

## 2.11 HUMIDISTATS

- A. Manufacturers:
  - 1. MAMAC Systems, Inc.
  - 2. ROTRONIC Instrument Corp.
- B. Duct-Mounting Humidistats: Electric insertion, 2-position type with adjustable, 2 percent throttling range, 20 to 80 percent operating range, and single- or double-pole contacts.

## 2.12 ACTUATORS

- A. Electric Motors: Size to operate with sufficient reserve power to provide smooth modulating action or two-position action.
  - 1. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
  - 2. Permanent Split-Capacitor or Shaded-Pole Type: Gear trains completely oil immersed and sealed. Equip spring-return motors with integral spiral-spring mechanism in housings designed for easy removal for service or adjustment of limit switches, auxiliary switches, or feedback potentiometer.
  - 3. Nonspring-Return Motors for Valves Larger Than NPS 2-1/2 Size for running torque of 150 in. x lbf and breakaway torque of 300 in. x lbf.
  - 4. Spring-Return Motors for Valves Larger Than NPS 2-1/2 Size for running and breakaway torque of 150 in. x lbf.
  - 5. Nonspring-Return Motors for Dampers Larger Than 25 Sq. Ft.: Size for running torque of 150 in. x lbf and breakaway torque of 300 in. x lbf.
  - 6. Spring-Return Motors for Dampers Larger Than 25 Sq. Ft. Size for running and breakaway torque of 150 in. x lbf.

- B. Electronic Actuators: Direct-coupled type designed for minimum 60,000 full-stroke cycles at rated torque.
  - 1. Available Manufacturers:
    - a. Belimo Aircontrols (USA), Inc.
  - 2. Valves: Size for torque required for valve close off at maximum pump differential pressure.
  - 3. Dampers: Size for running torque calculated as follows:
    - a. Parallel-Blade Damper with Edge Seals: 7 inch-lb/sq. ft. of damper.
    - b. Opposed-Blade Damper with Edge Seals: 5 inch-lb/sq. ft. of damper.
    - c. Parallel-Blade Damper without Edge Seals: 4 inch-lb/sq. ft. of damper.
    - d. Opposed-Blade Damper without Edge Seals: 3 inch-lb/sq. ft. of damper.
    - e. Dampers with 2- to 3-Inch wg of Pressure Drop or Face Velocities of 1000 to 2500 fpm: Increase running torque by 1.5.
    - f. Dampers with 3- to 4-Inch wg of Pressure Drop or Face Velocities of 2500 to 3000 fpm: Increase running torque by 2.0.
  - 4. Coupling: V-bolt and V-shaped, toothed cradle.
  - 5. Overload Protection: Electronic overload or digital rotation-sensing circuitry.
  - 6. Fail-Safe Operation: Mechanical, spring-return mechanism. Provide external, manual gear release on nonspring-return actuators.
  - 7. Power Requirements (Two-Position Spring Return): 120V ac.
  - 8. Power Requirements (Modulating): Maximum 10 VA at 24-V ac or 8 W at 24-V dc.
  - 9. Proportional Signal: 2- to 10-V dc or 4 to 20 mA, and 2- to 10-V dc position feedback signal.
  - 10. Temperature Rating: Minus 22 to plus 122 deg F.
  - 11. Temperature Rating (Smoke Dampers): Minus 22 to plus 250 deg F.
  - 12. Run Time: 12 seconds open, 5 seconds closed

## 2.13 CONTROL VALVES

- A. Available Manufacturers:
  - 1. Danfoss Inc.; Air Conditioning & Refrigeration Div.
  - 2. Erie Controls.
  - 3. Hayward Industrial Products, Inc.
  - 4. Magnatrol Valve Corporation.
  - 5. Neles-Jamesbury.
  - 6. Parker Hannifin Corporation; Skinner Valve Division.
  - 7. Pneuline Controls.
  - 8. Sauter Controls Corporation.
- B. Control Valves: Factory fabricated, of type, body material, and pressure class based on maximum pressure and temperature rating of piping system, unless otherwise indicated.
- C. Hydronic system globe valves shall have the following characteristics:
  - 1. NPS 2 and Smaller: Class 250 bronze body, bronze trim, rising stem, renewable composition disc, and screwed ends with backseating capacity repackable under pressure.



2. NPS 2-1/2 and Larger: Class 125 iron body, bronze trim, rising stem, plug-type disc, flanged ends, and renewable seat and disc.
  3. Internal Construction: Replaceable plugs and stainless-steel or brass seats.
    - a. Single-Seated Valves: Cage trim provides seating and guiding surfaces for plug on top and bottom.
    - b. Double-Seated Valves: Balanced plug; cage trim provides seating and guiding surfaces for plugs on top and bottom.
  4. Sizing: 5-psig maximum pressure drop at design flow rate or the following:
    - a. Two Position: Line size.
    - b. Two-Way Modulating: Either the value specified above or twice the load pressure drop, whichever is more.
    - c. Three-Way Modulating: Twice the load pressure drop, but not more than value specified above.
  5. Flow Characteristics: Two-way valves shall have equal percentage characteristics; three-way valves shall have linear characteristics.
  6. Close-Off (Differential) Pressure Rating: Combination of actuator and trim shall provide minimum close-off pressure rating of 150 percent of total system (pump) head for two-way valves and 100 percent of pressure differential across valve or 100 percent of total system (pump) head.
- D. Butterfly Valves: 150-psig maximum pressure differential, ASTM A 126 cast-iron or ASTM A 536 ductile-iron body and bonnet, extended neck, stainless-steel stem, field-replaceable EPDM or Buna N sleeve and stem seals.
1. Body Style: Wafer.
  2. Disc Type: Nickel-plated ductile iron
  3. Sizing: 1-psig maximum pressure drop at design flow rate.
- E. Terminal Unit Control Valves: Bronze body, bronze trim, two or three ports as indicated, replaceable plugs and seats, and union and threaded ends.
1. Rating: Class 125 for service at 125 psig and 250 deg F operating conditions.
  2. Sizing: 3-psig maximum pressure drop at design flow rate, to close against pump shutoff head.
  3. Flow Characteristics: Two-way valves shall have equal percentage characteristics; three-way valves shall have linear characteristics.
- F. Self-Contained Control Valves: Bronze body, bronze trim, two or three ports as indicated, replaceable plugs and seats, and union and threaded ends.
1. Rating: Class 125 for service at 125 psig and 250 deg F operating conditions.
  2. Thermostatic Operator: Liquid-filled remote sensor with remote adjustable dial.

## 2.14 DAMPERS

- A. Available Manufacturers:
1. Air Balance Inc.
  2. Don Park Inc.; Autodamp Div.
  3. TAMCO (T. A. Morrison & Co. Inc.).

4. United Enertech Corp.
  5. Vent Products Company, Inc.
- B. Dampers: AMCA-rated, opposed-blade design; 0.108-inch- minimum thick, galvanized-steel or 0.125-inch-minimum thick, extruded-aluminum frames with holes for duct mounting; damper blades shall not be less than 0.064-inch-thick galvanized steel with maximum blade width of 8 inches and length of 48 inches.
1. Secure blades to 1/2-inch-diameter, zinc-plated axles using zinc-plated hardware, with oil-impregnated sintered bronze blade bearings, blade-linkage hardware of zinc-plated steel and brass, ends sealed against spring-stainless-steel blade bearings, and thrust bearings at each end of every blade.
  2. Operating Temperature Range: From minus 40 to plus 200 deg F.
  3. Edge Seals, Standard Pressure Applications: Closed-cell neoprene.
  4. Edge Seals, Low-Leakage Applications: Use inflatable blade edging or replaceable rubber blade seals and spring-loaded stainless-steel side seals, rated for leakage at less than 10 cfm per sq. ft. of damper area, at differential pressure of 4-inch wg when damper is held by torque of 50 in. x lbf; when tested according to AMCA 500D.

## 2.15 CONTROL CABLE

- A. Electronic and fiber-optic cables for control wiring are specified in Division 27 Section "Communications Horizontal Cabling."

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Verify location of thermostats, humidistats, and other exposed control sensors with Drawings and room details before installation. Install devices 60 inches above the floor.
1. Install averaging elements in ducts and plenums in crossing or zigzag pattern.
- B. Install guards on thermostats in the following locations:
1. Entrances.
  2. Public areas.
  3. Where indicated.
- C. Install automatic dampers according to Division 23 Section "Air Duct Accessories."
- D. Install damper motors on outside of duct in warm areas, not in locations exposed to outdoor temperatures.
- E. Install labels and nameplates to identify control components according to Division 23 Section "Identification for HVAC Piping and Equipment."
- F. Install hydronic instrument wells, valves, and other accessories according to Division 23 Section "Hydronic Piping."
- G. Install refrigerant instrument wells, valves, and other accessories according to Division 23 Section "Refrigerant Piping."

- H. Install duct volume-control dampers according to Division 23 Sections specifying air ducts.
- I. Install electronic and fiber-optic cables according to Division 27 Section "Communications Horizontal Cabling."

### 3.2 ELECTRICAL WIRING AND CONNECTION INSTALLATION

- A. Install raceways, boxes, and cabinets according to Division 26 Section "Raceway and Boxes for Electrical Systems."
- B. Install building wire and cable according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."
- C. Install signal and communication cable according to Division 27 Section "Communications Horizontal Cabling."
  - 1. Conceal cable, except in mechanical rooms and areas where other conduit and piping are exposed.
  - 2. Install exposed cable in raceway.
  - 3. Install concealed cable in raceway.
  - 4. Bundle and harness multiconductor instrument cable in place of single cables where several cables follow a common path.
  - 5. Fasten flexible conductors, bridging cabinets and doors, along hinge side; protect against abrasion. Tie and support conductors.
  - 6. Number-code or color-code conductors for future identification and service of control system, except local individual room control cables.
  - 7. Install wire and cable with sufficient slack and flexible connections to allow for vibration of piping and equipment.
- D. Connect manual-reset limit controls independent of manual-control switch positions. Automatic duct heater resets may be connected in interlock circuit of power controllers.
- E. Connect hand-off-auto selector switches to override automatic interlock controls when switch is in hand position.

### 3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections, and to assist in field testing. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
  - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper unit operation. Remove and replace malfunctioning units and retest.
  - 2. Test and adjust controls and safeties.
  - 3. Test calibration of controllers by disconnecting input sensors and stimulating operation with compatible signal generator.
  - 4. Test each point through its full operating range to verify that safety and operating control set points are as required.
  - 5. Test each control loop to verify stable mode of operation and compliance with sequence of operation. Adjust PID actions.
  - 6. Test each system for compliance with sequence of operation.

7. Test software and hardware interlocks.

C. DDC Verification:

1. Verify that instruments are installed before calibration, testing, and loop or leak checks.
2. Check instruments for proper location and accessibility.
3. Check instrument installation for direction of flow, elevation, orientation, insertion depth, and other applicable considerations.
4. Check instrument tubing for proper fittings, slope, material, and support.
5. Check pressure instruments, piping slope, installation of valve manifold, and self-contained pressure regulators.
6. Check temperature instruments and material and length of sensing elements.
7. Check control valves. Verify that they are in correct direction.
8. Check air-operated dampers. Verify that pressure gages are provided and that proper blade alignment, either parallel or opposed, has been provided.
9. Check DDC system as follows:
  - a. Verify that DDC controller power supply is from emergency power supply, if applicable.
  - b. Verify that wires at control panels are tagged with their service designation and approved tagging system.
  - c. Verify that spare I/O capacity has been provided.
  - d. Verify that DDC controllers are protected from power supply surges.

- D. Replace damaged or malfunctioning controls and equipment and repeat testing procedures.

### 3.4 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain HVAC instrumentation and controls. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 230900

## SECTION 230993 - SEQUENCE OF OPERATIONS FOR HVAC CONTROLS

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes control sequences for HVAC systems, subsystems, and equipment.
- B. See Division 23 Section "Instrumentation and Control for HVAC" for control equipment and devices and for submittal requirements.

## 1.2 HEATING CONTROL SEQUENCES

- A. Heating-Water Supply Temperature Control:
  - 1. Input Device: Thermistor temperature sensor.
  - 2. Output Device: Control valve.
  - 3. Action: Modulate control valve to maintain heating-water supply temperature.
  - 4. Display:
    - a. Heating-water supply temperature.
    - b. Heating-water supply temperature set point.
    - c. Control-valve position.
- B. Heating-Water Supply Temperature Reset:
  - 1. Input Device: Outdoor-air sensor.
  - 2. Output Device: DDC system software.
  - 3. Action: Reset heating-water supply temperature in straight-line relationship with outdoor-air temperature for the following conditions:
    - a. 150 deg F heating water when outdoor-air temperature is minus 30 deg F.
    - b. 110 deg F heating water when outdoor-air temperature is 75 deg F.
    - c. 120 deg F minimum, heating-water temperature.
  - 4. Display:
    - a. Outdoor-air temperature.
    - b. Heating-water supply temperature.
    - c. Heating-water supply temperature set point.
- C. Control Primary Circulating Pump(s):
  - 1. Input Device: DDC system.
  - 2. Output Device: DDC system command to starter relay.
  - 3. Action: Energize pump(s) at outdoor-air temperatures below 65 deg F.
  - 4. Display: Pump on.
    - a. Outdoor-air temperature.
    - b. Operating status of primary circulating pump(s).

## 1.3 ROOFTOP UNIT CONTROL SEQUENCES

## A. Start and Stop Supply Fan(s):

1. Enable: Freeze Protection:
  - a. Input Device: Duct-mounted averaging element thermostat, located before supply fan.
  - b. Output Device: Hard wired through motor starter; DDC system alarm.
  - c. Action: Allow start if duct temperature is above 37 deg F; signal alarm if fan fails to start as commanded.
2. Enable: High-Temperature Protection:
  - a. Input Device: Duct-mounted thermostat, located in return air.
  - b. Output Device: Hard wired through motor starter; DDC system alarm.
  - c. Action: Allow start if duct temperature is below 300 deg F.
3. Enable: Smoke Control:
  - a. Input Device: Duct-mounted smoke detector, located in supply air.
  - b. Output Device: Hard wired through motor starter; DDC system alarm.
  - c. Action: Allow start if duct is free of products of combustion.
4. Initiate: Occupied Time Schedule:
  - a. Input Device: DDC system time schedule.
  - b. Output Device: Binary output to motor starter.
  - c. Action: Energize fan(s).
5. Initiate: Unoccupied Time Schedule:
  - a. Input Device: DDC system demand.
  - b. Output Device: Binary output to motor starter.
  - c. Action: Energize fan(s).
6. Unoccupied Ventilation:
  - a. Input Device: DDC system time schedule and output.
  - b. Output Device: DDC system binary output to motor starter.
  - c. Action: Cycle fan(s) during unoccupied periods.
7. Display: Supply-fan on-off indication.

## B. Supply Fan(s) Variable-Volume Control:

1. Occupied Time Schedule:
  - a. Input Device: DDC system time schedule.
  - b. Output Device: Binary output.
  - c. Action: Enable control.
2. Volume Control:

- a. Input Device: Differential-pressure switch sensing supply-duct static pressure referenced to conditioned-space static pressure.
  - b. Output Device: DDC system analog output to modulating damper actuator. Set inlet guide vanes to closed position when fan is stopped.
  - c. Action: Maintain constant supply-duct static pressure.
3. Volume Control:
  - a. Input Device: Differential-pressure switch sensing supply-duct static pressure referenced to conditioned-space static pressure.
  - b. Output Device: DDC system analog output to motor speed controller. Set variable-speed drive to minimum speed when fan is stopped.
  - c. Action: Maintain constant supply-duct static pressure.
4. High Pressure:
  - a. Input Device: Static-pressure transmitter sensing supply-duct static pressure referenced to static pressure outside the duct.
  - b. Output Device: DDC system binary output to alarm panel.
  - c. Action: Stop fan and signal alarm when static pressure rises above excessive-static-pressure set point.
5. Display:
  - a. Supply-fan-discharge static-pressure indication.
  - b. Supply-fan-discharge static-pressure set point.
  - c. Supply-fan airflow rate.
  - d. Supply-fan speed.
- C. Start and Stop Return Fan(s):
  1. Initiate: Occupied Time Schedule:
    - a. Input Device: DDC system time schedule.
    - b. Output Device: Binary output to motor starter.
    - c. Action: Energize fans when supply fans are energized.
  2. Initiate: Unoccupied Time Schedule:
    - a. Input Device: DDC system demand.
    - b. Output Device: Binary output to motor starter.
    - c. Action: Energize fans when supply fans are energized.
  3. Unoccupied Ventilation:
    - a. Input Device: DDC system time schedule and output.
    - b. Output Device: DDC system binary output to motor starter.
    - c. Action: Cycle fan(s) during unoccupied periods.
  4. Display: Return-fan on-off indication.
- D. Return Fan(s) Variable-Volume Control:
  1. Occupied Time Schedule:

- a. Input Device: DDC system time schedule].
    - b. Output Device: Binary output.
    - c. Action: Enable control.
  - 2. Volume Control:
    - a. Input Device: Differential-pressure switch sensing building static pressure referenced to outdoor static pressure.
    - b. Output Device: DDC system analog output]to modulating damper actuator. Set inlet guide vanes to closed position when fan is stopped.
    - c. Action: Maintain constant building static pressure.
  - 3. Volume Control:
    - a. Input Device: Differential-pressure switch sensing building static pressure referenced to outdoor static pressure.
    - b. Output Device: DDC system analog output to motor speed controller. Set variable-speed drive to minimum speed when fan is stopped.
    - c. Action: Maintain constant building static pressure.
  - 4. Display:
    - a. Return-air static-pressure indication.
    - b. Return-air static-pressure set point.
    - c. Return-fan airflow rate.
    - d. Return-fan speed.
    - e. Building static-pressure indication.
    - f. Building static-pressure set point.
- E. Return Fan(s) Variable-Volume Control:
- 1. Occupied Time Schedule:
    - a. Input Device: DDC system time schedule.
    - b. Output Device: Binary output.
    - c. Action: Enable control.
  - 2. Volume Control:
    - a. Input Device: Differential-pressure switch sensing building static pressure referenced to outdoor static pressure.
    - b. Output Device: DDC system analog output to modulating damper actuator. Set inlet guide vanes to closed position when fan is stopped.
    - c. Action: Maintain constant building static pressure.
  - 3. Volume Control:
    - a. Input Device: Differential-pressure switch sensing building static pressure referenced to outdoor static pressure.
    - b. Output Device: DDC system analog output to motor speed controller. Set variable-speed drive to minimum speed when fan is stopped.
    - c. Action: Maintain constant building static pressure.
  - 4. Display:



- a. Return-fan-discharge static-pressure indication.
- b. Return-fan-discharge static-pressure set point.
- c. Return-fan airflow rate.
- d. Return-fan speed.

F. Preheat Coil:

1. Freeze Protection:

- a. Input Device: Duct-mounted averaging element thermostat, located after preheat coil.
- b. Output Device: Hard wired through motor starter; DDC system alarm.
- c. Action: Allow start if duct temperature is above 33 deg F.

2. Occupied Time Schedule:

- a. Input Device: DDC system time schedule.
- b. Output Device: Binary output to motor starter.
- c. Action: Energize coil circulating pump(s).

3. Discharge-Air Temperature:

- a. Input Device: DDC system time schedule and electronic temperature sensor.
- b. Output Device: Modulating control valve.
- c. Action: Maintain air temperature set point of 55 deg F.

4. Unoccupied Time Schedule:

- a. Input Device: DDC system time schedule and outdoor-air temperature.
- b. Output Device: Binary output to motor starter.
- c. Action: Energize coil circulating pump(s) when outdoor-air temperature falls below 35 deg F.

5. Display:

- a. Preheat-coil air-temperature indication.
- b. Preheat-coil air-temperature set point.
- c. Preheat-coil pump operation indication.
- d. Preheat-coil control-valve position.

G. Mixed-Air Control:

1. Occupied Time Schedule:

- a. Input Device: DDC system time schedule.
- b. Output Device: DDC system output.
- c. Action: Enable control.

2. Minimum Position:

- a. Input Device: DDC system time schedule.
- b. Output Device: DDC system analog output to modulating damper actuator(s).
- c. Action: Open outdoor-air dampers to minimum position.

3. Heating Reset:

- a. Input Device: DDC system software.
  - b. Output Device: DDC system analog output to modulating damper actuator(s).
  - c. Action: Close minimum outdoor-air dampers.
- 4. Mixed-Air Temperature:
  - a. Input Device: Electronic temperature sensors..
  - b. Output Device: DDC system analog output to modulating damper actuator(s).
  - c. Action: Modulate outdoor-, return-, and relief-air dampers to maintain air temperature set point of 55 deg F.
- 5. Cooling Reset:
  - a. Input Device: Outdoor- and return-air, duct-mounted electronic temperature sensors.
  - b. Output Device: DDC system analog output to damper actuator(s).
  - c. Action: Set outdoor-air dampers to minimum position when outdoor-air temperature exceeds return-air temperature.
- 6. Unoccupied Time Schedule:
  - a. Input Device: DDC system time schedule.
  - b. Output Device: DDC system analog output to modulating damper actuator(s).
  - c. Action: Position outdoor- and relief-air dampers closed and return-air dampers open.
- 7. Display:
  - a. Mixed-air-temperature indication.
  - b. Mixed-air-temperature set point.
  - c. Mixed-air damper position.
- H. Humidifier:
  - 1. Occupied Time Schedule:
    - a. Input Device: DDC system time schedule and airflow switch
    - b. Output Device: DDC system output.
    - c. Action: Enable control.
  - 2. Humidity:
    - a. Input Device: DDC system.
    - b. Output Device: DDC system analog output enables ERV-1 and RTU-1 in straight-line relationship for the following conditions:
      - 1) 20 percent when outdoor-air temperature is minus 30 deg F.
      - 2) 40 percent when outdoor-air temperature is 75 deg F.
    - c. Action: Modulate outdoor-, return-, and relief-air dampers to maintain air temperature set point of 55 deg F.
  - 3. Display:
    - a. Relative humidity indication.

- b. Relative humidity set point.
  - c. Relative humidity control-valve position.
- I. Filters: During occupied periods, when fan is running, differential air-pressure transmitters exist.
  - 1. Occupied Time Schedule:
    - a. Input Device: DDC system time schedule.
    - b. Output Device: DDC system output.
    - c. Action: Enable control.
  - 2. Differential Pressure:
    - a. Input Device: Differential-pressure switches.
    - b. Output Device: DDC system alarm.
    - c. Action: Signal alarm on low- and high-pressure conditions.
  - 3. Display:
    - a. Filter air-pressure-drop indication.
    - b. Filter low-air-pressure set point.
    - c. Filter high-air-pressure set point.
- J. Hydronic Heating Coil:
  - 1. Occupied Time Schedule:
    - a. Input Device: DDC system time schedule.
    - b. Output Device: Binary output.
    - c. Action: Enable control.
  - 2. Discharge-Air Temperature:
    - a. Input Device: Electronic temperature sensor.
    - b. Output Device: Normally closed modulating control valve.
    - c. Action: Maintain supply-air temperature set point of 55 deg F.
  - 3. Temperature Reset:
    - a. Input Device: Electronic temperature sensor in return air.
    - b. Output Device: DDC system in straight-line relationship for the following conditions:
      - 1) 65 deg F when return-air temperature is 70 deg F.
      - 2) 55 deg F when return-air temperature is 75 deg F.
    - c. Action: Reset supply-air temperature set point of 55 deg F.
  - 4. Unoccupied Time Schedule:
    - a. Input Device: DDC system time schedule and output.
    - b. Output Device: DDC system binary output.
    - c. Action: Return valve to normal position when fan is cycled on.
  - 5. Display:

- a. Fan-discharge air-temperature indication.
- b. Fan-discharge air-temperature set point.
- c. Heating-coil air-temperature indication.
- d. Heating-coil air-temperature set point.
- e. Heating-coil pump operation indication.
- f. Heating-coil control-valve position.

K. Hydronic Cooling Coil:

1. Occupied Time Schedule:

- a. Input Device: DDC system time schedule.
- b. Output Device: Binary output.
- c. Action: Enable control.

2. Discharge-Air Temperature:

- a. Input Device: Electronic temperature sensor.
- b. Output Device: Normally closed modulating control valve.
- c. Action: Maintain supply-air temperature set point of 55 deg F.

3. Temperature Reset:

- a. Input Device: Electronic temperature sensor in return air.
- b. Output Device: DDC system in straight-line relationship for the following conditions:
  - 1) 65 deg F when return-air temperature is 70 deg F.
  - 2) 55 deg F when return-air temperature is 75 deg F.
- c. Action: Reset supply-air temperature set point of 55 deg F.

4. Unoccupied Time Schedule:

- a. Input Device: DDC system time schedule.
- b. Output Device: Binary output.
- c. Action: Disable control.

5. Display:

- a. Fan-discharge air-temperature indication.
- b. Fan-discharge air-temperature set point.
- c. Cooling-coil air-temperature indication.
- d. Cooling-coil air-temperature set point.
- e. Cooling-coil control-valve position.

L. Coordination of Air-Handling Unit Sequences: Ensure that preheat, mixed-air, heating-coil, and cooling-coil controls have common inputs and do not overlap in function.

M. Operator Station Display: Indicate the following on operator workstation display terminal:

- 1. DDC system graphic.
- 2. DDC system on-off indication.
- 3. DDC system occupied/unoccupied mode.
- 4. Outdoor-air-temperature indication.

5. Supply-fan on-off indication.
6. Supply-fan-discharge static-pressure indication.
7. Supply-fan-discharge static-pressure set point.
8. Supply-fan airflow rate.
9. Supply-fan speed.
10. Return-fan on-off indication.
11. Return-air static-pressure indication.
12. Return-air static-pressure set point.
13. Return-fan airflow rate.
14. Return-fan speed.
15. Building static-pressure indication.
16. Building static-pressure set point.
17. Preheat-coil air-temperature indication.
18. Preheat-coil air-temperature set point.
19. Preheat-coil pump operation indication.
20. Preheat-coil control-valve position.
21. Mixed-air-temperature indication.
22. Mixed-air-temperature set point.
23. Mixed-air damper position.
24. Relative humidity indication.
25. Relative humidity set point.
26. Relative humidity control-valve position.
27. Filter air-pressure-drop indication.
28. Filter low-air-pressure set point.
29. Filter high-air-pressure set point.
30. Fan-discharge air-temperature indication.
31. Fan-discharge air-temperature set point.
32. Heating-coil air-temperature indication.
33. Heating-coil air-temperature set point.
34. Heating-coil pump operation indication.
35. Heating-coil control-valve position.
36. Cooling-coil air-temperature indication.
37. Cooling-coil air-temperature set point.
38. Cooling-coil control-valve position.
39. Room temperature indication.
40. Room temperature set point.

#### 1.4 TERMINAL UNIT OPERATING SEQUENCE

##### A. Cabinet Unit Heater, Hydronic:

1. Room Temperature:
  - a. Input Device: Electronic temperature sensor.
  - b. Output Device: DDC system binary output.
  - c. Action: Cycle fan to maintain temperature.
2. Low-Temperature Safety:
  - a. Input Device: Line-voltage, on-off thermostat, pipe mounted.
  - b. Output Device: Hard wired.
  - c. Action: Stop fan when return heating-water temperature falls below 35 deg F.
3. Display:

- a. Room temperature indication.
  - b. Room temperature set point.
- B. Cabinet Unit Heater, Electric: Room thermostat cycles fan and sequences stages of heating.
- C. Unit Heater, Hydronic:
  - 1. Room Temperature:
    - a. Input Device: Electronic temperature sensor.
    - b. Output Device: DDC system binary output.
    - c. Action: Cycle fan to maintain temperature.
  - 2. Low-Temperature Safety:
    - a. Input Device: Line-voltage, on-off thermostat, pipe mounted.
    - b. Output Device: Hard wired.
    - c. Action: Stop fan when return heating-water temperature falls below 35 deg F.
  - 3. Display:
    - a. Room temperature indication.
    - b. Room temperature set point.
- D. Unit Heater, Electric: Room thermostat cycles fan and sequences stages of heating.
- E. Combustion-Air Unit Heaters:
  - 1. Room Temperature:
    - a. Input Device: Electronic temperature sensor.
    - b. Output Device: Electronic control-valve operator.
    - c. Action: Modulate valve to maintain temperature.
  - 2. Display:
    - a. Room temperature indication.
    - b. Room temperature set point.
    - c. Control-valve position.
- F. Radiant Heating Cable, Electric: Room thermostat cycles power.
- G. Radiant Heating Panel, Electric: Room thermostat cycles power.
- H. Radiant Heating Panel, Hydronic:
  - 1. Room Temperature:
    - a. Input Device: Electronic temperature sensor.
    - b. Output Device: Electronic control-valve operator.
    - c. Action: Modulate valve to maintain temperature.
  - 2. Display:
    - a. Room temperature indication.

- b. Room temperature set point.
  - c. Control-valve position.
- I. Two-Pipe, Single-Coil, Fan-Coil Unit:
  - 1. Occupied Time Schedule:
    - a. Input Device: DDC system time schedule.
    - b. Output Device: Binary output.
    - c. Action: Start and stop fan and enable control.
  - 2. Room Temperature:
    - a. Input Device: Electronic temperature sensor in room.
    - b. Output Device: Electronic control-valve operator.
    - c. Action: Modulate valve to maintain temperature.
  - 3. DDC System Changeover:
    - a. Input Device: DDC system.
    - b. Output Device: DDC system software.
    - c. Action: Reverse control-valve action to switch from heating to cooling.
  - 4. Display:
    - a. DDC system graphic.
    - b. DDC system on-off indication.
    - c. DDC system occupied/unoccupied mode.
    - d. Room temperature indication.
    - e. Room temperature set point.
    - f. Control-valve position.
    - g. Supply-water temperature indication.
- J. Four-Pipe, Hydronic Fan-Coil Unit:
  - 1. Occupied Time Schedule:
    - a. Input Device: DDC system time schedule.
    - b. Output Device: Binary output.
    - c. Action: Start and stop fan, and enable control.
  - 2. Room Temperature:
    - a. Input Device: Electronic temperature sensor.
    - b. Output Device: Electronic control-valve operators.
    - c. Action: Modulate multiport control valves to maintain temperature.
  - 3. Display:
    - a. DDC system graphic.
    - b. DDC system on-off indication.
    - c. DDC system occupied/unoccupied mode.
    - d. Room temperature indication.
    - e. Room temperature set point.
    - f. Control-valve position.

- K. Unit Ventilator: Room thermostat modulates heating-and-cooling control valves; airstream thermostats modulate outdoor- and return-air dampers as follows:
1. Occupied Time Schedule:
    - a. Input Device: DDC system time schedule.
    - b. Output Device: Binary output.
    - c. Action: Start and stop fan, move outdoor- and return-air dampers to minimum outdoor-air position, and enable control.
  2. Room Temperature - Valves:
    - a. Input Device: Electronic temperature sensor.
    - b. Output Device: Electronic control-valve operators.
    - c. Action: Modulate heating-water supply control valve and chilled-water supply control valve in sequence to maintain temperature.
  3. Room Temperature - Dampers:
    - a. Input Device: Electronic temperature sensor in mixed air.
    - b. Output Device: Electronic control damper actuators.
    - c. Action: Modulate outdoor- and return-air dampers to maintain temperature.
  4. Supply-Air Temperature Limit:
    - a. Input Device: Electronic temperature sensor in discharge air.
    - b. Output Device: Electronic control-valve operators and control damper actuators.
    - c. Action: Override room thermostat to control valves and dampers to prevent discharge air from dropping below a minimum set point.
  5. Warm-up Cycle:
    - a. Input Device: DDC system time schedule.
    - b. Output Device: DDC system binary output.
    - c. Action: Open heating-water supply control valve, close outdoor-air damper, and open return-air damper.
  6. Display:
    - a. DDC system graphic.
    - b. DDC system on-off indication.
    - c. DDC system occupied/unoccupied mode.
    - d. Room temperature indication.
    - e. Room temperature set point.
    - f. Control-valve position.
    - g. Damper position.
- L. Heating Coils, Hydronic:
1. Room Temperature:
    - a. Input Device: Electronic temperature sensor.
    - b. Output Device: Electronic control-valve operators.
    - c. Action: Modulate valve to maintain temperature.



2. Display:
  - a. Room temperature indication.
  - b. Room temperature set point.
  - c. Control-valve position.
- M. Heating Coils, Electric: Room thermostat cycles coils.
- N. Radiators and Convectors, Hydronic:
  1. Occupancy:
    - a. Input Device: Occupancy sensor.
    - b. Output Device: DDC system binary output.
    - c. Action: Report occupancy and enable occupied temperature set point.
  2. Room Temperature:
    - a. Input Device: Electronic temperature sensor.
    - b. Output Device: Electronic control-valve operators.
    - c. Action: Modulate valve to maintain temperature.
      - 1) Occupied Temperature: 75 deg F.
      - 2) Unoccupied Temperature: 65 deg F.
  3. Display:
    - a. Room/area served.
    - b. Room temperature indication.
    - c. Room temperature set point.
    - d. Room temperature set point, occupied.
    - e. Room temperature set point, occupied standby.
    - f. Room temperature set point, unoccupied.
    - g. Control-valve position as percent open.
- O. Radiators and Convectors, Electric: Room thermostat cycles coils.
- P. Constant-Volume, Terminal Air Units, Hydronic:
  1. Occupancy:
    - a. Input Device: Occupancy sensor.
    - b. Output Device: DDC system binary output.
    - c. Action: Report occupancy and enable occupied temperature set point.
      - 1) Occupied Temperature: 75 deg F.
      - 2) Unoccupied Temperature: 65 deg F.
  2. Room Temperature:
    - a. Input Device: Electronic temperature sensor.
    - b. Output Device: Electronic control-valve operators.
    - c. Action: Modulate valve to maintain temperature.
  3. Display:

- a. Room/area served.
- b. Room occupied/unoccupied.
- c. Room temperature indication.
- d. Room temperature set point.
- e. Room temperature set point, occupied.
- f. Room temperature set point, unoccupied.
- g. Control-valve position as percent open.

Q. VAV, Terminal Air Units with Hydronic Coils:

1. Occupancy:

- a. Input Device: Occupancy sensor.
- b. Output Device: DDC system binary output.
- c. Action: Report occupancy and enable occupied temperature set point.
  - 1) Occupied Temperature: 75 deg F.
  - 2) Unoccupied Temperature: 65 deg F.

2. Room Temperature:

- a. Input Device: Electronic temperature sensor.
- b. Output Device: Electronic damper actuators and control-valve operators.
- c. Action: Modulate damper and valve to maintain temperature.
  - 1) Sequence damper from full open to minimum position, then valve from closed to fully open.

3. Display:

- a. Room/area served.
- b. Room occupied/unoccupied.
- c. Room temperature indication.
- d. Room temperature set point.
- e. Room temperature set point, occupied.
- f. Room temperature set point, unoccupied.
- g. Air-damper position as percent open.
- h. Control-valve position as percent open.

1.5 VENTILATION SEQUENCES

- A. Combustion-Air, Makeup Unit Control, Electric: Start fan when served appliance burner starts; room thermostat sequences stages of heating.
- B. Combustion-Air, Makeup Unit Control, Hydronic: Start fan when served appliance burner starts; room thermostat modulates control valve.
- C. Exhaust Fan: Interlock with light switch cycles fan.
- D. Kitchen Exhaust Fan: Occupancy sensor starts fan and energizes makeup air unit.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230993

## SECTION 231123 - FACILITY NATURAL-GAS PIPING

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section Includes:
  - 1. Pipes, tubes, and fittings.
  - 2. Piping specialties.
  - 3. Piping and tubing joining materials.
  - 4. Valves.
  - 5. Pressure regulators.

## 1.2 PERFORMANCE REQUIREMENTS

- A. Minimum Operating-Pressure Ratings:
  - 1. Piping and Valves: 100 psig minimum unless otherwise indicated.
  - 2. Service Regulators: 100 psig minimum unless otherwise indicated.
- B. Natural-Gas System Pressure within Buildings: 0.5 psig but not more than 2 psig.
- C. Natural-Gas System Pressures within Buildings: Two pressure ranges. Primary pressure is more than 0.5 psig but not more than 2 psig and is reduced to secondary pressure of 0.5 psig or less.
- D. Delegated Design: Design restraints and anchors for natural-gas piping and equipment, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

## 1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For facility natural-gas piping layout. Include plans, piping layout and elevations, sections, and details for fabrication of pipe anchors, hangers, supports for multiple pipes, alignment guides, expansion joints and loops, and attachments of the same to building structure. Detail location of anchors, alignment guides, and expansion joints and loops.
- C. Delegated-Design Submittal: For natural-gas piping and equipment indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
  - 1. Detail fabrication and assembly of seismic restraints.
  - 2. Design Calculations: Calculate requirements for selecting seismic restraints.
- D. Welding certificates.
- E. Field quality-control reports.

- F. Operation and maintenance data.

#### 1.4 QUALITY ASSURANCE

- A. Steel Support Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

### PART 2 - PRODUCTS

#### 2.1 PIPES, TUBES, AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
  - 1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
  - 2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M for butt welding and socket welding.
  - 3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
  - 4. Protective Coating for Underground Piping: Factory-applied, three-layer coating of epoxy, adhesive, and PE.
    - a. Joint Cover Kits: Epoxy paint, adhesive, and heat-shrink PE sleeves.
- B. Corrugated, Stainless-Steel Tubing: Comply with ANSI/IAS LC 1.
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. OmegaFlex, Inc.
    - b. Parker Hannifin Corporation; Parflex Division.
    - c. Titeflex.
    - d. Tru-Flex Metal Hose Corp.
  - 2. Tubing: ASTM A 240/A 240M, corrugated, Series 300 stainless steel.
  - 3. Coating: PE with flame retardant.
    - a. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
      - 1) Flame-Spread Index: 25 or less.
      - 2) Smoke-Developed Index: 50 or less.

4. Fittings: Copper-alloy mechanical fittings with ends made to fit and listed for use with corrugated stainless-steel tubing and capable of metal-to-metal seal without gaskets. Include brazing socket or threaded ends complying with ASME B1.20.1.
5. Striker Plates: Steel, designed to protect tubing from penetrations.
6. Manifolds: Malleable iron or steel with factory-applied protective coating. Threaded connections shall comply with ASME B1.20.1 for pipe inlet and corrugated tubing outlets.
7. Operating-Pressure Rating: 5 psig.

C. Annealed-Temper Copper Tube: Comply with ASTM B 837, Type G.

1. Copper Fittings: ASME B16.22, wrought copper, and streamlined pattern.
2. Flare Fittings: Comply with ASME B16.26 and SAE J513.
  - a. Copper fittings with long nuts.
  - b. Metal-to-metal compression seal without gasket.
  - c. Dryseal threads complying with ASME B1.20.3.
3. Protective Coating for Underground Tubing: Factory-applied, extruded PE a minimum of 0.022 inch thick.

D. PE Pipe: ASTM D 2513, SDR 11.

1. PE Fittings: ASTM D 2683, socket-fusion type or ASTM D 3261, butt-fusion type with dimensions matching PE pipe.
2. PE Transition Fittings: Factory-fabricated fittings with PE pipe complying with ASTM D 2513, SDR 11; and steel pipe complying with ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
3. Anodeless Service-Line Risers: Factory fabricated and leak tested.
  - a. Underground Portion: PE pipe complying with ASTM D 2513, SDR 11 inlet.
  - b. Casing: Steel pipe complying with ASTM A 53/A 53M, Schedule 40, black steel, Type E or S, Grade B, with corrosion-protective coating covering. Vent casing aboveground.
  - c. Aboveground Portion: PE transition fitting.
  - d. Outlet shall be threaded or suitable for welded connection.
  - e. Tracer wire connection.
  - f. Ultraviolet shield.
  - g. Stake supports with factory finish to match steel pipe casing or carrier pipe.
4. Transition Service-Line Risers: Factory fabricated and leak tested.
  - a. Underground Portion: PE pipe complying with ASTM D 2513, SDR 11 inlet connected to steel pipe complying with ASTM A 53/A 53M, Schedule 40, Type E or S, Grade B, with corrosion-protective coating for aboveground outlet.
  - b. Outlet shall be threaded or suitable for welded connection.
  - c. Bridging sleeve over mechanical coupling.
  - d. Factory-connected anode.
  - e. Tracer wire connection.
  - f. Ultraviolet shield.
  - g. Stake supports with factory finish to match steel pipe casing or carrier pipe.

## 2.2 PIPING SPECIALTIES

A. Appliance Flexible Connectors:

1. Indoor, Fixed-Appliance Flexible Connectors: Comply with ANSI Z21.24.
2. Indoor, Movable-Appliance Flexible Connectors: Comply with ANSI Z21.69.
3. Outdoor, Appliance Flexible Connectors: Comply with ANSI Z21.75.
4. Corrugated stainless-steel tubing with polymer coating.
5. Operating-Pressure Rating: 0.5 psig.
6. End Fittings: Zinc-coated steel.
7. Threaded Ends: Comply with ASME B1.20.1.
8. Maximum Length: 72 inches.

B. Quick-Disconnect Devices: Comply with ANSI Z21.41.

1. Copper-alloy convenience outlet and matching plug connector.
2. Nitrile seals.
3. Hand operated with automatic shutoff when disconnected.
4. For indoor or outdoor applications.
5. Adjustable, retractable restraining cable.

C. Y-Pattern Strainers:

1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 and smaller.
3. Strainer Screen: 40-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig.

D. Weatherproof Vent Cap: Cast- or malleable-iron increaser fitting with corrosion-resistant wire screen, with free area at least equal to cross-sectional area of connecting pipe and threaded-end connection.

## 2.3 JOINING MATERIALS

- A. Joint Compound and Tape: Suitable for natural gas.
- B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- C. Brazing Filler Metals: Alloy with melting point greater than 1000 deg F complying with AWS A5.8/A5.8M. Brazing alloys containing more than 0.05 percent phosphorus are prohibited.

## 2.4 MANUAL GAS SHUTOFF VALVES

- A. See "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles for where each valve type is applied in various services.
- B. General Requirements for Metallic Valves, NPS 2 and Smaller: Comply with ASME B16.33.
1. CWP Rating: 125 psig.
  2. Threaded Ends: Comply with ASME B1.20.1.
  3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
  4. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.

5. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
  6. Service Mark: Valves 1-1/4 inches to NPS 2 shall have initials "WOG" permanently marked on valve body.
- C. One-Piece, Bronze Ball Valve with Bronze Trim: MSS SP-110.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. BrassCraft Manufacturing Company; a Masco company.
    - b. Conbraco Industries, Inc.; Apollo Div.
    - c. Lyall, R. W. & Company, Inc.
    - d. McDonald, A. Y. Mfg. Co.
    - e. Perfection Corporation; a subsidiary of American Meter Company.
  2. Body: Bronze, complying with ASTM B 584.
  3. Ball: Chrome-plated brass.
  4. Stem: Bronze; blowout proof.
  5. Seats: Reinforced TFE; blowout proof.
  6. Packing: Separate packnut with adjustable-stem packing threaded ends.
  7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
  8. CWP Rating: 600 psig
  9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
  10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.
- D. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim: MSS SP-110.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. BrassCraft Manufacturing Company; a Masco company.
    - b. Conbraco Industries, Inc.; Apollo Div.
    - c. Lyall, R. W. & Company, Inc.
    - d. McDonald, A. Y. Mfg. Co.
    - e. Perfection Corporation; a subsidiary of American Meter Company.
  2. Body: Bronze, complying with ASTM B 584.
  3. Ball: Chrome-plated bronze.
  4. Stem: Bronze; blowout proof.
  5. Seats: Reinforced TFE; blowout proof.
  6. Packing: Threaded-body packnut design with adjustable-stem packing.
  7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
  8. CWP Rating: 600 psig.
  9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
  10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.
- E. Two-Piece, Regular-Port Bronze Ball Valves with Bronze Trim: MSS SP-110.



1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. BrassCraft Manufacturing Company; a Masco company.
    - b. Conbraco Industries, Inc.; Apollo Div.
    - c. Lyall, R. W. & Company, Inc.
    - d. McDonald, A. Y. Mfg. Co.
    - e. Perfection Corporation; a subsidiary of American Meter Company.
  2. Body: Bronze, complying with ASTM B 584.
  3. Ball: Chrome-plated bronze.
  4. Stem: Bronze; blowout proof.
  5. Seats: Reinforced TFE.
  6. Packing: Threaded-body packnut design with adjustable-stem packing.
  7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
  8. CWP Rating: 600 psig.
  9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
  10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.
- F. Bronze Plug Valves: MSS SP-78.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Lee Brass Company.
    - b. McDonald, A. Y. Mfg. Co.
  2. Body: Bronze, complying with ASTM B 584.
  3. Plug: Bronze.
  4. Ends: Threaded, socket, as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
  5. Operator: Square head or lug type with tamperproof feature where indicated.
  6. Pressure Class: 125 psig.
  7. Listing: Valves NPS and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
  8. Service: Suitable for natural-gas service with "WOG" indicated on valve body.
- G. PE Ball Valves: Comply with ASME B16.40.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Kerotest Manufacturing Corp.
    - b. Lyall, R. W. & Company, Inc.
    - c. Perfection Corporation; a subsidiary of American Meter Company.
  2. Body: PE.
  3. Ball: PE.
  4. Stem: Acetal.

5. Seats and Seals: Nitrile.
6. Ends: Plain or fusible to match piping.
7. CWP Rating: 80 psig.
8. Operating Temperature: Minus 20 to plus 140 deg F.
9. Operator: Nut or flat head for key operation.
10. Include plastic valve extension.
11. Include tamperproof locking feature for valves where indicated on Drawings.

H. Valve Boxes:

1. Cast-iron, two-section box.
2. Top section with cover with "GAS" lettering.
3. Bottom section with base to fit over valve and barrel a minimum of 5 inches in diameter.
4. Adjustable cast-iron extensions of length required for depth of bury.
5. Include tee-handle, steel operating wrench with socket end fitting valve nut or flat head, and with stem of length required to operate valve.

2.5 MOTORIZED GAS VALVES

A. Electrically Operated Valves: Comply with UL 429.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. ASCO Power Technologies, LP; Division of Emerson.
  - b. Dungs, Karl, Inc.
  - c. Eclipse Combustion, Inc.
  - d. Goyen Valve Corp.; Tyco Environmental Systems.
  - e. Magnatrol Valve Corporation.
  - f. Parker Hannifin Corporation; Climate & Industrial Controls Group; Skinner Valve Div.
  - g. Watts Regulator Co.; Division of Watts Water Technologies, Inc.
3. Pilot operated.
4. Body: Brass or aluminum.
5. Seats and Disc: Nitrile rubber.
6. Springs and Valve Trim: Stainless steel.
7. 120-V ac, 60 Hz, Class B, continuous-duty molded coil, and replaceable.
8. NEMA ICS 6, Type 4, coil enclosure.
9. Normally closed.
10. Visual position indicator.

2.6 EARTHQUAKE VALVES

A. Earthquake Valves: Comply with ASCE 25.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. Vanguard Valves, Inc.
3. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction.
4. Maximum Operating Pressure: 5 psig.
5. Cast-aluminum body with nickel-plated chrome steel internal parts.
6. Nitrile-rubber valve washer.
7. Sight windows for visual indication of valve position.
8. Threaded end connections complying with ASME B1.20.1.
9. Wall mounting bracket with bubble level indicator.

B. Earthquake Valves: Comply with ASCE 25.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. Pacific Seismic Products, Inc.
3. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction.
4. Maximum Operating Pressure: 0.5 psig.
5. Cast-aluminum body with stainless-steel internal parts.
6. Nitrile-rubber, reset-stem o-ring seal.
7. Valve position, open or closed, indicator.
8. Composition valve seat with clapper held by spring or magnet locking mechanism.
9. Level indicator.
10. End Connections: Threaded for valves NPS 2 and smaller.

## 2.7 PRESSURE REGULATORS

A. General Requirements:

1. Single stage and suitable for natural gas.
2. Steel jacket and corrosion-resistant components.
3. Elevation compensator.
4. End Connections: Threaded for regulators NPS 2 and smaller.

B. Line Pressure Regulators: Comply with ANSI Z21.80.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

- a. Actaris.
    - b. American Meter Company.
    - c. Eclipse Combustion, Inc.
    - d. Fisher Control Valves and Regulators; Division of Emerson Process Management.
    - e. Invensys.
    - f. Maxitrol Company.
    - g. Richards Industries; Jordan Valve Div.
  3. Body and Diaphragm Case: Cast iron or die-cast aluminum.
  4. Springs: Zinc-plated steel; interchangeable.
  5. Diaphragm Plate: Zinc-plated steel.
  6. Seat Disc: Nitrile rubber resistant to gas impurities, abrasion, and deformation at the valve port.
  7. Orifice: Aluminum; interchangeable.
  8. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
  9. Single-port, self-contained regulator with orifice no larger than required at maximum pressure inlet, and no pressure sensing piping external to the regulator.
  10. Pressure regulator shall maintain discharge pressure setting downstream, and not exceed 150 percent of design discharge pressure at shutoff.
  11. Overpressure Protection Device: Factory mounted on pressure regulator.
  12. Atmospheric Vent: Factory- or field-installed, stainless-steel screen in opening if not connected to vent piping.
  13. Maximum Inlet Pressure: 2 psig.
- C. Appliance Pressure Regulators: Comply with ANSI Z21.18.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
    - a. Canadian Meter Company Inc.
    - b. Eaton Corporation; Controls Div.
    - c. Harper Wyman Co.
    - d. Maxitrol Company.
    - e. SCP, Inc.
  3. Body and Diaphragm Case: Die-cast aluminum.
  4. Springs: Zinc-plated steel; interchangeable.
  5. Diaphragm Plate: Zinc-plated steel.
  6. Seat Disc: Nitrile rubber.
  7. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
  8. Factory-Applied Finish: Minimum three-layer polyester and polyurethane paint finish.
  9. Regulator may include vent limiting device, instead of vent connection, if approved by authorities having jurisdiction.
  10. Maximum Inlet Pressure: 2 psig.

## 2.8 DIELECTRIC UNIONS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Capitol Manufacturing Company.
2. Central Plastics Company.
3. Hart Industries International, Inc.
4. McDonald, A. Y. Mfg. Co.
5. Watts Regulator Co.; Division of Watts Water Technologies, Inc.
6. Wilkins; Zurn Plumbing Products Group.

- B. Minimum Operating-Pressure Rating: 150 psig.
- C. Combination fitting of copper alloy and ferrous materials.
- D. Insulating materials suitable for natural gas.
- E. Combination fitting of copper alloy and ferrous materials with threaded, brazed-joint, plain, or welded end connections that match piping system materials.

## 2.9 SLEEVES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.

## 2.10 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Advance Products & Systems, Inc.
    - b. Calpico Inc.
    - c. Metraflex Company (The).
    - d. Pipeline Seal and Insulator, Inc.
  2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe and sleeve.
  3. Pressure Plates: Carbon steel
  4. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one nut and bolt for each sealing element.

## 2.11 LABELING AND IDENTIFYING

- A. Detectable Warning Tape: Acid- and alkali-resistant, PE film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of utility, with metallic core encased in a protective

jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored yellow.

### PART 3 - EXECUTION

#### 3.1 OUTDOOR PIPING INSTALLATION

- A. Comply with the International Fuel Gas Code or Authority Having Jurisdiction for installation and purging of natural-gas piping.
- B. Install underground, natural-gas piping buried at least 36 inches below finished grade. Comply with requirements in Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.
  - 1. If natural-gas piping is installed less than 36 inches below finished grade, install it in containment conduit.
- C. Install underground, PE, natural-gas piping according to ASTM D 2774.
- D. Steel Piping with Protective Coating:
  - 1. Apply joint cover kits to pipe after joining to cover, seal, and protect joints.
  - 2. Repair damage to PE coating on pipe as recommended in writing by protective coating manufacturer.
  - 3. Replace pipe having damaged PE coating with new pipe.
- E. Copper Tubing with Protective Coating:
  - 1. Apply joint cover kits over tubing to cover, seal, and protect joints.
  - 2. Repair damage to PE coating on pipe as recommended in writing by protective coating manufacturer.
- F. Install fittings for changes in direction and branch connections.
- G. Exterior-Wall Pipe Penetrations: Seal penetrations using steel or cast-iron pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- H. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- I. Install pressure gage downstream from each service regulator. Pressure gages are specified in Division 23 Section "Meters and Gages for HVAC Piping."

#### 3.2 INDOOR PIPING INSTALLATION

- A. Comply with the International Fuel Gas Code or Authority Having Jurisdiction for installation and purging of natural-gas piping.

- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.
- D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- G. Locate valves for easy access.
- H. Install natural-gas piping at uniform grade of 2 percent down toward drip and sediment traps.
- I. Install piping free of sags and bends.
- J. Install fittings for changes in direction and branch connections.
- K. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements in Division 07 Section "Penetration Firestopping."
- L. Verify final equipment locations for roughing-in.
- M. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.
- N. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-meter outlets. Locate where accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.
  - 1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than 3 inches long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.
- O. Extend relief vent connections for service regulators, line regulators, and overpressure protection devices to outdoors and terminate with weatherproof vent cap.
- P. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.
- Q. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.
- R. Connect branch piping from top or side of horizontal piping.

- S. Install unions in pipes NPS 2 and smaller, adjacent to each valve, at final connection to each piece of equipment.
- T. Do not use natural-gas piping as grounding electrode.
- U. Install strainer on inlet of each line-pressure regulator and automatic or electrically operated valve.
- V. Install pressure gage downstream from each line regulator. Pressure gages are specified in Division 23 Section "Meters and Gages for HVAC Piping."

### 3.3 VALVE INSTALLATION

- A. Install manual gas shutoff valve for each gas appliance ahead of corrugated stainless-steel tubing or copper connector.
- B. Install underground valves with valve boxes.
- C. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.
- D. Install earthquake valves aboveground outside buildings according to listing.
- E. Install anode for metallic valves in underground PE piping.

### 3.4 PIPING JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Threaded Joints:
  - 1. Thread pipe with tapered pipe threads complying with ASME B1.20.1.
  - 2. Cut threads full and clean using sharp dies.
  - 3. Ream threaded pipe ends to remove burrs and restore full inside diameter of pipe.
  - 4. Apply appropriate tape or thread compound to external pipe threads unless dryseal threading is specified.
  - 5. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- D. Welded Joints:
  - 1. Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators.
  - 2. Bevel plain ends of steel pipe.
  - 3. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter.



- F. Flared Joints: Cut tubing with roll cutting tool. Flare tube end with tool to result in flare dimensions complying with SAE J513. Tighten finger tight, then use wrench. Do not overtighten.
- G. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.
  - 1. Plain-End Pipe and Fittings: Use butt fusion.
  - 2. Plain-End Pipe and Socket Fittings: Use socket fusion.

### 3.5 HANGER AND SUPPORT INSTALLATION

- A. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
  - 1. NPS 1 and Smaller: Maximum span, 96 inchesminimum rod size, 3/8 inch.
  - 2. NPS 1-1/4Maximum span, 108 inchesminimum rod size, 3/8 inch.
  - 3. NPS 1-1/2 and NPS 2Maximum span, 108 inchesminimum rod size, 3/8 inch.
- B. Install hangers for horizontal, corrugated stainless-steel tubing with the following maximum spacing and minimum rod sizes:
  - 1. NPS 3/8Maximum span, 48 inchesminimum rod size, 3/8 inch.
  - 2. NPS 1/2Maximum span, 72 inchesminimum rod size, 3/8 inch.
  - 3. NPS 3/4 and Larger: Maximum span, 96 inchesminimum rod size, 3/8 inch.

### 3.6 CONNECTIONS

- A. Connect to utility's gas main according to utility's procedures and requirements.
- B. Install natural-gas piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.
- C. Install piping adjacent to appliances to allow service and maintenance of appliances.
- D. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.
- E. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

### 3.7 LABELING AND IDENTIFYING

- A. Comply with requirements in Division 23 Section "Identification for HVAC Piping and Equipment" for piping and valve identification. Install detectable warning tape directly above gas piping, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

## 3.8 FIELD QUALITY CONTROL

- A. Test, inspect, and purge natural gas according to the International Fuel Gas Code or Authority Having Jurisdiction and authorities having jurisdiction.
- B. Natural-gas piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

## 3.9 OUTDOOR PIPING SCHEDULE

- A. Underground natural-gas piping shall be one of the following:
  - 1. PE pipe and fittings joined by heat fusion; service-line risers with tracer wire terminated in an accessible location.
  - 2. Steel pipe with wrought-steel fittings and welded joints. Coat pipe and fittings with protective coating for steel piping.
  - 3. Annealed-temper copper tube with wrought-copper fittings and brazed joints. Coat pipe and fittings with protective coating for copper tubing.
- B. Aboveground natural-gas piping shall be one of the following:
  - 1. Steel pipe with malleable-iron fittings and threaded joints.
  - 2. Steel pipe with wrought-steel fittings and welded joints.
  - 3. Annealed-temper copper tube with wrought-copper fittings and brazed joints.
- C. Branch Piping in Cast-in-Place Concrete to Single Appliance: Annealed-temper copper tube with wrought-copper fittings and brazed joints. Install piping embedded in concrete with no joints in concrete.
- D. Containment Conduit: Steel pipe with wrought-steel fittings and welded joints. Coat pipe and fittings with protective coating for steel piping.

## 3.10 INDOOR PIPING SCHEDULE

- A. Aboveground, branch piping NPS 1 and smaller shall be one of the following:
  - 1. Corrugated stainless-steel tubing with mechanical fittings having socket or threaded ends to match adjacent piping.
  - 2. Annealed-temper copper tube with wrought-copper fittings and brazed joints.
  - 3. Steel pipe with malleable-iron fittings and threaded joints.
- B. Aboveground, distribution piping shall be one of the following:
  - 1. Steel pipe with malleable-iron fittings and threaded joints.
  - 2. Steel pipe with wrought-steel fittings and welded joints.
- C. Underground, below building, piping shall be one of the following:
  - 1. Steel pipe with malleable-iron fittings and threaded joints.
  - 2. Steel pipe with wrought-steel fittings and welded joints.

- D. Containment Conduit: Steel pipe with wrought-steel fittings and welded joints. Coat pipe and fittings with protective coating for steel piping.
- E. Containment Conduit Vent Piping: Steel pipe with malleable-iron fittings and threaded or wrought-steel fittings with welded joints. Coat underground pipe and fittings with protective coating for steel piping.

### 3.11 UNDERGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

- A. Connections to Existing Gas Piping: Use valve and fitting assemblies made for tapping utility's gas mains and listed by an NRTL.
- B. Underground: PE valves.

### 3.12 ABOVEGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

- A. Valves for pipe sizes NPS 2 and smaller at service meter shall be one of the following:
  - 1. One-piece, bronze ball valve with bronze trim.
  - 2. Two-piece, full-port, bronze ball valves with bronze trim.
  - 3. Bronze plug valve.
- B. Distribution piping valves for pipe sizes NPS 2 and smaller shall be one of the following:
  - 1. One-piece, bronze ball valve with bronze trim.
  - 2. Two-piece, full-port, bronze ball valves with bronze trim.
  - 3. Bronze plug valve.
- C. Valves in branch piping for single appliance shall be one of the following:
  - 1. One-piece, bronze ball valve with bronze trim.
  - 2. Two-piece, full-port, bronze ball valves with bronze trim.
  - 3. Bronze plug valve.

END OF SECTION 231123

## SECTION 232500 - HVAC WATER TREATMENT

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following HVAC water-treatment systems:

1. Bypass chemical-feed equipment and controls.
2. Biocide chemical-feed equipment and controls.
3. Chemical treatment test equipment.
4. HVAC water-treatment chemicals.

## 1.2 PERFORMANCE REQUIREMENTS

- A. Water quality for HVAC systems shall minimize corrosion, scale buildup, and biological growth for optimum efficiency of HVAC equipment without creating a hazard to operating personnel or the environment.
- B. Base HVAC water treatment on quality of water available at Project site, HVAC system equipment material characteristics and functional performance characteristics, operating personnel capabilities, and requirements and guidelines of authorities having jurisdiction.
- C. Closed hydronic systems, including hot-water heating and snowmelt heating shall have the following water qualities:
1. pH: Maintain a value within 9.0 to 10.5.
  2. "P" Alkalinity: Maintain a value within 100 to 500 ppm.
  3. Boron: Maintain a value within 100 to 200 ppm.
  4. Chemical Oxygen Demand: Maintain a maximum value of 100 ppm.
  5. Soluble Copper: Maintain a maximum value of 0.20 ppm.
  6. TDS: Maintain a maximum value of 10 ppm.
  7. Ammonia: Maintain a maximum value of 20 ppm.
  8. Free Caustic Alkalinity: Maintain a maximum value of 20 ppm.
  9. Microbiological Limits:
    - a. Total Aerobic Plate Count: Maintain a maximum value of 1000 organisms/ml.
    - b. Total Anaerobic Plate Count: Maintain a maximum value of 100 organisms/ml.
    - c. Nitrate Reducers: Maintain a maximum value of 100 organisms/ml.
- D. Passivation for Galvanized Steel: For the first 60 days of operation.
1. pH: Maintain a value within 7 to 8.
  2. Calcium Carbonate Hardness: Maintain a value within 100 to 300 ppm.
  3. Calcium Carbonate Alkalinity: Maintain a value within 100 to 300 ppm.

## 1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.

- B. Shop Drawings: Pretreatment and chemical treatment equipment showing tanks, maintenance space required, and piping connections to HVAC systems. Include plans, elevations, sections, details, and attachments to other work.
  - 1. Wiring Diagrams: Power and control wiring.
- C. Field quality-control test reports.
- D. Other Informational Submittals:
  - 1. Water-Treatment Program: Written sequence of operation on an annual basis for the application equipment required to achieve water quality defined in the "Performance Requirements" Article above.
  - 2. Water Analysis: Illustrate water quality available at Project site.
  - 3. Passivation Confirmation Report: Verify passivation of galvanized-steel surfaces, and confirm this observation in a letter to Architect.

#### 1.4 QUALITY ASSURANCE

- A. HVAC Water-Treatment Service Provider Qualifications: An experienced HVAC water-treatment service provider capable of analyzing water qualities, installing water-treatment equipment, and applying water treatment as specified in this Section.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Ampion Corp.
  - 2. Anderson Chemical Co, Inc.
  - 3. Aqua-Chem, Inc.; Cleaver-Brooks Div.
  - 4. Barclay Chemical Co.; Water Management, Inc.
  - 5. Boland Trane Services.
  - 6. GE Betz.
  - 7. GE Osmonics.
  - 8. H-O-H Chemicals, Inc.
  - 9. Metro Group. Inc. (The); Metropolitan Refining Div.
  - 10. ONDEO Nalco Company.
  - 11. Watcon, Inc.

## 2.2 MANUAL CHEMICAL-FEED EQUIPMENT

- A. Bypass Feeders: Steel, with corrosion-resistant exterior coating, minimum 3-1/2-inch-fill opening in the top, and NPS 3/4 bottom inlet and top side outlet. Quarter turn or threaded fill cap with gasket seal and diaphragm to lock the top on the feeder when exposed to system pressure in the vessel.
1. Capacity: 2 gal.
  2. Minimum Working Pressure: 125 psig.

## 2.3 AUTOMATIC CHEMICAL-FEED EQUIPMENT

- A. Water Meter:
1. AWWA C700, oscillating-piston, magnetic-drive, totalization meter.
  2. Body: Bronze.
  3. Maximum Pressure Loss at Design Flow: 3 psig.
  4. Registration: Gallons or cubic feet.
  5. Controls: Flow-control switch with normally open contacts; rated for maximum 10 A, 250-V ac; and that will close at adjustable increments of total flow.
- B. Inhibitor Injection Timers:
1. Microprocessor-based controller with LCD display in NEMA 250, Type 12 enclosure with gasketed and lockable door.
  2. Programmable timers with infinite adjustment over full range, and mounted in cabinet with hand-off-auto switches and status lights.
  3. Test switch.
  4. Hand-off-auto switch for chemical pump.
  5. Illuminated legend to indicate feed when pump is activated.
  6. Programmable lockout timer with indicator light. Lockout timer to deactivate the pump and activate alarm circuits.
  7. LCD makeup totalizer to measure amount of makeup and bleed-off water from two water meter inputs.
- C. pH Controller:
1. Microprocessor-based controller, 1 percent accuracy in a range from zero to 14 units. Incorporate solid-state integrated circuits and digital LCD display in NEMA 250, Type 12 enclosure with gasketed and lockable door.
  2. Digital display and touch pad for input.
  3. Sensor probe adaptable to sample stream manifold.
  4. High, low, and normal pH indication.
  5. High or low pH alarm light, trip points field adjustable; with silence switch.
  6. Hand-off-auto switch for acid pump.
  7. Internal adjustable hysteresis or deadband.
- D. TDS Controller:
1. Microprocessor-based controller, 1 percent accuracy in a range from zero to 5000 micromhos. Incorporate solid-state integrated circuits and digital LCD display in NEMA 250, Type 12 enclosure with gasketed and lockable door.
  2. Digital display and touch pad for input.
  3. Sensor probe adaptable to sample stream manifold.

4. High, low, and normal conductance indication.
5. High or low conductance alarm light, trip points field adjustable; with silence switch.
6. Hand-off-auto switch for solenoid bleed-off valve.
7. Bleed-off valve activated indication.
8. Internal adjustable hysteresis or deadband.
9. Bleed Valves:
  - a. Cooling Systems: Forged-brass body, globe pattern, general-purpose solenoid with continuous-duty coil, or motorized valve.

E. Biocide Feeder Timer:

1. Microprocessor-based controller with digital LCD display in NEMA 250, Type 12 enclosure with gasketed and lockable door
2. 24-hour timer with 14-day skip feature to permit activation any hour of day.
3. Precision, solid-state, bleed-off lockout timer and clock-controlled biocide pump timer. Prebleed and bleed lockout timers.
4. Solid-state alternator to enable use of two different formulations.
5. 24-hour display of time of day.
6. 14-day display of day of week.
7. Battery backup so clock is not disturbed by power outages.
8. Hand-off-auto switches for biocide pumps.
9. Biocide A and Biocide B pump running indication.

F. Chemical Solution Tanks:

1. Chemical-resistant reservoirs fabricated from high-density opaque polyethylene with minimum 110 percent containment vessel.
2. Molded cover with recess for mounting pump.
3. Capacity: 50 gal.

G. Chemical Solution Injection Pumps:

1. Self-priming, positive-displacement; rated for intended chemical with minimum 25 percent safety factor for design pressure and temperature.
2. Adjustable flow rate.
3. Metal and thermoplastic construction.
4. Built-in relief valve.
5. Fully enclosed, continuous-duty, single-phase motor. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."

H. Chemical Solution Tubing: Polyethylene tubing with compression fittings and joints.

I. Injection Assembly:

1. Quill: Minimum NPS 1/2 with insertion length sufficient to discharge into at least 25 percent of pipe diameter.
2. Ball Valve: Two piece, stainless steel; selected to fit quill.
3. Packing Gland: Mechanical seal on quill of sufficient length to allow quill removal during system operation.
4. Assembly Pressure/Temperature Rating: Minimum 600 psig at 200 deg F.

## 2.4 CHEMICAL TREATMENT TEST EQUIPMENT

- A. Test Kit: Manufacturer-recommended equipment and chemicals in a wall-mounting cabinet for testing pH, TDS, inhibitor, chloride, alkalinity, and hardness; sulfite and testable polymer tests for high-pressure boilers, and oxidizing biocide test for open cooling systems.
- B. Corrosion Test-Coupon Assembly: Constructed of corrosive-resistant material, complete with piping, valves, and mild steel and copper coupons. Locate copper coupon downstream from mild steel coupon in the test-coupon assembly.
  - 1. Two station rack for closed-loop systems.
  - 2. Four station rack for open systems.

## 2.5 CHEMICALS

- A. Chemicals shall be as recommended by water-treatment system manufacturer that are compatible with piping system components and connected equipment, and that can attain water quality specified in Part 1 "Performance Requirements" Article.
- B. Water Softener Chemicals:
  - 1. Mineral: High-capacity, sulfonated-polystyrene ion-exchange resin that is stable over entire pH range with good resistance to bead fracture from attrition or shock. Resin exchange capacity minimum 30,000 grains/cu. ft. of calcium carbonate of resin when regenerated with 15 lb of salt.
  - 2. Salt for Brine Tanks: High-purity sodium chloride, free of dirt and foreign material. Rock and granulated forms are not acceptable.

## PART 3 - EXECUTION

### 3.1 WATER ANALYSIS

- A. Perform an analysis of supply water to determine quality of water available at Project site.

### 3.2 INSTALLATION

- A. Install chemical application equipment on concrete bases, level and plumb. Maintain manufacturer's recommended clearances. Arrange units so controls and devices that require servicing are accessible. Anchor chemical tanks and floor-mounting accessories to substrate.
- B. Install water testing equipment on wall near water chemical application equipment.
- C. Install interconnecting control wiring for chemical treatment controls and sensors.
- D. Mount sensors and injectors in piping circuits.
- E. Bypass Feeders: Install in closed hydronic systems, including hot-water and snow melt heating and equipped with the following:
  - 1. Install bypass feeder in a bypass circuit around circulating pumps, unless otherwise indicated on Drawings.



2. Install water meter in makeup water supply.
3. Install test-coupon assembly in bypass circuit around circulating pumps, unless otherwise indicated on Drawings.
4. Install a gate or full-port ball isolation valves on inlet, outlet, and drain below feeder inlet.
5. Install a swing check on inlet after the isolation valve.

### 3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.
- C. Make piping connections between HVAC water-treatment equipment and dissimilar-metal piping with dielectric fittings. Dielectric fittings are specified in Division 23 Section "Common Work Results for HVAC."
- D. Install shutoff valves on HVAC water-treatment equipment inlet and outlet. Metal general-duty valves are specified in Division 23 Section "General-Duty Valves for HVAC Piping."
- E. Refer to Division 22 Section "Domestic Water Piping Specialties" for backflow preventers required in makeup water connections to potable-water systems.
- F. Confirm applicable electrical requirements in Division 26 Sections for connecting electrical equipment.
- G. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- H. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

### 3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections. Report results in writing.
- B. Perform tests and inspections and prepare test reports.
  1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- C. Tests and Inspections:
  1. Inspect field-assembled components and equipment installation, including piping and electrical connections.
  2. Inspect piping and equipment to determine that systems and equipment have been cleaned, flushed, and filled with water, and are fully operational before introducing chemicals for water-treatment system.
  3. Place HVAC water-treatment system into operation and calibrate controls during the preliminary phase of HVAC systems' startup procedures.

4. Do not enclose, cover, or put piping into operation until it is tested and satisfactory test results are achieved.
  5. Test for leaks and defects. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
  6. Leave uncovered and unconcealed new, altered, extended, and replaced water piping until it has been tested and approved. Expose work that has been covered or concealed before it has been tested and approved.
  7. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow test pressure to stand for four hours. Leaks and loss in test pressure constitute defects.
  8. Repair leaks and defects with new materials and retest piping until no leaks exist.
- D. Remove and replace malfunctioning units and retest as specified above.
- E. At four-week intervals following Substantial Completion, perform separate water analyses on hydronic systems to show that automatic chemical-feed systems are maintaining water quality within performance requirements specified in this Section. Submit written reports of water analysis advising Owner of changes necessary to adhere to Part 1 "Performance Requirements" Article.
- F. Comply with ASTM D 3370 and with the following standards:
1. Silica: ASTM D 859.
  2. Acidity and Alkalinity: ASTM D 1067.
  3. Iron: ASTM D 1068.
  4. Water Hardness: ASTM D 1126.

### 3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain HVAC water-treatment systems and equipment. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 232500

## SECTION 233113 - METAL DUCTS

## PART 1 - GENERAL

## 1.1 SUMMARY

## A. Section Includes:

1. Rectangular ducts and fittings.
2. Round ducts and fittings.
3. Sheet metal materials.
4. Sealants and gaskets.
5. Hangers and supports.
6. Seismic-restraint devices.

## B. Related Sections:

1. Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Division 23 Section "Nonmetal Ducts" for fibrous-glass ducts, thermoset fiber-reinforced plastic ducts, thermoplastic ducts, PVC ducts, and concrete ducts.
3. Division 23 Section "HVAC Casings" for factory- and field-fabricated casings for mechanical equipment.
4. Division 23 Section "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

## 1.2 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated.

## 1. Static-Pressure Classes:

- a. Supply Ducts (except in Mechanical Rooms): 1-inch wg.
- b. Supply Ducts (Upstream from Air Terminal Units): 2-inch wg.
- c. Supply Ducts (Downstream from Air Terminal Units): 1-inch wg.
- d. Supply Ducts (in Mechanical Equipment Rooms): 2-inch wg.
- e. Exhaust Ducts (Negative Pressure): 1-inch wg.

## 2. Leakage Class:

- a. Round Supply-Air Duct: [3 cfm/100 sq. ft. at 1-inch wg.
- b. Rectangular Supply-Air Duct: [6 cfm/100 sq. ft. at 1-inch wg.
- c. Flexible Supply-Air Duct: [6 cfm/100 sq. ft. at 1-inch wg.

- B. Structural Performance: Duct hangers and supports and seismic restraints shall withstand the effects of gravity and seismic loads and stresses within limits and under conditions described in

SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems."

1. Seismic Hazard Level A: Seismic force to weight ratio, 0.48.
2. Seismic Hazard Level B: Seismic force to weight ratio, 0.30.
3. Seismic Hazard Level C: Seismic force to weight ratio, 0.15.

### 1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings:
  1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
  2. Factory- and shop-fabricated ducts and fittings.
  3. Duct layout indicating sizes, configuration, and static-pressure classes.
  4. Elevation of top of ducts.
  5. Dimensions of main duct runs from building grid lines.
  6. Fittings.
  7. Reinforcement and spacing.
  8. Seam and joint construction.
  9. Penetrations through fire-rated and other partitions.
  10. Equipment installation based on equipment being used on Project.
  11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
  12. Hangers and supports, including methods for duct and building attachment, seismic restraints and vibration isolation.
  - 13.
- C. Delegated-Design Submittal:
  1. Sheet metal thicknesses.
  2. Joint and seam construction and sealing.
  3. Reinforcement details and spacing.
  4. Materials, fabrication, assembly, and spacing of hangers and supports.
  5. Design Calculations: Calculations, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation for selecting hangers and supports and seismic restraints.
- D. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
  1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
  2. Suspended ceiling components.
  3. Structural members to which duct will be attached.
  4. Size and location of initial access modules for acoustical tile.
  5. Penetrations of smoke barriers and fire-rated construction.
  6. Items penetrating finished ceiling including the following:
    - a. Lighting fixtures.
    - b. Air outlets and inlets.

- c. Speakers.
  - d. Sprinklers.
  - e. Access panels.
  - f. Perimeter moldings.
- E. Welding certificates.

#### 1.4 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
- B. Welding Qualifications: Qualify procedures and personnel according to the following:
1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
  2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
  3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.

### PART 2 - PRODUCTS

#### 2.1 RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-4, "Transverse (Girth) Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-5, "Longitudinal Seams - Rectangular Ducts," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 2, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

#### 2.2 ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Lindab Inc.
  - b. McGill AirFlow LLC.
  - c. SEMCO Incorporated.
  - d. Sheet Metal Connectors, Inc.
  - e. Spiral Manufacturing Co., Inc.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Transverse Joints - Round Duct," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
  1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Seams - Round Duct and Fittings," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
  1. Fabricate round ducts larger Than 90 inches in diameter with butt-welded longitudinal seams.
- D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

## 2.3 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
  1. Galvanized Coating Designation: G60
  2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Carbon-Steel Sheets: Comply with ASTM A 1008/A 1008M, with oiled, matte finish for exposed ducts.
- D. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304 or 316, as indicated in the "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish shall be No. 2B, No. 2D, No. 3, or No. 4 as indicated in the "Duct Schedule" Article.
- E. Aluminum Sheets: Comply with ASTM B 209 Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.

- F. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
  - 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- G. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

## 2.4 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
  - 1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
  - 2. Tape Width: 3 inches.
  - 3. Sealant: Modified styrene acrylic.
  - 4. Water resistant.
  - 5. Mold and mildew resistant.
  - 6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
  - 7. Service: Indoor and outdoor.
  - 8. Service Temperature: Minus 40 to plus 200 deg F.
  - 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
- C. Water-Based Joint and Seam Sealant:
  - 1. Application Method: Brush on.
  - 2. Solids Content: Minimum 65 percent.
  - 3. Shore A Hardness: Minimum 20.
  - 4. Water resistant.
  - 5. Mold and mildew resistant.
  - 6. VOC: Maximum 75 g/L (less water).
  - 7. Maximum Static-Pressure Class: 10-inch wg positive and negative.
  - 8. Service: Indoor or outdoor.
  - 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- D. Flanged Joint Sealant: Comply with ASTM C 920.
  - 1. General: Single-component, acid-curing, silicone, elastomeric.
  - 2. Type: S.
  - 3. Grade: NS.
  - 4. Class: 25.
  - 5. Use: O.
- E. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.
- F. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

## 2.5 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1 "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
  1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
  2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
  3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

## 2.6 SEISMIC-RESTRAINT DEVICES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  1. Cooper B-Line, Inc.; a division of Cooper Industries.
  2. Ductmate Industries, Inc.
  3. Hilti Corp.
  4. Kinetics Noise Control.
  5. Loos & Co.; Cableware Division.
  6. Mason Industries.
  7. TOLCO; a brand of NIBCO INC.
  8. Unistrut Corporation; Tyco International, Ltd.
  - 9.
- B. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by an agency acceptable to authorities having jurisdiction.



1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
- C. Channel Support System: Shop- or field-fabricated support assembly made of slotted steel channels rated in tension, compression, and torsion forces and with accessories for attachment to braced component at one end and to building structure at the other end. Include matching components and corrosion-resistant coating.
- D. Restraint Cables: ASTM A 603, galvanized steel cables with end connections made of cadmium-plated steel assemblies with brackets, swivel, and bolts designed for restraining cable service; and with an automatic-locking and clamping device or double-cable clips.
- E. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.
- F. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

### PART 3 - EXECUTION

#### 3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install round ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal

flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.

- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Division 23 Section "Air Duct Accessories" for fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "Duct Cleanliness for New Construction Guidelines."

### 3.2 ADDITIONAL INSTALLATION REQUIREMENTS FOR COMMERCIAL KITCHEN HOOD EXHAUST DUCT

- A. Install commercial kitchen hood exhaust ducts without dips and traps that may hold grease, and sloped a minimum of 2 percent to drain grease back to the hood.
- B. Install fire-rated access panel assemblies at each change in direction and at maximum intervals of 20 feet in horizontal ducts, and at every floor for vertical ducts, or as indicated on Drawings. Locate access panel on top or sides of duct a minimum of 1-1/2 inches from bottom of duct.
- C. Do not penetrate fire-rated assemblies except as allowed by applicable building codes and authorities having jurisdiction.

### 3.3 SEAM AND JOINT SEALING

- A. Seal duct seams and joints for duct static-pressure and leakage classes specified in "Performance Requirements" Article, according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 1-2, "Standard Duct Sealing Requirements," unless otherwise indicated.
- B. Seal Classes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 1-2, "Standard Duct Sealing Requirements."

### 3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
  - 1. Where practical, install concrete inserts before placing concrete.
  - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
  - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
  - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
  - 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1 "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum

Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.

- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

### 3.5 SEISMIC-RESTRAINT-DEVICE INSTALLATION

- A. Install ducts with hangers and braces designed to support the duct and to restrain against seismic forces required by applicable building codes. Comply with SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems."
  - 1. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
  - 2. Brace a change of direction longer than 12 feet..
- B. Select seismic-restraint devices with capacities adequate to carry present and future static and seismic loads.
- C. Install cables so they do not bend across edges of adjacent equipment or building structure.
- D. Install cable restraints on ducts that are suspended with vibration isolators.
- E. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction.
- F. Attachment to Structure: If specific attachment is not indicated, anchor bracing and restraints to structure, to flanges of beams, to upper truss chords of bar joists, or to concrete members.
- G. Drilling for and Setting Anchors:
  - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcement or embedded items during drilling. Notify the Architect if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
  - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
  - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
  - 4. Set anchors to manufacturer's recommended torque, using a torque wrench.
  - 5. Install zinc-coated steel anchors for interior applications and stainless-steel anchors for applications exposed to weather.

## 3.6 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Division 23 Section "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

## 3.7 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel except as follows:
  - 1. Commercial Kitchen Hood Exhaust Ducts: Comply with NFPA 96.
    - a. Exposed to View: Type 304, stainless-steel sheet, No. 4 finish.
    - b. Concealed: Type 304, stainless-steel sheet, No. 2D finish
    - c. Welded seams and joints.
  - 2. Dishwasher Hood Exhaust Ducts:
    - a. Type 304, stainless-steel sheet.
    - b. Exposed to View: No. 4 finish.
    - c. Concealed: No. 2D finish.
    - d. Welded seams and flanged joints with watertight EPDM gaskets.
  - 3. Moist Environment Ducts: Aluminum.
- B. Intermediate Reinforcement:
  - 1. Galvanized-Steel Ducts: Galvanized steel.
  - 2. Stainless-Steel Ducts: Galvanized steel.
  - 3. Aluminum Ducts: Aluminum or galvanized sheet steel coated with zinc chromate.
- C. Elbow Configuration:
  - 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Elbows."
    - a. Velocity 1000 fpm or Lower:
      - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
      - 2) Mitered Type RE 4 without vanes.
    - b. Velocity 1000 to 1500 fpm:
      - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
      - 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
      - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."
    - c. Velocity 1500 fpm or Higher:
      - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.

- 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
  - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."
2. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-3, "Round Duct Elbows."
  - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
    - 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
    - 2) Velocity 1000 to 1500 fpm 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
    - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
  - b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
  - c. Round Elbows, 14 Inches and Larger in Diameter: Standing seam.
- D. Branch Configuration:
  1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-6, "Branch Connections."
    - a. Rectangular Main to Rectangular Branch: 45-degree entry.
    - b. Rectangular Main to Round Branch: Spin in.
  2. Round: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees." Saddle taps are permitted in existing duct.
    - a. Velocity 1000 fpm or Lower: 90-degree tap.
    - b. Velocity 1000 to 1500 fpm Conical tap.
    - c. Velocity 1500 fpm or Higher: 45-degree lateral.

END OF SECTION 233113

## SECTION 233116 - NONMETAL DUCTS

## PART 1 - GENERAL

## 1.1 SUMMARY

## A. Section Includes:

1. Fibrous-glass ducts and fittings.
2. Phenolic-foam ducts and fittings.

## B. Related Sections:

1. Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for nonmetal ducts.
2. Division 23 Section "Metal Ducts" for single- and double-wall, rectangular and round ducts.
3. Division 23 Section "HVAC Casings" for factory- and field-fabricated casings for mechanical equipment.
4. Division 23 Section "Air Duct Accessories" for dampers, duct-mounting access doors and panels, turning vanes, and flexible ducts.

## 1.2 SUBMITTALS

## A. Product Data: For each type of product indicated.

## B. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Duct layout indicating sizes and pressure classes.
3. Elevation of top of ducts.
4. Dimensions of main duct runs from building grid lines.
5. Fittings.
6. Reinforcement and spacing.
7. Seam and joint construction.
8. Penetrations through fire-rated and other partitions.
9. Equipment installation based on equipment being used on Project.
10. Hangers and supports, including methods for duct and building attachment and vibration isolation.

## C. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
2. Suspended ceiling components.
3. Structural members to which duct will be attached.
4. Size and location of initial access modules for acoustical tile.
5. Penetrations of smoke barriers and fire-rated construction.

6. Items penetrating finished ceiling including the following:
  - a. Lighting fixtures.
  - b. Air outlets and inlets.
  - c. Speakers.
  - d. Sprinklers.
  - e. Access panels.
  - f. Perimeter moldings.
  - g.

### 1.3 QUALITY ASSURANCE

#### A. NFPA Compliance:

1. NFPA 90A, "Installation of Air Conditioning and Ventilating Systems."
2. NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

## PART 2 - PRODUCTS

### 2.1 FIBROUS-GLASS DUCTS AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  1. CertainTeed Corporation; Insulation Group.
  2. Johns Manville.
  3. Knauf Insulation.
  4. Owens Corning.
- B. Fibrous-Glass Duct Materials: Resin-bonded fiberglass, faced on the outside surface with fire-resistive FSK vapor retarder and with a smooth fiberglass mat finish on the air-side surface.
  1. Duct Board: Factory molded into rectangular boards.
  2. Round Duct: Factory molded into straight round duct and smooth fittings.
  3. Temperature Limits: 40 to 250 deg F inside ducts; 150 deg F ambient temperature surrounding ducts.
  4. Maximum Thermal Conductivity: 0.24 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
  5. Moisture Absorption: Not exceeding 5 percent by weight at 120 deg F and 95 percent relative humidity for 96 hours when tested according to ASTM C 1104/C 1104M.
  6. Permeability: 0.02 perms maximum when tested according to ASTM E 96/E 96M, Procedure A.
  7. Antimicrobial Agent: Compound shall be tested for efficacy by an NRTL, and registered by the EPA for use in HVAC systems.
  8. Noise-Reduction Coefficient: 0.65 minimum when tested according to ASTM C 423, Mounting A.
  9. Required Markings: EI rating, UL label, and other markings required by UL 181 on each full sheet of duct board.
- C. Closure Materials:

1. Pressure-Sensitive Tape: Comply with UL 181A; imprinted by the manufacturer with the coding "181A-P," the manufacturer's name, and a date code.
  - a. Tape: Aluminum foil-scrim tape imprinted with listing information.
  - b. Minimum Tape Width: 2-1/2 inches3 inches for duct board thicker than 1 inch.
  - c. Staples: 1/2-inch outward clinching, 2 inches o.c. in tabs, one tab per joint.
  - d. Water resistant.
  - e. Mold and mildew resistant.
2. Heat-Activated Tape: Comply with UL 181A; imprinted by the manufacturer with the coding "181A-H," the manufacturer's name, and a date code.
  - a. Tape: Aluminum foil-scrim tape imprinted with listing information.
  - b. Minimum Tape Width: 3 inches.
  - c. Heat-Sensitive Imprint: Printed indicator on tape to show proper heating during application has been achieved.
  - d. Water resistant.
  - e. Mold and mildew resistant.
3. Two-Part Tape Sealing System: Comply with UL 181A; imprinted by the manufacturer with the coding "181A-M," the manufacturer's name, and a date code.
  - a. Tape: Woven glass fiber impregnated with mineral gypsum.
  - b. Minimum Tape Width: 3 inches.
  - c. Sealant: Modified styrene acrylic.
  - d. Water resistant.
  - e. Mold and mildew resistant.

D. Fabrication:

1. Select joints, seams, transitions, elbows, and branch connections and fabricate according to SMACNA's "Fibrous Glass Duct Construction Standards," Chapter 2, "Specifications and Closure," and Chapter 4, "Fittings and Connections."
2. Fabricate 90-degree mitered elbows to include turning vanes.
3. Reinforcements: Comply with requirements in SMACNA's "Fibrous Glass Duct Construction Standards," Chapter 5, "Reinforcement" for channel- and tie-rod reinforcement materials, spacing, and fabrication.
4. Preformed Round Duct: Comply with NAIMA AH116, "Fibrous Glass Duct Construction Standards," Section VII, "Preformed Round Duct."

## 2.2 PHENOLIC-FOAM DUCTS AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  1. Knauf Insulation.
  - 2.
- B. Duct Panel: CFC-free phenolic-foam bonded on both sides with factory-applied 0.001-inch-thick, aluminum foil reinforced with fiberglass scrim.
  1. Maximum Temperature: 158 deg F inside ducts or ambient temperature surrounding ducts.



2. Maximum Thermal Conductivity: [0.13 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
3. Permeability: 0.0002 perms maximum when tested according to ASTM E 96/E 96M, Procedure A.
4. Antimicrobial Agent: Compound shall be tested for efficacy by an NRTL, and registered by the EPA for use in HVAC systems.
5. Noise-Reduction Coefficient: 0.65 minimum when tested according to ASTM C 423, Mounting A.
6. Required Markings: UL label and other markings required by UL 181 on each full sheet of duct panel; UL ratings for closure materials.

C. Closure Materials:

1. V-Groove Adhesive: Silicone.
2. Pressure-Sensitive Tape: Comply with UL 181A; imprinted by the manufacturer with the coding "181A-P," the manufacturer's name, and a date code.
  - a. Tape: Aluminum foil tape imprinted with listing information.
  - b. Minimum Tape Width: 3 inches.
  - c. Water resistant.
  - d. Mold and mildew resistant.
3. Polymeric Sealing System:
  - a. Structural Membrane: Woven glass fiber.
  - b. Minimum Tape Width: 3 inches.
  - c. Sealant: Water based.
  - d. Color: White.
  - e. Water resistant.
  - f. Mold and mildew resistant.

D. Fabrication:

1. Fabricate joints, seams, transitions, reinforcement, elbows, branch connections, access doors and panels, and damage repairs according to Knauf Insulation's "Knauf KoolDuct System Design Guide," Section 4, "Duct Construction," and Section 5, "Ductwork System General."
2. Fabricate 90-degree mitered elbows to include turning vanes.

## 2.3 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables: ASTM A 603, galvanized steel with end connections made of cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.

- E. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- F. Trapeze and Riser Supports: Steel shapes complying with ASTM A 36/A 36M.

### PART 3 - EXECUTION

#### 3.1 DUCT INSTALLATION

- A. Install ducts with fewest possible joints.
- B. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- C. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- D. Install ducts with a clearance of 1 inch plus allowance for insulation thickness.
- E. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges. Overlap openings on four sides by at least 1-1/2 inches.
- F. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Division 23 Section "Air Duct Accessories" for fire and smoke dampers.
- G. Protect duct interiors from the moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "Duct Cleanliness for New Construction Guidelines."
- H. Install fibrous-glass ducts and fittings to comply with SMACNA's "Fibrous Glass Duct Construction Standards."
- I. Install foam ducts and fittings to comply with Knauf Insulation's "Knauf KoolDuct System Design Guide."

#### 3.2 HANGER AND SUPPORT INSTALLATION

- A. Install hangers and supports for fibrous-glass ducts and fittings to comply with SMACNA's "Fibrous Glass Duct Construction Standards," Chapter 6, "Hangers and Supports."
- B. Install hangers and supports for phenolic-foam ducts and fittings to comply with Knauf Insulation's "Knauf KoolDuct System Design Guide," Section 5, "Ductwork System General."
- C. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
  - 1. Install concrete inserts before placing concrete.
  - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
  - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.

4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
- D. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

### 3.3 DUCT SCHEDULE

#### A. Indoor Ducts and Fittings:

1. Fibrous-Glass Rectangular Ducts and Fittings:
  - a. Minimum Flexural Rigidity: EI-475.
  - b. Minimum Board Thickness: 1 inch.
2. Fibrous-Glass Round Ducts and Fittings:
  - a. Minimum Thickness: 1 inch.
3. Phenolic-Foam Rectangular Ducts and Fittings:
  - a. Minimum Panel Thickness: 7/8 inch.
  - b. Aluminum Cladding: Minimum 0.025 inch thick.

#### B. Outdoor Duct and Fittings:

1. Phenolic-Foam Rectangular Ducts and Fittings:
  - a. Minimum Panel Thickness: 7/8 inch.
  - b. Aluminum Cladding: Minimum 0.032 inch thick.
  - c. Polymeric Sealing System: Coat ducts, including gang-nail couplings, grip flanges, and couplings.

END OF SECTION 233116

## SECTION 233119 - HVAC CASINGS

## PART 1 - GENERAL

## 1.1 SUMMARY

## A. Section Includes:

1. Factory-fabricated, field-assembled, single- and double-wall casings for HVAC equipment.

## 1.2 PERFORMANCE REQUIREMENTS

## A. Structural Performance:

1. Casings shall be fabricated to withstand 133 percent of the indicated static pressure without structural failure. Wall and roof deflection at the indicated static pressure shall not exceed **1/8 inch per foot** of width.

- a. Fabricate outdoor casings to withstand wind load of **15 lbf/sq. ft.** and snow load of **30 lbf/sq. ft.**

## B. Seismic Performance: HVAC casings shall withstand the effects of earthquake motions determined according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible".

1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified **and the unit will be fully operational after the seismic event.**"

## 1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For HVAC casings. Include plans, elevations, sections, components, and attachments to other work.
- C. Field quality-control reports.

## PART 2 - PRODUCTS

## 2.1 GENERAL CASING FABRICATION REQUIREMENTS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 6, "Equipment and Casings," for acceptable materials, material thicknesses, and casing construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

1. Fabricate casings with more than 3-inch wg negative static pressure according to SMACNA's "Rectangular Industrial Duct Construction Standards."
  2. Casings with more than 2-inch wg positive static pressure may be fabricated according to SMACNA's "Rectangular Industrial Duct Construction Standards."
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
1. Exterior Surface Galvanized Coating Designation: G60.
  2. Interior Surface Galvanized Coating Designation:
    - a. Sections Not Exposed to Moisture: G60.
    - b. Sections Housing and Downstream from Cooling Coil and Humidifiers: G90.
- C. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- D. Sealing Requirement: SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Seal Class A. Seal all seams, joints, connections, and abutments to building.
- E. Penetrations: Seal all penetrations airtight. Cover with escutcheons and gaskets, or fill with suitable compound so there is no exposed insulation. Provide shaft seals where fan shafts penetrate casing.
- F. Access Doors: Fabricate access doors according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 6-11, "Casing Access Doors - 2-inch wg.," and Figure 6.12, "Casing Access Doors - 3-10-inch wg.," and according to pressure class of the plenum or casing section in which access doors are to be installed.
1. Size: 20 by 54 inches.
  2. Vision Panel: Double-glazed, wire-reinforced safety glass with an airspace between panes and sealed with interior and exterior rubber seals.
  3. Hinges: Piano or butt hinges and latches, number and size according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
  4. Latches: Minimum of two wedge-lever-type latches, operable from inside and outside.
  5. Neoprene gaskets around entire perimeters of door frames.
  6. Doors shall open against air pressure.
- G. Condensate Drain Pans: Formed sections of G90 coated, galvanized sheet steel complying with requirements in ASHRAE 62.1. Pans shall extend a minimum of 12 inches past coil.
1. Double-wall construction shall have space between walls filled with foam insulation and sealed moisture tight.
  2. Intermediate drain pan or drain trough shall collect condensate from top coil for units with stacked coils or stacked eliminators.
  3. Insulation: Polystyrene or polyurethane.
  4. Slopes shall be in a minimum of two planes to collect condensate from cooling coils (including coil piping connections and return bends), eliminators, and humidifiers when units are operating at maximum catalogued face velocity across cooling coil.
  5. Each drain pan connection shall have a trap. Drain traps with depth and height differential between inlet and outlet equal or greater to the design static pressure plus 2-inch wg. Include slab height in trap calculation.

## 2.2 MANUFACTURED CASINGS

- A. Description: Double-wall, insulated, pressurized equipment casing.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Acoustical Surfaces, Inc.
  - 2. AeroSonics, Inc.; a division of TUTCO, Inc.
  - 3. Buffalo Air Handling.
  - 4. CertainTeed Corp.; Insulation Group.
  - 5. CLEANPAK International.
  - 6. D&D Sound Control.
  - 7. IACL.
  - 8. Industrial Noise Control, Inc.
  - 9. McGill AirSilence LLC.
  - 10. SEMCO Incorporated.
  - 11. Vibro-Acoustics.
  - 12.
- C. Double-Wall Panel Fabrication: Solid, galvanized sheet steel exterior wall and solid, galvanized sheet steel interior wall; with space between wall filled with insulation.
  - 1. Wall Thickness: 2 inches.
  - 2. Fabricate with a minimum number of joints.
  - 3. Weld exterior and interior walls to perimeter; to interior, longitudinal, galvanized-steel channels; and to box-end internal closures. Paint welds.
  - 4. Sheet metal thickness shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for static-pressure class indicated for casing.
  - 5. Sheet Metal Thicknesses:
    - a. Exterior Wall Thickness: 0.040 inch minimum.
    - b. Interior Wall Thickness: 0.034 inch minimum.
  - 6. Double-Wall Casing Inner Panel: Perforated, galvanized sheet steel having 3/32-inch diameter perforations, with overall open area of 23 percent.
  - 7. Double-Wall Casing Inner Panel: Solid sheet steel.
  - 8. Fill each panel assembly with insulating material that is noncombustible, inert, mildew resistant, and vermin proof and that complies with NFPA 90A.
  - 9. Fabricate panels with continuous tongue-and-groove or self-locking joints effective inside and outside each panel.
- D. Trim Items: Fabricate from a minimum of 0.052-inch galvanized sheet steel, furnished in standard lengths for field cutting.

## 2.3 CASING LINER

- A. Fibrous-Glass Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. CertainTeed Corp.; Insulation Group.
    - b. Johns Manville.
    - c. Knauf Insulation.
    - d. Owens Corning.
    - e.
  2. Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.
- B. Flexible-Elastomeric Casing Liner: Preformed, cellular, closed-cell, sheet materials complying with ASTM C 534, Type II, Grade 1, and with NFPA 90A or NFPA 90B.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Aeroflex USA Inc.
    - b. Armacell LLC.
    - c. Rubatex International, LLC.
    - d.
  2. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
  3. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
- C. Natural-Fiber Casing Liner: 85 percent cotton, 10 percent borate, and 5 percent polybinding fibers, treated with a microbial growth inhibitor, and complying with NFPA 90A or NFPA 90B.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Bonded Logic, Inc.
    - b. Reflectix Inc.
    - c.
  2. Maximum Thermal Conductivity: 0.24 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature when tested according to ASTM C 518.
  3. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
  4. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
- D. Insulation Pins and Washers:
1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, [0.106-inch-diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
  2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick, galvanized steel, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- E. Shop or Factory Application of Casing Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-19, "Flexible Duct Liner Installation."

1. Adhere a single layer of indicated thickness of casing liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of casing liner is prohibited.
2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
3. Butt transverse joints without gaps, and coat joint with adhesive.
4. Fold and compress liner in corners of casings or cut and fit to ensure butted-edge overlapping.
5. Apply adhesive coating on longitudinal seams in casings with air velocity of 2500 fpm.
6. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
7. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from casing wall. Fabricate edge facings at the following locations:
  - a. Fan discharges.
  - b. Intervals of lined casing preceding unlined duct.
  - c. Upstream edges of transverse joints in casings where air velocities are higher than 2500 fpm or where indicated.
8. Secure insulation between perforated sheet metal inner wall of same thickness as specified for outer wall. Use mechanical fasteners that maintain inner wall at uniform distance from outer wall without compressing insulation.

## 2.4 SEALANT MATERIALS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Water-Based Joint and Seam Sealant:
  1. Application Method: Brush on.
  2. Solids Content: Minimum 65 percent.
  3. Shore A Hardness: Minimum 20.
  4. Water resistant.
  5. Mold and mildew resistant.
  6. VOC: Maximum 75 g/L (less water).
  7. Maximum Static-Pressure Class: 10-inch wg positive or negative.
  8. Service: Indoor or outdoor.
  9. Substrate: Compatible with galvanized sheet steel.
- C. Flanged Joint Sealant: Comply with ASTM C 920.
  1. General: Single component, acid curing, silicone, elastomeric.
  2. Type: S.
  3. Grade: NS.
  4. Class: 25.
  5. Use: O.
- D. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.



## PART 3 - EXECUTION

## 3.1 INSTALLATION

- A. Install casings according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- B. Equipment Mounting: Install HVAC casings on concrete base. Comply with requirements for concrete base specified in Division 03 Section "Miscellaneous Cast-in-Place Concrete."
  - 1. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
  - 2. For supported casings, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
  - 3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
  - 4. Install anchor bolts to elevations required for proper attachment to supported equipment.
- C. Install seismic restraints on casings. Comply with requirements for seismic-restraint devices specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- D. Apply sealant to joints, connections, and mountings.
- E. Field-cut openings for pipe and conduit penetrations; insulate and seal according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- F. Support casings on floor or foundation system. Secure and seal to base.
- G. Support components rigidly with ties, braces, brackets, seismic restraints, and anchors of types that will maintain housing shape and prevent buckling.
- H. Align casings accurately at connections, with 1/8-inch misalignment tolerance and with smooth interior surfaces.

## 3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
  - 1. Perform field tests and inspections according to SMACNA's "HVAC Air Duct Leakage Test Manual."
  - 2. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If pressure classes are not indicated, test entire system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure. Give seven days' advance notice for testing.
  - 3. Determine leakage from entire system or section of system by relating leakage to surface area of test section. Comply with requirements for leakage classification of ducts connected to casings.
- B. HVAC casings will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION 233119

## SECTION 233300 - AIR DUCT ACCESSORIES

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section Includes:
  - 1. Backdraft and pressure relief dampers.
  - 2. Manual volume dampers.
  - 3. Control dampers.
  - 4. Fire dampers.
  - 5. Smoke dampers.
  - 6. Flange connectors.
  - 7. Turning vanes.
  - 8. Duct-mounted access doors.
  - 9. Flexible connectors.
  - 10. Flexible ducts.
  - 11. Duct accessory hardware.

## 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.
  - 1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
    - a. Special fittings.
    - b. Manual volume damper installations.
    - c. Control damper installations.
    - d. Fire-damper and smoke-damper installations, including sleeves; and duct-mounted access doors.
    - e. Wiring Diagrams: For power, signal, and control wiring.
- C. Operation and maintenance data.

## 1.3 QUALITY ASSURANCE

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with AMCA 500-D testing for damper rating.

## PART 2 - PRODUCTS

## 2.1 MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
  - 1. Galvanized Coating Designation: G60.
  - 2. Exposed-Surface Finish: Mill phosphatized.
- C. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2 finish for concealed ducts and finish for exposed ducts.
- D. Aluminum Sheets: Comply with ASTM B 209 Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- E. Extruded Aluminum: Comply with ASTM B 221), Alloy 6063, Temper T6.
- F. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- G. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

## 2.2 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Air Balance Inc.; a division of Mestek, Inc.
  - 2. American Warming and Ventilating; a division of Mestek, Inc.
  - 3. Cesco Products; a division of Mestek, Inc.
  - 4. Duro Dyne Inc.
  - 5. Greenheck Fan Corporation.
  - 6. Lloyd Industries, Inc.
  - 7. Nailor Industries Inc.
  - 8. NCA Manufacturing, Inc.
  - 9. Pottorff; a division of PCI Industries, Inc.
  - 10. Ruskin Company.
  - 11. SEMCO Incorporated.
  - 12. Vent Products Company, Inc.
  - 13.
- B. Description: Gravity balanced.
- C. Maximum Air Velocity: 2000 fpm.
- D. Maximum System Pressure: 2-inch wg

- E. Frame: 0.052-inch-thick, galvanized sheet steel, with welded corners and mounting flange.
- F. Blades: Multiple single-piece blades, center-pivoted, maximum 6-inch width, 0.025-inch-thick, roll-formed aluminum noncombustible, tear-resistant, neoprene-coated fiberglass with sealed edges.
- G. Blade Action: Parallel.
- H. Blade Seals: Neoprene, mechanically locked.
- I. Blade Axles:
  - 1. Material: Nonferrous metal.
  - 2. Diameter: 0.20 inch.
- J. Tie Bars and Brackets: Aluminum
- K. Return Spring: Adjustable tension.
- L. Bearings: Steel ball or synthetic pivot bushings.
- M. Accessories:
  - 1. Adjustment device to permit setting for varying differential static pressure.
  - 2. Counterweights and spring-assist kits for vertical airflow installations.
  - 3. Electric actuators.
  - 4. Chain pulls.
  - 5. Front or rear screens.
  - 6. 90-degree stops.
- N. Sleeve: Minimum 20-gage thickness.

## 2.3 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Air Balance Inc.; a division of Mestek, Inc.
    - b. American Warming and Ventilating; a division of Mestek, Inc.
    - c. Flexmaster U.S.A., Inc.
    - d. McGill AirFlow LLC.
    - e. METALAIRE, Inc.
    - f. Nailor Industries Inc.
    - g. Pottorff; a division of PCI Industries, Inc.
    - h. Ruskin Company.
    - i. Trox USA Inc.
    - j. Vent Products Company, Inc.
    - k.
  - 2. Standard leakage rating, with linkage outside airstream.
  - 3. Suitable for horizontal or vertical applications.

4. Frames:
    - a. Hat-shaped, galvanized steel channels, 0.064-inch minimum thickness.
    - b. Mitered and welded corners.
    - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
  5. Blades:
    - a. Multiple or single blade.
    - b. Parallel- or opposed-blade design.
    - c. Stiffen damper blades for stability.
    - d. Galvanized steel, 0.064 inch thick.
  6. Blade Axles: Nonferrous metal.
  7. Bearings:
    - a. Oil-impregnated bronze.
    - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
  8. Tie Bars and Brackets: Galvanized steel.
- B. Standard, Aluminum, Manual Volume Dampers:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Air Balance Inc.; a division of Mestek, Inc.
    - b. American Warming and Ventilating; a division of Mestek, Inc.
    - c. Flexmaster U.S.A., Inc.
    - d. McGill AirFlow LLC.
    - e. METALAIR, Inc.
    - f. Nailor Industries Inc.
    - g. Pottorff; a division of PCI Industries, Inc.
    - h. Ruskin Company.
    - i. Trox USA Inc.
    - j. Vent Products Company, Inc.
    - k.
  2. Standard leakage rating, with linkage outside airstream.
  3. Suitable for horizontal or vertical applications.
  4. Frames: Hat-shaped, 0.10-inch-thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
  5. Blades:
    - a. Multiple or single blade.
    - b. Parallel- or opposed-blade design.
    - c. Stiffen damper blades for stability.
    - d. Roll-Formed Aluminum Blades: 0.10-inch-thick aluminum sheet.
    - e. Extruded-Aluminum Blades: 0.050-inch-thick extruded aluminum.
  6. Blade Axles: Nonferrous metal.
  7. Bearings:

- a. Oil-impregnated bronze
  - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
8. Tie Bars and Brackets: Aluminum.
- C. Jackshaft:
  1. Size: 1-inch diameter.
  2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
  3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.
- D. Damper Hardware:
  1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch-thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
  2. Include center hole to suit damper operating-rod size.
  3. Include elevated platform for insulated duct mounting.

## 2.4 CONTROL DAMPERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  1. American Warming and Ventilating; a division of Mestek, Inc.
  2. Arrow United Industries; a division of Mestek, Inc.
  3. Cesco Products; a division of Mestek, Inc.
  4. Duro Dyne Inc.
  5. Flexmaster U.S.A., Inc.
  6. Greenheck Fan Corporation.
  7. Lloyd Industries, Inc.
  8. M&I Air Systems Engineering; Division of M&I Heat Transfer Products Ltd.
  9. McGill AirFlow LLC.
  10. METALAIR, Inc.
  11. Metal Form Manufacturing, Inc.
  12. Nailor Industries Inc.
  13. NCA Manufacturing, Inc.
  14. Ruskin Company.
  15. Vent Products Company, Inc.
  16. Young Regulator Company.
  - 17.
- B. Frames:
  1. Hat shaped.
  2. Galvanized steel channels, 0.064 inch thick.
  3. Mitered and welded corners.
- C. Blades:
  1. Multiple blade with maximum blade width of 8 inches.
  2. Opposed-blade design.

3. Galvanized steel.
  4. 0.064 inch thick.
  5. Blade Edging: Closed-cell neoprene edging.
  6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.
- D. Blade Axles: 1/2-inch-diameter; nonferrous metal; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.
1. Operating Temperature Range: From minus 40 to plus 200 deg F.
- E. Bearings:
1. Oil-impregnated bronze
  2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
  3. Thrust bearings at each end of every blade.

## 2.5 FIRE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Air Balance Inc.; a division of Mestek, Inc.
  2. Arrow United Industries; a division of Mestek, Inc.
  3. Cesco Products; a division of Mestek, Inc.
  4. Greenheck Fan Corporation.
  5. McGill AirFlow LLC.
  6. METALAIRE, Inc.
  7. Nailor Industries Inc.
  8. NCA Manufacturing, Inc.
  9. PHL, Inc.
  10. Pottorff; a division of PCI Industries, Inc.
  11. Prefco; Perfect Air Control, Inc.
  12. Ruskin Company.
  13. Vent Products Company, Inc.
  14. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
  - 15.
- B. Type: Static and dynamic; rated and labeled according to UL 555 by an NRTL.
- C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 4000-fpm velocity.
- D. Fire Rating: 1-1/2 hours.
- E. Frame: Curtain type with blades outside airstream except when located behind grille where blades may be inside airstream; fabricated with roll-formed, 0.034-inch-thick galvanized steel; with mitered and interlocking corners.
- F. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.
1. Minimum Thickness: 0.052 or 0.138 inch thick, as indicated, and of length to suit application.



2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.
- G. Mounting Orientation: Vertical or horizontal as indicated.
- H. Blades: Roll-formed, interlocking, 0.034-inch-thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch-thick, galvanized-steel blade connectors.
- I. Horizontal Dampers: Include blade lock and stainless-steel closure spring.
- J. Heat-Responsive Device: Replaceable, 165 deg F rated, fusible links.
- K. Heat-Responsive Device: Electric resettable link and switch package, factory installed, 165 deg F rated.

## 2.6 SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  1. Air Balance Inc.; a division of Mestek, Inc.
  2. Cesco Products; a division of Mestek, Inc.
  3. Greenheck Fan Corporation.
  4. Nailor Industries Inc.
  5. PHL, Inc.
  6. Ruskin Company.
  - 7.
- B. General Requirements: Label according to UL 555S by an NRTL.
- C. Smoke Detector: Integral, factory wired for single-point connection.
- D. Frame: Curtain type with blades outside airstream except when located behind grille where blades may be inside airstream; fabricated with roll-formed, 0.034-inch-thick galvanized steel; with mitered and interlocking corners.
- E. Blades: Roll-formed, horizontal, interlocking, 0.034-inch-thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch-thick, galvanized-steel blade connectors.
- F. Leakage: [Class I ] [Class II] <Insert class>.
- G. Rated pressure and velocity to exceed design airflow conditions.
- H. Mounting Sleeve: Factory-installed, 0.052-inch-thick, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone caulking.
- I. Damper Motors: Modulating or two-position action.
- J. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 23 Section "Instrumentation and Control for HVAC."
3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
7. Electrical Connection: 115 V, single phase, 60 Hz.

K. Accessories:

1. Auxiliary switches for signaling, fan control or position indication.
2. Momentary test switch, Test and reset switches, damper remote mounted.

## 2.7 FLANGE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Ductmate Industries, Inc.
  2. Nexus PDQ; Division of Shilco Holdings Inc.
  3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
  - 4.
- B. Description: Add-on or roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
- C. Material: Galvanized steel.
- D. Gage and Shape: Match connecting ductwork.

## 2.8 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Ductmate Industries, Inc.
  2. Duro Dyne Inc.
  3. METALAIRE, Inc.
  4. SEMCO Incorporated.
  5. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
  - 6.

- B. Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
  - 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-3, "Vanes and Vane Runners," and 2-4, "Vane Support in Elbows."
- E. Vane Construction: Double wall.
- F. Vane Construction: Single wall for ducts up to 48 inches wide and double wall for larger dimensions.

## 2.9 DUCT-MOUNTED ACCESS DOORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. American Warming and Ventilating; a division of Mestek, Inc.
  - 2. Cesco Products; a division of Mestek, Inc.
  - 3. Ductmate Industries, Inc.
  - 4. Flexmaster U.S.A., Inc.
  - 5. Greenheck Fan Corporation.
  - 6. McGill AirFlow LLC.
  - 7. Nailor Industries Inc.
  - 8. Pottorff; a division of PCI Industries, Inc.
  - 9. Ventfabrics, Inc.
  - 10. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
  - 11.
- B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-10, "Duct Access Doors and Panels," and 2-11, "Access Panels - Round Duct."
  - 1. Door:
    - a. Double wall, rectangular.
    - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
    - c. Vision panel.
    - d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
    - e. Fabricate doors airtight and suitable for duct pressure class.
  - 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
  - 3. Number of Hinges and Locks:
    - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
    - b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.

- c. Access Doors up to 24 by 48 Inches Three hinges and two compression latches with outside and inside handles.
- d. Access Doors Larger Than 24 by 48 Inches Four hinges and two compression latches with outside and inside handles.

C. Pressure Relief Access Door:

- 1. Door and Frame Material: Galvanized sheet steel.
- 2. Door: Double wall with insulation fill with metal thickness applicable for duct pressure class.
- 3. Operation: Open outward for positive-pressure ducts and inward for negative-pressure ducts.
- 4. Factory set at 10-inch wg
- 5. Doors close when pressures are within set-point range.
- 6. Hinge: Continuous piano.
- 7. Latches: Cam.
- 8. Seal: Neoprene or foam rubber.
- 9. Insulation Fill: 1-inch-thick, fibrous-glass or polystyrene-foam board.

2.10 DUCT ACCESS PANEL ASSEMBLIES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Ductmate Industries, Inc.
  - 2. Flame Gard, Inc.
  - 3. 3M.
  - 4.
- B. Labeled according to UL 1978 by an NRTL.
- C. Panel and Frame: Minimum thickness 0.0528-inch carbon steel.
- D. Fasteners: Carbon steel. Panel fasteners shall not penetrate duct wall.
- E. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F.
- F. Minimum Pressure Rating: 10-inch wg positive or negative.

2.11 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Ductmate Industries, Inc.
  - 2. Duro Dyne Inc.
  - 3. Ventfabrics, Inc.
  - 4. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
  - 5.
- B. Materials: Flame-retardant or noncombustible fabrics.

- C. Coatings and Adhesives: Comply with UL 181, Class 1.
- D. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to 2 strips of 2-3/4-inch-wide, 0.028-inch-thick, galvanized sheet steel or 0.032-inch-thick aluminum sheets. Provide metal compatible with connected ducts.
- E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
  - 1. Minimum Weight: 26 oz./sq. yd.
  - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
  - 3. Service Temperature: Minus 40 to plus 200 deg F.
- F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
  - 1. Minimum Weight: 24 oz./sq. yd.
  - 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
  - 3. Service Temperature: Minus 50 to plus 250 deg F.
- G. Thrust Limits: Combination coil spring and elastomeric insert with spring and insert in compression, and with a load stop. Include rod and angle-iron brackets for attaching to fan discharge and duct.
  - 1. Frame: Steel, fabricated for connection to threaded rods and to allow for a maximum of 30 degrees of angular rod misalignment without binding or reducing isolation efficiency.
  - 2. Outdoor Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
  - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
  - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
  - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
  - 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
  - 7. Coil Spring: Factory set and field adjustable for a maximum of 1/4-inch movement at start and stop.

## 2.12 FLEXIBLE DUCTS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Flexmaster U.S.A., Inc.
  - 2. McGill AirFlow LLC.
  - 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
  - 4.
- B. Noninsulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire.
  - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
  - 2. Maximum Air Velocity: 4000 fpm.
  - 3. Temperature Range: Minus 10 to plus 160 deg F.
- C. Noninsulated, Flexible Duct: UL 181, Class 1, black polymer film supported by helically wound, spring-steel wire.

1. Pressure Rating: 4-inch wg positive and 0.5-inch wg negative.
  2. Maximum Air Velocity: 4000 fpm.
  3. Temperature Range: Minus 20 to plus 175 deg F.
- D. Noninsulated, Flexible Duct: UL 181, Class 1, multiple layers of aluminum laminate supported by helically wound, spring-steel wire.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
  2. Maximum Air Velocity: 4000 fpm.
  3. Temperature Range: Minus 20 to plus 210 deg F.
- E. Noninsulated, Flexible Duct: UL 181, Class 1, aluminum laminate and polyester film with latex adhesive supported by helically wound, spring-steel wire.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
  2. Maximum Air Velocity: 4000 fpm.
  3. Temperature Range: Minus 20 to plus 210 deg F.
- F. Noninsulated, Flexible Duct: UL 181, Class 0, interlocking spiral of aluminum foil.
1. Pressure Rating: 8-inch wg positive or negative.
  2. Maximum Air Velocity: 5000 fpm.
  3. Temperature Range: Minus 100 to plus 435 deg F.
- G. Insulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
  2. Maximum Air Velocity: 4000 fpm.
  3. Temperature Range: Minus 10 to plus 160 deg F.
- H. Insulated, Flexible Duct: UL 181, Class 1, black polymer film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
1. Pressure Rating: 4-inch wg positive and 0.5-inch wg negative.
  2. Maximum Air Velocity: 4000 fpm.
  3. Temperature Range: Minus 20 to plus 175 deg F.
- I. Insulated, Flexible Duct: UL 181, Class 1, multiple layers of aluminum laminate supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
  2. Maximum Air Velocity: 4000 fpm.
  3. Temperature Range: Minus 20 to plus 210 deg F.
- J. Insulated, Flexible Duct: UL 181, Class 1, aluminum laminate and polyester film with latex adhesive supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
  2. Maximum Air Velocity: 4000 fpm.
  3. Temperature Range: Minus 20 to plus 210 deg F.
- K. Insulated, Flexible Duct: UL 181, Class 0, interlocking spiral of aluminum foil; fibrous-glass insulation; polyethylene vapor-barrier film.

1. Pressure Rating: 8-inch wg positive or negative.
2. Maximum Air Velocity: 5000 fpm.
3. Temperature Range: Minus 20 to plus 250 deg F.

L. Flexible Duct Connectors:

1. Clamps: Nylon strap in sizes 3 through 18 inches to suit duct size.
2. Non-Clamp Connectors: Adhesive plus sheet metal screws.

## 2.13 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
  1. Install steel volume dampers in steel ducts.
  2. Install aluminum volume dampers in aluminum ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install fire and smoke dampers according to UL listing.
- H. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
  1. On both sides of duct coils.

2. Downstream from manual volume dampers, control dampers, turning vanes, and equipment.
  3. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors; and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
  4. At each change in direction and at maximum 50-foot spacing.
  5. Upstream of turning vanes.
  6. Elsewhere as indicated.
- I. Install access doors with swing against duct static pressure.
- J. Access Door Sizes:
1. One-Hand or Inspection Access: 8 by 5 inches.
  2. Two-Hand Access: 12 by 6 inches.
  3. Head and Hand Access: 18 by 10 inches
  4. Body Access: 25 by 14 inches.
  5. Body plus Ladder Access: 25 by 17 inches.
- K. Label access doors according to Division 23 Section "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- L. Install flexible connectors to connect ducts to equipment.
- M. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- N. Connect terminal units to supply ducts directly or with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- O. Connect diffusers or light troffer boots to low-pressure ducts directly or with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- P. Connect flexible ducts to metal ducts with adhesive plus sheet metal screws..
- Q. Install duct test holes where required for testing and balancing purposes.
- R. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.
- 3.2 FIELD QUALITY CONTROL
- A. Tests and Inspections:
1. Operate dampers to verify full range of movement.
  2. Inspect locations of access doors and verify that purpose of access door can be performed.
  3. Operate fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
  4. Inspect turning vanes for proper and secure installation.



END OF SECTION 233300

## SECTION 233416 - CENTRIFUGAL HVAC FANS

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following:
  - 1. Backward-inclined centrifugal fans.
  - 2. Forward-curved centrifugal fans.

## 1.2 SUBMITTALS

- A. Product Data: Include rated capacities, furnished specialties, and accessories for each type of product indicated.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
- C. Field quality-control test reports.
- D. Operation and maintenance data.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. AMCA Compliance: Products shall comply with performance requirements and shall be licensed to use the AMCA-Certified Ratings Seal.
- C. NEMA Compliance: Motors and electrical accessories shall comply with NEMA 1.

## PART 2 - PRODUCTS

## 2.1 BACKWARD-INCLINED CENTRIFUGAL FANS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

1. ABB Fan Group North America.
  2. Acme Engineering & Mfg. Corp.
  3. Aerovent; a Twin City Fan Company.
  4. Airmaster Fan Co.
  5. Ammerman; General Resource Corp.
  6. Bayley Fans; a division of Lau Industries, Inc.
  7. Carrier Corporation.
  8. Central Blower Company.
  9. Chicago Blower Corporation.
  10. Cincinnati Fan.
  11. CML Northern Blower Inc.
  12. Howden Fan Co.
  13. Industrial Air; a division of Lau Industries, Inc.
  14. Loren Cook Company.
  15. Madison Manufacturing.
  16. New Philadelphia Fan Co.
  17. New York Blower Company (The).
  18. Trane.
  - 19.
- D. Description: Factory-fabricated, -assembled, -tested, and -finished, belt-driven centrifugal fans consisting of housing, wheel, fan shaft, bearings, motor and disconnect switch, drive assembly, and support structure.
- E. Housings: Formed panels to make curved-scroll housings with shaped cutoff; with doors or panels to allow access to internal parts and components.
1. Panel Bracing: Steel angle- or channel-iron member supports for mounting and supporting fan scroll, wheel, motor, and accessories.
  2. Spun inlet cone with flange.
  3. Outlet flange.
- F. Backward-Inclined Wheels: Single-width-single-inlet and double-width-double-inlet construction with curved inlet flange, backplate, backward-inclined blades welded or riveted to flange and backplate; and fastened to shaft with set screws.
- G. Shafts: Statically and dynamically balanced and selected for continuous operation at maximum rated fan speed and motor horsepower, with final alignment and belt adjustment made after installation.
1. Turned, ground, and polished hot-rolled steel with keyway. Ship with a protective coating of lubricating oil.
  2. Designed to operate at no more than 70 percent of first critical speed at top of fan's speed range.
- H. Prelubricated and Sealed Shaft Bearings: Self-aligning, pillow-block-type ball bearings.
1. Ball-Bearing Rating Life: ABMA 9, L10 at 50,000 hours.
  2. Roller-Bearing Rating Life: ABMA 11, L10 at 50,000 hours.
- I. Belt Drives: Factory mounted, with final alignment and belt adjustment made after installation.
1. Service Factor Based on Fan Motor Size: 1.5.
  2. Fan Pulleys: Cast iron or cast steel with split, tapered bushing; dynamically balanced at factory.

3. Motor Pulleys: Adjustable pitch for use with motors through 5 hp; fixed pitch for use with larger motors. Select pulley so pitch adjustment is at the middle of adjustment range at fan design conditions.
4. Belts: Oil resistant, nonsparking, and nonstatic; matched sets for multiple belt drives.
5. Belt Guards: Fabricate to comply with OSHA and SMACNA requirements of diamond-mesh wire screen welded to steel angle frame or equivalent, prime coated. Secure to fan or fan supports without short circuiting vibration isolation. Include provisions for adjustment of belt tension, lubrication, and use of tachometer with guard in place.
6. Motor Mount: Adjustable for belt tensioning.

J. Accessories:

1. Scroll Access Doors: Shaped to conform to scroll, with quick-opening latches and gaskets.
2. Scroll Drain Connection: NPS 1 steel pipe coupling welded to low point of fan scroll.
3. Companion Flanges: Rolled flanges for duct connections of same material as housing.
4. Variable Inlet Vanes: With blades supported at both ends with two permanently lubricated bearings of same material as housing. Variable mechanism terminating in single control lever with control shaft for double-width fans.
5. Discharge Dampers: Assembly with opposed blades constructed of two plates formed around and to shaft, channel frame, and sealed ball bearings; with blades linked outside of airstream to single control lever of same material as housing.
6. Inlet Screens: Grid screen of same material as housing.
7. Spark-Resistant Construction: AMCA 99.
8. Shaft Seals: Airtight seals installed around shaft on drive side of single-width fans.
9. Weather Cover: Enameled-steel sheet with ventilation slots, bolted to housing.

K. Motors: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."

1. Enclosure Type: Totally enclosed, fan cooled.

## 2.2 FORWARD-CURVED CENTRIFUGAL FANS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  1. ABB Fan Group North America.
  2. Acme Engineering & Mfg. Corp.
  3. Aerovent; a Twin City Fan Company.
  4. Airmaster Fan Co.
  5. Ammerman; General Resource Corp.
  6. Bayley Fans; a division of Lau Industries, Inc.
  7. Carrier Corporation.
  8. Central Blower Corporation.
  9. Chicago Blower Corporation.
  10. Cincinnati Fan.
  11. CML Northern Blower Inc.

12. Howden Fan Co.
  13. Industrial Air; a division of Lau Industries, Inc.
  14. Loren Cook Company.
  15. Madison Manufacturing.
  16. New Philadelphia Fan Co.
  17. New York Blower Company (The).
  18. Trane.
  - 19.
- D. Description: Factory-fabricated, -assembled, -tested, and -finished, belt-driven centrifugal fans consisting of housing, wheel, fan shaft, bearings, motor and disconnect switch, drive assembly, and support structure.
- E. Housings: Formed panels to make curved-scroll housings with shaped cutoff; with doors or panels to allow access to internal parts and components.
1. Panel Bracing: Steel angle- or channel-iron member supports for mounting and supporting fan scroll, wheel, motor, and accessories.
  2. Spun inlet cone with flange.
  3. Outlet flange.
- F. Forward-Curved Wheels: Black-enameled or galvanized steel construction with inlet flange, backplate, shallow blades with inlet and tip curved forward in direction of airflow, mechanically secured to flange and backplate; cast-steel hub swaged to backplate and fastened to shaft with set screws.
- G. Shafts: Statically and dynamically balanced and selected for continuous operation at maximum rated fan speed and motor horsepower, with final alignment and belt adjustment made after installation.
1. Turned, ground, and polished hot-rolled steel with keyway. Ship with protective coating of lubricating oil.
  2. Designed to operate at no more than 70 percent of first critical speed at top of fan's speed range.
- H. Prelubricated and Sealed Shaft Bearings: Self-aligning, pillow-block-type ball bearings.
- I. Belt Drives: Factory mounted, with final alignment and belt adjustment made after installation.
1. Service Factor Based on Fan Motor Size: 1.5.
  2. Fan Pulleys: Cast iron or cast steel with split, tapered bushing; dynamically balanced at factory.
  3. Motor Pulleys: Adjustable pitch for use with motors through 5 hp; fixed pitch for use with larger motors. Select pulley so pitch adjustment is at the middle of adjustment range at fan design conditions.
  4. Belts: Oil resistant, nonsparking, and nonstatic; matched sets for multiple belt drives.
  5. Belt Guards: Fabricate to comply with OSHA and SMACNA requirements of diamond-mesh wire screen welded to steel angle frame or equivalent, prime coated. Secure to fan or fan supports without short circuiting vibration isolation. Include provisions for adjustment of belt tension, lubrication, and use of tachometer with guard in place.
  6. Motor Mount: Adjustable for belt tensioning.
- J. Accessories:

1. Scroll Access Doors: Shaped to conform to scroll, with quick-opening latches and gaskets.
  2. Scroll Drain Connection: NPS 1 steel pipe coupling welded to low point of fan scroll.
  3. Companion Flanges: Rolled flanges for duct connections of same material as housing.
  4. Variable Inlet Vanes: With blades supported at both ends with two permanently lubricated bearings of same material as housing. Variable mechanism terminating in single control lever with control shaft for double-width fans.
  5. Discharge Dampers: Assembly with opposed blades constructed of two plates formed around and to shaft, channel frame, and sealed ball bearings; with blades linked outside of airstream to single control lever of same material as housing.
  6. Inlet Screens: Grid screen of same material as housing.
  7. Shaft Seals: Airtight seals installed around shaft on drive side of single-width fans.
  8. Weather Cover: Enameled-steel sheet with ventilation slots, bolted to housing.
- K. Motors: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
1. Enclosure Type: Totally enclosed, fan cooled.

## 2.3 SOURCE QUALITY CONTROL

- A. Sound-Power Level Ratings: Comply with AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.
- B. Fan Performance Ratings: Establish flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests and ratings according to AMCA 210, "Laboratory Methods of Testing Fans for Rating."

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install centrifugal fans level and plumb.
- B. Support floor-mounting units using restrained spring isolators having a static deflection of 1 inch. Vibration- and seismic-control devices are specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
  1. Secure vibration and seismic controls to concrete bases using anchor bolts cast in concrete base.
- C. Install floor-mounting units on concrete bases. Concrete, reinforcement, and formwork requirements are specified in Division 03 Section "Cast-in-Place Concrete."
- D. Install floor-mounting units on concrete bases designed to withstand, without damage to equipment, the seismic force required by authorities having jurisdiction. Concrete, reinforcement, and formwork requirements are specified in Division 03 Section "Cast-in-Place Concrete."

- E. Support suspended units from structure using threaded steel rods and spring hangers with vertical-limit stops having a static deflection of 1 inch. Vibration-control devices are specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- F. Install units with clearances for service and maintenance.
- G. Label fans according to requirements specified in Division 23 Section "Identification for HVAC Piping and Equipment."

### 3.2 CONNECTIONS

- A. Duct installation and connection requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Division 23 Section "Air Duct Accessories."
- B. Install ducts adjacent to fans to allow service and maintenance.
- C. Install line-sized piping from scroll drain connection, with trap with seal equal to 1.5 times specified static pressure, to nearest floor drain.
- D. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- E. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

### 3.3 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
  - 1. Verify that shipping, blocking, and bracing are removed.
  - 2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
  - 3. Verify that cleaning and adjusting are complete.
  - 4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
  - 5. Adjust belt tension.
  - 6. Adjust damper linkages for proper damper operation.
  - 7. Verify lubrication for bearings and other moving parts.
  - 8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
  - 9. Refer to Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.
  - 10. Remove and replace malfunctioning units and retest as specified above.
- B. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

END OF SECTION 233416

## SECTION 233423 - HVAC POWER VENTILATORS

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following:
  - 1. Centrifugal roof ventilators.
  - 2. Centrifugal wall ventilators.
  - 3. Ceiling-mounting ventilators.
  - 4. In-line centrifugal fans.

## 1.2 SUBMITTALS

- A. Product Data: Include rated capacities, furnished specialties, and accessories for each type of product indicated and include the following:
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
- C. Field quality-control test reports.
- D. Operation and maintenance data.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. NEMA Compliance: Motors and electrical accessories shall comply with NEMA standards.
- C. UL Standard: Power ventilators shall comply with UL 705.

## PART 2 - PRODUCTS

## 2.1 CENTRIFUGAL ROOF VENTILATORS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:



1. Acme Engineering & Mfg. Corp.
  2. Aerovent; a Twin City Fan Company.
  3. American Coolair Corp.
  4. Ammerman; General Resource Corp.
  5. Breidert Air Products.
  6. Broan Mfg. Co., Inc.
  7. Carnes Company HVAC.
  8. Central Blower Co.
  9. Dayton Electric Manufacturing Co.; a division of W. W. Grainger, Inc.
  10. Delhi Industries Inc.
  11. Greenheck.
  12. Hartzell Fan, Inc.
  13. JencoFan; Div. of Breidert Air Products.
  14. Loren Cook Company.
  15. NuTone Inc.
  16. Penn Ventilation.
  17. Quietaire Corporation.
  - 18.
- D. Description: Direct- or belt-driven centrifugal fans consisting of housing, wheel, fan shaft, bearings, motor and disconnect switch, drive assembly, curb base, and accessories.
- E. Housing: Removable, galvanized steel, mushroom-domed top; square, one-piece, aluminum base with venturi inlet cone.
1. Hinged Subbase: Galvanized-steel hinged arrangement permitting service and maintenance.
- F. Fan Wheels: Aluminum hub and wheel with backward-inclined blades.
- G. Belt-Driven Drive Assembly: Resiliently mounted to housing, with the following features:
1. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
  2. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.
  3. Pulleys: Cast-iron, adjustable-pitch motor pulley.
  4. Fan and motor isolated from exhaust airstream.
- H. Accessories:
1. Disconnect Switch: Nonfusible type, with thermal-overload protection mounted outside fan housing, factory wired through an internal aluminum conduit.
  2. Bird Screens: Removable, 1/2-inch mesh, aluminum or brass wire.
  3. Dampers: Counterbalanced, parallel-blade, backdraft dampers mounted in curb base; factory set to close when fan stops.
  4. Motorized Dampers: Parallel-blade dampers mounted in curb base with electric actuator; wired to close when fan stops.
- I. Roof Curbs: Galvanized steel; mitered and welded corners; 1 1/2-inch- thick, rigid, fiberglass insulation adhered to inside walls; and 1 1/2-inch wood nailer. Size as required to suit roof opening and fan base.
1. Configuration: Self-flashing without a cant strip, with mounting flange.
  2. Overall Height: 14 inches.
  3. Sound Curb: Curb with sound-absorbing insulation matrix.
  4. Pitch Mounting: Manufacture curb for roof slope.

5. Metal Liner: Galvanized steel.
6. Burglar Bars: 3/4-inch- thick steel bars welded in place to form 6-inch squares.
7. Mounting Pedestal: Galvanized steel with removable access panel.
8. Vented Curb: Unlined with louvered vents in vertical sides.

## 2.2 CENTRIFUGAL WALL VENTILATORS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  1. Acme Engineering & Mfg. Corp.
  2. Aerovent; a Twin City Fan Company.
  3. American Coolair Corp.
  4. Ammerman; General Resource Corp.
  5. Breidert Air Products.
  6. Broan Mfg. Co., Inc.
  7. Carnes Company HVAC.
  8. Dayton Electric Manufacturing Co.; a division of W. W. Grainger, Inc.
  9. Greenheck.
  10. Hartzell Fan, Inc.
  11. JencoFan; Div. of Breidert Air Products.
  12. Loren Cook Company.
  13. NuTone Inc.
  14. Penn Ventilation.
  - 15.
- D. Description: Direct- or belt-driven centrifugal fans consisting of housing, wheel, fan shaft, bearings, motor and disconnect switch, drive assembly, and accessories.
- E. Housing: Heavy-gage, removable, spun-aluminum, dome top and outlet baffle; venturi inlet cone.
- F. Fan Wheel: Aluminum hub and wheel with backward-inclined blades.
- G. Belt-Driven Drive Assembly: Resiliently mounted to housing, with the following features:
  1. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
  2. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.
  3. Pulleys: Cast-iron, adjustable-pitch motor pulley.
  4. Fan and motor isolated from exhaust airstream.
- H. Accessories:
  1. Disconnect Switch: Nonfusible type, with thermal-overload protection mounted inside fan housing, factory wired through internal aluminum conduit.
  2. Bird Screens: Removable, 1/2-inch mesh, aluminum or brass wire.
  3. Wall Grille: Ring type for flush mounting.

4. Dampers: Counterbalanced, parallel-blade, backdraft dampers mounted in wall sleeve; factory set to close when fan stops.
5. Motorized Dampers: Parallel-blade dampers mounted in curb base with electric actuator; wired to close when fan stops.

## 2.3 CEILING-MOUNTING VENTILATORS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  1. American Coolair Corp.
  2. Ammerman; General Resource Corp.
  3. Breidert Air Products.
  4. Broan Mfg. Co., Inc.
  5. Carnes Company HVAC.
  6. Dayton Electric Manufacturing Co.; a division of W. W. Grainger, Inc.
  7. FloAire.
  8. Greenheck.
  9. JencoFan; Div. of Breidert Air Products.
  10. Loren Cook Company.
  11. NuTone Inc.
  12. Penn Ventilation.
  - 13.
- D. Description: Centrifugal fans designed for installing in ceiling or wall or for concealed in-line applications.
- E. Housing: Steel, lined with acoustical insulation.
- F. Fan Wheel: Centrifugal wheels directly mounted on motor shaft. Fan shrouds, motor, and fan wheel shall be removable for service.
- G. Grille: Painted aluminum, louvered grille with flange on intake and thumbscrew attachment to fan housing.
- H. Electrical Requirements: Junction box for electrical connection on housing and receptacle for motor plug-in.
- I. Accessories:
  1. Manual Starter Switch: Single-pole rocker switch assembly with cover and pilot light.
  2. Time-Delay Switch: Assembly with single-pole rocker switch, timer, and cover plate.
  3. Motion Sensor: Motion detector with adjustable shutoff timer.
  4. Ceiling Radiation Damper: Fire-rated assembly with ceramic blanket, stainless-steel springs, and fusible link.
  5. Filter: Washable aluminum to fit between fan and grille.
  6. Isolation: Rubber-in-shear vibration isolators.
  7. Manufacturer's standard roof jack or wall cap, and transition fittings.

## 2.4 IN-LINE CENTRIFUGAL FANS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - 1. Acme Engineering & Mfg. Corp.
  - 2. American Coolair Corp.
  - 3. Ammerman; General Resource Corp.
  - 4. Bayley Fans; a division of Lau Industries, Inc.
  - 5. Breidert Air Products.
  - 6. Carnes Company HVAC.
  - 7. FloAire.
  - 8. Greenheck.
  - 9. Hartzell Fan, Inc.
  - 10. JencoFan; Div. of Breidert Air Products.
  - 11. Loren Cook Company.
  - 12. Madison Manufacturing.
  - 13. Penn Ventilation.
  - 14. Quietaire Corporation.
  - 15.
- D. Description: In-line, belt-driven centrifugal fans consisting of housing, wheel, outlet guide vanes, fan shaft, bearings, motor and disconnect switch, drive assembly, mounting brackets, and accessories.
- E. Housing: Split, spun aluminum with aluminum straightening vanes, inlet and outlet flanges, and support bracket adaptable to floor, side wall, or ceiling mounting.
- F. Direct-Driven Units: Motor mounted in airstream, factory wired to disconnect switch located on outside of fan housing; with wheel, inlet cone, and motor on swing-out service door.
- G. Belt-Driven Units: Motor mounted on adjustable base, with adjustable sheaves, enclosure around belts within fan housing, and lubricating tubes from fan bearings extended to outside of fan housing.
- H. Fan Wheels: Aluminum, airfoil blades welded to aluminum hub.
- I. Accessories:
  - 1. Volume-Control Damper: Manually operated with quadrant lock, located in fan outlet.
  - 2. Companion Flanges: For inlet and outlet duct connections.
  - 3. Fan Guards: 1/2- by 1-inch mesh of galvanized steel in removable frame. Provide guard for inlet or outlet for units not connected to ductwork.
  - 4. Motor and Drive Cover (Belt Guard): Epoxy-coated steel.

## 2.5 MOTORS

- A. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
- B. Enclosure Type: Totally enclosed, fan cooled.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install power ventilators level and plumb.
- B. Support units using restrained spring isolators having a static deflection of 1 inch Vibration- and seismic-control devices are specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
  - 1. Secure vibration and seismic controls to concrete bases using anchor bolts cast in concrete base.
- C. Install floor-mounting units on concrete bases. Concrete, reinforcement, and formwork requirements are specified in Division 03 Section "Cast-in-Place Concrete."
- D. Secure roof-mounting fans to roof curbs with cadmium-plated hardware. Refer to Division 07 Section "Roof Accessories" for installation of roof curbs.
- E. Ceiling Units: Suspend units from structure; use steel wire or metal straps.
- F. Support suspended units from structure using threaded steel rods and spring hangers with vertical-limit stops having a static deflection of 1 inch Vibration-control devices are specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- G. Install units with clearances for service and maintenance.
- H. Label units according to requirements specified in Division 23 Section "Identification for HVAC Piping and Equipment."
- I. Duct installation and connection requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Division 23 Section "Air Duct Accessories."
- J. Install ducts adjacent to power ventilators to allow service and maintenance.
- K. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- L. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

## 3.2 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
1. Verify that shipping, blocking, and bracing are removed.
  2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
  3. Verify that cleaning and adjusting are complete.
  4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
  5. Adjust belt tension.
  6. Adjust damper linkages for proper damper operation.
  7. Verify lubrication for bearings and other moving parts.
  8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
  9. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
  10. Shut unit down and reconnect automatic temperature-control operators.
  11. Remove and replace malfunctioning units and retest as specified above.
- B. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

END OF SECTION 233423

## SECTION 233600 - AIR TERMINAL UNITS

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following:
  - 1. Bypass single-duct air terminal units
  - 2. Shutoff single-duct air terminal units.
  - 3. Integral-diffuser air terminal units.

## 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated, include rated capacities, furnished specialties, sound-power ratings, and accessories.
- B. Operation and maintenance data.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. NFPA Compliance: Install air terminal units according to NFPA 90A, "Standard for the Installation of Air Conditioning and Ventilating Systems."

## PART 2 - PRODUCTS

## 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
  - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

## 2.2 BYPASS SINGLE-DUCT AIR TERMINAL UNITS

- A. Available Manufacturers:
  - 1. Carnes.
  - 2. Krueger.

3. METALAIRE, Inc.; Metal Industries Inc.
  4. Nailor Industries of Texas Inc.
  5. Price Industries.
  6. Titus.
  - 7.
- B. Configuration: Diverting-damper assembly inside unit casing with control components located inside a protective metal shroud.
- C. Casing: 0.034-inch steel.
1. Casing Lining: 1/2-inch- thick, coated, fibrous-glass duct liner complying with ASTM C 1071; secured with adhesive.
  2. Air Inlet: Round stub connection for duct attachment.
  3. Air Outlet: S-slip and drive connections.
  4. Access: Removable panels for access to diverter and other parts requiring service, adjustment, or maintenance; with airtight gasket.
- D. Diverter Assembly: Galvanized-steel gate, with polyethylene linear bearings.
- E. Multioutlet Attenuator Section: With two 6-inch- diameter collars; each with locking butterfly balancing damper.
- F. Hot-Water Heating Coil: Copper tube, mechanically expanded into aluminum-plate fins; leak tested underwater to 200 psig; and factory installed.
- G. Electric Heating Coil: Slip-in-type, open-coil design with integral control box factory wired and installed. Include the following features:
1. Primary and secondary overtemperature protection.
  2. Nickel chrome 80/20 heating elements.
  3. Airflow switch.
  4. Noninterlocking disconnect switch.
  5. Fuses (for coils more than 48 A).
  6. Mercury contactors.
  7. Magnetic contactor for each step of control (for three-phase coils).
- H. Electric Controls: Damper actuator and thermostat.
1. Damper Actuator: 24 V, powered closed, powered open with microswitch to energize heating control circuit.
  2. Thermostat: Wall-mounting electric type with temperature display in Fahrenheit and Celsius, and space temperature set point.
  3. Changeover Thermostat: Duct-mounting, electric type reverses action of controls when duct temperature rises 70 deg F.
- 2.3 SHUTOFF SINGLE-DUCT AIR TERMINAL UNITS
- A. Available Manufacturers:
1. Anemostat; a Mestek Company.
  2. Carnes.
  3. Environmental Technologies, Inc.; Enviro-Air Div.
  4. Krueger.



5. METALAIRE, Inc.; Metal Industries Inc.
  6. Nailor Industries of Texas Inc.
  7. Phoenix Controls Corporation.
  8. Price Industries.
  9. Titus.
  10. Trane Co. (The); Worldwide Applied Systems Group.
  11. Trox USA, Inc.
  12. Tuttle & Bailey.
  13. Warren Technology.
  - 14.
- B. Configuration: Volume-damper assembly inside unit casing with control components located inside a protective metal shroud.
- C. Casing: 0.034-inch steel
1. Casing Lining: 1/2-inch-thick, coated, fibrous-glass duct liner complying with ASTM C 1071; secured with adhesive. Cover liner with nonporous foil and perforated metal.
  2. Air Inlet: Round stub connection or S-slip and drive connections for duct attachment.
  3. Air Outlet: S-slip and drive connections, size matching inlet size.
  4. Access: Removable panels for access to dampers and other parts requiring service, adjustment, or maintenance; with airtight gasket.
- D. Regulator Assembly: Extruded-aluminum or galvanized-steel components; key damper blades onto shaft with nylon-fitted pivot points located inside unit casing.
1. Automatic Flow-Control Assembly: Combined spring rates shall be matched for each volume-regulator size with machined dashpot for stable operation.
  2. Factory-calibrated and field-adjustable assembly with shaft extension for connection to externally mounted control actuator.
- E. Volume Damper: Galvanized steel with peripheral gasket and self-lubricating bearings.
1. Maximum Damper Leakage: ARI 880 rated, 2 percent of nominal airflow at 3-inch wg inlet static pressure.
  2. Damper Position: Normally closed.
- F. Attenuator Section: 0.034-inch steel sheet metal.
1. Lining: 1/2-inch- thick, coated, fibrous-glass duct liner complying with ASTM C 1071; secured with adhesive. Cover liner with nonporous foil and perforated metal.
- G. Multioutlet Attenuator Section: With two 6-inch- diameter collars; each with locking butterfly balancing damper.
- H. Hot-Water Heating Coil: Copper tube, mechanically expanded into aluminum-plate fins; leak tested underwater to 200 psig; and factory installed.
- I. Electric Heating Coil: Slip-in-type, open-coil design with integral control box factory wired and installed. Include the following features:
1. Primary and secondary overtemperature protection.
  2. Nickel chrome 80/20 heating elements.
  3. Airflow switch.

4. Noninterlocking disconnect switch.
5. Fuses (for coils more than 48 A).
6. Mercury contactors.
7. Magnetic contactor for each step of control (for three-phase coils).

J. Electric Controls: Damper actuator and thermostat.

1. Damper Actuator: 24 V, powered closed, powered open.
2. Thermostat: Wall-mounting electronic type with clock display, temperature display in Fahrenheit and Celsius, and space temperature set point.

## 2.4 INTEGRAL-DIFFUSER AIR TERMINAL UNITS

A. Available Manufacturers:

1. Acutherm.
2. Warren Technology.
- 3.

B. Configuration: Volume-damper assembly inside unit casing with attached linear-slot or square-ceiling diffuser.

C. Casing: 0.034-inch steel

1. Casing Lining: 1/2-inch- thick, coated, fibrous-glass duct liner complying with ASTM C 1071; secured with adhesive.
2. Air Inlet: Round stub connections for duct attachment.

D. Volume Damper: Galvanized steel with peripheral gasket and self-lubricating bearings.

1. Damper Position: Normally closed.

E. Diffuser: Galvanized-steel insulated plenum with extruded-aluminum or sheet-steel diffuser, having fixed or variable geometry designed to operate from 100 percent to minimum airflow, manual adjustment of airflow direction, and white baked-enamel finish.

F. Electric Controls: Damper actuator and thermostat.

1. Damper Actuator: 24 V, powered closed, powered open.
2. Thermostat: Wall-mounting electronic type with clock display, temperature display in Fahrenheit and Celsius, and space temperature set point.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install air terminal units level and plumb. Maintain sufficient clearance for normal service and maintenance.
- B. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.

- C. Install piping adjacent to air terminal units to allow service and maintenance.
- D. Hot-Water Piping: In addition to requirements in Division 23 Section "Hydronic Piping," connect heating coils to supply with shutoff valve, strainer, control valve, and union or flange; and to return with balancing valve and union or flange.
- E. Connect ducts to air terminal units according to Division 23 Section "Metal Ducts".
- F. Ground units with electric heating coils according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- G. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

### 3.2 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
  - 1. After installing air terminal units and after electrical circuitry has been energized, test for compliance with requirements.
  - 2. Leak Test: After installation, fill water coils and test for leaks. Repair leaks and retest until no leaks exist.
  - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Remove and replace malfunctioning units and retest as specified above.

END OF SECTION 233600

## SECTION 233713 - DIFFUSERS, REGISTERS, AND GRILLES

## PART 1 - GENERAL

## 1.1 SUMMARY

## A. Section Includes:

1. Round ceiling diffusers.
2. Rectangular and square ceiling diffusers.
3. Perforated diffusers.
4. Louver face diffusers.
5. Linear bar diffusers.
6. Linear slot diffusers.
7. Adjustable bar registers and grilles.
8. Fixed face registers and grilles.
9. Linear bar grilles.

## B. Related Sections:

1. Division 08 Section "Louvers and Vents" for fixed and adjustable louvers and wall vents, whether or not they are connected to ducts.
2. Division 23 Section "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

## 1.2 SUBMITTALS

## A. Product Data: For each type of product indicated, include the following:

1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

## B. Samples: For each exposed product and for each color and texture specified.

## PART 2 - PRODUCTS

## 2.1 CEILING DIFFUSERS

## A. Round Ceiling Diffuser

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. Anemostat Products; a Mestek company.

- b. Carnes.
  - c. CFM Company
  - d. Hart & Cooley Inc.
  - e. METALAIR, Inc.
  - f. Nailor Industries Inc.
  - g. Price Industries.
  - h. Titus.
  - i. Tuttle & Bailey.
  - j.
- 3. Devices shall be specifically designed for variable-air-volume flows.
  - 4. Material: Steel.
  - 5. Finish: Baked enamel, white.
  - 6. Face Style: Four cone.
  - 7. Mounting: Duct connection.
  - 8. Pattern: Fully adjustable.
  - 9. Dampers: Combination damper and grid.
  - 10. Accessories:
    - a. Equalizing grid.
    - b. Plaster ring.
    - c. Safety chain.
    - d. Wire guard.
    - e. Sectorizing baffles.
    - f. Operating rod extension.

B. Rectangular and Square Ceiling Diffusers

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. A-J Manufacturing Co., Inc.
  - b. Anemostat Products; a Mestek company.
  - c. Carnes.
  - d. CFM Company
  - e. Hart & Cooley Inc.
  - f. Krueger.
  - g. METALAIR, Inc.
  - h. Nailor Industries Inc.
  - i. Price Industries.
  - j. Titus.
  - k. Tuttle & Bailey.
  - l.
- 3. Devices shall be specifically designed for variable-air-volume flows.
- 4. Material: Steel.
- 5. Finish: Baked enamel, white.
- 6. Face Size: 24 by 24 inches.
- 7. Face Style: Four cone.
- 8. Mounting: T-bar
- 9. Pattern: Adjustable.
- 10. Dampers: Combination damper and grid.
- 11. Accessories:

- a. Equalizing grid.
- b. Plaster ring.
- c. Safety chain.
- d. Wire guard.
- e. Sectorizing baffles.
- f. Operating rod extension.

C. Perforated Diffuser

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. Air Research Diffuser Products, Inc.
  - b. A-J Manufacturing Co., Inc.
  - c. Anemostat Products; a Mestek company.
  - d. Carnes.
  - e. CFM Company
  - f. Hart & Cooley Inc.
  - g. Krueger.
  - h. METALAIR, Inc.
  - i. Nailor Industries Inc.
  - j. Price Industries.
  - k. Titus.
  - l. Tuttle & Bailey.
  - m. Warren Technology.
  - n.
3. Devices shall be specifically designed for variable-air-volume flows.
4. Material: Steel backpan and pattern controllers, with steel face.
5. Finish: Baked enamel, white.
6. Face Size: 24 by 24 inches.
7. Duct Inlet: Round.
8. Face Style: Flush.
9. Mounting: T-bar
10. Pattern Controller: Adjustable with louvered pattern modules at inlet.
11. Dampers: Opposed blade
12. Accessories:
  - a. Equalizing grid.
  - b. Plaster ring.
  - c. Safety chain.
  - d. Wire guard.
  - e. Sectorizing baffles.
  - f. Operating rod extension.

2.2 CEILING LINEAR SLOT OUTLETS

A. Linear Bar Diffuser

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. Air Research Diffuser Products, Inc.
  - b. Anemostat Products; a Mestek company.
  - c. Carnes.
  - d. CFM Company
  - e. Dayus Register & Grille Inc.
  - f. Hart & Cooley Inc.
  - g. Krueger.
  - h. METALAIR, Inc.
  - i. Nailor Industries Inc.
  - j. Price Industries.
  - k. Titus.
  - l. Tuttle & Bailey.
  - m.
3. Devices shall be specifically designed for variable-air-volume flows.
4. Material: steel
5. Finish: Baked enamel, white.
6. Narrow Core Spacing Arrangement: 1/8-inch-thick blades spaced 1/4 inch apart, 15-degree deflection.
7. Wide Core Spacing Arrangement: 1/8-inch-thick blades spaced 1/2 inch apart, 15-degree deflection.
8. Wide Core Spacing Arrangement: 3/16-inch-thick blades spaced 1/2 inch apart, 15-degree deflection.
9. Pencil-Proof Core Spacing Arrangement: 3/16-inch-thick blades spaced 7/16 inch apart, 15-degree deflection.
10. TwoWay Deflection Vanes: Extruded construction fixed louvers with removable core.
11. Frame: 1-1/4 inches wide.
12. Mounting Frame: Filter
13. Mounting: Concealed bracket.
14. Damper Type: Hinged single blade
15. Accessories: Plaster frame, Directional vanes, Alignment pins, Core clips, Blank-off strips.

B. Linear Slot Diffuser

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. Air Research Diffuser Products, Inc.
  - b. Anemostat Products; a Mestek company.
  - c. Carnes.
  - d. CFM Company
  - e. Hart & Cooley Inc.
  - f. Krueger.
  - g. METALAIR, Inc.
  - h. Nailor Industries Inc.
  - i. Price Industries.

- j. Titus.
  - k. Tuttle & Bailey.
  - l.
- 3. Devices shall be specifically designed for variable-air-volume flows.
  - 4. Material - Shell: steel, insulated.
  - 5. Material - Pattern Controller and Tees: Aluminum.
  - 6. Finish - Face and Shell: Baked enamel, black
  - 7. Finish - Pattern Controller: Baked enamel, black
  - 8. Finish - Tees: Baked enamel, white.
  - 9. Slot Width: 1 inch.
  - 10. Number of Slots; Two
  - 11. Length: 24 or 48 inches, see drawings.
  - 12. Accessories: T-bar clips on both sides.

## 2.3 REGISTERS AND GRILLES

### A. Adjustable Bar Grille

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. A-J Manufacturing Co., Inc.
  - b. Anemostat Products; a Mestek company.
  - c. Carnes.
  - d. CFM Company
  - e. Dayus Register & Grille Inc.
  - f. Hart & Cooley Inc.
  - g. Krueger.
  - h. METALAIR, Inc.
  - i. Nailor Industries Inc.
  - j. Price Industries.
  - k. Titus.
  - l. Tuttle & Bailey.
  - m.
- 3. Material: steel
- 4. Finish: Baked enamel, white.
- 5. Face Blade Arrangement: Vertical spaced 3 inches apart.
- 6. Core Construction: Removable.
- 7. Rear-Blade Arrangement: Horizontal spaced 3/4 inch apart.
- 8. Frame: 1-1/4 inches wide.
- 9. Mounting Frame: Filter
- 10. Mounting: Countersunk screw.

### B. Fixed Face Register

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:



2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. A-J Manufacturing Co., Inc.
  - b. Anemostat Products; a Mestek company.
  - c. Carnes.
  - d. CFM Company
  - e. Dayus Register & Grille Inc.
  - f. Hart & Cooley Inc.
  - g. Krueger.
  - h. Nailor Industries Inc.
  - i. Price Industries.
  - j. Titus.
  - k. Tuttle & Bailey.
  - l.
3. Material: Steel.
4. Finish: Baked enamel, white.
5. Face Arrangement: 1/2-by-1/2-by-1/2-inch core.
6. Core Construction: Removable.
7. Frame: 1-1/4 inches wide.
8. Mounting Frame: Filter
9. Mounting: Countersunk screw.
10. Damper Type: NRTL listed, opposed blade, spring closing, and with fusible link for 160 deg F.
11. Accessory: Filter.

C. Fixed Face Grille

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. A-J Manufacturing Co., Inc.
  - b. Anemostat Products; a Mestek company.
  - c. Carnes.
  - d. CFM Company
  - e. Dayus Register & Grille Inc.
  - f. Hart & Cooley Inc.
  - g. Krueger.
  - h. Nailor Industries Inc.
  - i. Price Industries.
  - j. Titus.
  - k. Tuttle & Bailey.
  - l.
3. Material: Steel.
4. Finish: Baked enamel, white.
5. Face Arrangement: 1/2-by-1/2-by-1/2-inch core.
6. Core Construction: Removable.
7. Frame: 1-1/4 inches wide.
8. Mounting Frame: Filter
9. Mounting: Countersunk screw.
10. Accessory: Filter.

## 2.4 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

## PART 3 - EXECUTION

## 3.1 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

## 3.2 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713

## SECTION 234100 - PARTICULATE AIR FILTRATION

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes factory-fabricated air-filter devices and media used to remove particulate matter from air for HVAC applications.

## 1.2 SUBMITTALS

- A. Product Data: Include dimensions; required clearances and access; rated flow capacity, including initial and final pressure drop at rated airflow; efficiency and test method; fire classification; furnished specialties; and accessories for each unit indicated.
- B. Shop Drawings: Include plans, elevations, sections, and details to illustrate component assemblies and attachments.
  - 1. Show filter rack assembly, dimensions, materials, and methods of assembly of components.
  - 2. Include setting drawings, templates, and requirements for installing anchor bolts and anchorages.
  - 3. Include wiring diagrams.
- C. Operation and maintenance data.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with ARI 850.
- C. Comply with ASHRAE 52.1 for method of testing and rating air-filter units.
- D. Comply with NFPA 90A and NFPA 90B.

## PART 2 - PRODUCTS

## 2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. AAF International.
  2. Air Filter International.
  3. Airguard Industries, Inc.
  4. Barnebey & Sutcliffe Corp.
  5. Columbus Industries, Inc.
  6. CRS Industries, Inc.; CosaTron Div.
  7. D Mark Inc.
  8. Farr Co.
  9. Flame Gard, Inc.
  10. Flanders/CSC Corp.
  11. Flanders Filters, Inc.
  12. General Filters Inc.
  13. International Air Filtration Corporation.
  14. Koch Filter Corporation.
  15. LakeAir International, Inc.
  16. NiCon Filter Corp.; Continental Air Filter Div.
  17. Purafil, Inc.
  18. Research Products Corp.
- C. Disposable Panel Filters: Factory-fabricated, viscous-coated, flat-panel-type, disposable air filters with holding frames.
1. Media: Interlaced glass fibers sprayed with nonflammable adhesive.
  2. Frame: Cardboard frame with perforated metal retainer.
  3. Duct-Mounting Frames: Welded, galvanized steel with gaskets and fasteners and suitable for bolting together into built-up filter banks.
- D. Extended-Surface, Disposable Panel Filters: Factory-fabricated, dry, extended-surface filters with holding frames.
1. Media: Fibrous material formed into deep-V-shaped pleats and held by self-supporting wire grid.
  2. Media and Media-Grid Frame: Nonflammable cardboard.
  3. Duct-Mounting Frames: Welded, galvanized steel with gaskets and fasteners, and suitable for bolting together into built-up filter banks.
- E. Side-Service Housings: Factory-assembled, side-service housings, constructed of galvanized steel, with flanges to connect to duct system.
1. Integral Tracks: Accommodate 2-inch disposable or washable filters.
  2. Access Doors: Continuous gaskets on perimeter and positive-locking devices. Arrange so filter cartridges can be loaded from either access door.
  3. Sealing: Incorporate positive-sealing gasket material on channels to seal top and bottom of filter cartridge frames to prevent bypass of unfiltered air.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Position each filter unit with clearance for normal service and maintenance. Anchor filter holding frames to substrate.
- B. Install filters in position to prevent passage of unfiltered air.

- C. Coordinate filter installations with duct and air-handling unit installations.
- D. Electrical wiring and connections are specified in Division 26 Sections.

END OF SECTION 234100

## SECTION 235100 - BREECHINGS, CHIMNEYS, AND STACKS

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following:
  - 1. Listed chimney liners.
  - 2. Listed double-wall chimneys.
- B. See Division 23 Section "Draft Control Devices" for induced-draft and mechanical fans and for motorized and barometric dampers.

## 1.2 SUBMITTALS

- A. Product Data: For the following:
  - 1. Chimney liners.
  - 2. Type B and BW vents.
  - 3. Type L vents.
  - 4. Special gas vents.
  - 5. Building-heating-appliance chimneys.
  - 6. Grease ducts.
- B. Shop Drawings: For vents, breechings, chimneys, and stacks. Include plans, elevations, sections, details, and attachments to other work.

## PART 2 - PRODUCTS

## 2.1 LISTED CHIMNEY LINERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawing or a comparable product by one of the following:
  - 1. American Metal Products; MASCO Corporation.
  - 2. Deflect-O Corp.
  - 3. Heat-Fab, Inc.
  - 4. Industrial Chimney Company.
  - 5. Metal-Fab, Inc.
  - 6. Selkirk Inc.; Selkirk Metalbestos and Air Mate.
  - 7. Shook Manufactured Products, Inc.
  - 8. Simpson Dura-Vent Co., Inc.; Subsidiary of Simpson Manufacturing Co.

- 9. Tru-Flex Metal Hose Corp.
- D. Description: Corrugated, single-wall chimney liner tested according to UL 1777 and rated for 1000 deg F continuously, or 2100 deg F for 10 minutes; with negative or positive flue pressure complying with NFPA 211.
- E. Straight Liner Materials: ASTM A 666, Type 304 stainless steel.
- F. Corrugated Liner Materials: ASTM A 240/A 240M, Type 321 stainless steel.
- G. Accessories:
  - 1. Fittings: Tees, elbows, increasers, draft-hood connectors, metal caps with bird barriers, adjustable roof flashings, storm collars, support assemblies, thimbles, firestop spacers, and fasteners; fabricated from similar or compatible materials and designs.
  - 2. Sealant: Manufacturer's standard high-temperature sealant.
  - 3. Insulating Fill: Manufacturer's standard high-temperature insulation fill material in annular space surrounding chimney liner including high-temperature, ceramic-fiber insulation required to seal chimney at top and bottom.

## 2.2 LISTED TYPE B AND BW VENTS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawing or a comparable product by one of the following:
  - 1. American Metal Products; MASCO Corporation.
  - 2. Cleaver-Brooks; Div. of Aqua-Chem Inc.
  - 3. FAMCO.
  - 4. Hart & Cooley, Inc.
  - 5. Heat-Fab, Inc.
  - 6. Industrial Chimney Company.
  - 7. LSP Products Group, Inc.
  - 8. Metal-Fab, Inc.
  - 9. Schebler Co. (The).
  - 10. Selkirk Inc.; Selkirk Metalbestos and Air Mate.
  - 11. Simpson Dura-Vent Co., Inc.; Subsidiary of Simpson Manufacturing Co.
  - 12. Tru-Flex Metal Hose Corp.
  - 13. Van-Packer Company, Inc.
- D. Description: Double-wall metal vents tested according to UL 441 and rated for 480 deg F continuously for Type B, or 550 deg F continuously for Type BW; with neutral or negative flue pressure complying with NFPA 211.
- E. Construction: Inner shell and outer jacket separated by at least a 1/4-inch airspace.
- F. Inner Shell: ASTM B 209 (ASTM B 209M), Type 1100 aluminum
- G. Outer Jacket: Galvanized steel.

- H. Accessories: Tees, elbows, increasers, draft-hood connectors, terminations, adjustable roof flashings, storm collars, support assemblies, thimbles, firestop spacers, and fasteners; fabricated from similar materials and designs as vent-pipe straight sections; all listed for same assembly.
  - 1. Termination: Stack cap designed to exclude minimum 90 percent of rainfall.
  - 2. Termination: Round chimney top designed to exclude minimum 98 percent of rainfall.
  - 3. Termination: Exit cone with drain section incorporated into riser.
  - 4. Termination: Antibackdraft.

## 2.3 LISTED TYPE L VENTS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawing or a comparable product by one of the following:
  - 1. American Metal Products; MASCO Corporation.
  - 2. FAMCO.
  - 3. Heat-Fab, Inc.
  - 4. Industrial Chimney Company.
  - 5. LSP Products Group, Inc.
  - 6. Metal-Fab, Inc.
  - 7. Schebler Co. (The).
  - 8. Selkirk Inc.; Selkirk Metalbestos and Air Mate.
  - 9. Simpson Dura-Vent Co., Inc.; Subsidiary of Simpson Manufacturing Co.
  - 10. Tru-Flex Metal Hose Corp.
  - 11. Van-Packer Company, Inc.
- D. Description: Double-wall metal vents tested according to UL 641 and rated for 570 deg F continuously, or 1700 deg F for 10 minutes; with neutral or negative flue pressure complying with NFPA 211.
- E. Construction: Inner shell and outer jacket separated by at least a 1/4-inch airspace filled with high-temperature, ceramic-fiber insulation.
- F. Inner Shell: ASTM A 666, Type 304 stainless steel.
- G. Outer Jacket: Galvanized steel.
- H. Accessories: Tees, elbows, increasers, draft-hood connectors, terminations, adjustable roof flashings, storm collars, support assemblies, thimbles, firestop spacers, and fasteners; fabricated from similar materials and designs as vent-pipe straight sections; all listed for same assembly.
  - 1. Termination: Stack cap designed to exclude 90 percent of rainfall.
  - 2. Termination: Round chimney top designed to exclude 98 percent of rainfall.
  - 3. Termination: Exit cone with drain section incorporated into riser.
  - 4.



## 2.4 LISTED SPECIAL GAS VENTS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawing or a comparable product by one of the following:
  - 1. Heat-Fab, Inc.
  - 2. Metal-Fab, Inc.
  - 3. Selkirk Inc.; Selkirk Metalbestos and Air Mate.
  - 4. Z-Flex; Flexmaster Canada Limited.
  - 5.
- D. Description: Double-wall metal vents tested according to UL 1738 and rated for 480 deg F continuously, with positive or negative flue pressure complying with NFPA 211.
- E. Construction: Inner shell and outer jacket separated by at least a 1/2-inch airspace.
- F. Inner Shell: ASTM A 959, Type 29-4C stainless steel.
- G. Outer Jacket: Aluminized steel.
- H. Accessories: Tees, elbows, increasers, draft-hood connectors, terminations, adjustable roof flashings, storm collars, support assemblies, thimbles, firestop spacers, and fasteners; fabricated from similar materials and designs as vent-pipe straight sections; all listed for same assembly.
  - 1. Termination: Stack cap designed to exclude minimum 90 percent of rainfall.
  - 2. Termination: Round chimney top designed to exclude minimum 98 percent of rainfall.
  - 3. Termination: Exit cone with drain section incorporated into riser.

## 2.5 LISTED BUILDING-HEATING-APPLIANCE CHIMNEYS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawing or a comparable product by one of the following:
  - 1. American Metal Products; MASCO Corporation.
  - 2. Cleaver-Brooks; Div. of Aqua-Chem Inc.
  - 3. FAMCO.
  - 4. Hart & Cooley, Inc.
  - 5. Heat-Fab, Inc.
  - 6. Industrial Chimney Company.
  - 7. LSP Products Group, Inc.
  - 8. Metal-Fab, Inc.

9. Schebler Co. (The).
10. Selkirk Inc.; Selkirk Metalbestos and Air Mate.
11. Simpson Dura-Vent Co., Inc.; Subsidiary of Simpson Manufacturing Co.
12. Tru-Flex Metal Hose Corp.
13. Van-Packer Company, Inc.

- D. Description: Double-wall metal vents tested according to UL 103 and rated for 1000 deg F continuously, or 1700 deg F for 10 minutes; with neutral or negative flue pressure complying with NFPA 211.
- E. Construction: Inner shell and outer jacket separated by at least a 1/2-inch annular space filled with high-temperature, ceramic-fiber insulation.
- F. Inner Shell: ASTM A 666, Type 304 stainless steel.
- G. Description: Double-wall metal vents tested according to UL 103 and UL 959 and rated for 1400 deg F continuously, or 1800 deg F for 10 minutes; with positive or negative flue pressure complying with NFPA 211.
- H. Construction: Inner shell and outer jacket separated by at least a 1-inch annular space filled with high-temperature, ceramic-fiber insulation.
- I. Inner Shell: ASTM A 666, Type 304 stainless steel.
- J. Description: Double-wall metal vents tested according to UL 103 and rated for 1000 deg F continuously, or 2100 deg F for 10 minutes; with neutral or negative flue pressure complying with NFPA 211.
- K. Construction: Inner shell and outer jacket separated by at least a 1-inch annular space filled with high-temperature, ceramic-fiber insulation.
- L. Inner Shell: ASTM A 666, Type 304 stainless steel.
- M. Outer Jacket: Galvanized steel.
- N. Accessories: Tees, elbows, increasers, draft-hood connectors, terminations, adjustable roof flashings, storm collars, support assemblies, thimbles, firestop spacers, and fasteners; fabricated from similar materials and designs as vent-pipe straight sections; all listed for same assembly.
1. Termination: Stack cap designed to exclude minimum 90 percent of rainfall.
  2. Termination: Round chimney top designed to exclude minimum 98 percent of rainfall.
  3. Termination: Exit cone with drain section incorporated into riser.
  - 4.

## 2.6 LISTED GREASE DUCTS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawing or a comparable product by one of the following:
1. American Metal Products; MASCO Corporation.
  2. FAMCO.
  3. Heat-Fab, Inc.
  4. Industrial Chimney Company.
  5. LSP Products Group, Inc.
  6. Metal-Fab, Inc.
  7. Schebler Co. (The).
  8. Selkirk Inc.; Selkirk Metalbestos and Air Mate.
  9. Simpson Dura-Vent Co., Inc.; Subsidiary of Simpson Manufacturing Co.
  10. Tru-Flex Metal Hose Corp.
  11. Van-Packer Company, Inc.
- D. Description: Double-wall metal vents tested according to UL 1978 and rated for 500 deg F continuously, or 2000 deg F for 30 minutes; with positive or negative duct pressure and complying with NFPA 211.
- E. Construction: Inner shell and outer jacket separated by at least a 1 inch annular space filled with high-temperature, ceramic-fiber insulation.
- F. Inner Shell: ASTM A 666, Type 304 stainless steel.
- G. Outer Jacket: Aluminized steel where concealed. Stainless steel where exposed.
- H. Accessories: Tees, elbows, increasers, hood connectors, terminations, adjustable roof flashings, storm collars, support assemblies, thimbles, firestop spacers, and fasteners; fabricated from similar materials and designs as vent-pipe straight sections; all listed for same assembly. Include unique components required to comply with NFPA 96 including cleanouts, transitions, adapters and drain fittings.

### PART 3 - EXECUTION

#### 3.1 APPLICATION

- A. Listed Chimney Liners: High-efficiency boiler or furnace vents in masonry chimney, dishwasher exhaust, or Type II commercial kitchen hood.
- B. Listed Type B and BW Vents: Vents for certified gas appliances.
- C. Listed Type L Vents: Vents for low-heat appliances.
- D. Listed Special Gas Vents: Condensing gas appliances.
- E. Listed Building-Heating-Appliance Chimneys: Dual-fuel boilers, oven vents, water heaters, and exhaust for engines. Fireplaces and other solid-fuel-burning appliances.
- F. Listed Grease Ducts: Type I commercial kitchen grease duct.

## 3.2 INSTALLATION OF LISTED VENTS AND CHIMNEYS

- A. Locate to comply with minimum clearances from combustibles and minimum termination heights according to product listing or NFPA 211, whichever is most stringent.
- B. Seal between sections of positive-pressure vents and grease exhaust ducts according to manufacturer's written installation instructions, using sealants recommended by manufacturer.
- C. Support vents at intervals recommended by manufacturer to support weight of vents and all accessories, without exceeding appliance loading.
- D. Slope breechings down in direction of appliance, with condensate drain connection at lowest point piped to nearest drain.
- E. Lap joints in direction of flow.
- F. After completing system installation, including outlet fittings and devices, inspect exposed finish. Remove burrs, dirt, and construction debris and repair damaged finishes.
- G. Clean breechings internally, during and after installation, to remove dust and debris. Clean external surfaces to remove welding slag and mill film. Grind welds smooth and apply touchup finish to match factory or shop finish.
- H. Provide temporary closures at ends of breechings, chimneys, and stacks that are not completed or connected to equipment.

END OF SECTION 235100

## SECTION 235113 - DRAFT CONTROL DEVICES

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following:
  - 1. Barometric dampers.
  - 2. Vent dampers.

## 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Wiring Diagrams: Power, signal, and control wiring.
- C. Operation and maintenance data.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

## PART 2 - PRODUCTS

## 2.1 BAROMETRIC DAMPERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - 1. Babco Inc.
  - 2. Bramec Corporation.
  - 3. Effikal International Inc.
  - 4. EXHAUSTO, Inc.
  - 5. FAMCO.
  - 6. Field Controls L.L.C.; Venting Solutions Company (The).
  - 7. Quickdraft; a Litzler Company.
  - 8. Snappy Air Distribution Products.
  - 9. Tec-Air Inc.
  - 10. Tjernlund Products, Inc.

11. Tutco, Inc.; Subsidiary of Smiths Industries.
12. Wing Draft Inducers; Subsidiary of Smiths Industries.

- D. Damper Construction: High-temperature-enamel-painted steel damper and housing with galvanized-steel breeching connection. Adjustable counterweight with lock. Include knife-edge bearings that do not require lubrication.

## 2.2 VENT DAMPERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
1. Effikal International Inc.
  2. Field Controls L.L.C.; Venting Solutions Company (The).
  3. Johnson Controls, Inc.; Controls Group.
- D. Damper Construction: Stainless-steel damper blade, shaft, and vent pipe with metal, prelubricated bearings.
1. Electric motor sized to power damper open and closed in approximately 15 seconds in each direction. Power is off when damper is at rest.
  2. Comply with ANSI Z21.66.
- E. Controls:
1. Control transformer.
  2. Keyed wiring harness.
  3. Damper end-switch to prove damper is open.
  4. Interlock with boiler to permit burner operation when damper is open.
  5. Hold-open switch for troubleshooting boiler controls.

## 2.3 MOTORS

- A. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install listed components in a manner complying with the listing.
- B. Secure barometric dampers to breechings with hardware compatible with connected materials.
- C. Locate barometric and motorized vent dampers as close to draft hood collar as possible.

- D. Secure barometric and motorized vent dampers to appliances, breechings, or chimneys with hardware compatible with connected materials.

END OF SECTION 235113

## SECTION 235216 - CONDENSING BOILERS

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes packaged, factory-fabricated and -assembled, gas-fired, water-tube condensing boilers, trim, and accessories for generating hot water.

## 1.2 SUBMITTALS

- A. Product Data: Include performance data, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings: For boilers, boiler trim, and accessories. Include plans, elevations, sections, details, and attachments to other work.
  - 1. Design calculations and vibration isolation base details, signed and sealed by a qualified professional engineer.
    - a. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.
    - b. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include auxiliary motor slides and rails and equipment mounting frames.
  - 2. Wiring Diagrams: Power, signal, and control wiring.
- C. Manufacturer Seismic Qualification Certification: Submit certification that boiler, accessories, and components will withstand seismic forces defined in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- D. Source quality-control test reports.
- E. Field quality-control test reports.
- F. Operation and maintenance data.
- G. Warranty: Special warranty specified in this Section.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. ASME Compliance: Fabricate and label boilers to comply with ASME Boiler and Pressure Vessel Code.



- C. ASHRAE/IESNA 90.1 Compliance: Boilers shall have minimum efficiency according to "Gas and Oil Fired Boilers - Minimum Efficiency Requirements."
- D. DOE Compliance: Minimum efficiency shall comply with 10 CFR 430, Subpart B, Appendix N, "Uniform Test Method for Measuring the Energy Consumption of Furnaces and Boilers."
- E. UL Compliance: Test boilers for compliance with UL 795, "Commercial-Industrial Gas Heating Equipment." Boilers shall be listed and labeled by a testing agency acceptable to authorities having jurisdiction.

#### 1.4 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of boilers that fail in materials or workmanship within specified warranty period.
  - 1. Warranty Period for Water-Tube Condensing Boilers: 20 years from date of Substantial Completion.
  - 2. Warranty Period for Water-Jacketed Condensing Boilers:
    - a. Leakage and Materials: Eight years from date of Substantial Completion.
    - b. Heat Exchanger Damaged by Thermal Stress and Corrosion: Nonprorated for five years from date of Substantial Completion.

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - 1. Fulton Boiler Works, Inc.
  - 2. Gasmaster Industries Incorporated.
  - 3. Hydrotherm, Inc.; a division of Mestek, Inc.
  - 4. AERCO International.
  - 5. Heat Transfer Products, Inc.
  - 6. Laars Heating Systems; a division of Waterpik Technologies, Inc.
  - 7. Lochinvar Corporation.
  - 8. Viessmann Manufacturing Co. (US) Inc.

#### 2.2 MANUFACTURED UNITS

- A. Description: Factory-fabricated, -assembled, and -tested, pulse-combustion condensing boiler with heat exchanger sealed pressure tight, built on a steel base; including insulated jacket; flue-

gas vent; combustion-air intake connections; water supply, return, and condensate drain connections; and controls.

- B. Heat Exchanger: Type 316L, stainless-steel primary and secondary combustion chamber.
- C. Pressure Vessel: Carbon steel with welded heads and tube connections.
- D. Exhaust Decoupler: Fiberglass composite material in a corrosion-resistant steel box.
- E. Burner: Natural gas, self-aspirating and self-venting after initial start.
- F. Blower: Centrifugal fan to operate only during start of each burner sequence.
  - 1. Motors: Comply with requirements specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."
    - a. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
- G. Gas Train: Combination gas valve with manual shutoff and pressure regulator.
- H. Ignition: Spark ignition with 100 percent main-valve shutoff with electronic flame supervision.
- I. Casing:
  - 1. Jacket: Sheet metal, with snap-in or interlocking closures.
  - 2. Control Compartment Enclosure: NEMA 250, Type 1A.
  - 3. Finish: Powder-coated protective finish.
  - 4. Insulation: Minimum 2-inch- thick, mineral-fiber insulation surrounding the heat exchanger.
  - 5. Draft Hood: Integral
  - 6. Combustion-Air Connection: Inlet duct collar and sheet metal closure over burner compartment.
  - 7. Mounting base to secure boiler to concrete base.
    - a. Seismic Fabrication Requirements: Fabricate mounting base and attachment to boiler pressure vessel, accessories, and components with reinforcement strong enough to withstand seismic forces defined in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment" when mounting base is anchored to building structure.
- J. Mufflers: Carbon-steel intake muffler and stainless-steel exhaust.
- K. Condensate Trap: Cast-iron body with stainless-steel internal parts.
- L. Characteristics and Capacities:
  - 1. Heating Medium: Hot water.
  - 2. Design Water Pressure Rating: 15 psig.
  - 3. Safety Relief Valve Setting: 30 psig.
  - 4. Entering-Water Temperature: 110 deg F.
  - 5. Leaving-Water Temperature: 160 deg F.
  - 6. Design Water Flow Rate: 20 gpm.
  - 7. Minimum Water Flow Rate: 4 gpm.
  - 8. Minimum Efficiency (AFUE): 96

- 9. DOE Output Capacity: 490 MBh
- 10. Electrical Characteristics:
  - a. Volts: 115V.
  - b. Phase: Single.
  - c. Hertz: 60.
  - d. Full-Load Amperes: 10.5

## 2.3 TRIM

- A. Include devices sized to comply with ANSI B31.1, "Power Piping."
- B. Aquastat Controllers: Operating, firing rate, and high limit.
- C. Safety Relief Valve: ASME rated.
- D. Pressure and Temperature Gage: Minimum 3-1/2-inch-diameter, combination water-pressure and -temperature gage. Gages shall have operating-pressure and -temperature ranges so normal operating range is about 50 percent of full range.
- E. Boiler Air Vent: Automatic.
- F. Drain Valve: Minimum NPS 3/4 hose-end gate valve.
- G. Circulation Pump: Non-overloading, in-line pump with split-capacitor motor having thermal-overload protection and lubricated bearings; designed to operate at specified boiler pressures and temperatures.

## 2.4 CONTROLS

- A. Refer to Division 23 Section "Instrumentation and Control for HVAC."
- B. Boiler operating controls shall include the following devices and features:
  - 1. Control transformer.
  - 2. Set-Point Adjust: Set points shall be adjustable.
  - 3. Sequence of Operation: Electric, factory-fabricated and field-installed panel to control burner firing rate to maintain space temperature in response to thermostat with heat anticipator located in heated space.
  - 4. Sequence of Operation: Electric, factory-fabricated and field-installed panel to control burner firing rate to reset supply-water temperature inversely with outside-air temperature. At 0 deg F outside-air temperature, set supply-water temperature at 160 deg F at 60 deg F outside-air temperature, set supply-water temperature at 100 deg F.
    - a. Include automatic, alternating-firing sequence for multiple boilers to ensure maximum system efficiency throughout the load range and to provide equal runtime for boilers.
- C. Burner Operating Controls: To maintain safe operating conditions, burner safety controls limit burner operation.

1. High Cutoff: Manual reset stops burner if operating conditions rise above maximum boiler design temperature.
  2. Low-Water Cutoff Switch: Electronic probe shall prevent burner operation on low water. Cutoff switch shall be manual reset type.
  3. Blocked Inlet Safety Switch: Manual-reset pressure switch field mounted on boiler combustion-air inlet.
  4. Audible Alarm: Factory mounted on control panel with silence switch; shall sound alarm for above conditions.
- D. Building Management System Interface: Factory install hardware and software to enable building management system to monitor, control, and display boiler status and alarms.
1. Hardwired Points:
    - a. Monitoring: On/off status, common trouble alarm.
    - b. Control: On/off operation, hot water supply temperature set-point adjustment.
  2. A communication interface with building management system shall enable building management system operator to remotely control and monitor the boiler from an operator workstation. Control features available, and monitoring points displayed, locally at boiler control panel shall be available through building management system.

## 2.5 ELECTRICAL POWER

- A. Controllers, Electrical Devices, and Wiring: Electrical devices and connections are specified in Division 26 Sections.
- B. Single-Point Field Power Connection: Factory-installed and -wired switches, motor controllers, transformers, and other electrical devices necessary shall provide a single-point field power connection to boiler.
1. House in NEMA 250, Type 1 enclosure.
  2. Wiring shall be numbered and color-coded to match wiring diagram.
  3. Install factory wiring outside of an enclosure in a metal raceway.
  4. Field power interface shall be to fused disconnect switch.
  5. Provide branch power circuit to each motor and to controls with a disconnect switch or circuit breaker.
  6. Provide each motor with overcurrent protection.

## 2.6 VENTING KITS

- A. Kit: Complete system, ASTM A 959, Type 29-4C stainless steel, pipe, vent terminal, thimble, indoor plate, vent adapter, condensate trap and dilution tank, and sealant.
- B. Combustion-Air Intake: Complete system, stainless steel, pipe, vent terminal with screen, inlet air coupling, and sealant.

## 2.7 SOURCE QUALITY CONTROL

- A. Burner and Hydrostatic Test: Factory adjust burner to eliminate excess oxygen, carbon dioxide, oxides of nitrogen emissions, and carbon monoxide in flue gas and to achieve combustion efficiency; perform hydrostatic test.

- B. Test and inspect factory-assembled boilers, before shipping, according to ASME Boiler and Pressure Vessel Code.

### PART 3 - EXECUTION

#### 3.1 BOILER INSTALLATION

- A. Install boilers level on concrete base. Concrete base is specified in Division 23 Section "Common Work Results for HVAC," and concrete materials and installation requirements are specified in Division 03.
- B. Vibration Isolation: Elastomeric isolation pads with a minimum static deflection of 0.25 inch. Vibration isolation devices and installation requirements are specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- C. Install gas-fired boilers according to NFPA 54.
- D. Assemble and install boiler trim.
- E. Install electrical devices furnished with boiler but not specified to be factory mounted.
- F. Install control wiring to field-mounted electrical devices.

#### 3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to boiler to allow service and maintenance.
- C. Install piping from equipment drain connection to nearest floor drain. Piping shall be at least full size of connection. Provide an isolation valve if required.
- D. Connect piping to boilers, except safety relief valve connections, with flexible connectors of materials suitable for service. Flexible connectors and their installation are specified in Division 23 Section "Common Work Results for HVAC."
- E. Connect gas piping to boiler gas-train inlet with union. Piping shall be at least full size of gas train connection. Provide a reducer if required.
- F. Connect hot-water piping to supply- and return-boiler tapplings with shutoff valve and union or flange at each connection.
- G. Install piping from safety relief valves to nearest floor drain.
- H. Boiler Venting:
  - 1. Install flue venting kit and combustion-air intake.
  - 2. Connect full size to boiler connections. Comply with requirements in Division 23 Section "Breechings, Chimneys, and Stacks."

- I. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- J. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

### 3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
  - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
  - 1. Perform installation and startup checks according to manufacturer's written instructions.
  - 2. Leak Test: Hydrostatic test. Repair leaks and retest until no leaks exist.
  - 3. Operational Test: Start units to confirm proper motor rotation and unit operation. Adjust air-fuel ratio and combustion.
  - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
    - a. Check and adjust initial operating set points and high- and low-limit safety set points of fuel supply, water level, and water temperature.
    - b. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- C. Remove and replace malfunctioning units and retest as specified above.
- D. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other than normal occupancy hours for this purpose.

### 3.4 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain boilers. Video training sessions. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 235216

## SECTION 235700 - HEAT EXCHANGERS FOR HVAC

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes plate heat exchangers.

## 1.2 SUBMITTALS

- A. Product Data: Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Coordination Drawings: Equipment room, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
  - 1. Tube-removal space.
  - 2. Structural members to which heat exchangers will be attached.

## 1.3 QUALITY ASSURANCE

- A. ASME Compliance: Fabricate and label heat exchangers to comply with ASME Boiler and Pressure Vessel Code: Section VIII, "Pressure Vessels," Division 1.

## PART 2 - PRODUCTS

## 2.1 GASKETED PLATE HEAT EXCHANGERS

- A. Available Manufacturers:
  - 1. Alfa Laval Thermal, Inc.
  - 2. API Heat Transfer Inc.
  - 3. Armstrong Pumps, Inc.
  - 4. Invensys APV, Inc.
  - 5. ITT Industries; Bell & Gossett.
  - 6. Mueller, Paul Company.
  - 7. Polaris Plate Heat Exchangers.
  - 8. Tranter PHE, Inc.
  - 9. Alfa Laval
- B. Configuration: Freestanding assembly consisting of frame support, top and bottom carrying and guide bars, fixed and movable end plates, tie rods, individually removable plates, and one-piece gaskets.
- C. Frame:
  - 1. Capacity to accommodate 20 percent additional plates.
  - 2. Painted carbon steel with provisions for anchoring to support.

- D. Top and Bottom Carrying and Guide Bars: Painted carbon steel, aluminum, or stainless steel.
  - 1. Fabricate attachment of heat-exchanger carrying and guide bars with reinforcement strong enough to resist heat-exchanger movement during a seismic event when heat-exchanger carrying and guide bars are anchored to building structure.
- E. End-Plate Material: Painted carbon steel.
- F. Tie Rods and Nuts: Steel or stainless steel.
- G. Plate Material: 0.024 inch thick before stamping; Type 304 stainless steel.
- H. Gasket Material: EPDM.
- I. Piping Connections:
  - 1. Threaded port for NPS 2 and smaller. For larger sizes, furnish end-plate port with threaded studs suitable for flanged connection.
- J. Enclose plates in a solid aluminum removable shroud.
- K. Capacity and Characteristics:
  - 1. General:
    - a. Heat-Exchanger Surface Area, 12 sq. ft.
    - b. Number of Plates: 17.
    - c. Number of Passes: One
    - d. Heat Exchanged, 227,400 Btu/h.
    - e. Operating Weight, 154 lb
  - 2. Hot Side:
    - a. Fluid: 30% Glycol
    - b. Fluid Specific Heat: 0.96
    - c. Fluid Specific Gravity: 62.31
    - d. Working Pressure, 150 psig.
    - e. Flow Rate, 17 gpm
    - f. Pressure Drop, 9.37 psig.
    - g. Inlet Temperature, 138 Deg F.
    - h. Outlet Temperature, 110 Deg F.
    - i. Inlet Size, 1 ¼ inch NPS
    - j. Outlet Size, 1 ¼ inch NPS
  - 3. Cold Side:
  - 4.
    - a. Fluid: 50% Glycol
    - b. Fluid Specific Heat: 0.96
    - c. Fluid Specific Gravity: 63.79
    - d. Working Pressure, 150 psig.
    - e. Flow Rate, 6.5 gpm
    - f. Pressure Drop, 2.14 psig.
    - g. Inlet Temperature, 50 Deg F.
    - h. Outlet Temperature, 126.8 Deg F.



- i. Inlet Size, 1 ¼ inch NPS
- j. Outlet Size, 1 ¼ inch NPS

### PART 3 - EXECUTION

#### 3.1 HEAT-EXCHANGER INSTALLATION

- A. Install shell-and-tube heat exchangers on saddle supports.
- B. Install shell-and-tube heat exchangers on, and anchor to, concrete base.

#### 3.2 CONNECTIONS

- A. Install shutoff valves at heat-exchanger inlet and outlet connections.
- B. Install relief valves on heat-exchanger heated-fluid connection and install pipe relief valves, full size of valve connection, to floor drain.
- C. Install vacuum breaker at heat-exchanger steam inlet connection.
- D. Install hose end valve to drain shell.

END OF SECTION 235700

## SECTION 237433 - PACKAGED, OUTDOOR, HEATING AND COOLING MAKEUP AIR-CONDITIONERS

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes cooling and heating rooftop replacement-air units.

## 1.2 SUBMITTALS

- A. Product Data: Include rated capacities, furnished specialties, and accessories.
- B. Shop Drawings: Include details of installation and wiring diagrams.
- C. Coordination Drawings: Rooftop replacement-air units to roof-curb mounting details drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
  - 1. Size and location of rooftop replacement-air unit mounting rails and anchor points and methods for anchoring units to roof curb.
  - 2. Required roof penetrations for ducts, pipes, and electrical raceways, including size and location of each penetration.
- D. Startup service reports.
- E. Operation and maintenance data.
- F. Warranty.
- G. LEED Submittals:
  - 1. Credit EA 4: Manufacturers' product data for refrigerants, including printed statement that refrigerants are free of HCFCs.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Units shall be designed to operate with HCFC-free refrigerants.

## 1.4 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to replace components listed below that fail in materials or workmanship within specified warranty period.

1. Warranty Period for Compressors: Manufacturer's standard, but not less than five years from date of Substantial Completion.
2. Warranty Period for Heat Exchangers: Manufacturer's standard, but not less than five years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  1. AAON, Inc.
  2. Addison Products Company.
  3. Carrier Corporation; Carrier Air Conditioning Div.
  4. Des Champs Laboratories, Incorporated.
  5. LCSystems.
  6. Reznor-Thomas & Betts Corporation; Mechanical Products Division.

### 2.2 CABINET

- A. Construction: Single wall.
- B. Exterior Casing: Galvanized steel with baked-enamel paint finish and with lifting lugs and knockouts for electrical and piping connections.
- C. Interior Casing: Galvanized steel.
- D. Base Rails: Galvanized steel rails for mounting on roof curb.
- E. Service Doors: Hinged access doors with neoprene gaskets.
- F. Internal Insulation: Fibrous-glass duct lining complying with ASTM C 1071, Type II.
  1. Thickness: 1 inch.
  2. Insulation Adhesive: Comply with ASTM C 916, Type I.
  3. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to casing without damaging liner and without causing air leakage when applied as recommended by manufacturer.
- G. Condensate Drain Pans: Formed sections of stainless-steel sheet designed for self-drainage. Fabricate pans with slopes to preclude buildup of microbial slime.
- H. Roof Curb: Full-perimeter curb of sheet metal, minimum 14 inches high, with wood nailer, neoprene sealing strip, and welded Z-bar flashing.

## 2.3 SUPPLY-AIR FAN

- A. Fan: Forward-curved centrifugal; statically and dynamically balanced, coated steel, mounted on solid-steel shaft with self-aligning, permanently lubricated ball bearings.
- B. Motor: Totally enclosed, variable speed motor.
- C. Drive: V-belt drive with matching fan pulley and adjustable motor sheaves and belt assembly with minimum 1.4 service factor.
- D. Mounting: Fan wheel, motor, and drives shall be mounted in fan casing with elastomeric isolators.

## 2.4 REFRIGERATION SYSTEM

- A. Fabricate and label refrigeration system to comply with ASHRAE 15, "Safety Code for Mechanical Refrigeration."
- B. Compressors: Reciprocating compressors with integral vibration isolators, internal overcurrent and overtemperature protection, internal pressure relief, and crankcase heater.
- C. EER: 10.1 EER as defined by ASHRAE/IESNA 90.1, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings."
- D. Refrigerant: R-410A.
- E. Refrigeration System Specialties:
  - 1. Expansion valve with replaceable thermostatic element.
  - 2. Refrigerant dryer.
  - 3. High-pressure switch.
  - 4. Low-pressure switch.
  - 5. Thermostat for coil freeze-up protection during low ambient temperature operation or loss of air.
  - 6. Brass service valves installed in discharge and liquid lines.
  - 7. Operating charge of refrigerant.
- F. Capacity Control: Hot-gas bypass refrigerant control for capacity control with continuous dehumidification on a single compressor.
- G. Capacity Control: Patented, Rawal APR control with zero to 100 percent modulating capacity control using hot-gas bypass. Evaporator coil shall be continuously active for dehumidification.
- H. Capacity Control: Single compressor with evaporator and condenser coil within the refrigerant section to provide initial precooling and reheat for humidity control.
- I. Capacity Control: Heat-pipe heat exchanger shall wrap around the evaporator coil to precool the air entering the evaporator coil, and reheat the air leaving the evaporator coil to control humidity.
- J. Refrigerant Coils: Evaporator and condenser coils shall be designed, tested, fabricated, and rated according to ARI 410 and ASHRAE 33. Coils shall be leak tested under water with air at 315 psig.

1. Capacity Reduction: Circuit coils for interleaved control.
2. Tubes: Copper.
3. Fins: Aluminum with minimum fin spacing of 0.071 inch.
4. Fin and Tube Joint: Mechanical bond.
5. Suction and Distributor: Seamless copper tube with brazed joints.
6. Coating: Phenolic epoxy corrosion-protection coating on both coils.
7. Source Quality Control: Test to 450 psig and to 300 psig underwater.

K. Condenser Fan: Propeller type, directly driven by motor.

L. Safety Controls:

1. Compressor motor and outside-coil fan motor low ambient lockout.
2. Overcurrent protection for compressor motor and outside-coil fan motors.

## 2.5 INDIRECT-FIRED GAS FURNACE

A. Description: Factory assembled, piped, and wired; complying with NFPA 54, "National Fuel Gas Code," and ANSI Z21.47, "Gas-Fired Central Furnaces."

1. AGA Approval: Designed and certified by and bearing label of AGA.

B. Burners: Aluminized steel with stainless-steel inserts with a minimum thermal efficiency of 80 percent.

1. Fuel: Natural gas.
2. Ignition: Electronically controlled electric spark with flame sensor.
3. High-Altitude Model For Project elevations more than 2000 feet above sea level.

C. Heat-Exchanger Drain Pan: Stainless steel.

D. Venting: Gravity vented.

E. Power Vent: Integral, motorized centrifugal fan interlocked with gas valve.

F. Safety Controls:

1. Gas Control Valve: Electronic modulating.
2. Gas Train: Single-body, regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff.

## 2.6 OUTDOOR-AIR INTAKE AND DAMPERS

A. Dampers: Leakage rate, according to AMCA 500, shall not exceed 2 percent of air quantity at face velocity of 2000 fpm through damper and pressure differential of 4-inch wg.

B. Damper Operators: Electric.

C. Mixing Boxes: Parallel-blade, galvanized-steel dampers mechanically fastened to steel operating rod inside cabinet. Connect operating rods with common interconnecting linkages so dampers operate simultaneously.

D. Outdoor-Air Intake Hoods: Galvanized steel, with bird screen and finish to match cabinet.

## 2.7 FILTERS

- A. Comply with NFPA 90A.
- B. Cleanable Filters: 2-inch- thick, cleanable metal mesh.
- C. Disposable Panel Filters: 2-inch- thick, factory-fabricated, flat-panel-type, disposable air filters with holding frames, with a minimum efficiency report value of 6 according to ASHRAE 52.2 and 90 percent average arrestance according to ASHRAE 52.1.
  - 1. Media: Interlaced glass fibers sprayed with nonflammable adhesive.
  - 2. Frame: Galvanized steel.

## 2.8 CONTROLS

- A. Factory-wire connection for controls' power supply.
- B. Control devices, including sensors, transmitters, relays, switches, thermostats, humidistats, detectors, operators, actuators, and valves, shall be manufacturer's standard items to accomplish indicated control functions.
- C. Unit Controls: Solid-state control board and components with field-adjustable control parameters.
- D. Supply-Fan Control: Units shall be electrically interlocked with corresponding exhaust fans, to operate continuously when exhaust fans are running. Time clock shall switch operation from occupied to unoccupied. Night setback thermostat shall cycle fan during unoccupied periods to maintain space temperature.
  - 1. Timer: Seven-day electronic clock.
  - 2. Electrically interlock kitchen hood fire-extinguishing system to de-energize replacement-air unit when fire-extinguishing system discharges.
- E. Remote-Mounted Status Panel:
  - 1. Cooling/Off/Heating Controls: Control operational mode.
  - 2. Damper Position: Indicates position of outdoor-air dampers in terms of percentage of outdoor air.
  - 3. Status Lights:
    - a. Filter dirty.
    - b. Fan operating.
    - c. Cooling operating.
    - d. Heating operating.
- F. Refrigeration System Controls:
  - 1. Unit-mounted enthalpy controller shall lock out refrigerant system when outdoor-air enthalpy is less than 28 Btu/lb of dry air or outdoor-air temperature is less than 60 deg F.
  - 2. Outdoor-air sensor de-energizes dehumidifier operation when outdoor-air temperature is less than 60 deg F.
  - 3. Wall-mounting, relative-humidity sensor energizes dehumidifier operation when relative humidity is more than 60 percent.

## G. Heating Controls:

1. Remote-mounting sensor for field installation in supply-air duct with sensor adjustment located in control panel modulates gas furnace burner to maintain space temperature.
2. Wall-mounting, space-temperature sensor with adjustment on remote-control panel that modulates gas furnace burner to maintain space temperature.
3. Remote Setback Thermostat: Adjustable room thermostat selected by timer, set at 50 deg F cycles supply fan and gas furnace burner to maintain space temperature.
4. Staged Burner Control: [Two] [Four] steps of control.

## H. Damper Controls: When exhaust fans stop, set outdoor- and return-air damper to minimum percent outdoor air based on demand ventilation controls. When exhaust fans start, close return-air damper and fully open outdoor-air damper.

## I. Integral Smoke Alarm: Smoke detector installed in supply air.

## J. DDC Temperature Control: Stand-alone control module for link between unit controls and DDC temperature-control system. Control module shall be compatible with temperature-control system specified in Division 23 Section "Instrumentation and Control for HVAC." Links shall include the following:

1. Start/stop interface relay, and relay to notify DDC temperature-control system alarm condition.
2. Hardware interface or additional sensors for the following:
  - a. Room temperature.
  - b. Discharge air temperature.
  - c. Refrigeration system operating.
  - d. Furnace operating.
  - e. Constant and variable motor loads.
  - f. Monitor variable frequency drive operation.
  - g. Monitor cooling load.
  - h. Monitor economizer cycles.
  - i. Monitor air distribution static pressure and ventilation air volumes.

## 2.9 MOTORS

- A. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."

## PART 3 - EXECUTION

## 3.1 INSTALLATION

- A. Install roof curb on roof structure, according to NRCA's "Low-Slope Membrane Roofing Construction Details Manual," Illustration "Raised Curb Detail for Rooftop Air Handling Units and Ducts." Install and secure rooftop replacement-air units on curbs and coordinate roof penetrations and flashing with roof construction.
- B. Install wall- and duct-mounting sensors, thermostats, and humidistats furnished by manufacturers for field installation. Install control wiring and make final connections to control devices and unit control panel.

- C. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- D. Install piping adjacent to machine to allow service and maintenance.
  - 1. Gas Burner Connections: Comply with requirements in Division 23 Section "Facility Natural-Gas Piping. Connect gas piping to burner, full size of gas train inlet, and connect with union, pressure regulator, and shutoff valve with sufficient clearance for burner removal and service.
- E. Duct Connections: Duct installation requirements are specified in Division 23 Section "Metal Ducts." Drawings indicate the general arrangement of ducts. Connect supply and return ducts to rooftop replacement-air units with flexible duct connectors. Flexible duct connectors are specified in Division 23 Section "Air Duct Accessories."
- F. Electrical Connections: Comply with requirements in Division 26 Sections for power wiring, switches, and motor controls.
- G. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."

### 3.2 STARTUP SERVICE

- A. Complete installation and startup checks according to manufacturer's written instructions and perform the following:
  - 1. Inspect for visible damage to furnace combustion chamber.
  - 2. Inspect for visible damage to compressor, air-cooled outside coil, and fans.
  - 3. Inspect casing insulation for integrity, moisture content, and adhesion.
  - 4. Verify that controls are connected and operable.
  - 5. Clean outside coil and inspect for construction debris.
  - 6. Clean furnace flue and inspect for construction debris.
  - 7. Inspect operation of power vents.
  - 8. Purge gas line.
  - 9. Verify bearing lubrication.
  - 10. Inspect fan-wheel rotation for movement in correct direction without vibration and binding.
  - 11. Adjust fan belts to proper alignment and tension.
  - 12. Start unit.
  - 13. Start refrigeration system when outdoor-air temperature is within normal operating limits.
  - 14. Inspect and record performance of interlocks and protective devices including response to smoke detectors by fan controls and fire alarm.
  - 15. Operate unit for run-in period.
  - 16. Perform the following operations for both minimum and maximum firing and adjust burner for peak efficiency:
    - a. Measure gas pressure at manifold.
    - b. Measure combustion-air temperature at inlet to combustion chamber.
    - c. Measure flue-gas temperature at furnace discharge.
    - d. Perform flue-gas analysis. Measure and record flue-gas carbon dioxide and oxygen concentration.
    - e. Measure supply-air temperature and volume when burner is at maximum firing rate and when burner is off. Calculate useful heat to supply air.
  - 17. Calibrate thermostats.



18. Adjust and inspect high-temperature limits.
  19. Inspect outdoor-air dampers for proper stroke and interlock with return-air dampers.
  20. Start refrigeration system and measure and record the following:
    - a. Coil leaving-air, dry- and wet-bulb temperatures.
    - b. Coil entering-air, dry- and wet-bulb temperatures.
    - c. Outdoor-air, dry-bulb temperature.
    - d. Outdoor-air-coil, discharge-air, dry-bulb temperature.
  21. Verify operational sequence of controls.
  22. Verify operation of remote panel including pilot-light operation and failure modes. Inspect the following:
    - a. High-limit heat exchanger.
    - b. Alarms.
- B. After startup and performance testing, change filters, verify bearing lubrication, and adjust belt tension.
- C. Remove and replace components that do not pass tests and inspections and retest as specified above.
- D. Prepare written report of the results of startup services.

### 3.3 ADJUSTING

- A. Adjust initial temperature and humidity set points.
- B. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

### 3.4 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain rooftop replacement-air units. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 237433

## SECTION 238219 - FAN COIL UNITS

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes fan-coil units and accessories.

## 1.2 SUBMITTALS

- A. Product Data: Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
  - 1. Wiring Diagrams: Power, signal, and control wiring.
- C. Field quality-control test reports.
- D. Operation and maintenance data.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

## PART 2 - PRODUCTS

## 2.1 MANUFACTURERS

- A. In the Fan-Coil-Unit Schedule where titles below are column or row headings that introduce lists, the following requirements apply to product selection:
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
  - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.
  - 3. Basis-of-Design Product: The design for each fan-coil unit is based on the product named. Subject to compliance with requirements, provide either the named product or a comparable product by one of the other manufacturers specified.

## 2.2 FAN-COIL UNITS

- A. Description: Factory-packaged and -tested units rated according to ARI 440, ASHRAE 33, and UL 1995.
- B. Coil Section Insulation: 1/2-inch thick, foil-covered, closed-cell foam complying with ASTM C 1071 and attached with adhesive complying with ASTM C 916.
  - 1. Fire-Hazard Classification: Insulation and adhesive shall have a combined maximum flame-spread index of 25 and smoke-developed index of 50 when tested according to ASTM E 84.
- C. Main and Auxiliary Drain Pans: Plastic formed to slope from all directions to the drain connection as required by ASHRAE 62. Drain pans shall be removable.
- D. Chassis: Galvanized steel where exposed to moisture. Floor-mounting units shall have leveling screws.
- E. Cabinet: Steel with baked-enamel finish in manufacturer's custom paint color as selected by Architect.
  - 1. Vertical Unit Front Panels: Removable, steel, with integral stamped discharge grille and channel-formed edges, cam fasteners, and insulation on back of panel.
  - 2. Horizontal Unit Bottom Panels: Fastened to unit with cam fasteners and hinge and attached with safety chain; with integral stamped discharge grilles.
  - 3. Steel recessing flanges for recessing fan-coil units into ceiling or wall.
- F. Filters: Minimum arrestance according to ASHRAE 52.1, and a minimum efficiency reporting value (MERV) according to ASHRAE 52.2.
  - 1. Washable Foam: 70 percent arrestance and 3 MERV.
  - 2. Glass Fiber Treated with Adhesive: 80 percent arrestance and 5 MERV.
  - 3. Pleated Cotton-Polyester Media: 90 percent arrestance and 7 MERV.
- G. Hydronic Coils: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch rated for a minimum working pressure of 200 psig and a maximum entering-water temperature of 220 deg F. Include manual air vent and drain valve.
- H. Electric-Resistance Heating Coils: Nickel-chromium heating wire, free of expansion noise and hum, mounted in ceramic inserts in a galvanized-steel housing; with fuses in terminal box for overcurrent protection and limit controls for high-temperature protection. Terminate elements in stainless-steel machine-staked terminals secured with stainless-steel hardware.
- I. Fan and Motor Board: Removable.
  - 1. Fan: Forward curved, double width, centrifugal; directly connected to motor. Thermoplastic or painted-steel wheels, and aluminum, painted-steel, or galvanized-steel fan scrolls.
  - 2. Motor: Permanently lubricated, multispeed; resiliently mounted on motor board. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
  - 3. Wiring Termination: Connect motor to chassis wiring with plug connection.
- J. Factory, Hydronic Piping Package: ASTM B 88, Type L copper tube with wrought-copper fittings and brazed joints. Label piping to indicate service, inlet, and outlet.

1. Two or Three-way, modulating control valve for heating coil.
  2. Hose Kits: Minimum 400-psig working pressure, and operating temperatures from 33 to 211 deg F Tag hose kits to equipment designations.
    - a. Length: 24 inches.
    - b. Minimum Diameter: Equal to fan-coil-unit connection size.
  3. Two-Piece Ball Valves: Bronze body with full-port, chrome-plated bronze ball; PTFE or TFE seats; and 600-psig minimum CWP rating and blowout-proof stem.
  4. Calibrated-Orifice Balancing Valves: Bronze body, ball type; 125-psig working pressure, 250-deg F maximum operating temperature; with calibrated orifice or venturi, connections for portable differential pressure meter with integral seals, threaded ends, and equipped with a memory stop to retain set position.
  5. Automatic Flow-Control Valve: Brass or ferrous-metal body; 300-psig working pressure at 250 deg F with removable, corrosion-resistant, tamperproof, self-cleaning piston spring; factory set to maintain constant indicated flow with plus or minus 10 percent over differential pressure range of 2 to 80 psig.
  6. Y-Pattern Hydronic Strainers: Cast-iron body (ASTM A 126, Class B); 125-psig working pressure; with threaded connections, bolted cover, perforated stainless-steel basket, and bottom drain connection. Include minimum NPS 1/2 hose-end, full-port, ball-type blowdown valve in drain connection.
  7. Wrought-Copper Unions: ASME B16.22.
- K. Control devices and operational sequences are specified in Division 23 Sections "Instrumentation and Control for HVAC" and "Sequence of Operations for HVAC Controls."
- L. Basic Unit Controls:
1. Control voltage transformer.
  2. Wall-mounting programmable low voltage thermostat with the following features:
    - a. Heat-cool-off switch.
    - b. Fan on-auto switch.
    - c. Fan-speed switch.
    - d. Adjustable deadband.
    - e. Exposed set point.
    - f. Exposed indication.
    - g. Degree F indication.
  3. Hydronic-Cooling-Coil Operation:
    - a. Occupied Periods: [Open] [Modulate] control valve to maintain room temperature.
    - b. Unoccupied Periods: Close control valve.
  4. Heating-Coil Operation:
    - a. Occupied Periods: Modulate control valve to provide heating if room temperature falls below thermostat set point.
    - b. Unoccupied Periods: Start fan and modulate control valve if room temperature falls below setback temperature.
  5. Controller shall have volatile-memory backup.
- M. Electrical Connection: Factory wire motors and controls for a single electrical connection.

## PART 3 - EXECUTION

## 3.1 INSTALLATION

- A. Install fan-coil units to comply with NFPA 90A.
- B. Suspend fan-coil units from structure with elastomeric hangers. Vibration isolators are specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- C. Verify locations of thermostats and other exposed control sensors with Drawings and room details before installation. Install devices 48 inches above finished floor.
- D. Install new filters in each fan-coil unit within two weeks after Substantial Completion.
- E. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties. Specific connection requirements are as follows:
  - 1. Install piping adjacent to machine to allow service and maintenance.
  - 2. Connect piping to fan-coil-unit factory hydronic piping package. Install piping package if shipped loose.
  - 3. Connect condensate drain to indirect waste.
    - a. Install condensate trap of adequate depth to seal against the pressure of fan. Install cleanouts in piping at changes of direction.
- F. Connect supply and return ducts to fan-coil units with flexible duct connectors specified in Division 23 Section "Air Duct Accessories." Comply with safety requirements in UL 1995 for duct connections.

## 3.2 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
  - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  - 2. Operate electric heating elements through each stage to verify proper operation and electrical connections.
  - 3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
- B. Remove and replace malfunctioning units and retest as specified above.

END OF SECTION 238219

## SECTION 238239 - UNIT HEATERS

## PART 1 - GENERAL

## 1.1 SUMMARY

## A. Section Includes:

1. Cabinet unit heaters with centrifugal fans and electric-resistance heating coils.
2. Wall and ceiling heaters with propeller fans with hydronic or electric-resistance heating coils.

## 1.2 SUBMITTALS

- A. Product Data: Include rated capacities, operating characteristics, furnished specialties, and accessories for each product indicated.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
  1. Plans, elevations, sections, and details.
  2. Location and size of each field connection.
  3. Equipment schedules to include rated capacities, furnished specialties, and accessories.
- C. Field quality-control test reports.
- D. Operation and maintenance data.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

## PART 2 - PRODUCTS

## 2.1 CABINET UNIT HEATERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

1. Airtherm; a Mestek Company.
  2. Berko Electric Heating; a division of Marley Engineered Products.
  3. Carrier Corporation.
  4. Chromalox, Inc.; a division of Emerson Electric Company.
  5. Dunham-Bush, Inc.
  6. Engineered Air Ltd.
  7. Indeeco.
  8. International Environmental Corporation.
  9. Markel Products; a division of TPI Corporation.
  10. Marley Electric Heating; a division of Marley Engineered Products.
  11. McQuay International.
  12. Ouellet Canada Inc.
  13. QMark Electric Heating; a division of Marley Engineered Products.
  14. Rosemex Products.
  15. Trane.
  16. USA Coil & Air.
  17. Dayton
- D. Description: A factory-assembled and -tested unit complying with ARI 440.
1. Comply with UL 2021.
- E. Coil Section Insulation: Glass-fiber insulation; surfaces exposed to airstream shall be erosion-resistant coating to prevent erosion of glass fibers.
1. Thickness: 1/2 inch.
  2. Thermal Conductivity (k-Value): 0.26 Btu x in./h x sq. ft. at 75 deg F mean temperature.
  3. Fire-Hazard Classification: Maximum flame-spread index of 25 and smoke-developed index of 50 when tested according to ASTM E 84.
  4. Adhesive: Comply with ASTM C 916 and with NFPA 90A or NFPA 90B.
- F. Cabinet: Steel with baked-enamel finish with manufacturer's custom paint, in color selected by Architect.
1. Vertical Unit, Exposed Front Panels: Minimum 0.0528-inch-thick, galvanized, sheet steel, removable panels with channel-formed edges secured with tamperproof cam fasteners.
  2. Horizontal Unit, Exposed Bottom Panels: Minimum 0.0528-inch-thick, galvanized, sheet steel, removable panels secured with tamperproof cam fasteners and safety chain.
  3. Recessing Flanges: Steel, finished to match cabinet.
  4. Control Access Door: Key operated.
  5. Base: Minimum 0.0528-inch-thick steel, finished to match cabinet, 4 inches high with leveling bolts.
  6. Extended Piping Compartment: 8-inch-wide piping end pocket.
  7. False Back: Minimum 0.0428-inch-thick steel, finished to match cabinet.
- G. Filters: Minimum arrestance according to ASHRAE 52.1 and a minimum efficiency reporting value (MERV) according to ASHRAE 52.2.
1. Washable Foam: 70 percent arrestance and 3 MERV.
  2. Glass Fiber Treated with Adhesive: 80 percent arrestance and 5 MERV.
  3. Pleated: 90 percent arrestance and 7 MERV.
- H. Hot-Water Coil: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch and rated for a minimum working pressure of 200 psig and a maximum entering-water temperature of 220 deg F. Include manual air vent and drain.

- I. Electric-Resistance Heating Coil: Nickel-chromium heating wire, free from expansion noise and hum, mounted in ceramic inserts in a galvanized-steel housing; with fuses in terminal box for overcurrent protection and limit controls for high-temperature protection. Terminate elements in stainless-steel machine-staked terminals secured with stainless-steel hardware.
- J. Fan and Motor Board: Removable.
  - 1. Fan: Forward curved, high static, double width, centrifugal; directly connected to motor. Thermoplastic or painted-steel wheels, and aluminum, painted-steel, or galvanized-steel fan scrolls.
  - 2. Motor: Permanently lubricated, multispeed; resiliently mounted on motor board. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
  - 3. Wiring Terminations: Connect motor to chassis wiring with plug connection.
- K. Factory, Hot-Water Piping Package: ASTM B 88, Type L copper tube with wrought-copper fittings and brazed joints. Label piping to indicate service, inlet and outlet.
  - 1. Hose Kits: Minimum 400-psig working pressure, and operating temperatures from 33 to 211 deg F. Tag hose kits to equipment designations.
    - a. Length: 24 inches.
    - b. Minimum Diameter: Equal to cabinet unit heater connection size.
  - 2. Two-Piece, Ball Valves: Bronze body with full-port, chrome-plated bronze ball; PTFE or TFE seats; and 600-psig minimum CWP rating and blowout-proof stem.
  - 3. Calibrated-Orifice Balancing Valves: Bronze body, ball type, 125-psig working pressure, 250 deg F maximum operating temperature; with calibrated orifice or venture, connection for portable differential pressure meter with integral seals, threaded ends, and equipped with a memory stop to retain set position.
  - 4. Y-Pattern, Hot-Water Strainers: Cast-iron body (ASTM A 126, Class B); 125-psig minimum working pressure; with threaded connections, bolted cover, perforated stainless-steel basket, and bottom drain connection. Include minimum NPS 1/2 threaded pipe and full-port ball valve in strainer drain connection.
  - 5. Wrought-Copper Unions: ASME B16.22.
- L. Control devices and operational sequences are specified in Division 23 Sections "Instrumentation and Control for HVAC" and "Sequence of Operations for HVAC Controls."
- M. Basic Unit Controls:
  - 1. Control voltage transformer.
  - 2. Wall-mounting programmable low voltage thermostat with the following features.
    - a. Heat-off switch.
    - b. Fan on-auto switch.
    - c. Manual fan speed switch.
    - d. Adjustable deadband.
    - e. Exposed set point.
    - f. Exposed indication.
    - g. Deg F indication.
- N. Electrical Connection: Factory wire motors and controls for a single field connection.



## 2.2 PROPELLER UNIT HEATERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Airtherm; a Mestek Company.
  - 2. Engineered Air Ltd.
  - 3. McQuay International.
  - 4. Rosemex Products.
  - 5. Ruffneck Heaters; a division of Lexa Corporation.
  - 6. Trane.
  - 7. Dayton
- C. Description: An assembly including casing, coil, fan, and motor in vertical and horizontal discharge configuration with adjustable discharge louvers.
- D. Comply with UL 2021.
- E. Cabinet: Removable panels for maintenance access to controls.
- F. Cabinet Finish: Manufacturer's standard baked enamel applied to factory-assembled and -tested propeller unit heater before shipping.
- G. Discharge Louver: Adjustable fin diffuser for horizontal units and conical diffuser for vertical units.
- H. Hot-Water Coil: Test and rate hot-water propeller unit heater coils according to ASHRAE 33. Copper tube, minimum 0.025-inch wall thickness, with mechanically bonded aluminum fins spaced no closer than 0.1 inch and rated for a minimum working pressure of 200 psig and a maximum entering-water temperature of 325 deg F, with manual air vent. Test for leaks to 350 psig underwater.
- I. Electric-Resistance Heating Elements: Nickel-chromium heating wire, free from expansion noise and 60-Hz hum, embedded in magnesium oxide refractory and sealed in steel or corrosion-resistant metallic sheath with fins no closer than 0.16 inch. Element ends shall be enclosed in terminal box. Fin surface temperature shall not exceed 550 deg F at any point during normal operation.
  - 1. Circuit Protection: One-time fuses in terminal box for overcurrent protection and limit controls for high-temperature protection of heaters.
  - 2. Wiring Terminations: Stainless-steel or corrosion-resistant material.
- J. Fan: Propeller type with aluminum wheel directly mounted on motor shaft in the fan venturi.
- K. Fan Motors: Comply with requirements in "Division 23 Section "Common Motor Requirements for HVAC Equipment."
  - 1. Motor Type: Permanently lubricated.
- L. Control Devices: Wall-mounting programmable low voltage thermostat.

## 2.3 WALL AND CEILING HEATERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - 1. Berko Electric Heating; a division of Marley Engineered Products.
  - 2. Chromalox, Inc.; a division of Emerson Electric Company.
  - 3. Indeeco.
  - 4. Markel Products; a division of TPI Corporation.
  - 5. Marley Electric Heating; a division of Marley Engineered Products.
  - 6. Ouellet Canada Inc.
  - 7. QMark Electric Heating; a division of Marley Engineered Products.
  - 8. Trane.
  - 9. Dayton
- D. Description: An assembly including chassis, electric heating coil, fan, motor, and controls. Comply with UL 2021.
- E. Cabinet:
  - 1. Front Panel: Stamped-steel louver with removable panels fastened with tamperproof fasteners.
  - 2. Finish: Baked enamel over baked-on primer with manufacturer's standard color selected by Architect, applied to factory-assembled and -tested wall and ceiling heaters before shipping.
- F. Surface-Mounting Cabinet Enclosure: Steel with finish to match cabinet.
- G. Electric-Resistance Heating Coil: Nickel-chromium heating wire, free from expansion noise and hum, embedded in magnesium oxide refractory and sealed in corrosion-resistant metallic sheath. Terminate elements in stainless-steel, machine-staked terminals secured with stainless-steel hardware, and limit controls for high temperature protection. Provide integral circuit breaker for overcurrent protection.
- H. Fan: Aluminum propeller directly connected to motor.
  - 1. Motor: Permanently lubricated. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
- I. Controls: Wall mounted programmable low voltage thermostat. Low-voltage relay with transformer kit.
- J. Electrical Connection: Factory wire motors and controls for a single field connection with disconnect switch.

## PART 3 - EXECUTION

## 3.1 INSTALLATION

- A. Install unit heaters to comply with NFPA 90A.
- B. Suspend cabinet unit heaters from structure with elastomeric hangers and seismic restraints. Vibration isolators and seismic restraints are specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- C. Suspend propeller unit heaters from structure with all-thread hanger rods and spring hangers with vertical-limit stop. Hanger rods and attachments to structure are specified in Division 23 Section "Hangers and Supports for HVAC Piping and Equipment." Vibration hangers are specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- D. Install wall-mounting thermostats and switch controls in electrical outlet boxes at heights to match lighting controls. Verify location of thermostats and other exposed control sensors with Drawings and room details before installation.
- E. Unless otherwise indicated, install union and gate or ball valve on supply-water connection and union and calibrated balancing valve on return-water connection of unit heater.
- F. Install new filters in each fan-coil unit within two weeks of Substantial Completion.
- G. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- H. Install piping adjacent to machine to allow service and maintenance.
- I. Connect piping to cabinet unit heater's factory, hot-water piping package. Install the piping package if shipped loose.
- J. Connect supply and return ducts to cabinet unit heaters with flexible duct connectors specified in Division 23 Section "Air Duct Accessories."
- K. Comply with safety requirements in UL 1995.
- L. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- M. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

## 3.2 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
  - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  - 2. Operate electric heating elements through each stage to verify proper operation and electrical connections.

3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
- B. Remove and replace malfunctioning units and retest as specified above.

END OF SECTION 238239

## SECTION 238316 - RADIANT-HEATING HYDRONIC PIPING

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes radiant heating piping, including pipes, fittings, and piping specialties.

## 1.2 SUBMITTALS

- A. Product Data: For each type of radiant heating pipe, fitting, manifold, specialty, and control.
- B. Shop Drawings: Show piping layout and details drawn to scale, including valves, manifolds, controls, and support assemblies, and their attachments to building structure.
- C. Operation and maintenance data.

## PART 2 - PRODUCTS

## 2.1 PEX PIPE AND FITTINGS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. FlorHeat Company (The).
  - 2. HeatLink USA Inc.
  - 3. Infloor Radiant Heating Inc.
  - 4. IPEX Inc.
  - 5. REHAU.
  - 6. Slant/Fin Corp.
  - 7. Stadler-Viega.
  - 8. Uponor Wirsbo Co.
  - 9. Vanguard Piping Systems, Inc.
  - 10. Warmboard, Inc.
  - 11. Watts Radiant, Inc.; a division of Watts Water Technologies, Inc.
  - 12. Zurn Plumbing Products Group.
- C. Pipe Material: PEX plastic according to ASTM F 876.
- D. Oxygen Barrier: Limit oxygen diffusion through the tube to maximum 0.10 mg per cu. m/day at 104 deg F according to DIN 4726.
- E. Fittings: ASTM F 1807, metal insert and copper crimp rings.
- F. Pressure/Temperature Rating: Minimum 100 psig and 180 deg F.

## 2.2 PEX/AL/PEX PIPE AND FITTINGS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. IPEX Inc.
  - 2. Stadler-Viega.
  - 3. Uponor Wirsbo Co.
- C. Pipe Material: PEX plastic bonded to the inside and outside of a welded aluminum tube according to ASTM F 1281.
- D. Oxygen Barrier: Limit oxygen diffusion through the pipe to maximum 0.10 mg per cu. m/day at 104 deg F according to DIN 4726.
- E. Fittings: ASTM F 1974, metal insert fittings with split ring and compression nut (compression joint) or metal insert fittings with copper crimp rings (crimp joint).
- F. Flame-Spread and Smoke-Developed Indexes: 25 and 50 or less, respectively, tested according to ASTM E 84.
- G. Pressure/Temperature Rating: Minimum 100 psig and 210 deg F

## 2.3 DISTRIBUTION MANIFOLDS

- A. Manifold: Minimum NPS 1 brass.
- B. Main Shutoff Valves:
  - 1. Factory installed on supply and return connections.
  - 2. Three-piece body.
  - 3. Body: Brass or bronze.
  - 4. Ball: Chrome-plated bronze.
  - 5. Seals: PTFE.
  - 6. CWP Rating: 150 psig
  - 7. Maximum Operating Temperature: 225 deg F.
- C. Manual Air Vents:
  - 1. Body: Bronze.
  - 2. Internal Parts: Nonferrous.
  - 3. Operator: Key furnished with valve, or screwdriver bit.
  - 4. Inlet Connection: NPS ½.
  - 5. Discharge Connection: NPS 1/8.
  - 6. CWP Rating: 150 psig.
  - 7. Maximum Operating Temperature: 225 deg F.
- D. Balancing Valves:
  - 1. Body: Plastic or bronze, ball or plug, or globe cartridge type.
  - 2. Ball or Plug: Brass or stainless steel.

3. Globe Cartridge and Washer: Brass with EPDM composition washer.
4. Seat: PTFE.
5. Visual Flow Indicator: Flowmeter with visible indication in a clear plastic cap at top of valve.
6. Differential Pressure Gage Connections: Integral seals for portable meter to measure loss across calibrated orifice.
7. Handle Style: Lever or knob, with memory stop to retain set position if used for shutoff.
8. CWP Rating: Minimum 125 psig.
9. Maximum Operating Temperature: 250 deg F.

E. Zone Control Valves:

1. Body: Plastic or bronze, ball or plug, or globe cartridge type.
2. Ball or Plug: Brass or stainless steel.
3. Globe Cartridge and Washer: Brass with EPDM composition washer.
4. Seat: PTFE.
5. Actuator: Replaceable electric motor.
6. CWP Rating: Minimum 125 psig.
7. Maximum Operating Temperature: 250 deg F.

F. Thermometers:

1. Mount on supply and return connections.
2. Case: Dry type, metal or plastic, 2-inch diameter.
3. Element: Bourdon tube or other type of pressure element.
4. Movement: Mechanical, connecting element and pointer.
5. Dial: Satin-faced, nonreflective aluminum with permanently etched scale markings.
6. Pointer: Black metal.
7. Window: Plastic.
8. Connector: Rigid, back type.
9. Thermal System: Liquid- or mercury-filled bulb in copper-plated steel, aluminum, or brass stem.
10. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.

G. Mounting Brackets: Copper, or plastic or copper-clad steel, where in contact with manifold.

## 2.4 PIPING SPECIALTIES

A. Cable Ties:

1. Fungus-inert, self-extinguishing, 1-piece, self-locking, Type 6/6 nylon cable ties.
2. Minimum Width: 1/8 inch.
3. Tensile Strength: 20 lb minimum.
4. Temperature Range: Minus 40 to plus 185 deg F.

B. Floor-Mounting Staples:

1. Steel, with corrosion-resistant coating and smooth finish without sharp edges.
2. Minimum Thickness: 3/32 inch.
3. Width: Minimum, wider than tubing.

C. Floor-Mounting Clamps:

1. Two bolt, steel, with corrosion-resistant coating and smooth finish without sharp edges.
2. Minimum Thickness: 3/32 inch.
3. Width: Minimum, wider than tubing.

D. Floor-Mounting Tracks:

1. Aluminum or plastic channel track with smooth finish, no sharp edges.
2. Minimum Thickness: 1/16 inch.
3. Slot Width: Snap fit to hold tubing.
4. Slot Spacing: 2-inch intervals.

E. Channeled Subfloor:

1. Plywood, APA-rated subfloor panel, composed of premium, tongue-and-groove, 7-layer, Douglas fir structural subfloor panels.
2. Particleboard manufactured to meet Federal Housing Authority standards of less than 0.3-ppm formaldehyde.
3. Clad panel with minimum 0.025-inch-thick aluminum recessed in the grooves sized to maintain contact with radiant piping.

F. Modular Interlocking Blocks:

1. Polypropylene snap-together blocks with grooves to support piping.
2. Galvanized sheet metal or aluminum emission plates.
3. Natural mineralboard cover panel.

G. Heat-Emission Plates:

1. Formed aluminum suitable for radiant heating piping.
2. Minimum Thickness: 1/16 inch.
3. Slot Width: Snap fit to maintain pressure fit on tubing.

## 2.5 CONTROLS

- A. Temperature-control devices and sequence of operations are specified in Division 23 Sections "Instrumentation and Control for HVAC" and "Sequence of Operations for HVAC Controls."
- B. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- C. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Danfoss Inc.
  2. HeatLink USA Inc.
  3. Honeywell.
  4. Infloor Radiant Heating Inc.
  5. IPEX Inc.
  6. REHAU.
  7. Slant/Fin Corp.
  8. Stadler-Viega.
  9. tekmar Control Systems, Ltd.
  10. Uponor Wirsbo Co.
  11. Vanguard Piping Systems, Inc.



12. Watts Radiant, Inc.; a division of Watts Water Technologies, Inc.
13. Zurn Plumbing Products Group.

D. Wall-Mounting Thermostat:

1. Minimum temperature range from 0 to 90 deg F.
2. Manually operated with on-off switch.
3. Day and night setback and clock program with minimum four periods per day.
4. Operate pumps or open zone control valves if room temperature falls below the thermostat setting, and stop pumps or close zone control valves when room temperature rises above the thermostat setting.

E. Heated-Panel Thermostat:

1. Remote bulb unit with adjustable temperature range from 50 to 90 deg F
2. Snap action; open-on-rise, single-pole switch with minimum current rating adequate for connected pump or zone control valve.
3. Remote bulb on capillary tube, resistance temperature device, or thermistor for directly sensing radiant panel temperature.
4. Stop pump or close zone control valves if heated-panel thermostat setting is exceeded.
5. Corrosion-resistant, waterproof control enclosure.

F. Precipitation and Temperature Sensor:

1. Automatic control with manual on, automatic, and standby/reset switch.
2. Precipitation and temperature sensors shall sense the surface conditions of pavement and shall be programmed to operate pump and zone control valves as follows:
  - a. Temperature Span: 34 to 44 deg F.
  - b. Adjustable Delay Off Span: 30 to 90 minutes.
  - c. Start Pump or Open Zone Control Valves: Following two-minute delay if ambient temperature is below set point and precipitation is detected.
  - d. Stop Pump or Close Zone Control Valves: On detection of a dry surface plus time delay.
3. Corrosion-proof and waterproof enclosure suitable for outdoor mounting, for controls and precipitation and temperature sensors.
4. Minimum 30-A contactor to start pump and open zone control valves.
5. Precipitation sensor shall be mounted in pavement.
6. Provide relay with contacts to indicate operational status, on or off, for interface with central HVAC control system workstation.

## PART 3 - EXECUTION

### 3.1 APPLICATIONS

A. Install the following types of radiant heating piping for the applications described:

1. Piping in Exterior Pavement: PEX/AL/PEX.
2. Piping in Interior Reinforced-Concrete Floors: PEX/AL/PEX.
3. Piping in Level Fill Concrete Floors (Not Reinforced): PEX/AL/PEX.
4. Piping in Subfloors: PEX/AL/PEX.
5. Piping below Wood Floors: PEX/AL/PEX.

## 3.2 INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicate piping locations and arrangements if such were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop or Coordination Drawings.
- B. Install radiant heating piping continuous from the manifold through the heated panel and back to the manifold without piping joints in heated panels.
- C. Connect radiant piping to manifold in a reverse-return arrangement.
- D. Do not bend pipes in radii smaller than manufacturer's minimum bend radius dimensions.
- E. Install manifolds in accessible locations, or install access panels to provide maintenance access as required in Division 08 Section "Access Doors and Frames."
- F. Refer to Division 23 Section "Hydronic Piping" for pipes and connections to hydronic systems and for glycol-solution fill requirements.
- G. Fire- and Smoke-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials according to Division 07 Section "Penetration Firestopping."
- H. Piping in Exterior Pavement:
  - 1. Secure piping in concrete floors by attaching pipes to reinforcement using cable ties.
  - 2. Space cable ties a maximum of 18 inches o.c., and at center of turns or bends.
  - 3. Maintain 3-inch minimum cover.
  - 4. Install a sleeve of 3/8-inch-thick, foam-type insulation or PE pipe around tubing and extending for a minimum of 10 inches on each side of slab joints to protect the tubing passing through expansion or control joints. Anchor sleeve to slab form at control joints to provide maximum clearance for saw cut.
  - 5. Maintain minimum 40-psig pressure in piping during concrete placement and continue for 24 hours after placement.
- I. Piping in Interior Reinforced-Concrete Floors:
  - 1. Secure piping in concrete floors by attaching pipes to reinforcement using cable ties.
  - 2. Space cable ties a maximum of 18 inches o.c., and at center of turns or bends.
  - 3. Maintain 2-inch minimum cover.
  - 4. Install a sleeve of 3/8-inch-thick, foam-type insulation or PE pipe around tubing and extending for a minimum of 10 inches on each side of slab joints to protect the tubing passing through expansion or control joints. Anchor sleeve to slab form at control joints to provide maximum clearance for saw cut.
  - 5. Maintain minimum 40-psig pressure in piping during concrete placement and continue for 24 hours after placement.
- J. Piping in Level Fill Concrete Floors (Not Reinforced):
  - 1. Secure piping in concrete floors by attaching pipes to subfloor using tracks, clamps, or staples.
  - 2. Space tracks, clamps, or staples a maximum of 18 inches o.c., and at center of turns or bends.
  - 3. Maintain 3/4-inch minimum cover.

4. Install a sleeve of 3/8-inch-thick, foam-type insulation or PE pipe around tubing and extending for a minimum of [10 inches] on each side of slab joints to protect the tubing passing through expansion or control joints. Anchor sleeve to slab form at control joints to provide maximum clearance for saw cut.
5. Maintain minimum 40-psig pressure in piping during the concrete pour and continue for 24 hours during curing.

K. Piping in Subfloor:

1. Secure piping by laying piping in subfloor channels or modular interlocking blocks.
2. Use straight channel panels or blocks in the center, and curved channel panels or blocks at the ends.
3. Finish floor with mineralboard panel cover or finished floor surface.

L. Piping below Wood Floor:

1. Secure piping by attaching pipes to subfloor using heat-emission plates, clamps, or staples.
2. Space heat-emission plates, clamps, or staples a maximum of 4 inches o.c., and at center of turns or bends.
3. Install heat-emission plates on underside of wood subfloor with maximum space between plates, as noted above, to maintain pipe contact with floor.

M. Revise locations and elevations from those indicated as required to suit field conditions and ensure integrity of piping and as approved by Architect.

N. After system balancing has been completed, mark balancing valves to permanently indicate final position.

O. Perform the following adjustments before operating the system:

1. Open valves to fully open position.
2. Check operation of zone control valves.
3. Set temperature controls so all zones call for full flow.
4. Purge air from piping.

P. After the concrete or plaster heating panel has cured as recommended by concrete supplier, operate radiant heating system as follows:

1. Start system heating at a maximum of 10 deg F above the ambient radiant panel temperature, and increase 10 deg F each following day until design temperature is achieved.
2. For freeze protection, operate at a maximum of 60 deg F supply-water temperature.

### 3.3 FIELD QUALITY CONTROL

A. Prepare radiant heating piping for testing as follows:

1. Open all isolation valves and close bypass valves.
2. Open and verify operation of zone control valves.
3. Flush with clean water, and clean strainers.

B. Tests and Inspections:

1. Leak Test: After installation, charge system and test for leaks. Subject piping to hydrostatic test pressure that is not less than 1.5 times the design pressure but not more than 100 psig. Repair leaks and retest until no leaks exist.
  2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning radiant heating piping components that do not pass tests, and retest as specified above.
- D. Prepare a written report of testing.

END OF SECTION 238316

## SECTION 260500 - COMMON WORK RESULTS FOR ELECTRICAL

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section Includes:
  - 1. Sleeves for raceways and cables.
  - 2. Sleeve seals.
  - 3. Grout.
  - 4. Common electrical installation requirements.

## 1.2 SUBMITTALS

- A. Product Data: For sleeve seals.

## PART 2 - PRODUCTS

## 2.1 SLEEVES FOR RACEWAYS AND CABLES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- C. Sleeves for Rectangular Openings: Galvanized sheet steel.
  - 1. Minimum Metal Thickness:
    - a. For sleeve cross-section rectangle perimeter less than 50 inches and no side more than 16 inches, thickness shall be 0.052 inch).
    - b. For sleeve cross-section rectangle perimeter equal to, or more than, 50 inches and 1 or more sides equal to, or more than, 16 inches, thickness shall be 0.138

## 2.2 SLEEVE SEALS

- A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
    - a. Advance Products & Systems, Inc.

- b. Calpico, Inc.
  - c. Metraflex Co.
  - d. Pipeline Seal and Insulator, Inc.
  - e. <Insert manufacturer's name.>
- 3. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
  - 4. Pressure Plates: Carbon steel. Include two for each sealing element.
  - 5. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

## 2.3 GROUT

- A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

## PART 3 - EXECUTION

### 3.1 COMMON REQUIREMENTS FOR ELECTRICAL INSTALLATION

- A. Comply with NECA 1.
- B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.
- C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.
- D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electrical equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.
- E. Right of Way: Give to piping systems installed at a required slope.

### 3.2 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Electrical penetrations occur when raceways, cables, wireways, cable trays, or busways penetrate concrete slabs, concrete or masonry walls, or fire-rated floor and wall assemblies.
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
- D. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.

- E. Cut sleeves to length for mounting flush with both surfaces of walls.
- F. Extend sleeves installed in floors 2 inches above finished floor level.
- G. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and raceway or cable, unless indicated otherwise.
- H. Seal space outside of sleeves with grout for penetrations of concrete and masonry
  - 1. Promptly pack grout solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect grout while curing.
- I. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Division 07 Section "Joint Sealants."
- J. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway and cable penetrations. Install sleeves and seal raceway and cable penetration sleeves with firestop materials. Comply with requirements in Division 07 Section "Penetration Firestopping."
- K. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.
- L. Aboveground, Exterior-Wall Penetrations: Seal penetrations using [steel] [cast-iron] pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- M. Underground, Exterior-Wall Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch annular clear space between raceway or cable and sleeve for installing mechanical sleeve seals.

### 3.3 SLEEVE-SEAL INSTALLATION

- A. Install to seal exterior wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

### 3.4 FIRESTOPPING

- A. Apply firestopping to penetrations of fire-rated floor and wall assemblies for electrical installations to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Penetration Firestopping."

END OF SECTION 260500

## SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following:
  - 1. Building wires and cables rated 600 V and less.
  - 2. Connectors, splices, and terminations rated 600 V and less.
  - 3. Sleeves and sleeve seals for cables.

## 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control test reports.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

## PART 2 - PRODUCTS

## 2.1 CONDUCTORS AND CABLES

- A. Aluminum and Copper Conductors: Comply with NEMA WC 70.
- B. Conductor Insulation: Comply with NEMA WC 70 for Types THHN-THWN XHHW UF USE and SO.
- C. Multiconductor Cable: Comply with NEMA WC 70 for armored cable, Type AC, metal-clad cable, Type MC, and Type SO cable.

## 2.2 CONNECTORS AND SPLICES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. AFC Cable Systems, Inc.



2. Hubbell Power Systems, Inc.
3. O-Z/Gedney; EGS Electrical Group LLC.
4. 3M; Electrical Products Division.
5. Tyco Electronics Corp.

- C. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

## 2.3 SLEEVES FOR CABLES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- C. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

## 2.4 SLEEVE SEALS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
1. Advance Products & Systems, Inc.
  2. Calpico, Inc.
  3. Metraflex Co.
  4. Pipeline Seal and Insulator, Inc.
- D. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and cable.
1. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
  2. Pressure Plates: Carbon steel. Include two for each sealing element.
  3. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

## PART 3 - EXECUTION

### 3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper for feeders smaller than No. 4 AWG; copper or aluminum for feeders No. 4 AWG and larger. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

- B. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

### 3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Service Entrance: Type XHHW, single conductors in raceway.
- B. Exposed Feeders: Type THHN-THWN, single conductors in raceway, or Metal-clad cable, Type MC.
- C. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspace: Type THHN-THWN, single conductors in raceway, Armored cable, Type AC, or Metal-clad cable, Type MC.
- D. Coordinate first paragraph below with Division 26 Section "Underground Ducts and Raceways for Electrical Systems."
- E. Feeders Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN-THWN, single conductors in raceway.
- F. Exposed Branch Circuits, Including in Crawlspace: Type THHN-THWN, single conductors in raceway, Armored cable, Type AC, or Metal-clad cable, Type MC.
- G. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN-THWN, single conductors in raceway, Armored cable, Type AC, or Metal-clad cable, Type MC
- H. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN-THWN, single conductors in raceway.
- I. Cord Drops and Portable Appliance Connections: Type SO, hard service cord with stainless-steel, wire-mesh, strain relief device at terminations to suit application.
- J. Class 1 Control Circuits: Type THHN-THWN, in raceway.
- K. Class 2 Control Circuits: Type THHN-THWN, in raceway.

### 3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Conceal cables in finished walls, ceilings, and floors, unless otherwise indicated.
- B. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- C. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- D. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- E. Support cables according to Division 26 Sections "Hangers and Supports for Electrical Systems."

- F. Identify and color-code conductors and cables according to Division 26 Section "Identification for Electrical Systems."
- G. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.
- H. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
  - 1. Use oxide inhibitor in each splice and tap conductor for aluminum conductors.
- I. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches of slack.

### 3.4 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
- D. Cut sleeves to length for mounting flush with both wall surfaces.
- E. Extend sleeves installed in floors 2 inches above finished floor level.
- F. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and cable unless sleeve seal is to be installed.
- G. Seal space outside of sleeves with grout for penetrations of concrete and masonry and with approved joint compound for gypsum board assemblies.
- H. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and cable, using joint sealant appropriate for size, depth, and location of joint according to Division 07 Section "Joint Sealants."
- I. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at cable penetrations. Install sleeves and seal with firestop materials according to Division 07 Section "Penetration Firestopping."
- J. Roof-Penetration Sleeves: Seal penetration of individual cables with flexible boot-type flashing units applied in coordination with roofing work.
- K. Aboveground Exterior-Wall Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Size sleeves to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- L. Underground Exterior-Wall Penetrations: Install cast-iron "wall pipes" for sleeves. Size sleeves to allow for 1-inch annular clear space between cable and sleeve for installing mechanical sleeve seals.

### 3.5 SLEEVE-SEAL INSTALLATION

- A. Install to seal underground exterior-wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for cable material and size. Position cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

### 3.6 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Division 07 Section "Penetration Firestopping."

### 3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections:
  - 1. After installing conductors and cables and before electrical circuitry has been energized, test service entrance and feeder conductors, and conductors feeding the following critical equipment and services for compliance with requirements.
    - a. Panels PP-1, PP-2, PP-3, and RTU-1
  - 2. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
  - 3. Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each splice in cables and conductors No. 3 AWG and larger. Remove box and equipment covers so splices are accessible to portable scanner.
    - a. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each splice 11 months after date of Substantial Completion.
    - b. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
    - c. Record of Infrared Scanning: Prepare a certified report that identifies splices checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.
- C. Test Reports: Prepare a written report to record the following:
  - 1. Test procedures used.
  - 2. Test results that comply with requirements.
  - 3. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- D. Remove and replace malfunctioning units and retest as specified above.

END OF SECTION 260519

## SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following:
  - 1. Building wires and cables rated 600 V and less.
  - 2. Connectors, splices, and terminations rated 600 V and less.
  - 3. Sleeves and sleeve seals for cables.

## 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control test reports.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

## PART 2 - PRODUCTS

## 2.1 CONDUCTORS AND CABLES

- A. Aluminum and Copper Conductors: Comply with NEMA WC 70.
- B. Conductor Insulation: Comply with NEMA WC 70 for Types THHN-THWN XHHW UF USE and SO.
- C. Multiconductor Cable: Comply with NEMA WC 70 for armored cable, Type AC, metal-clad cable, Type MC, and Type SO cable.

## 2.2 CONNECTORS AND SPLICES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. AFC Cable Systems, Inc.

2. Hubbell Power Systems, Inc.
3. O-Z/Gedney; EGS Electrical Group LLC.
4. 3M; Electrical Products Division.
5. Tyco Electronics Corp.

- C. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

## 2.3 SLEEVES FOR CABLES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- C. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

## 2.4 SLEEVE SEALS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
1. Advance Products & Systems, Inc.
  2. Calpico, Inc.
  3. Metraflex Co.
  4. Pipeline Seal and Insulator, Inc.
- D. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and cable.
1. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
  2. Pressure Plates: Carbon steel. Include two for each sealing element.
  3. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

## PART 3 - EXECUTION

### 3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper for feeders smaller than No. 4 AWG; copper or aluminum for feeders No. 4 AWG and larger. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

- B. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

### 3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Service Entrance: Type XHHW, single conductors in raceway.
- B. Exposed Feeders: Type THHN-THWN, single conductors in raceway, or Metal-clad cable, Type MC.
- C. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspace: Type THHN-THWN, single conductors in raceway, Armored cable, Type AC, or Metal-clad cable, Type MC.
- D. Coordinate first paragraph below with Division 26 Section "Underground Ducts and Raceways for Electrical Systems."
- E. Feeders Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN-THWN, single conductors in raceway.
- F. Exposed Branch Circuits, Including in Crawlspace: Type THHN-THWN, single conductors in raceway, Armored cable, Type AC, or Metal-clad cable, Type MC.
- G. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN-THWN, single conductors in raceway, Armored cable, Type AC, or Metal-clad cable, Type MC
- H. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN-THWN, single conductors in raceway.
- I. Cord Drops and Portable Appliance Connections: Type SO, hard service cord with stainless-steel, wire-mesh, strain relief device at terminations to suit application.
- J. Class 1 Control Circuits: Type THHN-THWN, in raceway.
- K. Class 2 Control Circuits: Type THHN-THWN, in raceway.

### 3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Conceal cables in finished walls, ceilings, and floors, unless otherwise indicated.
- B. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- C. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- D. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- E. Support cables according to Division 26 Sections "Hangers and Supports for Electrical Systems."



- F. Identify and color-code conductors and cables according to Division 26 Section "Identification for Electrical Systems."
- G. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.
- H. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
  - 1. Use oxide inhibitor in each splice and tap conductor for aluminum conductors.
- I. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches of slack.

### 3.4 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
- D. Cut sleeves to length for mounting flush with both wall surfaces.
- E. Extend sleeves installed in floors 2 inches above finished floor level.
- F. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and cable unless sleeve seal is to be installed.
- G. Seal space outside of sleeves with grout for penetrations of concrete and masonry and with approved joint compound for gypsum board assemblies.
- H. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and cable, using joint sealant appropriate for size, depth, and location of joint according to Division 07 Section "Joint Sealants."
- I. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at cable penetrations. Install sleeves and seal with firestop materials according to Division 07 Section "Penetration Firestopping."
- J. Roof-Penetration Sleeves: Seal penetration of individual cables with flexible boot-type flashing units applied in coordination with roofing work.
- K. Aboveground Exterior-Wall Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Size sleeves to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- L. Underground Exterior-Wall Penetrations: Install cast-iron "wall pipes" for sleeves. Size sleeves to allow for 1-inch annular clear space between cable and sleeve for installing mechanical sleeve seals.

### 3.5 SLEEVE-SEAL INSTALLATION

- A. Install to seal underground exterior-wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for cable material and size. Position cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

### 3.6 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Division 07 Section "Penetration Firestopping."

### 3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections:
  - 1. After installing conductors and cables and before electrical circuitry has been energized, test service entrance and feeder conductors, and conductors feeding the following critical equipment and services for compliance with requirements.
    - a. Panels PP-1, PP-2, PP-3, and RTU-1
  - 2. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
  - 3. Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each splice in cables and conductors No. 3 AWG and larger. Remove box and equipment covers so splices are accessible to portable scanner.
    - a. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each splice 11 months after date of Substantial Completion.
    - b. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
    - c. Record of Infrared Scanning: Prepare a certified report that identifies splices checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.
- C. Test Reports: Prepare a written report to record the following:
  - 1. Test procedures used.
  - 2. Test results that comply with requirements.
  - 3. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- D. Remove and replace malfunctioning units and retest as specified above.

END OF SECTION 260519

## SECTION 260523 - CONTROL-VOLTAGE ELECTRICAL POWER CABLES

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section Includes:
  - 1. UTP cabling.
  - 2. RS-232 cabling.
  - 3. RS-485 cabling.
  - 4. Low-voltage control cabling.
  - 5. Control-circuit conductors.
  - 6. Identification products.

## 1.2 DEFINITIONS

- A. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.
- B. Open Cabling: Passing telecommunications cabling through open space (e.g., between the studs of a wall cavity).

## 1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control reports.
- C. Maintenance data.

## 1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of an NRTL.
- B. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
  - 1. Flame-Spread Index: 25 or less.
  - 2. Smoke-Developed Index: 50 or less.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

## 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Test cables upon receipt at Project site.

- B. Test each pair of UTP cable for open and short circuits.

## PART 2 - PRODUCTS

### 2.1 PATHWAYS

- A. Support of Open Cabling: NRTL labeled for support of Category 5e and Category 6 cabling, designed to prevent degradation of cable performance and pinch points that could damage cable.
  - 1. Support brackets with cable tie slots for fastening cable ties to brackets.
  - 2. Lacing bars, spools, J-hooks, and D-rings.
  - 3. Straps and other devices.
- B. Conduit and Boxes: Comply with requirements in Division 26 Section "Raceway and Boxes for Electrical Systems"
  - 1. Outlet boxes shall be no smaller than 2 inches wide, 3 inches, and 2-1/2 inches deep.

### 2.2 BACKBOARDS

- A. Description: Plywood, fire-retardant treated, 3/4 by 48 by 48 inches.

### 2.3 UTP CABLE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Belden CDT Inc.; Electronics Division.
  - 2. Berk-Tek; a Nexans company.
  - 3. CommScope, Inc.
  - 4. Draka USA.
  - 5. Genesis Cable Products; Honeywell International, Inc.
  - 6. KRONE Incorporated.
  - 7. Mohawk; a division of Belden CDT.
  - 8. Nordex/CDT; a subsidiary of Cable Design Technologies.
  - 9. Superior Essex Inc.
  - 10. SYSTIMAX Solutions; a CommScope, Inc. brand.
  - 11. 3M.
  - 12. Tyco Electronics/AMP Netconnect; Tyco International Ltd.
- B. Description: 100-ohm, four-pair UTP.
  - 1. Comply with ICEA S-90-661 for mechanical properties.
  - 2. Comply with TIA/EIA-568-B.1 for performance specifications.
  - 3. Comply with TIA/EIA-568-B.2, Category 5e.
  - 4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444 and NFPA 70 for the following types:
    - a. Communications, General Purpose: Type CM or Type CMG; Type MPP, Type CMP, Type MPR, Type CMR, Type MP, or Type MPG.

- b. Communications, Plenum Rated: Type CMP or Type MPP, complying with NFPA 262.
- c. Communications, Riser Rated: Type CMR; Type MPP, Type CMP, or Type MPR, complying with UL 1666.
- d. Communications, Limited Purpose: Type CMX, Type MPP, Type CMP, Type MPR, Type CMR, Type MP, Type MPG, Type CM, or Type CMG.
- e. Multipurpose: Type MP or Type MPG Type MPP or Type MPR.
- f. Multipurpose, Plenum Rated: Type MPP, complying with NFPA 262.
- g. Multipurpose, Riser Rated: Type MPR or Type MPP, complying with UL 1666.

## 2.4 UTP CABLE HARDWARE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. American Technology Systems Industries, Inc.
  - 2. Dynacom Corporation.
  - 3. Hubbell Premise Wiring.
  - 4. KRONE Incorporated.
  - 5. Leviton Voice & Data Division.
  - 6. Molex Premise Networks; a division of Molex, Inc.
  - 7. Nordex/CDT; a subsidiary of Cable Design Technologies.
  - 8. Panduit Corp.
  - 9. Simon Co. (The).
  - 10. Tyco Electronics/AMP Netconnect; Tyco International Ltd.
  - 11. >.
- B. UTP Cable Connecting Hardware: IDC type, using modules designed for punch-down caps or tools. Cables shall be terminated with connecting hardware of the same category or higher.
- C. Connecting Blocks: 110 style for Category 5e or Category 6. Provide blocks for the number of cables terminated on the block, plus 25 percent spare; integral with connector bodies, including plugs and jacks where indicated.

## 2.5 RS-232 CABLE

- A. Standard Cable: NFPA 70, Type CM.
  - 1. Paired, two pairs, No. 22 AWG, stranded (7x30) tinned-copper conductors.
  - 2. Polypropylene insulation.
  - 3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
  - 4. PVC jacket.
  - 5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned-copper drain wire.
  - 6. Flame Resistance: Comply with UL 1581.
- B. Plenum-Rated Cable: NFPA 70, Type CMP.
  - 1. Paired, two pairs, No. 22 AWG, stranded (7x30) tinned-copper conductors.
  - 2. Plastic insulation.
  - 3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
  - 4. Plastic jacket.

5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned-copper drain wire.
6. Flame Resistance: Comply with NFPA 262.

## 2.6 RS-485 CABLE

### A. Standard Cable: NFPA 70, Type CM.

1. Paired, two pairs, twisted, No. 22 AWG, stranded (7x30) tinned-copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1581.

### B. Plenum-Rated Cable: NFPA 70, Type CMP.

1. Paired, two pairs, No. 22 AWG, stranded (7x30) tinned-copper conductors.
2. Fluorinated ethylene propylene insulation.
3. Unshielded.
4. Fluorinated ethylene propylene jacket.
5. Flame Resistance: NFPA 262, Flame Test.

## 2.7 LOW-VOLTAGE CONTROL CABLE

### A. Paired Cable: NFPA 70, Type CMG.

1. One pair, twisted, No. 16 AWG, stranded (19x29) tinned-copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1581.

### B. Plenum-Rated, Paired Cable: NFPA 70, Type CMP.

1. One pair, twisted, No. 16 AWG, stranded (19x29) tinned-copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with NFPA 262.

### C. Paired Cable: NFPA 70, Type CMG.

1. One pair, twisted, No. 18 AWG, stranded (19x30) tinned-copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1581.

### D. Plenum-Rated, Paired Cable: NFPA 70, Type CMP.

1. One pair, twisted, No. 18 AWG, stranded (19x30) tinned-copper conductors.
2. Fluorinated ethylene propylene insulation.
3. Unshielded.

4. Plastic jacket.
5. Flame Resistance: NFPA 262, Flame Test.

## 2.8 CONTROL-CIRCUIT CONDUCTORS

- A. Class 1 Control Circuits: Stranded copper, Type THHN-THWN, in raceway, complying with UL 83.
- B. Class 2 Control Circuits: Stranded copper, Type THHN-THWN, in raceway complying with UL 83.
- C. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type TW or Type TF, complying with UL 83.

## 2.9 IDENTIFICATION PRODUCTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  1. Brady Corporation.
  2. HellermannTyton.
  3. Kroy LLC.
  4. Panduit Corp.
- B. Comply with UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.
- C. Comply with requirements in Division 26 Section "Identification for Electrical Systems."

## PART 3 - EXECUTION

### 3.1 INSTALLATION OF PATHWAYS

- A. Comply with TIA/EIA-569-A for pull-box sizing and length of conduit and number of bends between pull points.
- B. Comply with requirements in Division 26 Section "Raceway and Boxes for Electrical Systems" for installation of conduits and wireways.
- C. Install manufactured conduit sweeps and long-radius elbows if possible.
- D. Pathway Installation in Equipment Rooms:
  1. Position conduit ends adjacent to a corner on backboard if a single piece of plywood is installed or in the corner of room if multiple sheets of plywood are installed around perimeter walls of room.
  2. Install cable trays to route cables if conduits cannot be located in these positions.
  3. Secure conduits to backboard if entering room from overhead.
  4. Extend conduits 3 inches above finished floor.
  5. Install metal conduits with grounding bushings and connect with grounding conductor to grounding system.



- E. Backboards: Install backboards with 96-inch dimension vertical. Butt adjacent sheets tightly and form smooth gap-free corners and joints.

### 3.2 INSTALLATION OF CONDUCTORS AND CABLES

- A. Comply with NECA 1.
- B. General Requirements for Cabling:
  - 1. Comply with TIA/EIA-568-B.1.
  - 2. Comply with BICSI ITSIM, Ch. 6, "Cable Termination Practices."
  - 3. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
  - 4. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches and not more than 6 inches from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
  - 5. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIM, "Cabling Termination Practices" Chapter. Install lacing bars and distribution spools.
  - 6. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
  - 7. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
  - 8. Pulling Cable: Comply with BICSI ITSIM, Ch. 4, "Pulling Cable." Monitor cable pull tensions.
- C. UTP Cable Installation:
  - 1. Comply with TIA/EIA-568-B.2.
  - 2. Install 110-style IDC termination hardware unless otherwise indicated.
  - 3. Do not untwist UTP cables more than 1/2 inch from the point of termination to maintain cable geometry.
- D. Installation of Control-Circuit Conductors:
  - 1. Install wiring in raceways. Comply with requirements specified in Division 26 Section "Raceway and Boxes for Electrical Systems."
- E. Open-Cable Installation:
  - 1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
  - 2. Suspend copper cable not in a wireway or pathway a minimum of 8 inches above ceilings by cable supports not more than 60 inches apart.
  - 3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.
- F. Separation from EMI Sources:
  - 1. Comply with BICSI TDMM and TIA/EIA-569-A recommendations for separating unshielded copper voice and data communication cable from potential EMI sources, including electrical power lines and equipment.

2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:
  - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches .
  - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches .
  - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches .
3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:
  - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches .
  - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches.
  - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches .
4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:
  - a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
  - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches .
  - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches .
5. Separation between Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches .
6. Separation between Cables and Fluorescent Fixtures: A minimum of 5 inches.

### 3.3 REMOVAL OF CONDUCTORS AND CABLES

- A. Remove abandoned conductors and cables.

### 3.4 CONTROL-CIRCUIT CONDUCTORS

- A. Minimum Conductor Sizes:
  1. Class 1 remote-control and signal circuits, No 14 AWG.
  2. Class 2 low-energy, remote-control, and signal circuits, No. 18 AWG.
  3. Class 3 low-energy, remote-control, alarm, and signal circuits, No 12AWG.

### 3.5 FIRESTOPPING

- A. Comply with requirements in Division 07 Section "Penetration Firestopping."
- B. Comply with TIA/EIA-569-A, Annex A, "Firestopping."
- C. Comply with BICSI TDMM, "Firestopping Systems" Article.

### 3.6 GROUNDING

- A. For data communications wiring, comply with ANSI-J-STD-607-A and with BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.

- B. For low-voltage wiring and cabling, comply with requirements in Division 26 Section "Grounding and Bonding for Electrical Systems."

### 3.7 IDENTIFICATION

- A. Identify system components, wiring, and cabling according to TIA/EIA-606-A. Comply with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."

### 3.8 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
  - 1. Visually inspect UTP cable jacket materials for UL or third-party certification markings. Inspect cabling terminations to confirm color-coding for pin assignments, and inspect cabling connections to confirm compliance with TIA/EIA-568-B.1.
  - 2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
  - 3. Test UTP cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not after cross connection.
    - a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
- D. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.
- E. End-to-end cabling will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.

END OF SECTION 260523

## SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes methods and materials for grounding systems and equipment.

## 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control test reports.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

## PART 2 - PRODUCTS

## 2.1 CONDUCTORS

- A. Insulated Conductors: Copper] wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
  - 1. Solid Conductors: ASTM B 3.
  - 2. Stranded Conductors: ASTM B 8.
  - 3. Tinned Conductors: ASTM B 33.
  - 4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch in diameter.
  - 5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
  - 6. Bonding Jumper: Copper tape, braided conductors, terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.

## 2.2 CONNECTORS

- A. Listed and labeled by a nationally recognized testing laboratory acceptable to authorities having jurisdiction for applications in which used, and for specific types, sizes, and combinations of conductors and other items connected.
- B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, bolted pressure-type, with at least two bolts.

1. Pipe Connectors: Clamp type, sized for pipe.
- C. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

## 2.3 GROUNDING ELECTRODES

- A. Ground Rods: Copper-clad; 3/4 inch by 10 feet in diameter.

## PART 3 - EXECUTION

### 3.1 APPLICATIONS

- A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger, unless otherwise indicated.
- B. Underground Grounding Conductors: Install bare copper conductor, No. 2/0 AWG minimum. Bury at least 24 inches below grade.
- C. Isolated Grounding Conductors: Green-colored insulation with continuous yellow stripe. On feeders with isolated ground, identify grounding conductor where visible to normal inspection, with alternating bands of green and yellow tape, with at least three bands of green and two bands of yellow.
- D. Conductor Terminations and Connections:
  1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
  2. Underground Connections: Welded connectors, except at test wells and as otherwise indicated.
  3. Connections to Ground Rods at Test Wells: Bolted connectors.
  4. Connections to Structural Steel: Welded connectors.

### 3.2 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
  1. Feeders and branch circuits.
  2. Lighting circuits.
  3. Receptacle circuits.
  4. Single-phase motor and appliance branch circuits.
  5. Three-phase motor and appliance branch circuits.
  6. Flexible raceway runs.
  7. Armored and metal-clad cable runs.
  8. Busway Supply Circuits: Install insulated equipment grounding conductor from grounding bus in the switchgear, switchboard, or distribution panel to equipment grounding bar terminal on busway.
  9. Computer and Rack-Mounted Electronic Equipment Circuits: Install insulated equipment grounding conductor in branch-circuit runs from equipment-area power panels and power-distribution units.

10. X-Ray Equipment Circuits: Install insulated equipment grounding conductor in circuits supplying x-ray equipment.
- B. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.
- C. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install a separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.
- D. Isolated Grounding Receptacle Circuits: Install an insulated equipment grounding conductor connected to the receptacle grounding terminal. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service, unless otherwise indicated.
- E. Isolated Equipment Enclosure Circuits: For designated equipment supplied by a branch circuit or feeder, isolate equipment enclosure from supply circuit raceway with a nonmetallic raceway fitting listed for the purpose. Install fitting where raceway enters enclosure, and install a separate insulated equipment grounding conductor. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service, unless otherwise indicated.
- F. Signal and Communication Equipment: For telephone, alarm, voice and data, and other communication equipment, provide No. 4 AWG minimum insulated grounding conductor in raceway from grounding electrode system to each service location, terminal cabinet, wiring closet, and central equipment location.
  1. Service and Central Equipment Locations and Wiring Closets: Terminate grounding conductor on a 1/4-by-2-by-12-inch grounding bus.
  2. Terminal Cabinets: Terminate grounding conductor on cabinet grounding terminal.

### 3.3 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible, unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Ground Rods: Drive rods until tops are 2 inches below finished floor or final grade, unless otherwise indicated.
  1. Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating, if any.
  2. For grounding electrode system, install at least three rods spaced at least one-rod length from each other and located at least the same distance from other grounding electrodes, and connect to the service grounding electrode conductor.
- C. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance, except where routed through short lengths of conduit.
  1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.

2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install so vibration is not transmitted to rigidly mounted equipment.
3. Use exothermic-welded connectors for outdoor locations, but if a disconnect-type connection is required, use a bolted clamp.

D. Grounding and Bonding for Piping:

1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes, using a bolted clamp connector or by bolting a lug-type connector to a pipe flange, using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.
3. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.

E. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install bonding jumper to bond across flexible duct connections to achieve continuity.

### 3.4 FIELD QUALITY CONTROL

A. Perform the following tests and inspections and prepare test reports:

1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
2. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal, and at ground test wells.
  - a. Measure ground resistance not less than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
  - b. Perform tests by fall-of-potential method according to IEEE 81.

B. Report measured ground resistances that exceed the following values:

1. Power and Lighting Equipment or System with Capacity 500 kVA and Less: 10 ohms.
2. Power and Lighting Equipment or System with Capacity 500 to 1000 kVA: 5 ohms.
3. Power and Lighting Equipment or System with Capacity More Than 1000 kVA: 3 ohms.
4. Power Distribution Units or Panelboards Serving Electronic Equipment: 3 ohm(s).

C. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

END OF SECTION 260526

## SECTION 260533 - RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes raceways, fittings, boxes, enclosures, and cabinets for electrical wiring.
- B. See Division 26 Section "Underground Ducts and Raceways for Electrical Systems" for exterior ductbanks and manholes, and underground handholes, boxes, and utility construction.

## 1.2 SUBMITTALS

- A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.
- B. Shop Drawings: For custom enclosures and cabinets. Include plans, elevations, sections, details, and attachments to other work.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

## PART 2 - PRODUCTS

## 2.1 METAL CONDUIT AND TUBING

- A. Rigid Steel Conduit: ANSI C80.1.
- B. IMC: ANSI C80.6.
- C. EMT: ANSI C80.3.
- D. FMC: Zinc-coated steel.
- E. LFMC: Flexible steel conduit with PVC jacket.
- F. Fittings for Conduit (Including all Types and Flexible and Liquidtight), EMT, and Cable: NEMA FB 1; listed for type and size raceway with which used, and for application and environment in which installed.
  - 1. Fittings for EMT: Steel or die-cast, set-screw or compression type.



## 2.2 NONMETALLIC CONDUIT AND TUBING

- A. ENT: NEMA TC 13.
- B. RNC: NEMA TC 2, Type EPC-40-PVC, unless otherwise indicated.
- C. LFNC: UL 1660.
- D. Fittings for ENT and RNC: NEMA TC 3; match to conduit or tubing type and material.
- E. Fittings for LFNC: UL 514B.

## 2.3 METAL WIREWAYS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Cooper B-Line, Inc.
  - 2. Hoffman.
  - 3. Square D; Schneider Electric.
- C. Description: Sheet metal sized and shaped as indicated, NEMA 250, Type 1, unless otherwise indicated.
- D. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.
- E. Wireway Covers: Screw-cover type.
- F. Finish: Manufacturer's standard enamel finish.

## 2.4 NONMETALLIC WIREWAYS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Hoffman.
  - 2. Lamson & Sessions; Carlon Electrical Products.

## 2.5 SURFACE RACEWAYS

- A. Surface Metal Raceways: Galvanized steel with snap-on covers. Prime coating, ready for field painting.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Thomas & Betts Corporation.
  - b. Walker Systems, Inc.; Wiremold Company (The).
  - c. Wiremold Company (The); Electrical Sales Division.

## 2.6 BOXES, ENCLOSURES, AND CABINETS

- A. Sheet Metal Outlet and Device Boxes: NEMA OS 1.
- B. Cast-Metal Outlet and Device Boxes: NEMA FB 1 aluminum, Type FD, with gasketed cover.
- C. Nonmetallic Outlet and Device Boxes: NEMA OS 2.
- D. Metal Floor Boxes: Cast metal, semi-adjustable, rectangular.
- E. Nonmetallic Floor Boxes: Nonadjustable, round.
- F. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.
- G. Cast-Metal Access, Pull, and Junction Boxes: NEMA FB 1, cast aluminum with gasketed cover.
- H. Hinged-Cover Enclosures: NEMA 250, Type 1, with continuous-hinge cover with flush latch, unless otherwise indicated.
  1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
- I. Cabinets:
  1. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
  2. Hinged door in front cover with flush latch and concealed hinge.
  3. Key latch to match panelboards.
  4. Metal barriers to separate wiring of different systems and voltage.
  5. Accessory feet where required for freestanding equipment.

## PART 3 - EXECUTION

### 3.1 RACEWAY APPLICATION

- A. Outdoors: Apply raceway products as specified below, unless otherwise indicated:
  1. Exposed Conduit: Type EPC-80-PVC.
  2. Concealed Conduit, Aboveground: Type EPC-40-PVC.
  3. Underground Conduit: RNC, Type EPC-80-PVC, direct buried.
  4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
  5. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.

- B. Comply with the following indoor applications, unless otherwise indicated:
1. Exposed, Not Subject to Physical Damage: EMT.
  2. Exposed, Not Subject to Severe Physical Damage: EMT.
  3. Exposed and Subject to Severe Physical Damage: Rigid steel conduit. Includes raceways in the following locations:
    - a. Mechanical rooms.
    - b. Apparatus Bay below 12ft. A.F.F.
  4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
  5. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
  6. Damp or Wet Locations: Rigid steel conduit.
  7. Raceways for Optical Fiber or Communications Cable: EMT.
  8. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4, nonmetallic in damp or wet locations.
- C. Minimum Raceway Size: 1/2-inch trade size.
- D. Raceway Fittings: Compatible with raceways and suitable for use and location.
1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings, unless otherwise indicated.

### 3.2 INSTALLATION

- A. Comply with NECA 1 for installation requirements applicable to products specified in Part 2 except where requirements on Drawings or in this Article are stricter.
- B. Keep raceways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- C. Complete raceway installation before starting conductor installation.
- D. Support raceways as specified in Division 26 Section "Hangers and Supports for Electrical Systems."
- E. Arrange stub-ups so curved portions of bends are not visible above the finished slab.
- F. Install no more than the equivalent of three 90-degree bends in any conduit run except for communications conduits, for which fewer bends are allowed.
- G. Conceal conduit and EMT within finished walls, ceilings, and floors, unless otherwise indicated.
- H. Raceways Embedded in Slabs:
1. Run conduit larger than 1-inch trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support.
  2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
  3. Change from ENT to RNC, Type EPC-40-PVC, rigid steel conduit, or IMC before rising above the floor.

- I. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors, including conductors smaller than No. 4 AWG.
- J. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 12 inches of slack at each end of pull wire.
- K. Raceways for Optical Fiber and Communications Cable: Install as follows:
  - 1. 3/4-Inch Trade Size and Smaller: Install raceways in maximum lengths of 50 feet.
  - 2. 1-Inch Trade Size and Larger: Install raceways in maximum lengths of 75 feet .
  - 3. Install with a maximum of two 90-degree bends or equivalent for each length of raceway unless Drawings show stricter requirements. Separate lengths with pull or junction boxes or terminations at distribution frames or cabinets where necessary to comply with these requirements.
- L. Install raceway sealing fittings at suitable, approved, and accessible locations and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings at the following points:
  - 1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
  - 2. Where otherwise required by NFPA 70.
- M. Expansion-Joint Fittings for RNC: Install in each run of aboveground conduit that is located where environmental temperature change may exceed 30 deg F , and that has straight-run length that exceeds 25 feet.
  - 1. Install expansion-joint fittings for each of the following locations, and provide type and quantity of fittings that accommodate temperature change listed for location:
    - a. Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F temperature change.
    - b. Outdoor Locations Exposed to Direct Sunlight: 155 deg F temperature change.
    - c. Indoor Spaces: Connected with the Outdoors without Physical Separation: 125 deg F temperature change.
    - d. Attics: 135 deg F temperature change.
  - 2. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change.
  - 3. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at the time of installation.
- N. Flexible Conduit Connections: Use maximum of 72 inches of flexible conduit for recessed and semirecessed lighting fixtures, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
  - 1. Use LFMC in damp or wet locations subject to severe physical damage.
  - 2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.
- O. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall.
- P. Set metal floor boxes level and flush with finished floor surface.

- Q. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

### 3.3 INSTALLATION OF UNDERGROUND CONDUIT

A. Direct-Buried Conduit:

1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom as specified in Division 31 Section "Earth Moving" for pipe less than 6 inches in nominal diameter.
2. Install backfill as specified in Division 31 Section "Earth Moving."
3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within 12 inches of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction as specified in Division 31 Section "Earth Moving."
4. Install manufactured duct elbows for stub-ups at poles and equipment and at building entrances through the floor, unless otherwise indicated. Encase elbows for stub-up ducts throughout the length of the elbow.
5. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.
  - a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches of concrete.
  - b. For stub-ups at equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of 60 inches from edge of equipment pad or foundation. Install insulated grounding bushings on terminations at equipment.
6. Warning Planks: Bury warning planks approximately 12 inches above direct-buried conduits, placing them 24 inches o.c. Align planks along the width and along the centerline of conduit.

### 3.4 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Penetration Firestopping."

END OF SECTION 260533

## SECTION 260553 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following:
  - 1. Identification for conductors and communication and control cable.
  - 2. Warning labels and signs.
  - 3. Equipment identification labels.

## 1.2 SUBMITTALS

- A. Product Data: For each electrical identification product indicated.

## 1.3 QUALITY ASSURANCE

- A. Comply with ANSI A13.1.

## 1.4 COORDINATION

- A. Coordinate identification names, abbreviations, colors, and other features with requirements in the Contract Documents, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual, and with those required by codes, standards, and 29 CFR 1910.145. Use consistent designations throughout Project.

## PART 2 - PRODUCTS

## 2.1 CONDUCTOR AND COMMUNICATION- AND CONTROL-CABLE IDENTIFICATION MATERIALS

- A. Marker Tape: Vinyl or vinyl -cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

## 2.2 WARNING LABELS AND SIGNS

- A. Comply with NFPA 70 and 29 CFR 1910.145.
- B. Self-Adhesive Warning Labels: Factory printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment, unless otherwise indicated.
- C. Baked-Enamel Warning Signs: Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for application. 1/4-inch grommets in corners for mounting. Nominal size, 7 by 10 inches .

- D. Metal-Backed, Butyrate Warning Signs: Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs with 0.0396-inch galvanized-steel backing; and with colors, legend, and size required for application. 1/4-inch grommets in corners for mounting. Nominal size, 10 by 14 inches .
- E. Fasteners for Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.
- F. Warning label and sign shall include, but are not limited to, the following legends:
  - 1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
  - 2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES (915 mm)."

## 2.3 EQUIPMENT IDENTIFICATION LABELS

- A. Adhesive Film Label with Clear Protective Overlay: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch Overlay shall provide a weatherproof and ultraviolet-resistant seal for label.
- B. Self-Adhesive, Engraved, Laminated Acrylic or Melamine Label: Adhesive backed, with white letters on a dark-gray background. Minimum letter height shall be 3/8 inch.

## PART 3 - EXECUTION

### 3.1 APPLICATION

- A. Auxiliary Electrical Systems Conductor and Cable Identification: Use marker tape to identify field-installed alarm, control, signal, sound, intercommunications, voice, and data wiring connections.
  - 1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and cable pull points. Identify by system and circuit designation.
  - 2. Use system of designations that is uniform and consistent with system used by manufacturer for factory-installed connections.
- B. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Comply with 29 CFR 1910.145 and apply self-adhesive warning labels. Identify system voltage with black letters on an orange background. Apply to exterior of door, cover, or other access.
  - 1. Equipment with Multiple Power or Control Sources: Apply to door or cover of equipment including, but not limited to, the following:
    - a. Power transfer switches.
    - b. Controls with external control power connections.
  - 2. Equipment Requiring Workspace Clearance According to NFPA 70: Unless otherwise indicated, apply to door or cover of equipment but not on flush panelboards and similar equipment in finished spaces.

- C. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and Operation and Maintenance Manual. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm systems unless equipment is provided with its own identification.

1. Labeling Instructions:

- a. Indoor Equipment: Melamine label. Unless otherwise indicated, provide a single line of text with 1/2-inch high letters on 1-1/2-inch high label; where 2 lines of text are required, use labels 2 inches high.
- b. Outdoor Equipment: Engraved, laminated acrylic or melamine label, drilled for screw attachment.
- c. Elevated Components: Increase sizes of labels and legend to those appropriate for viewing from the floor.

2. Equipment to Be Labeled:

- a. Panelboards, electrical cabinets, and enclosures.
- b. Electrical switchgear and switchboards.
- c. Disconnect switches.
- d. Enclosed circuit breakers.
- e. Motor starters.
- f. Push-button stations.
- g. Power transfer equipment.
- h. Contactors.

### 3.2 INSTALLATION

- A. Verify identity of each item before installing identification products.
- B. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.
- C. Apply identification devices to surfaces that require finish after completing finish work.
- D. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.
- E. Attach nonadhesive signs and plastic labels with screws and auxiliary hardware appropriate to the location and substrate.
- F. Color-Coding for Phase Identification, 600 V and Less: Use the colors listed below for ungrounded service, feeder, and branch-circuit conductors.
  1. Color shall be factory applied for wire smaller than 2/0.
  2. Colors for 208/120-V Circuits:
    - a. Phase A: Black.
    - b. Phase B: Red.
    - c. Phase C: Blue.



END OF SECTION 260553

## SECTION 260923 - LIGHTING CONTROL DEVICES

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following lighting control devices:
  - 1. Time switches.
  - 2. Outdoor photoelectric switches.
  - 3. Indoor occupancy sensors.
  - 4. Outdoor motion sensors.
  - 5. Lighting contactors.
  - 6. Emergency shunt relay.
- B. See Division 26 Section "Network Lighting Controls" for low-voltage, manual and programmable lighting control systems.
- C. See Division 26 Section "Wiring Devices" for wall-box dimmers, wall-switch occupancy sensors, and manual light switches.

## 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control test reports.
- C. Operation and maintenance data.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

## PART 2 - PRODUCTS

## 2.1 TIME SWITCHES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, a product by one of the following:

1. Area Lighting Research, Inc.; Tyco Electronics.
2. Grasslin Controls Corporation; a GE Industrial Systems Company.
3. Intermatic, Inc.
4. Leviton Mfg. Company Inc.
5. Lightolier Controls; a Genlyte Company.
6. Lithonia Lighting; Acuity Lighting Group, Inc.
7. Paragon Electric Co.; Invensys Climate Controls.
8. Square D; Schneider Electric.
9. TORK.
10. Touch-Plate, Inc.
11. Watt Stopper (The).

D. Electronic Time Switches: Electronic, solid-state programmable units with alphanumeric display; complying with UL 917.

1. Contact Configuration: DPDT.
2. Contact Rating: 30-A inductive or resistive, 240-V ac.
3. Program: 8 on-off set points on a 24-hour schedule
4. Program: 2 on-off set points on a 24-hour schedule, allowing different set points for each day of the week
5. Programs: 4 channels; each channel shall be individually programmable with 8 on-off set points on a 24-hour schedule.
6. Circuitry: Allow connection of a photoelectric relay as substitute for on-off function of a program on selected channels.
7. Astronomic Time: Selected channels.
8. Battery Backup: For schedules and time clock.

E. Electromechanical-Dial Time Switches: Type complying with UL 917.

1. Contact Configuration: DPDT .
2. Contact Rating: 30-A inductive or resistive, 240-V ac
3. Five subparagraphs below describe optional features.
4. Circuitry: Allow connection of a photoelectric relay as substitute for on-off function of a program.
5. Astronomic time dial.
6. Eight-Day Program: Uniquely programmable for each weekday and holidays.
7. Skip-a-day mode.
8. Wound-spring reserve carryover mechanism to keep time during power failures, minimum of 16 hours.

## 2.2 OUTDOOR PHOTOELECTRIC SWITCHES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide a product by one of the following:
1. Area Lighting Research, Inc.; Tyco Electronics.
  2. Grasslin Controls Corporation; a GE Industrial Systems Company.
  3. Intermatic, Inc.

4. Lithonia Lighting; Acuity Lighting Group, Inc.
  5. Novitas, Inc.
  6. Paragon Electric Co.; Invensys Climate Controls.
  7. Square D; Schneider Electric.
  8. TORK.
  9. Touch-Plate, Inc.
  10. Watt Stopper (The).
- D. Description: Solid state, with DPST dry contacts rated for 1800-VA tungsten or , to operate connected relay, contactor coils, or microprocessor input; complying with UL 773A.
1. Light-Level Monitoring Range: 1.5 to 10 fc, with an adjustment for turn-on and turn-off levels within that range[, and a directional lens in front of photocell to prevent fixed light sources from causing turn-off.
  2. Time Delay: 15-second minimum, to prevent false operation.
  3. Surge Protection: Metal-oxide varistor, complying with IEEE C62.41.1, IEEE C62.41.2, and IEEE 62.45 for Category A1 locations.
  4. Mounting: Twist lock complying with IEEE C136.10, with base-and-stem mounting or stem-and-swivel mounting accessories as required to direct sensor to the north sky exposure.
- E. Description: Solid state, with [SPST] [DPST] dry contacts rated for 1800 VA to operate connected load, relay, or contactor coils; complying with UL 773.
1. Light-Level Monitoring Range: 1.5 to 10 fc, with an adjustment for turn-on and turn-off levels within that range.
  2. Time Delay: 30-second minimum, to prevent false operation.
  3. Lightning Arrester: Air-gap type.
  4. Mounting: Twist lock complying with IEEE C136.10, with base.

## 2.3 INDOOR OCCUPANCY SENSORS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide a product by one of the following:
1. Hubbell Lighting.
  2. Leviton Mfg. Company Inc.
  3. Lithonia Lighting; Acuity Lighting Group, Inc.
  4. Novitas, Inc.
  5. RAB Lighting, Inc.
  6. Sensor Switch, Inc.
  7. TORK.
  8. Watt Stopper (The).
- D. General Description: Wall- or ceiling-mounting, solid-state units with a separate relay unit.

1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
  2. Sensor Output: Contacts rated to operate the connected relay, complying with UL 773A. Sensor shall be powered from the relay unit.
  3. Relay Unit: Dry contacts rated for 20-A ballast load at 120- and 277-V ac, for 13-A tungsten at 120-V ac, and for 1 hp at 120-V ac. Power supply to sensor shall be 24-V dc, 150-mA, Class 2 power source as defined by NFPA 70.
  4. Mounting:
    - a. Sensor: Suitable for mounting in any position on a standard outlet box.
    - b. Relay: Externally mounted through a 1/2-inch knockout in a standard electrical enclosure.
    - c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
  5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
  6. Bypass Switch: Override the on function in case of sensor failure.
  7. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc; keep lighting off when selected lighting level is present.
- E. PIR Type: Ceiling mounting; detect occupancy by sensing a combination of heat and movement in area of coverage.
1. Detector Sensitivity: Detect occurrences of 6-inch- minimum movement of any portion of a human body that presents a target of not less than 36 sq. in..
  2. Detection Coverage (Room): Detect occupancy anywhere in a circular area of 1000 sq. ft. when mounted on a 96-inch high ceiling.
  3. Detection Coverage (Corridor): Detect occupancy within 90 feet when mounted on a 10-foot- high ceiling.

## 2.4 OUTDOOR MOTION SENSORS (PIR)

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide a product by one of the following:
1. Bryant Electric; a Hubbell Company.
  2. Hubbell Lighting.
  3. Lithonia Lighting; Acuity Lighting Group, Inc.
  4. Paragon Electric Co.; Invensys Climate Controls.
  5. RAB Lighting, Inc.
  6. TORK.
  7. Watt Stopper (The).
- D. Performance Requirements: Suitable for operation in ambient temperatures ranging from minus 40 to plus 130 deg F rated as raintight according to UL 773A.

1. Operation: Turn lights on when sensing infrared energy changes between background and moving body in area of coverage; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
  2. Mounting:
    - a. Sensor: Suitable for mounting in any position on a standard outdoor junction box.
    - b. Relay: Internally mounted in a standard weatherproof electrical enclosure.
    - c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
  3. Bypass Switch: Override the on function in case of sensor failure.
  4. Automatic Light-Level Sensor: Adjustable from 1 to 20 fc keep lighting off during daylight hours.
- E. Detector Sensitivity: Detect occurrences of 6-inch- minimum movement of any portion of a human body that presents a target of not less than 36 sq. in.
- F. Detection Coverage: [Up to 35 feet with a field of view of 90 degrees.
- G. Lighting Fixture Mounted Sensor: Suitable for switching 300 W of tungsten load at 120- or 277- V ac.
- H. Individually Mounted Sensor: Contacts rated to operate the connected relay, complying with UL 773A. Sensor shall be powered from the relay unit.
1. Relay Unit: Dry contacts rated for 20-A ballast load at 120- and 277-V ac, for 13-A tungsten at 120-V ac, and for 1 hp at 120-V ac. Power supply to sensor shall be 24-V dc, 150-mA, Class 2 power source as defined by NFPA 70.
  2. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.

## 2.5 SENSOR INSTALLATION

- A. Install and aim sensors in locations to achieve not less than 90 percent coverage of areas indicated. Do not exceed coverage limits specified in manufacturer's written instructions.
- B. When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting sensors to suit actual occupied conditions. Provide up to [two] <Insert number> visits to Project during other than normal occupancy hours for this purpose.

## 2.6 WIRING INSTALLATION

- A. Wiring Method: Comply with Division 26 Section "Low-Voltage Electrical Power Conductors and Cables." Minimum conduit size shall be 1/2 inch .
- B. Wiring within Enclosures: Comply with NECA 1. Separate power-limited and nonpower-limited conductors according to conductor manufacturer's written instructions.
- C. Size conductors according to lighting control device manufacturer's written instructions, unless otherwise indicated.
- D. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures.

2.7 IDENTIFICATION

- A. Identify components and power and control wiring according to Division 26 Section "Identification for Electrical Systems."
  - 1. Identify controlled circuits in lighting contactors.
  - 2. Identify circuits or luminaries controlled by photoelectric and occupancy sensors at each sensor.
- B. Label time switches and contactors with a unique designation.

2.8 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
  - 1. After installing time switches and sensors, and after electrical circuitry has been energized, adjust and test for compliance with requirements.
  - 2. Operational Test: Verify operation of each lighting control device, and adjust time delays.
- B. Lighting control devices that fail tests and inspections are defective work.

END OF SECTION 260923

## SECTION 262416 - PANELBOARDS

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section includes distribution panelboards and lighting and appliance branch-circuit panelboards.

## 1.2 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Panelboards shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.
  - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

## 1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For each panelboard and related equipment.
  - 1. Include dimensioned plans, elevations, sections, and details. Show tabulations of installed devices, equipment features, and ratings.
  - 2. Detail enclosure types and details for types other than NEMA 250, Type 1.
  - 3. Detail bus configuration, current, and voltage ratings.
  - 4. Short-circuit current rating of panelboards and overcurrent protective devices.
  - 5. Include evidence of NRTL listing for series rating of installed devices.
  - 6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
  - 7. Include wiring diagrams for power, signal, and control wiring.
  - 8. Include time-current coordination curves for each type and rating of overcurrent protective device included in panelboards.
- C. Seismic Qualification Certificates: Submit certification that panelboards, overcurrent protective devices, accessories, and components will withstand seismic forces defined in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."
- D. Field quality-control reports.
- E. Panelboard schedules for installation in panelboards.
- F. Operation and maintenance data.

## 1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.



- B. Comply with NEMA PB 1.
- C. Comply with NFPA 70.

## 1.5 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace transient voltage suppression devices that fail in materials or workmanship within specified warranty period.
  - 1. Warranty Period: Five years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 GENERAL REQUIREMENTS FOR PANELBOARDS

- A. Fabricate and test panelboards according to IEEE 344 to withstand seismic forces defined in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."
- B. Enclosures: Surface-mounted cabinets.
  - 1. Rated for environmental conditions at installed location.
    - a. Indoor Dry and Clean Locations: NEMA 250, Type 1.
    - b. Outdoor Locations: NEMA 250, Type 3R.
    - c. Other Wet or Damp Indoor Locations: NEMA 250, Type 4.
  - 2. Front: Secured to box with concealed trim clamps. For surface-mounted fronts, match box dimensions; for flush-mounted fronts, overlap box.
  - 3. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover.
  - 4. Directory Card: Inside panelboard door, mounted in transparent card holder.
- C. Incoming Mains Location Top and bottom (see plans).
- D. Phase, Neutral, and Ground Buses: Hard-drawn copper, 98 percent conductivity.
- E. Conductor Connectors: Suitable for use with conductor material and sizes.
  - 1. Material: Tin-plated aluminum or Hard-drawn copper, 98 percent conductivity.
  - 2. Main and Neutral Lugs: Compression type.
  - 3. Ground Lugs and Bus Configured Terminators: Compression type.
  - 4. Feed-Through Lugs: Compression type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
  - 5. Subfeed (Double) Lugs: Compression type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
- F. Service Equipment Label: NRTL labeled for use as service equipment for panelboards with one or more main service disconnecting and overcurrent protective devices.
- G. Future Devices: Mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.

- H. Panelboard Short-Circuit Current Rating: Rated for series-connected system with integral or remote upstream overcurrent protective devices and labeled by an NRTL. Include size and type of allowable upstream and branch devices, and listed and labeled for series-connected short-circuit rating by an NRTL.
- I. Panelboard Short-Circuit Current Rating: Fully rated to interrupt symmetrical short-circuit current available at terminals.

## 2.2 DISTRIBUTION PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product by one of the following:
  - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  - 3. Siemens Energy & Automation, Inc.
  - 4. Square D; a brand of Schneider Electric.
- C. Panelboards: NEMA PB 1, power and feeder distribution type.
- D. Doors: Secured with vault-type latch with tumbler lock; keyed alike.
- E. Mains: Circuit breaker or Lugs only as indicated.
- F. Branch Overcurrent Protective Devices: For Circuit-Breaker Frame Sizes 125 A and Smaller: Plug-in circuit breakers.
- G. Branch Overcurrent Protective Devices: For Circuit-Breaker Frame Sizes Larger Than 125 A: Bolt-on circuit breakers; plug-in circuit breakers where individual positive-locking device requires mechanical release for removal.

## 2.3 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product by one of the following:
  - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  - 3. Siemens Energy & Automation, Inc.
  - 4. Square D; a brand of Schneider Electric.
- C. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.
- D. Mains: Circuit breaker.
- E. Branch Overcurrent Protective Devices: Plug-in circuit breakers, replaceable without disturbing adjacent units.

- F. Contactors in Main Bus: NEMA ICS 2, Class A, electrically held, general-purpose controller, with same short-circuit interrupting rating as panelboard.
  - 1. External Control-Power Source: 24-V control circuit.
- G. Doors: Concealed hinges; secured with flush latch with tumbler lock; keyed alike.
- H. Column-Type Panelboards: Narrow gutter extension, with cover, to overhead junction box equipped with ground and neutral terminal buses.

## 2.4 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated by one of the following:
  - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  - 3. Siemens Energy & Automation, Inc.
  - 4. Square D; a brand of Schneider Electric.
- C. Molded-Case Circuit Breaker (MCCB): Comply with UL 489, with interrupting capacity to meet available fault currents.
  - 1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads, and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
  - 2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
  - 3. Electronic trip circuit breakers with rms sensing; field-replaceable rating plug or field-replicable electronic trip; and the following field-adjustable settings:
    - a. Instantaneous trip.
    - b. Long- and short-time pickup levels.
    - c. Long- and short-time time adjustments.
    - d. Ground-fault pickup level, time delay, and  $I^2t$  response.
  - 4. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
  - 5. GFCI Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
  - 6. Ground-Fault Equipment Protection (GFEP) Circuit Breakers: Class B ground-fault protection (30-mA trip).
  - 7. Arc-Fault Circuit Interrupter (AFCI) Circuit Breakers: Comply with UL 1699; 120/240-V, single-pole configuration.
  - 8. Molded-Case Circuit-Breaker (MCCB) Features and Accessories:
    - a. Standard frame sizes, trip ratings, and number of poles.
    - b. Lugs: Compression style, suitable for number, size, trip ratings, and conductor materials.

- c. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge (HID) lighting circuits.
  - d. Ground-Fault Protection: Remote-mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
  - e. Communication Capability: Din-rail-mounted communication module with functions and features compatible with power monitoring and control system specified in Division 26 Section "Electrical Power Monitoring and Control."
  - f. Shunt Trip: 120 or 24 V trip coil energized from separate circuit, set to trip at 75 percent of rated voltage.
  - g. Handle Padlocking Device: Fixed attachment, for locking circuit-breaker handle in on or off position.
  - h. Handle Clamp: Loose attachment, for holding circuit-breaker handle in on position.
- D. Fused Switch: NEMA KS 1, Type HD; clips to accommodate specified fuses; lockable handle.
1. Fuses, and Spare-Fuse Cabinet: Comply with requirements specified in Division 26 Section "Fuses."

## 2.5 ACCESSORY COMPONENTS AND FEATURES

- A. Portable Test Set: For testing functions of solid-state trip devices without removing from panelboard. Include relay and meter test plugs suitable for testing panelboard meters and switchboard class relays.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Receive, inspect, handle, store and install panelboards and accessories according to NEMA PB 1.1.
- B. Comply with mounting and anchoring requirements specified in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."
- C. Mount top of trim 90 inches above finished floor unless otherwise indicated.
- D. Mount panelboard cabinet plumb and rigid without distortion of box. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.
- E. Install overcurrent protective devices and controllers not already factory installed.
1. Set field-adjustable, circuit-breaker trip ranges.
- F. Install filler plates in unused spaces.
- G. Stub four 1-inch empty conduits from panelboard into accessible ceiling space or space designated to be ceiling space in the future. Stub four 1-inch empty conduits into raised floor space or below slab not on grade.
- H. Arrange conductors in gutters into groups and bundle and wrap with wire ties.

- I. Comply with NECA 1.

### 3.2 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with Division 26 Section "Identification for Electrical Systems."
- B. Create a directory to indicate installed circuit loads and incorporating Owner's final room designations. Obtain approval before installing. Use a computer or typewriter to create directory; handwritten directories are not acceptable.
- C. Panelboard Nameplates: Label each panelboard with a nameplate complying with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."
- D. Device Nameplates: Label each branch circuit device in distribution panelboards with a nameplate complying with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."

### 3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Acceptance Testing Preparation:
  - 1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
  - 2. Test continuity of each circuit.
- C. Tests and Inspections:
  - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
  - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
- D. Panelboards will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports, including a certified report that identifies panelboards included and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

END OF SECTION 262416

## SECTION 262726 - WIRING DEVICES

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following:
  - 1. Receptacles, receptacles with integral GFCI, and associated device plates.
  - 2. Wall-box motion sensors.
  - 3. Snap switches and wall-box dimmers.
  - 4. Solid-state fan speed controls.
  - 5. Wall-switch and exterior occupancy sensors.
  - 6. Communications outlets.

## 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: List of legends and description of materials and process used for premarking wall plates.
- C. Samples: One for each type of device and wall plate specified, in each color specified.
- D. Operation and Maintenance Data: For wiring devices to include in all manufacturers' packing label warnings and instruction manuals that include labeling conditions.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

## PART 2 - PRODUCTS

## 2.1 MANUFACTURERS

- A. Manufacturers' Names: Shortened versions (shown in parentheses) of the following manufacturers' names are used in other Part 2 articles:
  - 1. Cooper Wiring Devices; a division of Cooper Industries, Inc. (Cooper).
  - 2. Hubbell Incorporated; Wiring Device-Kellems (Hubbell).
  - 3. Leviton Mfg. Company Inc. (Leviton).
  - 4. Pass & Seymour/Legrand; Wiring Devices & Accessories (Pass & Seymour).

## 2.2 STRAIGHT BLADE RECEPTACLES

- A. Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration 5-20R, and UL 498.
  - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Cooper; 5351 (single), 5352 (duplex).
    - b. Hubbell; HBL5351 (single), CR5352 (duplex).
    - c. Leviton; 5891 (single), 5352 (duplex).
    - d. Pass & Seymour; 5381 (single), 5352 (duplex).

## 2.3 GFCI RECEPTACLES

- A. General Description: Straight blade, non-feed-through type. Comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 943, Class A, and include indicator light that is lighted when device is tripped.
- B. Duplex GFCI Convenience Receptacles, 125 V, 20 A:
  - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Cooper; GF20.
    - b. Pass & Seymour; 2084.

## 2.4 SNAP SWITCHES

- A. Comply with NEMA WD 1 and UL 20.
- B. Switches, 120/277 V, 20 A:
  - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Cooper; 2221 (single pole), 2222 (two pole), 2223 (three way), 2224 (four way).
    - b. Hubbell; CS1221 (single pole), CS1222 (two pole), CS1223 (three way), CS1224 (four way).
    - c. Leviton; 1221-2 (single pole), 1222-2 (two pole), 1223-2 (three way), 1224-2 (four way).
    - d. Pass & Seymour; 20AC1 (single pole), 20AC2 (two pole), 20AC3 (three way), 20AC4 (four way).
- C. Pilot Light Switches, 20 A:
  - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Products: Subject to compliance with requirements, provide one of the following:

- a. Cooper; 2221PL for 120 V and 277 V.
      - b. Hubbell; HPL1221PL for 120 V and 277 V.
      - c. Leviton; 1221-PLR for 120 V, 1221-7PLR for 277 V.
      - d. Pass & Seymour; PS20AC1-PLR for 120 V.
    3. Description: Single pole, with neon-lighted handle, illuminated when switch is "ON."
  - D. Key-Operated Switches, 120/277 V, 20 A:
    1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
    2. Products: Subject to compliance with requirements, provide one of the following:
      - a. Cooper; 2221L.
      - b. Hubbell; HBL1221L.
      - c. Leviton; 1221-2L.
      - d. Pass & Seymour; PS20AC1-L.
    3. Description: Single pole, with factory-supplied key in lieu of switch handle.
  - E. Single-Pole, Double-Throw, Momentary Contact, Center-Off Switches, 120/277 V, 20 A; for use with mechanically held lighting contactors.
    1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
    2. Products: Subject to compliance with requirements, provide one of the following:
      - a. Cooper; 1995.
      - b. Hubbell; HBL1557.
      - c. Leviton; 1257.
      - d. Pass & Seymour; 1251.
  - F. Key-Operated, Single-Pole, Double-Throw, Momentary Contact, Center-Off Switches, 120/277 V, 20 A; for use with mechanically held lighting contactors, with factory-supplied key in lieu of switch handle.
    1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
    2. Products: Subject to compliance with requirements, provide one of the following:
      - a. Cooper; 1995L.
      - b. Hubbell; HBL1557L.
      - c. Leviton; 1257L.
      - d. Pass & Seymour; 1251L.
- 2.5 WALL-BOX DIMMERS
- A. Dimmer Switches: Modular, full-wave, solid-state units with integral, quiet on-off switches, with audible frequency and EMI/RFI suppression filters.
  - B. Control: Continuously adjustable slider; with single-pole or three-way switching. Comply with UL 1472.



- C. Incandescent Lamp Dimmers: 120 V; control shall follow square-law dimming curve. On-off switch positions shall bypass dimmer module.
  - 1. 600 W; dimmers shall require no derating when ganged with other devices
- D. LED Dimmer Switches: Modular; compatible with lamps; trim potentiometer to adjust low-end dimming; dimmer-ballast combination capable of consistent dimming with low end not greater than 20 percent of full brightness.

## 2.6 FAN SPEED CONTROLS

- A. Modular, 120-V, full-wave, solid-state units with integral, quiet on-off switches and audible frequency and EMI/RFI filters. Comply with UL 1917.
  - 1. Continuously adjustable slider

## 2.7 LINE VOLTAGE OCCUPANCY SENSORS

- A. Wall-Switch Sensors:
  - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Cooper; 6111 for 120 V, 6117 for 277 V.
    - b. Hubbell; WS1277.
    - c. Leviton; ODS 10-ID.
    - d. Pass & Seymour; WS3000.
    - e. Watt Stopper (The); WS-200.
  - 3. Description: Passive-infrared type, 120/277 V, adjustable time delay up to 30 minutes, 180-degree field of view, with a minimum coverage area of 900 sq. ft.
- B. Long-Range Wall-Switch Sensors:
  - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Hubbell; ATP1600WRP.
    - b. Leviton; ODWWV-IRW.
    - c. Pass & Seymour; WA1001.
    - d. Watt Stopper (The); CX-100.
  - 3. Description: Passive-infrared type, 120/277 V, adjustable time delay up to 30 minutes, 110-degree field of view, with a minimum coverage area of 1200 sq. ft..
- C. Wide-Range Wall-Switch Sensors:
  - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Products: Subject to compliance with requirements, provide one of the following:

- a. Hubbell; ATP120HBRP.
  - b. Leviton; ODWHB-IRW.
  - c. Pass & Seymour; HS1001.
  - d. Watt Stopper (The); CX-100-3.
3. Description: Passive-infrared type, 120/277 V, adjustable time delay up to 30 minutes, 150-degree field of view, with a minimum coverage area of 1200 sq. ft..

## 2.8 COMMUNICATIONS OUTLETS

### A. Telephone Outlet:

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
2. Products: Subject to compliance with requirements, provide one of the following:
  - a. Cooper; 3560-6.
  - b. Leviton; 40649.
  - c. Description: Single RJ-45 jack for terminating 100-ohm, balanced, four-pair UTP; TIA/EIA-568-B.1 complying with Category 5e. Comply with UL 1863.

### B. Combination TV and Telephone Outlet:

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
2. Products: Subject to compliance with requirements, provide one of the following:
  - a. Cooper; 3562.
  - b. Leviton; 40595.
  - c. <Insert manufacturer's name; catalog number.>
3. Description: Single RJ-45 jack for 100-ohm, balanced, four-pair UTP; TIA/EIA-568-B.1; complying with Category 5e; and one Type F coaxial cable connector.

## 2.9 WALL PLATES

### A. Single and combination types to match corresponding wiring devices.

1. Plate-Securing Screws: Metal with head color to match plate finish.
2. Material for Finished Spaces: satin-finished stainless steel 0.04-inch- thick,
3. Material for Unfinished Spaces: Galvanized steel
4. Material for Damp Locations: Cast aluminum with spring-loaded lift cover, and listed and labeled for use in "wet locations."

### B. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with type 3R weather-resistant, die-cast aluminum thermoplastic with lockable cover.

## 2.10 FLOOR SERVICE FITTINGS

### A. Type: Modular, flush-type, dual-service units suitable for wiring method used.

- B. Compartments: Barrier separates power from voice and data communication cabling.
- C. Service Plate: Round, solid brass with satin finish.
- D. Power Receptacle: NEMA WD 6 configuration 5-20R, gray finish, unless otherwise indicated.
- E. Voice and Data Communication Outlet: Two modular, keyed, color-coded, RJ-45 Category 5e jacks for UTP cable.

## 2.11 FINISHES

- A. Color: Wiring device catalog numbers in Section Text do not designate device color.
  - 1. Wiring Devices Connected to Normal Power System: As selected by Architect , unless otherwise indicated or required by NFPA 70 or device listing.
  - 2. Wiring Devices Connected to Emergency Power System: Red.
  - 3. TVSS Devices: Blue.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Comply with NECA 1, including the mounting heights listed in that standard, unless otherwise noted.
- B. Coordination with Other Trades:
  - 1. Take steps to insure that devices and their boxes are protected. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of the boxes.
  - 2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
  - 3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
  - 4. Install wiring devices after all wall preparation, including painting, is complete.
- C. Conductors:
  - 1. Do not strip insulation from conductors until just before they are spliced or terminated on devices.
  - 2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
  - 3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.
  - 4. Existing Conductors:
    - a. Cut back and pigtail, or replace all damaged conductors.
    - b. Straighten conductors that remain and remove corrosion and foreign matter.
    - c. Pigtail existing conductors is permitted provided the outlet box is large enough.
- D. Device Installation:

1. Replace all devices that have been in temporary use during construction or that show signs that they were installed before building finishing operations were complete.
2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
4. Connect devices to branch circuits using pigtails that are not less than 6 inches in length.
5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, 2/3 to 3/4 of the way around terminal screw.
6. Use a torque screwdriver when a torque is recommended or required by the manufacturer.
7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
8. Tighten unused terminal screws on the device.
9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device mounting screws in yokes, allowing metal-to-metal contact.

E. Receptacle Orientation:

1. Install ground pin of vertically mounted receptacles up, and on horizontally mounted receptacles to the right.

F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.

G. Dimmers:

1. Install dimmers within terms of their listing.
2. Verify that dimmers used for fan speed control are listed for that application.
3. Install unshared neutral conductors on line and load side of dimmers according to manufacturers' device listing conditions in the written instructions.

H. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.

### 3.2 IDENTIFICATION

A. Comply with Division 26 Section "Identification for Electrical Systems."

1. Receptacles: Identify panelboard and circuit number from which served. Use hot, stamped or engraved machine printing with black filled lettering on face of plate, and durable wire markers or tags inside outlet boxes.

### 3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections and prepare test reports.

1. Test Instruments: Use instruments that comply with UL 1436.
2. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated LED indicators of measurement.

B. Tests for Convenience Receptacles:

1. Line Voltage: Acceptable range is 105 to 132 V.
2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is not acceptable.
3. Ground Impedance: Values of up to 2 ohms are acceptable.
4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
5. Using the test plug, verify that the device and its outlet box are securely mounted.
6. The tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.

END OF SECTION 262726

## SECTION 262813 - FUSES

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section Includes: Cartridge fuses rated 600-V ac and less for use in control circuits, enclosed switches, enclosed controllers and motor-control switches.

## 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Operation and maintenance data.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NEMA FU 1 for cartridge fuses.
- C. Comply with NFPA 70.

## PART 2 - PRODUCTS

## 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Cooper Bussmann, Inc.
  - 2. Edison Fuse, Inc.
  - 3. Ferraz Shawmut, Inc.
  - 4. Littelfuse, Inc.

## 2.2 CARTRIDGE FUSES

- A. Characteristics: NEMA FU 1, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.

PART 3 - EXECUTION

3.1 FUSE APPLICATIONS

- A. Motor Branch Circuits: Class RK1, time delay.
- B. Other Branch Circuits: Class RK1, time delay
- C. Control Circuits: Class CC, fast acting.

3.2 INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.

3.3 IDENTIFICATION

- A. Install labels complying with requirements for identification specified in Division 26 Section "Identification for Electrical Systems" and indicating fuse replacement information on inside door of each fused switch and adjacent to each fuse block and holder.

END OF SECTION 262813

## SECTION 262816 - ENCLOSED SWITCHES AND CIRCUIT BREAKERS

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section Includes:
  - 1. Fusible switches.
  - 2. Nonfusible switches.
  - 3. Receptacle switches.
  - 4. Shunt trip switches.
  - 5. Molded-case circuit breakers (MCCBs).
  - 6. Enclosures.

## 1.2 DEFINITIONS

- A. NC: Normally closed (unpowered).
- B. NO: Normally open (unpowered).
- C. SPDT: Single pole, double throw.

## 1.3 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Enclosed switches and circuit breakers shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
  - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

## 1.4 SUBMITTALS

- A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated.
- B. Shop Drawings: For enclosed switches and circuit breakers. Include plans, elevations, sections, details, and attachments to other work.
  - 1. Wiring Diagrams: For power, signal, and control wiring.
- C. Seismic Qualification Certificates: For enclosed switches and circuit breakers, accessories, and components, from manufacturer.
- D. Field quality-control reports.
- E. Operation and maintenance data.



## 1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NFPA 70.

## PART 2 - PRODUCTS

## 2.1 FUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on product by one of the following:
  - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  - 3. Siemens Energy & Automation, Inc.
  - 4. Square D; a brand of Schneider Electric.
- C. Type GD, General Duty, Single Throw, 240-V ac, 800 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with cartridge fuse interiors to accommodate specified fuses, lockable handle with capability to accept two padlocks, and interlocked with cover in closed position.
- D. Type HD, Heavy Duty, Single Throw, 240-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate specified fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- E. Type HD, Heavy Duty, Six Pole, Single Throw, 240-V ac, 200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate specified fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- F. Type HD, Heavy Duty, Double Throw, 240-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate specified fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- G. Accessories:
  - 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
  - 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
  - 3. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
  - 4. Lugs: Suitable for number, size, and conductor material.
  - 5. Service-Rated Switches: Labeled for use as service equipment.

## 2.2 NONFUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product by one of the following:
  - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  - 3. Siemens Energy & Automation, Inc.
  - 4. Square D; a brand of Schneider Electric.
- C. Type GD, General Duty, Single Throw, 600 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept two padlocks, and interlocked with cover in closed position.
- D. Type HD, Heavy Duty, Single Throw, 240-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- E. Type HD, Heavy Duty, Six Pole, Single Throw, 240-V ac, 200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- F. Type HD, Heavy Duty, Double Throw, 240-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- G. Accessories:
  - 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
  - 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
  - 3. Lugs: Suitable for number, size, and conductor material.

## 2.3 RECEPTACLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product by one of the following:
  - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  - 3. Siemens Energy & Automation, Inc.
  - 4. Square D; a brand of Schneider Electric.
- C. Type HD, Heavy-Duty, Single-Throw Fusible Switch: 240-V ac, 30A; UL 98 and NEMA KS 1; horsepower rated, with clips or bolt pads to accommodate fuses; lockable handle with capability to accept three padlocks; interlocked with cover in closed position.

- D. Type HD, Heavy-Duty, Single-Throw Nonfusible Switch: 240-V ac, 30 A; UL 98 and NEMA KS 1; horsepower rated, lockable handle with capability to accept three padlocks; interlocked with cover in closed position.
- E. Interlocking Linkage: Provided between the receptacle and switch mechanism to prevent inserting or removing plug while switch is in the on position, inserting any plug other than specified, and turning switch on if an incorrect plug is inserted or correct plug has not been fully inserted into the receptacle.
- F. Receptacle: Polarized, three-phase, four-wire receptacle (fourth wire connected to enclosure ground lug).

## 2.4 SHUNT TRIP SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Cooper Bussmann, Inc.
  - 2. Ferraz Shawmut, Inc.
  - 3. Littelfuse, Inc.
- C. General Requirements: Comply with ASME A17.1, UL 50, and UL 98, with 200-kA interrupting and short-circuit current rating when fitted with Class J fuses.
- D. Switches: Three-pole, horsepower rated, with integral shunt trip mechanism and Class J fuse block; lockable handle with capability to accept three padlocks; interlocked with cover in closed position.
- E. Control Circuit: 120-V ac; obtained from emergency power circuit with a control power of enough capacity to operate shunt trip, connected pilot, and indicating and control devices.
- F. Accessories:
  - 1. Oiltight key switch for key-to-test function.
  - 2. Oiltight ON pilot light.
  - 3. Isolated neutral lug.
  - 4. Mechanically interlocked auxiliary contacts that change state when switch is opened and closed.
  - 5. Form C alarm contacts that change state when switch is tripped.
  - 6. Three-pole, double-throw, fire-safety and alarm relay; 120-V ac coil voltage.
  - 7. Three-pole, double-throw, fire-alarm voltage monitoring relay complying with NFPA 72.

## 2.5 MOLDED-CASE CIRCUIT BREAKERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product by one of the following:

1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  3. Siemens Energy & Automation, Inc.
  4. Square D; a brand of Schneider Electric.
- C. General Requirements: Comply with UL 489, NEMA AB 1, and NEMA AB 3, with interrupting capacity to comply with available fault currents.
- D. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
- E. Electronic Trip Circuit Breakers: Field-replaceable rating plug, rms sensing, with the following field-adjustable settings:
1. Instantaneous trip.
  2. Long- and short-time pickup levels.
  3. Long- and short-time time adjustments.
  4. Ground-fault pickup level, time delay, and  $I^2t$  response.
- F. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller, and let-through ratings less than NEMA FU 1, RK-5.
- G. Features and Accessories:
1. Standard frame sizes, trip ratings, and number of poles.
  2. Lugs: Suitable for number, size, trip ratings, and conductor material.
  3. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge lighting circuits.
  4. Ground-Fault Protection: Comply with UL 1053; integrally mounted, self-powered type with mechanical ground-fault indicator; relay with adjustable pickup and time-delay settings, push-to-test feature, internal memory, and shunt trip unit; and three-phase, zero-sequence current transformer/sensor.
  5. Shunt Trip: Trip coil energized from separate circuit, with coil-clearing contact.
  6. Auxiliary Contacts: One SPDT switch with "a" and "b" contacts; "a" contacts mimic circuit-breaker contacts, "b" contacts operate in reverse of circuit-breaker contacts.
  7. Alarm Switch: One [NO] [NC] contact that operates only when circuit breaker has tripped.

## 2.6 ENCLOSURES

- A. Enclosed Switches and Circuit Breakers: NEMA AB 1, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.
1. Indoor, Dry and Clean Locations: NEMA 250, Type 1.
  2. Outdoor Locations: NEMA 250, Type 3R.
  3. Other Wet or Damp, Indoor Locations: NEMA 250, Type 4.
  4. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 12.

## PART 3 - EXECUTION

## 3.1 INSTALLATION

- A. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.
- B. Comply with mounting and anchoring requirements specified in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."
- C. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- D. Install fuses in fusible devices.
- E. Comply with NECA 1.

## 3.2 IDENTIFICATION

- A. Comply with requirements in Division 26 Section "Identification for Electrical Systems."
  - 1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
  - 2. Label each enclosure with engraved metal or laminated-plastic nameplate.

## 3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Acceptance Testing Preparation:
  - 1. Test insulation resistance for each enclosed switch and circuit breaker, component, connecting supply, feeder, and control circuit.
  - 2. Test continuity of each circuit.
- C. Tests and Inspections:
  - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
  - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
- D. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports, including a certified report that identifies enclosed switches and circuit breakers and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

END OF SECTION 262816

## SECTION 264313 - TRANSIENT-VOLTAGE SUPPRESSION FOR LOW-VOLTAGE ELECTRICAL POWER CIRCUITS

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes TVSSs for low-voltage power equipment.

## 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating weights, operating characteristics, furnished specialties, and accessories.
- B. Field quality-control test reports.
- C. Operation and Maintenance Data.

## 1.3 QUALITY ASSURANCE

- A. Source Limitations: Obtain suppression devices and accessories through one source from a single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with IEEE C62.41, "IEEE Guide for Surge Voltages in Low Voltage AC Power Circuits," and test devices according to IEEE C62.45, "IEEE Guide on Surge Testing for Equipment Connected to Low-Voltage AC Power Circuits."
- D. Comply with NEMA LS 1, "Low Voltage Surge Protection Devices."
- E. Comply with UL 1283, "Electromagnetic Interference Filters," and UL 1449, "Transient Voltage Surge Suppressors."

## 1.4 PROJECT CONDITIONS

- A. Service Conditions: Rate surge protection devices for continuous operation under the following conditions, unless otherwise indicated:
  - 1. Maximum Continuous Operating Voltage: Not less than 115 percent of nominal system operating voltage.
  - 2. Operating Temperature: 30 to 120 deg F .
  - 3. Humidity: 0 to 85 percent, noncondensing.
  - 4. Altitude: Less than 10,000 feet above sea level.

## PART 2 - PRODUCTS

## 2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Advanced Protection Technologies, Inc.
  - 2. Atlantic Scientific.
  - 3. Current Technology, Inc.
  - 4. Cutler-Hammer, Inc.; Eaton Corporation.
  - 5. Entrelec International.
  - 6. General Electric Company.
  - 7. Innovative Technology, Inc.
  - 8. Intermatic, Inc.
  - 9. LEA International.
  - 10. Leviton Mfg. Company Inc.
  - 11. Liebert Corporation; a division of Emerson.
  - 12. Northern Technologies, Inc.
  - 13. Siemens Energy & Automation, Inc.
  - 14. Square D; Schneider Electric.
  - 15. Surge Suppression Incorporated.
  - 16. Sutton Designs Inc.
  - 17. Transtector Systems, Inc.
  - 18. Tycor; Cutler-Hammer, Inc.
  - 19. United Power Corporation.
  - 20. Zero Surge Inc.

## 2.2 SERVICE ENTRANCE SUPPRESSORS

- A. Surge Protection Device Description: Non-modular, sine-wave-tracking type with the following features and accessories:
  - 1. LED indicator lights for power and protection status.
  - 2. Audible alarm, with silencing switch, to indicate when protection has failed.
  - 3. Fuses, rated at 200-kA interrupting capacity.
  - 4. Integral disconnect switch.
  - 5. Redundant suppression circuits.
  - 6. Surge-event operations counter.
- B. Peak Single-Impulse Surge Current Rating: 240kA per phase.
- C. Connection Means: Permanently wired.
- D. Protection modes and UL 1449 suppressed voltage rating for grounded wye circuits with voltages of 208Y/120, 3-phase, 4-wire circuits shall be as follows:
  - 1. Line to Neutral: 400 V for 208Y/120.
  - 2. Line to Ground: 400 V for 208Y/120.
  - 3. Neutral to Ground: 400 V for 208Y/120.

## 2.3 PANELBOARD SUPPRESSORS

- A. Surge Protection Device Description: Non-modular, sine-wave-tracking type with the following features and accessories:
  - 1. LED indicator lights for power and protection status.
  - 2. Audible alarm, with silencing switch, to indicate when protection has failed.
  - 3. Fuses, rated at 200-kA interrupting capacity.
  - 4. Integral disconnect switch.
  - 5. Redundant suppression circuits.
  - 6. Surge-event operations counter.
- B. Peak Single-Impulse Surge Current Rating: 120kA per phase.
- C. Protection modes and UL 1449 suppressed voltage rating for grounded wye circuits with voltages of 208Y/120, 3-phase, 4-wire circuits shall be as follows:
  - 1. Line to Neutral 400 V for 208Y/120.
  - 2. Line to Ground: 400 V for 208Y/120.
  - 3. Neutral to Ground: 400 V for 208Y/120.

## 2.4 ENCLOSURES

- A. NEMA 250, with type matching the enclosure of panel or device being protected.

## PART 3 - EXECUTION

### 3.1 INSTALLATION OF SURGE PROTECTION DEVICES

- A. Install devices at service entrance on load side, with ground lead bonded to service entrance ground.
- B. Install devices for panelboard and auxiliary panels with conductors or buses between suppressor and points of attachment as short and straight as possible. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.
  - 1. Provide multipole, 60-A circuit breaker as a dedicated disconnect for suppressor, unless otherwise indicated.

### 3.2 PLACING SYSTEM INTO SERVICE

- A. Do not energize or connect panelboards to their sources until surge protection devices are installed and connected.

### 3.3 FIELD QUALITY CONTROL

- A. Testing: Perform the following field tests and inspections and prepare test reports:
  - 1. Complete startup checks according to manufacturer's written instructions.



2. Perform each visual and mechanical inspection and electrical test stated in NETA ATS, "Surge Arresters, Low-Voltage Surge Protection Devices" Section. Certify compliance with test parameters.

END OF SECTION 264313

## SECTION 265100 - INTERIOR LIGHTING

## PART 1 - GENERAL

## 1.1 SUMMARY

- A. This Section includes the following:
  - 1. Interior lighting fixtures, lamps, and ballasts.
  - 2. Emergency lighting units.
  - 3. Exit signs.
  - 4. Lighting fixture supports.
  - 5. Retrofit kits for fluorescent lighting fixtures.
- B. See Division 26 Section "Network Lighting Controls" for manual or programmable control systems employing low-voltage control wiring or data communication circuits.
- C. See Division 26 Section "Wiring Devices" for manual wall-box dimmers for incandescent lamps.
- D. See Division 26 Section "Lighting Control Devices" for automatic control of lighting, including time switches, photoelectric relays, occupancy sensors, and multipole lighting relays and contactors.

## 1.2 SUBMITTALS

- A. Product Data: For each type of lighting fixture, arranged in order of fixture designation. Include data on features, accessories, finishes.
- B. Shop Drawings: Show details of nonstandard or custom lighting fixtures. Indicate dimensions, weights, methods of field assembly, components, features, and accessories.
- C. Product Certificates: For each type of ballast for bi-level and dimmer-controlled fixtures, signed by product manufacturer.
- D. Field quality-control test reports.

## 1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

## PART 2 - PRODUCTS

## 2.1 MANUFACTURERS

- A. In Interior Lighting Fixture Schedule where titles below are column or row headings that introduce lists, the following requirements apply to product selection:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
  2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.
  3. Basis-of-Design Product: The design for each lighting fixture is based on the product named. Subject to compliance with requirements, provide either the named product or a comparable product by one of the other manufacturers specified.

## 2.2 LIGHTING FIXTURES AND COMPONENTS, GENERAL REQUIREMENTS

- A. Recessed Fixtures: Comply with NEMA LE 4 for ceiling compatibility for recessed fixtures.
- B. Fluorescent Fixtures: Comply with UL 1598. Where LER is specified, test according to NEMA LE 5 and NEMA LE 5A as applicable.
- C. HID Fixtures: Comply with UL 1598. Where LER is specified, test according to NEMA LE 5B.
- D. Metal Parts: Free of burrs and sharp corners and edges.
- E. Sheet Metal Components: Steel, unless otherwise indicated. Form and support to prevent warping and sagging.
- F. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.
- G. Reflecting surfaces shall have minimum reflectance as follows, unless otherwise indicated:
1. White Surfaces: 85 percent.
  2. Specular Surfaces: 83 percent.
  3. Diffusing Specular Surfaces: 75 percent.
  4. Laminated Silver Metallized Film: 90 percent.
- H. Plastic Diffusers, Covers, and Globes:
1. Acrylic Lighting Diffusers: 100 percent virgin acrylic plastic. High resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
    - a. Lens Thickness: At least 0.125 inch minimum unless different thickness is indicated.
    - b. UV stabilized.
  2. Glass: Annealed crystal glass, unless otherwise indicated.

## 2.3 BALLASTS

- A. Electronic Ballasts for Linear Fluorescent Lamps: Comply with ANSI C82.11; instant start type, unless otherwise indicated, and designed for type and quantity of lamps served. Ballasts shall be designed for full light output unless dimmer or bi-level control is indicated.
  - 1. Sound Rating: A, except B for T12/HO and T12/Slimline lamp ballasts.
  - 2. Total Harmonic Distortion Rating: Less than 10 percent.
  - 3. Transient Voltage Protection: IEEE C62.41, Category A or better.
  - 4. Operating Frequency: 42kHz or higher.
  - 5. Lamp Current Crest Factor: 1.7 or less.
  - 6. BF: 0.85 or higher.
  - 7. Power Factor: 0.95 or higher.
- B. Electromagnetic Ballasts for Linear Fluorescent Lamps: Comply with ANSI C82.1; energy saving, high-power factor, Class P, and having automatic-reset thermal protection.
  - 1. Ballast Manufacturer Certification: Indicated by label.
- C. Ballasts for Temperatures Minus 20 Deg F and Higher for Linear Fluorescent Lamps: Electromagnetic type designed for use with indicated lamp types.
- D. Ballasts for Dimmer-Controlled Lighting Fixtures with Linear Fluorescent Lamps: Electronic type.
  - 1. Dimming Range: 100 to 5 percent of rated lamp lumens.
  - 2. Ballast Input Watts: Can be reduced to 20 percent of normal.
  - 3. Compatibility: Certified by manufacturer for use with specific dimming control system and lamp type indicated.
- E. Ballasts for Bi-Level Controlled Lighting Fixtures with Linear Fluorescent Lamps: Electronic type.
  - 1. Operating Modes: Ballast circuit and leads provide for remote control of the light output of the associated lamp between high- and low-level and off.
    - a. High-Level Operation: 100 percent of rated lamp lumens.
    - b. Low-Level Operation: 30percent of rated lamp lumens.
  - 2. Ballast shall provide equal current to each lamp in each operating mode.
  - 3. Compatibility: Certified by manufacturer for use with specific bi-level control system and lamp type indicated.
- F. Ballasts for Compact Fluorescent Lamps: Electronic programmed rapid-start type, complying with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated:
  - 1. Lamp end-of-life detection and shutdown circuit.
  - 2. Automatic lamp starting after lamp replacement.
  - 3. Sound Rating: A.
  - 4. Total Harmonic Distortion Rating: Less than 20 percent.
  - 5. Transient Voltage Protection: IEEE C62.41, Category A or better.
  - 6. Operating Frequency: 20 kHz or higher.
  - 7. Lamp Current Crest Factor: 1.7 or less.
  - 8. BF: 0.95 or higher, unless otherwise indicated.

9. Power Factor: 0.95 or higher.
10. Interference: Comply with 47 CFR, Chapter 1, Part 18, Subpart C, for limitations on electromagnetic and radio-frequency interference for nonconsumer equipment.
11. Ballast Case Temperature: 75 deg C, maximum.

G. Ballasts for Dimmer-Controlled Lighting Fixtures with Compact Fluorescent Lamps: Electronic type.

1. Dimming Range: 100 to 5 percent of rated lamp lumens.
2. Ballast Input Watts: Can be reduced to 20 percent of normal.
3. Compatibility: Certified by manufacturer for use with specific dimming control system and lamp type indicated.

## 2.4 EXIT SIGNS

A. Internally Lighted Signs: Comply with UL 924; for sign colors, visibility, luminance, and lettering size, comply with authorities having jurisdiction.

1. Lamps for AC Operation: LEDs, 70,000 hours minimum rated lamp life.

## 2.5 LAMPS

A. Low-Mercury Fluorescent Lamps: Comply with EPA's toxicity characteristic leaching procedure test; shall yield less than 0.2 mg of mercury per liter when tested according to NEMA LL 1.

B. T8 Rapid-Start low-mercury Fluorescent Lamps: Rated 32 W maximum, nominal length 48 inches, 2800 initial lumens (minimum), CRI 75 (minimum), color temperature 3500 K, and average rated life 20,000 hours, unless otherwise indicated.

## 2.6 LIGHTING FIXTURE SUPPORT COMPONENTS

A. Comply with Division 26 Section "Hangers and Supports for Electrical Systems" for channel- and angle-iron supports and nonmetallic channel and angle supports.

B. Single-Stem Hangers: 1/2-inch steel tubing with swivel ball fittings and ceiling canopy. Finish same as fixture.

C. Twin-Stem Hangers: Two, 1/2-inch steel tubes with single canopy designed to mount a single fixture. Finish same as fixture.

D. Wires: ASTM A 641/A 641M, Class 3, soft temper, zinc-coated steel, 12 gage.

E. Rod Hangers: 3/16-inch minimum diameter, cadmium-plated, threaded steel rod.

F. Hook Hangers: Integrated assembly matched to fixture and line voltage and equipped with threaded attachment, cord, and locking-type plug.

## PART 3 - EXECUTION

## 3.1 INSTALLATION

- A. Lighting fixtures: Set level, plumb, and square with ceilings and walls. Install lamps in each fixture.
- B. Comply with NFPA 70 for minimum fixture supports.
- C. Suspended Lighting Fixture Support:
  - 1. Pendants and Rods: Where longer than 48 inches brace to limit swinging.
  - 2. Stem-Mounted, Single-Unit Fixtures: Suspend with twin-stem hangers.
  - 3. Continuous Rows: Use tubing or stem for wiring at one point and tubing or rod for suspension for each unit length of fixture chassis, including one at each end.
- D. Air-Handling Lighting Fixtures: Install with dampers closed and ready for adjustment.
- E. Adjust aimable lighting fixtures to provide required light intensities.
- F. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

## 3.2 FIELD QUALITY CONTROL

- A. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery and retransfer to normal.
- B. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

END OF SECTION 265100

SECTION 283111 - DIGITAL, ADDRESSABLE FIRE-ALARM SYSTEM

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fire-alarm control unit.
2. Manual fire-alarm boxes.
3. System smoke detectors.
4. Nonsystem smoke detectors.
5. Heat detectors.
6. Notification appliances.
7. Magnetic door holders.
8. Remote annunciator.
9. Addressable interface device.
10. Digital alarm communicator transmitter.

1.2 CODES AND STANDARDS:

- A. NFPA Standards 101, 72, 1221, and 90A, latest edition.
- B. National Electrical Code, latest edition.
- C. Local Building Code.
- D. Requirements of local Fire Departments.
- E. UL Publication.

1.3 SYSTEM DESCRIPTION

- A. Noncoded, addressable system, with automatic sensitivity control of certain smoke detectors and multiplexed signal transmission, dedicated to fire-alarm service only.

1.4 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Fire-alarm control unit and raceways shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.
  1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

1.5 SUBMITTALS

- A. General Submittal Requirements:

1. Submittals shall be approved by authorities having jurisdiction prior to submitting them to Architect.
  2. Shop Drawings shall be prepared by persons with the following qualifications:
    - a. Trained and certified by manufacturer in fire-alarm system design on the specific fire alarm system being installed on this project.
    - b. Person preparing the shop drawings shall be a NICET-certified fire-alarm technician, Level III minimum.
- B. Product Data: For each type of product indicated.
- C. Shop Drawings: For fire-alarm system. Include plans, elevations, sections, details, and attachments to other work.
1. Comply with recommendations in the "Documentation" Section of the "Fundamentals of Fire Alarm Systems" Chapter in NFPA 72.
  2. Include voltage drop calculations for notification appliance circuits.
  3. Include battery-size calculations.
  4. Include performance parameters and installation details for each detector, verifying that each detector is listed for complete range of air velocity, temperature, and humidity possible when air-handling system is operating.
  5. Include plans, sections, and elevations of heating, ventilating, and air-conditioning ducts, drawn to scale and coordinating installation of duct smoke detectors and access to them. Show critical dimensions that relate to placement and support of sampling tubes, detector housing, and remote status and alarm indicators. Locate detectors according to manufacturer's written recommendations.
  6. Include floor plans to indicate final outlet locations showing address of each addressable device. Show size and route of cable and conduits.
- D. Delegated-Design Submittal: For smoke and heat detectors indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. Drawings showing the location of each smoke and heat detector, ratings of each, and installation details as needed to comply with listing conditions of the detector.
  2. Design Calculations: Calculate requirements for selecting the spacing and sensitivity of detection, complying with NFPA 72.
- E. Qualification Data: For qualified Installer.
- F. Seismic Qualification Certificates: For fire-alarm control unit, accessories, and components, from manufacturer.
- G. Field quality-control reports.
- H. Operation and Maintenance Data: For fire-alarm systems and components to include in emergency, operation, and maintenance manuals.
1. Comply with the "Records" Section of the "Inspection, Testing and Maintenance" Chapter in NFPA 72.
  2. Provide "Record of Completion Documents" according to NFPA 72 article "Permanent Records" in the "Records" Section of the "Inspection, Testing and Maintenance" Chapter.
  3. Record copy of site-specific software.
  4. Provide "Maintenance, Inspection and Testing Records" according to NFPA 72 article of the same name and include the following:



- a. Frequency of testing of installed components.
  - b. Frequency of inspection of installed components.
  - c. Requirements and recommendations related to results of maintenance.
  - d. Manufacturer's user training manuals.
5. Manufacturer's required maintenance related to system warranty requirements.
6. Abbreviated operating instructions for mounting at fire-alarm control unit.
- I. Software and Firmware Operational Documentation:
  1. Software operating and upgrade manuals.
  2. Program Software Backup: On magnetic media or compact disk, complete with data files.
  3. Device address list.
  4. Printout of software application and graphic screens.

## 1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Personnel shall be trained and certified by manufacturer for installation of units required for this Project.
- B. Installer Qualifications: Installation shall be by personnel certified by NICET as fire-alarm technician, Level II minimum.
- C. Source Limitations for Fire-Alarm System and Components: Obtain fire-alarm system from single source from single manufacturer. Components shall be compatible with, and operate as, an extension of existing system.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

## 1.7 SOFTWARE SERVICE AGREEMENT

- A. Comply with UL 864.
- B. Technical Support: Beginning with Substantial Completion, provide software support for two years.
- C. Upgrade Service: Update software to latest version at Project completion. Install and program software upgrades that become available within two years from date of Substantial Completion. Upgrading software shall include operating system. Upgrade shall include new or revised licenses for use of software.
  1. Provide 30 days' notice to Owner to allow scheduling and access to system and to allow Owner to upgrade computer equipment if necessary.

## PART 2 - PRODUCTS

## 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide comparable product by one of the following or equally approved:
  - 1. Amseco - a Potter brand; Potter Electric Signal Company.
  - 2. Bosch Security Seystems.
  - 3. Commercial Products Group/CPG Life Safety Signals.
  - 4. Faraday; Siemens Building Technologies, Inc.
  - 5. Federal Signal Corporation.
  - 6. Fire Control Instruments, Inc.; a Honeywell company.
  - 7. Fire Lite Alarms; a Honeywell company.
  - 8. Gamewell; a Honeywell company.
  - 9. GE Infrastructure; a unit of General Electric Company.
  - 10. Gentex Corporation.
  - 11. Harrington Signal, Inc.
  - 12. NOTIFIER; a Honeywell company.
  - 13. Siemens Building Technologies, Inc.; Fire Safety Division.
  - 14. Silent Knight; a Honeywell company.
  - 15. SimplexGrinnell LP; a Tyco International company.

## 2.2 SYSTEMS OPERATIONAL DESCRIPTION

- A. Fire-alarm signal initiation shall be by one or more of the following devices and systems:
  - 1. Manual stations.
  - 2. Heat detectors.
  - 3. Flame detectors.
  - 4. Smoke detectors.
  - 5. Duct smoke detectors.
- B. Fire-alarm signal shall initiate the following actions:
  - 1. Continuously operate alarm-notification appliances.
  - 2. Identify alarm at the fire-alarm control unit and remote annunciators.
  - 3. Transmit an alarm signal to the remote alarm receiving station.
  - 4. Unlock electric door locks in designated egress paths.
  - 5. Release fire and smoke doors held open by magnetic door holders.
  - 6. Release of drop/shutter rolling steel type fire doors.
  - 7. Switch heating, ventilating, and air-conditioning equipment controls to fire-alarm mode.
  - 8. Close smoke dampers in air ducts of designated air-conditioning duct systems.
  - 9. Activate emergency lighting control.
  - 10. Activate emergency shutoffs for gas and fuel supplies.
  - 11. Record events in the system memory.
- C. System trouble signal initiation shall be by one or more of the following devices and actions:

1. Open circuits, shorts, and grounds in designated circuits.
  2. Opening, tampering with, or removing alarm-initiating and supervisory signal-initiating devices.
  3. Loss of primary power at fire-alarm control unit.
  4. Ground or a single break in fire-alarm control unit internal circuits.
  5. Abnormal ac voltage at fire-alarm control unit.
  6. Break in standby battery circuitry.
  7. Failure of battery charging.
  8. Abnormal position of any switch at fire-alarm control unit or annunciator.
- D. System Trouble and Supervisory Signal Actions: Initiate notification appliance and annunciate at fire-alarm control unit and remote annunciators.

## 2.3 FIRE-ALARM CONTROL UNIT

### A. General Requirements for Fire-Alarm Control Unit:

1. Field-programmable, microprocessor-based, modular, power-limited design with electronic modules, complying with UL 864 and listed and labeled by an NRTL.
  - a. System software and programs shall be held in flash electrically erasable programmable read-only memory (EEPROM), retaining the information through failure of primary and secondary power supplies.
  - b. Include a real-time clock for time annotation of events on the event recorder and printer.
2. Addressable initiation devices that communicate device identity and status.
  - a. Smoke sensors shall additionally communicate sensitivity setting and allow for adjustment of sensitivity at fire-alarm control unit.
  - b. Temperature sensors shall additionally test for and communicate the sensitivity range of the device.
3. Addressable control circuits for operation of mechanical equipment.

### B. Alphanumeric Display and System Controls: Arranged for interface between human operator at fire-alarm control unit and addressable system components including annunciation and supervision. Display alarm, supervisory, and component status messages and the programming and control menu.

1. Annunciator and Display: Liquid-crystal type, three line(s) of 80 characters, minimum.
2. Keypad: Arranged to permit entry and execution of programming, display, and control commands and to indicate control commands to be entered into the system for control of smoke-detector sensitivity and other parameters.

### C. Circuits:

1. Addressable Systems: Notification Appliance, and Signaling Line Circuits:
  - a. Initiating Device Circuits: Class A, Style D. (Non Addressable Devices Only)
  - b. Notification Appliance Circuits (NACs): Class B.
  - c. Signaling Line Circuits (SLC): Class A, Style 7, Taps not permitted.
  - d. Install no more than 50 addressable devices on each signaling line circuit.

- D. Notification Appliance Circuit: Operation shall sound in a Temporal-Three alarm signal Pattern.
- E. Transmission to Remote Alarm Receiving Station: Automatically transmit alarm, supervisory, and trouble signals to a remote alarm station.
- F. Primary Power: 24-V dc obtained from 120-V ac service and a power-supply module. Initiating devices, notification appliances, signaling lines, trouble signals, and supervisory signals shall be powered by 24-V dc source.
  - 1. Alarm current draw of entire fire-alarm system shall not exceed 80 percent of the power-supply module rating.
- G. Secondary Power: 24-V dc supply system with batteries, automatic battery charger, and automatic transfer switch.
  - 1. Batteries: Sealed lead calcium]or Sealed, valve-regulated, recombinant lead acid.
  - 2. Battery Nominal Life Expectancy: 20 years, minimum.
  - 3. Facilities without generator power to the Fire Alarm Control Panel must have 60-hours battery capacity while in the alarm mode for 5-minutes.
  - 4. Magnetic door holders are not served by emergency power. Magnetic door holders are released when normal power fails unless restored within 60 seconds.
- H. Battery Charger:
  - 1. Solid-state, fully automatic, variable-charging-rate type.
  - 2. Provide capacity for 150 percent of the connected system load while maintaining batteries at full charge.
  - 3. Whenever batteries are fully discharged, the charger shall recharge them completely within four hours.
  - 4. Charger output is supervised as part of system power supply supervision.
- I. Instructions: Computer printout or typewritten instruction card mounted behind a plastic or glass cover in a stainless-steel or aluminum frame. Include interpretation and describe appropriate response for displays and signals. Briefly describe the functional operation of the system under normal, alarm, and trouble conditions.
- J. Air Handling Unit Shutdown Defeat:
  - 1. 1. A supervised "AHU Shutdown Defeat" switch must be provided in or adjacent to the FACP, and as a key-operated function in the Remote Annunciator (where provided).
    - a. All smoke dampers associated with the AHU(s) shall remain in the open position while the AHU Shutdown Defeat switch has been placed in the off-normal position.
  - 2. Whenever the Remote Annunciator option is utilized, provide an informative engraved label at the FACP about this function.
  - 3. The switch must cause a system "trouble" indication when it's placed in the off-normal ("AHU Shutdown Defeated") position.

## 2.4 MANUAL FIRE-ALARM BOXES

- A. General Requirements for Manual Fire-Alarm Boxes: Comply with UL 38. Boxes shall be finished in red with molded, raised-letter operating instructions in contrasting color; shall show visible indication of operation; and shall be mounted on recessed outlet box. If indicated as surface mounted, provide manufacturer's surface back box.

1. Single-action mechanism, pull-lever type. With integral addressable module arranged to communicate manual-station status (normal, alarm, or trouble) to fire-alarm control unit.
2. Double-action mechanism requiring two actions to initiate an alarm, breaking-glass or plastic-rod and pull-lever type; with integral addressable module arranged to communicate manual-station status (normal, alarm, or trouble) to fire-alarm control unit.
3. Station Reset: Key- or wrench-operated switch.
4. Indoor Protective Shield: Factory-fabricated clear plastic enclosure hinged at the top to permit lifting for access to initiate an alarm. Lifting the cover actuates an integral battery-powered audible horn intended to discourage false-alarm operation.
5. Weatherproof Protective Shield: Factory-fabricated clear plastic enclosure hinged at the top to permit lifting for access to initiate an alarm.

## 2.5 SYSTEM SMOKE DETECTORS

### A. General Requirements for System Smoke Detectors:

1. Comply with UL 268; operating at 24-V dc, nominal.
2. Detectors shall be four-wire type.
3. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.
4. Base Mounting: Detector and associated electronic components shall be mounted in a twist-lock module that connects to a fixed base. Provide terminals in the fixed base for connection to building wiring.
5. Self-Restoring: Detectors do not require resetting or readjustment after actuation to restore them to normal operation.
6. Integral Visual-Indicating Light: LED type indicating detector has operated and power-on status.

### B. Photoelectric Smoke Detectors:

1. Detector address shall be accessible from fire-alarm control unit and shall be able to identify the detector's location within the system and its sensitivity setting.
2. An operator at fire-alarm control unit, having the designated access level, shall be able to manually access the following for each detector:
  - a. Primary status.
  - b. Device type.
  - c. Present average value.
  - d. Present sensitivity selected.
  - e. Sensor range (normal, dirty, etc.).

### C. Duct Smoke Detectors: Photoelectric type complying with UL 268A.

1. Detector address shall be accessible from fire-alarm control unit and shall be able to identify the detector's location within the system and its sensitivity setting.
2. An operator at fire-alarm control unit, having the designated access level, shall be able to manually access the following for each detector:
  - a. Primary status.
  - b. Device type.
  - c. Present average value.
  - d. Present sensitivity selected.
  - e. Sensor range (normal, dirty, etc.).

3. Weatherproof Duct Housing Enclosure: NEMA 250, Type 4X; NRTL listed for use with the supplied detector.
4. Each sensor shall have multiple levels of detection sensitivity.
5. Sampling Tubes: Design and dimensions as recommended by manufacturer for specific duct size, air velocity, and installation conditions where applied.
6. Relay Fan Shutdown: Rated to interrupt fan motor-control circuit.

## 2.6 HEAT DETECTORS

- A. General Requirements for Heat Detectors: Comply with UL 521.
- B. Heat Detector, Combination Type: Actuated by either a fixed temperature of 135 deg F or a rate of rise that exceeds 15 deg F per minute unless otherwise indicated.
  1. Mounting: Adapter plate for outlet box mounting or Twist-lock base interchangeable with smoke-detector bases.
  2. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.
- C. Heat Detector, Fixed-Temperature Type: Actuated by temperature that exceeds a fixed temperature of 190 deg F.
  1. Mounting: Adapter plate for outlet box mounting or Twist-lock base interchangeable with smoke-detector bases.
  2. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.

## 2.7 NOTIFICATION APPLIANCES

- A. General Requirements for Notification Appliances: Connected to notification appliance signal circuits, zoned as indicated, equipped for mounting as indicated and with screw terminals for system connections.
  1. Combination Devices: Factory-integrated audible and visible devices in a single-mounting assembly, equipped for mounting as indicated and with screw terminals for system connections.
- B. Chimes, Low-Level Output: Vibrating type, 75-dBA minimum rated output.
- C. Chimes, High-Level Output: Vibrating type, 81-dBA minimum rated output.
- D. Horns: Electric-vibrating-polarized type, 24-V dc; with provision for housing the operating mechanism behind a grille. Comply with UL 464. Horns shall produce a sound-pressure level of 90 dBA, measured 10 feet from the horn, using the coded signal prescribed in UL 464 test protocol.
- E. Visible Notification Appliances: Xenon strobe lights comply with UL 1971, with clear or nominal white polycarbonate lens mounted on an aluminum faceplate. The word "FIRE" is engraved in minimum 1-inch high letters on the lens.
  1. Rated Light Output:
    - a. 15, 30, 75, 110, or 177 cd.

- b. 15/30/75/110 cd, selectable in the field.
- 2. Mounting: Wall mounted unless otherwise indicated.
- 3. For units with guards to prevent physical damage, light output ratings shall be determined with guards in place.
- 4. Flashing shall be in a temporal pattern, synchronized with other units.
- 5. Strobe Leads: Factory connected to screw terminals.
- 6. Mounting Faceplate: Factory finished red or white.

## 2.8 MAGNETIC DOOR HOLDERS

- A. Description: Units are equipped for wall or floor mounting as indicated and are complete with matching doorplate.
  - 1. Electromagnet: Requires no more than 3 W to develop 25-lbf holding force.
  - 2. Wall-Mounted Units: Flush mounted unless otherwise indicated.
  - 3. Rating: 24-V ac or dc.
  - 4. Rating: 120-V ac.
- B. Material and Finish: Match door hardware.

## 2.9 REMOTE ANNUNCIATOR

- A. Description: Annunciator functions shall match those of fire-alarm control unit for alarm, supervisory, and trouble indications. Manual switching functions shall match those of fire-alarm control unit, including acknowledging, silencing, resetting, and testing.
  - 1. Mounting: Flush or Surface cabinet, NEMA 250, Type 1.
- B. Display Type and Functional Performance: Alphanumeric display and LED indicating lights shall match those of fire-alarm control unit. Provide controls to acknowledge, silence, reset, and test functions for alarm, supervisory, and trouble signals.

## 2.10 ADDRESSABLE INTERFACE DEVICE

- A. Description: Microelectronic monitor module, NRTL listed for use in providing a system address for alarm-initiating devices for wired applications with normally open contacts.
- B. Integral Relay: Capable of providing a direct signal to AHU starter, smoke damper operation, elevator controller to initiate elevator recall or to circuit-breaker shunt trip for power shutdown.
  - 1. Smoke Damper operation: Provide additional relay with sufficient make-break rating at 120VAC or 277VAC to energize and de-energize individual smoke dampers. Coordinate with Mechanical Contractor for damper electrical characteristics.

## 2.11 DIGITAL ALARM COMMUNICATOR TRANSMITTER

- A. Digital alarm communicator transmitter shall be acceptable to the remote central station and shall comply with UL 632 and be listed and labeled by an NRTL.

- B. Functional Performance: Unit shall receive an alarm, supervisory, or trouble signal from fire-alarm control unit and automatically capture two telephone line(s) and dial a preset number for a remote central station. When contact is made with central station(s), signals shall be transmitted. If service on either line is interrupted for longer than 45 seconds, transmitter shall initiate a local trouble signal and transmit the signal indicating loss of telephone line to the remote alarm receiving station over the remaining line. Transmitter shall automatically report telephone service restoration to the central station. If service is lost on both telephone lines, transmitter shall initiate the local trouble signal.
- C. Local functions and display at the digital alarm communicator transmitter shall include the following:
  - 1. Verification that both telephone lines are available.
  - 2. Programming device.
  - 3. LED display.
  - 4. Manual test report function and manual transmission clear indication.
  - 5. Communications failure with the central station or fire-alarm control unit.
- D. Digital data transmission shall include the following:
  - 1. Address of the alarm-initiating device.
  - 2. Address, Zone of the supervisory signal.
  - 3. Address, Zone of the trouble-initiating device.
  - 4. Loss of AC supply or loss of power.
  - 5. Low battery.
  - 6. Abnormal test signal.
  - 7. Communication bus failure.
- E. Secondary Power: Integral rechargeable battery and automatic charger.
- F. Self-Test: Conducted automatically every 24 hours with report transmitted to central station.

## 2.12 WIRING

- A. Non-Power-Limited Circuits: Copper conductors with 600-V rated, 75 deg C, color-coded THHN/THWN insulation.
  - 1. Low-Voltage Circuits: Stranded No. 12 AWG, minimum.
  - 2. Line-Voltage Circuits: Solid No. 12 AWG, minimum.
- B. Power-Limited Circuits: NFPA 70, Types FPL, FPLR, or FPLP, as recommended by manufacturer.
- C. Wiring shall be color coded as follows:
  - 1. Addressable loop (signaling line) circuits shall be wired with type FPL/FPLR/FPLP fire alarm cable, low capacitance (30-pF Max.), 18 AWG minimum, twisted shielded copper pair. Cable shield drain wires are to be connected at each device on the loop to maintain continuity, taped to insulate from ground, and terminated at the FACP. Acceptable manufacturers include Atlas, Belden, West Penn or equal wire having capacitance of 30 pf/ft. maximum between conductors. The cable jacket color shall be red, with Red (+) and Black (-) conductor insulation.



2. Unshielded Cable, otherwise equal to the above, is permitted where the manufacturer's installation instructions unequivocally require, or state a preference for, the use of unshielded cable for all systems.
3. Alarm notification appliance circuits (horns and strobes) shall be wired with type THHN/THWN, stranded copper, AWG 12 minimum, color coded Blue (+), Black (-) conductor insulation.
4. One way voice/Alarm and Two-way (Fireman's Telephone) digital audio circuits shall be wired with low capacitance (30-pF Max.), AWG 12 minimum, twisted shielded copper pair. Cable shield drain wires are to be connected continuous from the amplifier to the end of the line. Acceptable manufacturers include Atlas, Belden, West Penn or equal wire having capacitance of 30 pf/ft. maximum between conductors. The cable jacket shall be Gray outer jacket, Red (+), Black (-) conductor insulation.
  - a. Note: Where required to meet NFPA fire rating requirements MI cable shall be utilized.
5. System equipment with 24VDC operating power shall be wired with type THHN/THWN, stranded copper, AWG 12 minimum, color coded Yellow (+), Brown (-) conductor insulation.
6. Door control circuits for maglocks if supplied from fire alarm system shall be wired with type THHN/THWN, stranded copper, AWG 12 minimum, color coded Orange conductor insulation.
7. Circuits from Zone Addressable Monitored Devices shall be wired with type THHN/THWN, stranded copper, AWG 12 minimum, color coded Violet (+), Gray (-) conductor insulation.
8. For underground circuits installed in conduit, use Type TC or PLTC cable (PE insulated) to avoid problems for moisture. Color coding for specific application, as described herein, shall be followed.

## 2.13 POWER SUPPLIES

- A. Notification Appliance circuit booster ("ADA") power supplies must be individually monitored for integrity and are not permitted to be located above a ceiling, or in non-conditioned space. Any 24vdc power circuits serving addressable control relays must also be monitored for integrity. Provide a smoke detector within 15 feet of the power supply.
  1. Each Power Booster shall be addressable to and supervised, per NFPA requirements, by the FACP.
  2. The FACP shall be able to distinguish each individual Power Booster and issue a digital readout for each individual Power Booster that reports a trouble signal.
  3. Provide dedicated 120-volt receptacle from the same source as the FACP.

## 2.14 ISOLATION MODULES

- A. To minimize the impact of a wiring fault (short), isolation modules or (if the ceiling height is <10 feet) isolator base type initiating devices shall be provided as follows:
  1. After each 20 devices and control points on any addressable circuit.
  2. For each addressable circuit that extends outside the building walls.
  3. Immediately adjacent to the FACP, at each end of the addressable loop. These two isolators must be in the same room as the FACP and within 15 feet. Isolation modules shall not be located in the FACP.

4. For loops covering more than one floor, install isolator at terminal cabinet on each floor (with additional isolator(s) on any floor with over 20 addresses).
5. Coordinate with the Owner and the Engineer for the approved method of installation for accessibility and maintenance.

### PART 3 - EXECUTION

#### 3.1 EQUIPMENT INSTALLATION

- A. Comply with NFPA 72 for installation of fire-alarm equipment.
- B. Control Relays:
  1. Control relays shall be installed to meet NFPA requirements. This shall include but not limited to control relays that actuate smoke and/or fire dampers and motors associated with smoke exhaust/removal systems.
    - a. The maximum distance from the fire alarm control relay to the motor controller or smoke/fire damper shall be 3-ft.
- C. Smoke- or Heat-Detector Spacing:
  1. Comply with NFPA 72, "Smoke-Sensing Fire Detectors" Section in the "Initiating Devices" Chapter, for smoke-detector spacing.
  2. Comply with NFPA 72, "Heat-Sensing Fire Detectors" Section in the "Initiating Devices" Chapter, for heat-detector spacing.
  3. Smooth ceiling spacing shall not exceed 30 feet.
  4. Spacing of detectors for irregular areas, for irregular ceiling construction, and for high ceiling areas shall be determined according to Appendix A and/or Appendix B in NFPA 72.
  5. HVAC: Locate detectors not closer than 3 feet from air-supply diffuser or return-air opening.
  6. Lighting Fixtures: Locate detectors not closer than 12 inches from any part of a lighting fixture.
- D. Smoke detector: Mount photoelectric smoke detector within 15' of the central FACP and each external power supply.
- E. Duct Smoke Detectors: Comply with NFPA 72 and NFPA 90A. Each duct detector installation shall have a hinged or latched duct access panel, 12x12 inches minimum, for sampling tube inspection and cleaning. Indicate airflow direction on the duct, adjacent to the detector.
  1. Verify that each unit is listed for the complete range of air velocity, temperature, and humidity possible when air-handling system is operating.
  2. Install sampling tubes so they extend the full width of the duct.
  3. Where installed to close smoke dampers, install within 5 feet of damper with no air outlets of inlets between detector and damper. Detector shall be listed for the air velocity, temperature and humidity anticipated at the point where it is installed. Smoke damper shall close upon actuation of smoke detector.
- F. Manual Pull Stations: Mount semi-flush in recessed back boxes. Mount 48" AFF to top of device.

1. Coordinate with the general contractor for installation of devices required by code to be within 5-ft of exit doors.
  - a. Method of installing fire alarm cables through mullions of curtain wall systems.
    - 1) Submit to the Engineer and Engineer for approval installation drawings showing methods to be used for routing of cables and device mounting.
- G. Single-Station Smoke Detectors: Where more than one smoke alarm is installed within a dwelling or suite, they shall be connected so that the operation of any smoke alarm causes the alarm in all smoke alarms to sound.
- H. Audible Alarm-Indicating Devices: Install not less than 6 inches below the ceiling. Install bells and horns on flush-mounted back boxes with the device-operating mechanism concealed behind a grille.
- I. Visible Alarm-Indicating Devices: Install adjacent to each alarm bell or alarm horn and at least 6 inches below the ceiling.
- J. Device Location-Indicating Lights: Locate in public space near the device they monitor.
- K. Fire-Alarm Control Unit: Surface mounted, with tops of cabinets not more than 72 inches above the finished floor.
- L. Annunciator: Install with top of panel not more than 72 inches above the finished floor.
- M. Digital dialer: Provide two (2) data outlet jacks compatible with the digital dialer, including data cabling as specified in these specifications (Category 5e minimum rating). Connect to the local floor telecommunications equipment as specified in these specifications. Install in ½" conduit minimum from outlet jacks to telecommunications equipment.
- N. Smoke Detector Protection: Unless suitable protected against dust, paint, etc., spot type smoke detectors shall not be installed until the final construction clean-up has been completed. In the event of contamination during construction, the detectors must be replaced.
- O. Detector Identification: Identification of individual detectors is required. Assign each a unique number as follows, in sequence starting at the FACP: (Addressable Loop#-- Device#) Put on the as-built plans, and also permanently mount on each detector's base so that it's readable standing on the floor below without having to remove the smoke detector. Exception: for detectors with housings (i.e., air duct, projected beam, air sampling, flame), apply the identification to a suitable location on exterior of their housing.

### 3.2 CONNECTIONS

- A. For fire-protection systems related to doors in fire-rated walls and partitions and to doors in smoke partitions, comply with requirements of model building codes. Connect hardware and devices to fire-alarm system.
  1. Verify that hardware and devices are NRTL listed for use with fire-alarm system in this Section before making connections.
- B. Make addressable connections with a supervised interface device to the following devices and systems. Install the interface device less than 3 feet from the device controlled. Make an

addressable confirmation connection when such feedback is available at the device or system being controlled.

1. Alarm-initiating connection to smoke-control system (smoke management) at firefighter smoke-control system panel.
2. Alarm-initiating connection to activate emergency lighting control.
3. Alarm-initiating connection to activate emergency shutoffs for gas and fuel supplies.

### 3.3 WIRING INSTALLATION

A. Installer Qualifications: All persons terminating wiring, installing fire alarm system devices and /or programming the fire alarm systems shall meet the following minimum requirements:

1. Trained and certified by manufacturer in fire-alarm system design on the specific fire alarm system being installed on this project.
  - a. The factory training and certification must have occurred within the most recent 24 months. The manufacturer must sign the certification certifying the installer's compliance with their requirements.
  - b. Copies of the certification must be part of the Contractor's submittal to the Engineer prior to installation.
  - c. The submittal will not be approved without this certification.
2. In addition to the requirement for factory certification the person preparing the shop drawings shall be a NICET-certified fire-alarm technician, Level III minimum.

B. Wiring Method: Install wiring in metal raceway according to NFPA 70 "Raceways and Boxes." Conceal raceway except in unfinished spaces and as indicated.

1. Coordinate with the general contractor for installation of devices required by code to be within 5-ft of exit doors.
  - a. Method of installing fire alarm cables through mullions of curtain wall systems.
    - 1) Submit to the Engineer for approval installation drawings showing methods to be used for routing of cables and device mounting.
2. All Class A SLC loop circuits, as required herein, shall have the supply and return 'loop' cables installed in separate raceways to insure survivability except as noted herein.
  - a. On multi-story buildings each floor shall have a dedicated Class A SLC loop.
  - b. Minimum separation distance between the Class A SLC supply and return raceways/cables shall be the corridor width, less 1-ft., for the floor being served by the Class A SLC loop.
    - 1) Exception: The supply and return Class A loop cables may occupy the same raceway from the junction box where the SLC initiating device is mounted for a maximum distance of 6-ft. where they shall enter into a common junction box where they shall be installed in separate raceways to the next device on the loop, fire alarm terminal cabinet or fire alarm control panel.
  - c. As an option on multi-story buildings, the Class A SLC supply and return raceways may be installed so that the Class A SLC loop cables terminate in fire alarm terminal cabinets located at opposite ends of the floor being served by a Class A

SLC loop. From the terminal cabinets on each floor the supply and return loop cables shall be installed in raceways containing only SLC cables and shall be routed to the next fire alarm terminal cabinet on a lower floor or directly back to the fire alarm control panel.

- d. The supply and return Class A SLC loop cables/raceways shall be kept separated back to within 10-ft. from where they enter the fire alarm control panel.
- C. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by the manufacturer.
1. All wiring and splices shall be made using terminal blocks. Crimp type connectors or 'wire nuts' connectors are prohibited.
  2. All terminal block screws shall have pressure wire connectors of the self-lifting or box lug type.
  3. All terminal blocks shall be securely fastened in place using screws. Adhesive tape or glue will not be acceptable.
  4. Run fire alarm system wiring in dedicated raceway system containing only fire alarm system wiring.
  5. Install conductors parallel with or at right angles to sides and back of the enclosure.
  6. Bundle, lace, and train conductors to terminal points with no excess.
  7. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with the fire alarm system to terminal blocks.
  8. All doors of all enclosures shall contain a green insulated #12 copper conductor bonding the enclosure to the door. This shall not impede opening of the door to 180 degrees.
  9. Mark each terminal according to the system's wiring diagrams.
  10. Make all connections with approved crimp-on terminal spade lugs, screw terminal blocks, or plug connectors.
  11. Label all wires at all termination points.
  12. Label inside of enclosure with 120 VAC source panel board and circuit number.

### 3.4 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification per the NEC.
1. All system wiring shall be labeled at each termination point or splice.
- B. Identify each enclosure with an engraved, red, laminated, phenolic-resin nameplate with lettering not less than 1 inch (25 mm) high. Identify individual components and modules within cabinets with permanent labels.
- C. Install Instructions frame in a location visible from the FACP.
- D. Label Central FACP with engraved label indicating panel location, panel name, and circuit number of power source to FACP.
- E. It is understood that the room names and numbers shown on the contract document may change prior to the final acceptance of the building by the Owner.
1. The installing contractor shall coordinate with the Owner and/or the General Contractor the final room names and numbers for the entire building. This shall occur prior to the final Engineer's acceptance testing.
  2. The FACP programming and subsequent display readouts shall indicate these room names, numbers and identical device addresses in order as follows:

- a. Device type.
- b. Equipment or unit number associated with the device whenever applicable.
- c. Location by room number.
- d. Device address number.

### 3.5 GROUNDING

- A. Ground fire-alarm control unit and associated circuits; comply with IEEE 1100. Install a ground wire from main service ground to fire-alarm control unit.
- B. Ground the enclosure doors using a green insulated #12 grounding conductor attached to the enclosure housing and the door. Install so that the door is free to swing open 180- degrees.
- C. The Fire Alarm Control Panel shall be grounded to the AC supply source with an insulated equipment grounding conductor installed and routed in the same raceway with the AC branch circuit conductors feeding the Fire Alarm Control Panel.

### 3.6 FIELD QUALITY CONTROL

- A. Field tests shall be witnessed by Owner Representative and/or Authority Having Jurisdiction
- B. Tests and Inspections:
  - 1. Visual Inspection: Conduct visual inspection prior to testing.
    - a. Inspection shall be based on completed Record Drawings and system documentation that is required by NFPA 72 in its "Completion Documents, Preparation" Table in the "Documentation" Section of the "Fundamentals of Fire Alarm Systems" Chapter.
    - b. Comply with "Visual Inspection Frequencies" Table in the "Inspection" Section of the "Inspection, Testing and Maintenance" Chapter in NFPA 72; retain the "Initial/Reacceptance" column and list only the installed components.
  - 2. System Testing: Comply with "Test Methods" Table in the "Testing" Section of the "Inspection, Testing and Maintenance" Chapter in NFPA 72.
  - 3. Test audible appliances for the public operating mode according to manufacturer's written instructions. Perform the test using a portable sound-level meter complying with Type 2 requirements in ANSI S1.4.
  - 4. Test audible appliances for the private operating mode according to manufacturer's written instructions.
  - 5. Test visible appliances for the public operating mode according to manufacturer's written instructions.
  - 6. Factory-authorized service representative shall prepare the "Fire Alarm System Record of Completion" in the "Documentation" Section of the "Fundamentals of Fire Alarm Systems" Chapter in NFPA 72 and the "Inspection and Testing Form" in the "Records" Section of the "Inspection, Testing and Maintenance" Chapter in NFPA 72.
- C. Reacceptance Testing: Perform reacceptance testing to verify the proper operation of added or replaced devices and appliances.
- D. Fire-alarm system will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

- F. Maintenance Test and Inspection: Perform tests and inspections listed for weekly, monthly, quarterly, and semiannual periods. Use forms developed for initial tests and inspections.
- G. Annual Test and Inspection: One year after date of Substantial Completion, test fire-alarm system complying with visual and testing inspection requirements in NFPA 72. Use forms developed for initial tests and inspections.

### 3.7 FINAL DOCUMENTATION

- A. After all system corrections have been made provide to the engineer the following documentation.
  - 1. Riser diagram(s) showing all fire alarm panels, power booster panels, fire alarm devices and terminal boxes. The diagram shall represent how the devices are connected to the fire alarm system and shall be suitable for trouble shooting the fire alarm system connections.
  - 2. Documentation shall be provided in CAD file format compatible with the engineer's CAD files for the project.
  - 3. The contractor shall make all corrections to the file(s) as directed by the engineer.

### 3.8 GUARANTEE:

- A. All wiring, etc., shall be in strict accordance with the local Electrical Code requirements and shall have the written approval of all public authorities having jurisdiction. The Contractor shall guarantee all equipment and wiring free from inherent mechanical and electrical defects for a period of one (1) years from date of installation. The final connection between the equipment and wiring system and all programming shall be made under the direct supervision of a qualified technical representative of the manufacturer. All products of combustion detectors shall have sensitivities set by Factory Trained Technician, and results submitted to the Engineer.

### 3.9 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain fire-alarm system.

### 3.10 TRAINING:

- A. Training shall cover the following topics at a minimum:
  - 1. Preventative maintenance service techniques and schedules, including historical data trending of alarm and trouble records.
  - 2. Overall system concepts, capabilities, and functions. Training shall be in-depth, so that the owner shall be able to add or delete devices to the system and to take any device out of service and return any device to service without need for Manufacturer's approval.
  - 3. Explanation of all control functions, including training to program and operate the system software.
  - 4. Methods and means of troubleshooting and replacement of all field wiring and devices.
  - 5. Methods and procedures for troubleshooting the main fire alarm control panel, including field peripheral devices as to programming, bussing systems, internal panel and unit wiring, circuitry and interconnections.

6. Manuals, drawings, and technical documentation. Actual system software used for training shall be provided on a digital file storage format and shall be left with the Owner at the completion of training for the Owner's use in the future.

PART 4 - NFPA FORMS

4.1 FIRE ALARM SYSTEM CERTIFICATION OF COMPLETION.

- A. Complete the latest revised NFPA 72-2002, Figure 4.5.2.1, "Record of Completion" Form.
  1. On the form, place the installers name and NICET number or factory authorized certification number of installing technician who is responsible for certifying the installation of the fire alarm system.
- B. Submit to Engineer for review prior to Engineer's scheduled acceptance testing.

END OF SECTION 283111